

# Module Handbook Master Course Mechanical Engineering (M.Sc.)

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## Studienplan der Fakultät Maschinenbau für den Bachelor of Science- und Master of Science- Studiengang Maschinenbau

Fassung vom 29. Juni 2011

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**Änderungshistorie (ab 29.10.2008)**

29.10.2008	<p>Änderungen im Abschnitt 1.2 Module des Bachelorstudiums „B.Sc.“:</p> <ul style="list-style-type: none"> <li>- Prüfungen im Modul 1 - Höhere Mathematik: Getrennte Prüfungen zu HM I und HM II</li> <li>- Prüfungen im Modul 3 - Technische Mechanik: Getrennte Prüfungen zu TM I und TM II</li> <li>- Modul "Schwerpunkt": Umfang des Kernbereichs: 8LP, Umfang des Ergänzungsbereichs: 4 LP</li> </ul>
10.12.2008	<p>Änderungen im Abschnitt 1.3 Studienplan des 1. Abschnitts des Bachelorstudiums „B.Sc.“</p> <ul style="list-style-type: none"> <li>- Informatik: V, Ü und P finden im ersten Semester statt</li> </ul> <p>Änderungen im Abschnitt 1.5 Masterstudium mit Vertiefungsrichtungen</p> <ul style="list-style-type: none"> <li>- „Es stehen folgende Vertiefungsrichtungen zur Auswahl“</li> </ul> <p>Änderungen im Abschnitt 2.1 Wahlpflichtfächer im Bachelor- und Masterstudiengang</p> <ul style="list-style-type: none"> <li>- Aufnahme von „Informationssysteme“ als Wahlpflichtfach für BSc, MSc, FzGT, M+M, PEK, PT</li> </ul> <p>Änderungen im Abschnitt 2.5</p> <ul style="list-style-type: none"> <li>- Umbenennung des „Allgemeinen Wahlfachs“ in „Wahlfach“</li> </ul> <p>Änderungen im Abschnitt 3.1 Fachpraktikum</p> <ul style="list-style-type: none"> <li>- Tabelle wurde durch Fließtext ersetzt</li> </ul> <p>Änderungen im Abschnitt 4 Berufspraktikum</p> <ul style="list-style-type: none"> <li>- Die Abschnitte der Fachpraktika sollen in einem geschlossenen Zeitraum durchgeführt werden</li> </ul> <p>Änderungen im Abschnitt 4.3 Sonderbestimmungen zur Anerkennung</p> <ul style="list-style-type: none"> <li>- Auf Erwerb gerichtete, berufspraktische Tätigkeiten werden nicht mehr erwähnt</li> </ul> <p>Änderungen im Abschnitt 6.1 Zuordnung der Schwerpunkte zum Bachelor- und den Vertiefungsrichtungen des Masterstudiengangs</p> <ul style="list-style-type: none"> <li>- „Informationsmanagement“ als Schwerpunkt für BSc und FzGT zugelassen</li> <li>- „Lifecycle Engineering“ als Schwerpunkt für BSc zugelassen</li> </ul> <p>Änderungen im Abschnitt 6.3 Wahlmöglichkeiten für den Schwerpunkt im „Bachelor of Science“</p> <ul style="list-style-type: none"> <li>- Aktualisierung des gesamten Schwerpunkt-Angebotes</li> </ul>
	<p>Umbenennung der „Wellenphänomene in der Physik“ in Wellenphänomene in der klassischen Physik</p> <p>Abschnitt 2.1: unter (18) : „Moderne Physik für Ingenieure“ anstelle der „Physik für Ingenieure“, in Abschnitt 2.1 keine Nennung der Dozenten</p> <p>Abschnitt 2.3: unter (11) : „Grundlagen der modernen Physik“ anstelle der „Höheren Physik für Maschinenbauer“</p> <p>Einfügung einer Zwischenüberschrift 6.4 mit entsprechender Änderung des Inhaltsverzeichnisses</p>
03.02.2010	<p>Änderungen von Veranstaltungen in den Abschnitten 2.1 bis 2.4</p> <p>Änderung im Punkt 6.1</p> <ul style="list-style-type: none"> <li>- Schwerpunkt 50 „Bahnsystemtechnik“ in Tabelle „Schwerpunkte“ eingefügt.</li> </ul> <p>Änderung im Punkt 6.2</p> <ul style="list-style-type: none"> <li>- 2. Absatz ergänzt um den Satz: „Stehen mehrere Wahlpflichtfächer (WP) als Auswahlmöglichkeit zur Verfügung, muss nur ein Wahlpflichtfach belegt werden.“</li> </ul> <p>Änderungen im Punkt 6.4</p> <ul style="list-style-type: none"> <li>- Schwerpunkttabellen ergänzt um die Spalten „Veranstaltungsnummer (VNr)“ und „Leistungspunkte (LP)“.</li> <li>- Aktuell vorhandene Daten wurden eingefügt.</li> <li>- Einfügungen und Streichungen von Veranstaltungen in den Schwerpunkten</li> <li>- Schwerpunkt 50 „Bahnsystemtechnik“ eingefügt</li> </ul>
07.07.2010	<p>Änderungen im Abschnitt 1.1:</p> <p>Ergänzung der Prüfungsmodalitäten</p> <p>Änderungen im Abschnitt 1.2:</p> <p>Umbenennung des „Workshops Teamkonstruktion“ in „Konstruieren im Team“;</p> <p>Bemerkung zu Erfolgskontrollen in Zusatzmodul im Bachelorstudium</p> <p>Änderungen im Abschnitt 1.4:</p> <p>Die Bachelorarbeit ist im Anschluss an den ersten Abschnitt zu absolvieren.</p> <p>Änderungen im Abschnitt 1.5:</p> <p>Bemerkung zu Erfolgskontrollen in Zusatzmodul im Masterstudiumj</p> <p>Änderungen im Abschnitt 2.1:</p> <p>Für manche Schwerpunkte kann die Wahl eines Wahlpflichtfachs empfohlen sein.</p> <p>Aktualisierung der wählbaren Wahlpflichtfächer</p> <p>Änderungen im Abschnitt 2.3 und 2.4:</p> <p>Aktualisierung der wählbaren Wahlfächer</p> <p>Änderungen im Abschnitt 4.1:</p> <p>Grundpraktikum auch an Universitäten und vergleichbaren Einrichtungen möglich</p> <p>Änderungen im Abschnitt 6.1 und 6.2:</p> <p>Zusätzliche Erläuterung zur vertiefungsrichtungsspezifischen Schwerpunktwahl;</p> <p>Maximaler Umfang des Schwerpunkts im Bachelorstudium: 16 statt 14 LP</p> <p>Änderungen im Abschnitt 6.3 und 6.4:</p> <p>Überarbeitung der Formulierungen und Anpassung von SWS an LP</p> <p>Aktualisierung der wählbaren Wahlpflichtfächer</p> <p>Änderungen im Abschnitt 6.4:</p> <p>Aktualisierung des Schwerpunktangebotes</p>
29.06.2011	<p>Änderungen im Abschnitt 1.4.: Ergänzung zu Durchführung</p> <p>Änderungen im Abschnitt 1.5.: Anpassung der Module</p> <p>Änderungen im Abschnitt 2.1.: Aktualisierung der Wahlpflichtfächer</p> <p>Änderungen im Abschnitt 2.3.: Aktualisierung der wählbaren Wahlpflichtfächer</p> <p>Änderungen im Abschnitt 4: Inhaltliche Anpassungen</p> <p>Änderungen im Abschnitt 4.1.: Inhaltliche Anpassung</p> <p>Änderungen im Abschnitt 4.2.: Inhaltliche Anpassung</p> <p>Änderungen im Abschnitt 6.4: Aktualisierung des Schwerpunktangebotes</p>



## 0 Abkürzungsverzeichnis

Vertiefungsrichtungen:	MSc E+U FzgT M+M PEK PT ThM W+S	Master Maschinenbau (ohne Vertiefung) Energie- und Umwelttechnik Fahrzeugtechnik Mechatronik und Mikrosystemtechnik Produktentwicklung und Konstruktion Produktionstechnik Theoretischer Maschinenbau Werkstoffe und Strukturen für Hochleistungssysteme
Fakultäten:	mach inf etit ciw phys wiwi	Fakultät für Maschinenbau Fakultät für Informatik Fakultät für Elektrotechnik und Informationstechnik Fakultät für Chemieingenieurwesen und Verfahrenstechnik Fakultät für Physik Fakultät für Wirtschaftsingenieurwesen
Semester:	WS SS ww	Wintersemester Sommersemester wahlweise (Angebot im Sommer- und Wintersemester)
Schwerpunkte:	Kat K, KP E EM	Kategorie der Fächer im Schwerpunkt <b>K</b> ernmodulfach, ggf. <b>P</b> flicht im Schwerpunkt <b>E</b> rgänzungsfach im Schwerpunkt Ergänzungsfach ist nur im <b>M</b> asterstudiengang wählbar
Leistungen:	V Ü P LP mPr sPr Gew	Vorlesung Übung Praktikum Leistungspunkte mündliche Prüfung schriftliche Prüfung Gewichtung einer Prüfungsleistung im Modul bzw. in der Gesamtnote
Sonstiges:	B.Sc. M.Sc. SPO SWS WPF w p	Studiengang Bachelor of Science Studiengang Master of Science Studien- und Prüfungsordnung Semesterwochenstunden <b>W</b> ahlpflichtfach wählbar verpflichtend

## 1 Studienpläne, Module und Prüfungen

Die Angabe der Leistungspunkte (LP) erfolgt gemäß dem „European Credit Transfer and Accumulation System“ (ECTS) und basiert auf dem von den Studierenden zu absolvierenden Arbeitspensum.

### 1.1 Prüfungsmodalitäten

In jedem Semester sind für schriftliche Prüfungen mindestens ein Prüfungstermin und für mündliche Prüfungen mindestens zwei Termine anzubieten. Prüfungstermine sowie Termine, zu denen die Meldung zu den Prüfungen spätestens erfolgen muss, werden von der Prüfungskommission festgelegt. Die Meldung für die Fachprüfungen erfolgt in der Regel mindestens eine Woche vor der Prüfung. Melde- und Prüfungstermine werden rechtzeitig durch Anschlag bekanntgegeben, bei schriftlichen Prüfungen mindestens 6 Wochen vor der Prüfung.

Über Hilfsmittel, die bei einer Prüfung benutzt werden dürfen, entscheidet der Prüfer. Eine Liste der zugelassenen Hilfsmittel ist gleichzeitig mit der Ankündigung des Prüfungstermins bekanntzugeben.

Für die Erfolgskontrollen in den Schwerpunkt-Modulen gelten folgende Regeln:

Die Fachprüfungen sind grundsätzlich mündlich abzunehmen, bei unverhältnismäßig hohem Prüfungsaufwand kann eine mündlich durchzuführende Prüfung auch schriftlich abgenommen werden.

Die Prüfung im Kernbereich eines Schwerpunkts ist an einem einzigen Termin anzulegen. Erfolgskontrollen im Ergänzungsbereich können separat erfolgen. Bei mündlichen Prüfungen in Schwerpunkten bzw. Schwerpunkt-Teilmodulen soll die Prüfungsdauer 5 Minuten pro Leistungspunkt betragen. Erstreckt sich eine mündliche Prüfung über mehr als 12 LP soll die Prüfungsdauer 60 Minuten betragen.

### 1.2 Module des Bachelorstudiums „B.Sc.“

Voraussetzung für die Zulassung zu den Fachprüfungen ist der Nachweis über die angegebenen Studienleistungen. Schriftliche Prüfungen werden als Klausuren mit der angegebenen Prüfungsdauer in Stunden abgenommen. Benotete Erfolgskontrollen gehen mit dem angegebenen Gewicht (Gew) in die Modulnote bzw. die Gesamtnote ein.

Das in § 18 Abs. 2 SPO beschriebene Modul „Schlüsselqualifikationen“ bilden die im nachfolgend aufgeführten Block (7) zusammengefassten Veranstaltungen „Arbeitstechniken im Maschinenbau“ und „MKL - Konstruieren im Team“ mit einem Umfang von 6 Leistungspunkten. Der in seinen fachspezifischen Inhalten dem untenstehenden Block (6) „Maschinenkonstruktion“ zugeordnete und mit insgesamt 4 Leistungspunkten bewertete Workshop „MKL – Konstruieren im Team“ wird wegen der hier integrativ in teamorientierter Projektarbeit vermittelten Lehrinhalten mit 2 Leistungspunkten dem Block (7) „Schlüsselqualifikationen“ zugerechnet.

Module	Veranstaltung	Koordinator	Studienleistung	LP	Erfolgskontrolle	Pr (h)	Gew
1 Höhere Mathematik	Höhere Mathematik I	Kirsch	ÜSchein	7	sPr	2	7
	Höhere Mathematik II		ÜSchein	7	sPr	2	7
	Höhere Mathematik III		ÜSchein	7	sPr	2	7
2 Naturwissenschaftliche Grundlagen	Grundlagen der Chemie	Deutschmann		3	sPr	2	3
	Wellenphänomene in der klassischen Physik	Weiss		4	sPr	2	4
3 Technische Mechanik	Technische Mechanik I	Böhlke	ÜSchein	6	sPr	1,5	6
	Technische Mechanik II	Böhlke	ÜSchein	5	sPr	1,5	5
	Technische Mechanik III	Seemann	ÜSchein	5	sPr	3	10
	Technische Mechanik IV	Seemann	ÜSchein	5			
4 Werkstoffkunde	Werkstoffkunde I	Wanner		7	mPr		15
	Werkstoffkunde II			5			
	Werkstoffkunde-Praktikum		PSchein	3			

Module	Veranstaltung	Koordinator	Studienleistung	LP	Erfolgskontrolle	Pr (h)	Gew
5 Technische Thermodynamik	Technische Thermodynamik und Wärmeübertragung I	Maas	ÜSchein	6,5	sPr	4	13
	Technische Thermodynamik und Wärmeübertragung II	Maas	ÜSchein	6,5			
6 Maschinenkonstruktionslehre	Maschinenkonstruktionslehre I mit CAD	Albers	ÜSchein	4	sPr	5	18
	Maschinenkonstruktionslehre II		ÜSchein	4			
	Maschinenkonstruktionslehre III		ÜSchein	4			
	MKL – Konstruieren im Team (mkl III)		ÜSchein	1			
	Maschinenkonstruktionslehre IV		ÜSchein	4			
	MKL –Konstruieren im Team (mkl IV)		ÜSchein	1			
7 Schlüsselqualifikationen	Arbeitstechniken im Maschinenbau	Wanner		4	Schein	-	6
	MKL III – Konstruieren im Team	Albers		1	Schein	-	
	MKL IV – Konstruieren im Team			1	Schein	-	
8 Betriebliche Produktionswirtschaft	Betriebliche Produktionswirtschaft	Furmans		5	sPr	3	5
9 Informatik	Informatik im Maschinenbau	Ovtcharova	PSchein	8	sPr	3	8
10 Elektrotechnik	Elektrotechnik und Elektronik			8	sPr	3	8
11 Mess- und Regelungstechnik	Grundlagen der Mess- und Regelungstechnik	Stiller		7	sPr	3	7
12 Strömungslehre	Strömungslehre	Oertel		7	sPr	3	7
13 Maschinen und Prozesse	Maschinen und Prozesse	Spicher	PSchein	7	sPr	3	7
14 Wahlpflichtfach	siehe Kapitel 2.1			5	sPr/ mPr	3	5
15 Schwerpunkt	Schwerpunkt-Kern siehe Kapitel 6	SP-Verantwortlicher		8	mPr		8
	Schwerpunkt-Ergänzung siehe Kapitel 6	SP-Verantwortlicher		4	mPr		4

Erfolgskontrollen in Zusatzmodulen können schriftliche Prüfungen, mündliche Prüfungen oder Erfolgskontrollen anderer Art sein.

Zusätzlich ist ein Berufs-Fachpraktikum im Umfang von 6 Wochen zu absolvieren (8 LP).

1.3 Studienplan des 1. Abschnitts des Bachelorstudiums „B.Sc.“

Lehrveranstaltungen 1. bis 4. Semester	WS 1. Sem.			SS 2. Sem.			WS 3. Sem.			SS 4. Sem.		
	V	Ü	P	V	Ü	P	V	Ü	P	V	Ü	P
Höhere Mathematik I-III	4	2		4	2		4	2				
Grundlagen der Chemie	2											
Wellenphänomene in der Physik										2	1	
Technische Mechanik I-IV	3	2		2	2		2	2		2	2	
Werkstoffkunde I, II	4	1		3	1							
Werkstoffkunde-Praktikum <sup>1</sup>						2						
Technische Thermodynamik und Wärmeübertragung I, II							3	2		3	2	
Maschinenkonstruktionslehre I-IV	2	1		2	2		2	2		2	1	
MKL – Konstruieren im Team									1			1
Betriebliche Produktionswirtschaft										3	1	
Informatik im Maschinenbau	2	2	2									
Elektrotechnik und Elektronik							4	2				
Arbeitstechniken Maschinenbau				1		1	(1)		(1)			
Berufliches Grundpraktikum (6 Wochen vor Studienbeginn)												

Lehrveranstaltungen 5. bis 6. Semester	WS 5. Sem.			SS 6. Sem.		
	V	Ü	P	V	Ü	P
Grundlagen der Mess- und Regelungstechnik	3	1				
Strömungslehre	3	1				
Maschinen und Prozesse	2		2			
Wahlpflichtfach (2+1 bzw. 3 SWS)	2	1		(2)	(1)	
Schwerpunkt (6 SWS variabel)	3	( )	( )	3	( )	( )
Berufs-Fachpraktikum	(6 Wochen)					

1.4 Studienplan des 2. Abschnitts des Bachelorstudiums „B.Sc.“

Die Bachelorarbeit (12 LP) bildet den zweiten Abschnitt des Bachelorstudiums und ist im Anschluss an den ersten Abschnitt zu absolvieren. Die Durchführung und Benotung der Bachelorarbeit ist in § 11 der Studien- und Prüfungsordnung für den Bachelorstudiengang Maschinenbau geregelt.

<sup>1</sup> Das Werkstoffkunde-Praktikum findet in der vorlesungsfreien Zeit zwischen SS und WS statt und beansprucht eine Woche.

### 1.5 Masterstudium mit Vertiefungsrichtungen

Es stehen folgende Vertiefungsrichtungen zur Auswahl:

Vertiefungsrichtung	Abk.	Verantwortlicher
Unspezifischer Master Maschinenbau	MSc	Furmans
Energie- und Umwelttechnik	E+U	Maas
Fahrzeugtechnik	FzgT	Gauterin
Mechatronik und Mikrosystemtechnik	M+M	Bretthauer
Produktentwicklung und Konstruktion	PEK	Albers
Produktionstechnik	PT	Lanza
Theoretischer Maschinenbau	ThM	Böhlke
Werkstoffe und Strukturen für Hochleistungssysteme	W+S	Wanner

Das Masterstudium kann sowohl zum Winter- als auch zum Sommersemester aufgenommen werden. Wegen der freien Wahl der Module lässt sich für das Masterstudium kein allgemeingültiger Studienplan angeben. Die Wahlmöglichkeiten in den Wahlpflichtfächern und Schwerpunkten richten sich nach der gewählten Vertiefungsrichtung. Schriftliche Prüfungen werden als Klausuren mit der angegebenen Prüfungsdauer in Stunden abgenommen. Benotete Erfolgskontrollen gehen mit dem angegebenen Gewicht (Gew) in die Gesamtnote ein.

Folgende Module sind im Masterstudiengang zu belegen:

Module		Veranstaltung	LP	Erfolgskontrolle	Pr. (h)	Gew
1.	Wahlpflichtfach 1	siehe Kapitel 2.1	5	sPr/mPr	3/	5
2.	Wahlpflichtfach 2	siehe Kapitel 2.1	5	sPr/mPr	3/	5
3.	Wahlpflichtfach 3	siehe Kapitel 2.1	5	sPr/mPr	3/	5
4.	Wahlfach	siehe Kapitel 2.5	4	mPr		4
5.	Modellbildung und Simulation	Modellbildung und Simulation	7	sPr	3	7
6.	Produktentstehung	Produktentstehung – Entwicklungsmethodik	6	sPr	2	15
		Produktentstehung – Fertigungs- und Werkstofftechnik	9	sPr	3	
7.	Fachpraktikum	Siehe Kapitel 3	3	Schein		
8.	Mathematische Methoden	siehe Kapitel 2.2	6	sPr	3	6
9.	Schwerpunkt 1 – Kern und Ergänzung	siehe Kapitel 6	16	mPr		16
10.	Schwerpunkt 2 – Kern und Ergänzung	siehe Kapitel 6	16	mPr		16
11.	Wahlfach Nat/inf/etit	siehe Kapitel 2.3	6	Schein		
12.	Wahlfach Wirtschaft/Recht	siehe Kapitel 2.4	4	Schein		

Erfolgskontrollen in Zusatzmodulen können schriftliche Prüfungen, mündliche Prüfungen oder Erfolgskontrollen anderer Art sein.

Zusätzlich ist ein Berufspraktikum im Umfang von 6 Wochen zu absolvieren (8 LP).

Im Anschluss an die Modulprüfungen ist eine Masterarbeit (20 LP) zu erstellen.



## 2 Zugelassene Wahl- und Wahlpflichtfächer

Jedes Fach bzw. jedes Modul kann nur einmal im Rahmen des Bachelorstudienganges und des konsekutiven Masterstudiengangs Maschinenbau gewählt werden.

### 2.1 Wahlpflichtfächer im Bachelor- und Masterstudiengang

Folgende Wahlpflichtfächer (WPF) sind derzeit vom Fakultätsrat für den Bachelorstudiengang und die Vertiefungsrichtungen des Masterstudiengangs genehmigt.

Im Bachelorstudiengang muss 1 WPF gewählt werden. Im Masterstudiengang werden 3 WPF abhängig von der jeweiligen Vertiefungsrichtung belegt.

In den Vertiefungsrichtungen ist die Wahl der WPF eingeschränkt: Eines der mit „p“ gekennzeichneten WPF muss gewählt werden, die beiden anderen WPF müssen aus dem mit w gekennzeichneten Angebot ausgewählt werden. In einem konsekutiven Masterstudium kann ein solches p-Wahlpflichtfach durch ein w-Wahlpflichtfach ersetzt werden, wenn das entsprechende Wahlpflichtfach bereits im Bachelorstudium belegt wurde. Für manche Schwerpunkte kann die Wahl eines Wahlpflichtfachs empfohlen sein (siehe Hinweis beim jeweiligen Schwerpunkt im aktuellen Modulhandbuch).

Nr.	Wahlpflichtfächer (WPF)	B.Sc.	M.Sc.	E+U	FzgT	M+M	PEK	PT	ThM	W+S
(1)	Arbeitswissenschaft		w				w	w		
(2)	Einführung in die Mechatronik	w	w	w	w	p	w	w		
(3)	Elektrotechnik II				w					
(4)	Fluidtechnik	w	w	w	w		w	w	w	
(5)	Grundlagen der Statistik und Wahrscheinlichkeitstheorie				w	w			w	
(6)	Einführung in die Mehrkörperdynamik	w	w	w	w	w	w	w	w	w
(7)	Mathematische Methoden der Dynamik	w	w		w	w	w		w	
(8)	Mathematische Methoden der Festigkeitslehre	w	w		w	w	w		w	w
(9)	Mathematische Methoden der Schwingungslehre	w	w		w	w	w		w	
(10)	Mathematische Methoden der Strömungslehre	w	w	w	w				w	
(11)	Mathematische Methoden der Strukturmechanik		w			w	w		w	w
(12)	Grundlagen der Mikrosystemtechnik I <u>oder</u> II		w			w	w			
(13)	Physikalische Grundlagen der Lasertechnik	w	w	w	w	w	w	w		w
(14)	Numerische Mathematik für Informatiker und Ingenieure			w	w	w			w	
(15)	Einführung in die moderne Physik <u>oder</u> Physik für Ingenieure	w	w	w	w	w			w	w
(16)	Product Lifecycle Management	w	w		w	w	w	w		
(17)	Simulation von Produktionssystemen und -prozessen	w	w					w		
(18)	Stochastik im Maschinenbau/ Mathematische Modelle von Produktionssystemen		w						w	

Nr.	Wahlpflichtfächer (WPF)	B.Sc.	M.Sc.	E+U	FzgT	M+M	PEK	PT	ThM	W+S
(19)	Systematische Werkstoffauswahl	w	w	w	w	w	w		w	p
(20)	Wärme- und Stoffübertragung	w	w	p	w	w	w		w	
(21)	Technische Informationssysteme	w	w		w	w	w	w		
(22)	Modellierung und Simulation	w	w						w	w
(23)	Wissenschaftliches Programmieren für Ingenieure mit Übung	w	w						w	w
(24)	Mikrostruktursimulation	w	w						w	w
(25)	CAE-Workshop	w	w	w	w	w	p			w
(26)	Grundlagen der technischen Verbrennung I	w	w	w	w	w			w	
(27)	Grundlagen der technischen Logistik	w	w	w	w	w	w	w	w	w
(28)	Virtual Engineering Specific Topics	w								
(29)	Service Operations Management	w								
(30)	Industrial Management Case Study	w								
(31)	Maschinendynamik	w	w	w	w	w	w	w	w	w
(32)	Technische Schwingungslehre	w	w	w	w	w	w	w	w	w

**2.2 Mathematische Methoden im Masterstudiengang**

Als Wahlmöglichkeiten für die Mathematischen Methoden im Masterstudiengang sind derzeit vom Fakultätsrat genehmigt:

Nr.	Vorlesung	Dozent	Institut/Fak.	Sem.
(1)	Grundlagen der Statistik und Wahrscheinlichkeitstheorie	Kadelka	math	WS
(2)	Mathematische Methoden der Dynamik	Proppe	itm	WS
(3)	Mathematische Methoden der Festigkeitslehre	Böhlke	itm	WS
(4)	Mathematische Methoden der Schwingungslehre	Seemann	itm	SS
(5)	Mathematische Methoden der Strömungslehre	N.N.	isl	SS
(6)	Mathematische Methoden der Strukturmechanik	Böhlke	itm	SS
(7)	Numerische Mathematik für Informatiker und Ingenieure	Neuß	math	SS
(8)	Mathematische Modelle von Produktionssystemen	Furmans/Proppe	ifl/itm	WS

### 2.3 Wahlfach aus dem Bereich Naturwissenschaften/Informatik/Elektrotechnik im Masterstudiengang

Für das Wahlfach aus dem Bereich der Naturwissenschaften, Informatik und Elektrotechnik sind vom Fakultätsrat derzeit folgende Wahlmöglichkeiten genehmigt:

Nr.	Vorlesung	Dozent	Institut/Fak.	Sem.
(1)	Aerothermodynamik	Seiler	isl	SS
(2)	Hardware/Software Codesign	Hübner	etit	WS
(3)	Kernspintomographie	Kasten	phys	ww
(4)	Methoden in der Signalverarbeitung	Puente	iiit	WS
(5)	Nanotechnologie mit Clustern	Gspann	imt	ww
(6)	Photovoltaik	Powalla	ikr	SS
(7)	Physikalische Grundlagen der Lasertechnik	Schneider	izbs	WS
(8)	Rheologie und Struktur	Hochsein	ciw	WS
(9)	Strömungen mit chemischen Reaktionen	Class	isl	WS
(10)	Technische Informatik	Bretthauer	aia	SS
(11)	Systems and Software Engineering	Müller-Glaser	itiv	WS
(12)	Magnetohydrodynamik	Bühler	isl	WS

## 2.4 Wahlfach aus dem Bereich Wirtschaft/Recht im Masterstudiengang

Für das Wahlfach aus dem Bereich Wirtschaft und Recht sind vom Fakultätsrat derzeit folgende Wahlmöglichkeiten genehmigt:

Nr.	Vorlesung	Dozent	Institut/Fak.	Sem.
(1)	Arbeitswissenschaft	Zülch	ifab	WS
(2)	F&E Projektmanagement mit Fallstudien	Schmied	wiwi	ww
(3)	Management- und Führungstechniken	Hatzl	ifab	SS
(4)	Öffentliches Recht I	Spieker (Döhmann)	inf	SS
(5)	Leadership and Management Development	Ploch	ipek	WS
(6)	Patentrecht	Geissler	inf	SS
(7)	Qualitätsmanagement	Lanza	wbk	WS
(8)	Unternehmensführung und strategisches Management	Lindstädt, Wolff, Bünn	wiwi	SS

## 2.5 Wahlfach im Masterstudiengang

Für das zu belegende Wahlfach sind vom Fakultätsrat derzeit alle Vorlesungen des Fächerkataloges der Fakultät für Maschinenbau genehmigt. Fächer anderer Fakultäten müssen von der Prüfungskommission genehmigt werden.

## 3 Fachpraktikum im Masterstudiengang

### 3.1 Fachpraktikum

Für das Fachpraktikum (3 LP) bestehen folgende Wahlmöglichkeiten:

Nr.	Praktikum	Dozent	Institut/Fak.	Sem.
(1)	Messtechnisches Praktikum	Stiller	MRT	SS
(2)	Dezentral gesteuerte Intralogistiksysteme	Furmans	IFL	WS
(3)	Schwingungstechnisches Praktikum	Fidlin	ITM	WS
(4)	Mechatronik-Praktikum	Albers <i>et al.</i>	IPEK <i>et al.</i>	WS

## 4 Berufspraktikum

Das Berufspraktikum (gemäß SPO § 13) besteht im Bachelorstudiengang aus Grund- und Fachpraktikum (je 6 Wochen) und im Masterstudiengang aus einem Fachpraktikum (6 Wochen). Das Grundpraktikum sollte möglichst in einem geschlossenen Zeitraum vor Beginn des Bachelorstudiums durchgeführt werden. Die Abschnitte der Fachpraktika (im Weiteren Berufs-Fachpraktikum genannt) im Rahmen des Bachelor- und des Masterstudiums sollen in geschlossenen Zeiträumen in beliebiger Reihenfolge durchgeführt werden.

### 4.1 Inhalt und Durchführung des Berufspraktikums

Nicht das Praktikantenamt, sondern das für den Wohnsitz des Interessenten zuständige Arbeitsamt und mancherorts auch die Industrie- und Handelskammer weisen geeignete und anerkannte Ausbildungsbetriebe nach. Da Praktikantenstellen nicht vermittelt werden, müssen sich die Interessenten selbst mit der Bitte um einen Praktikantenplatz an die Betriebe wenden. Das Praktikantenverhältnis wird rechtsverbindlich durch den zwischen dem Betrieb und dem Praktikanten abzuschließenden Ausbildungsvertrag. Im Vertrag sind alle Rechte und Pflichten des Praktikanten und des Ausbildungsbetriebes sowie Art und Dauer der berufspraktischen Tätigkeit festgelegt. Betrieb steht hier synonym für Firmen, Unternehmen etc., die eine anerkannte Ausbildungsstätte beinhalten.

Um eine ausreichende Breite der berufspraktischen Ausbildung zu gewährleisten, sollen sowohl für das Grundpraktikum als auch für die Berufs-Fachpraktika Tätigkeiten aus verschiedenen Arbeitsgebieten nachgewiesen werden.

Die Tätigkeiten im Grundpraktikum können aus folgenden Gebieten gewählt werden:

- spanende Fertigungsverfahren,
- umformende Fertigungsverfahren,
- urformende Fertigungsverfahren und
- thermische Füge- und Trennverfahren.

Es sollen Tätigkeiten in mindestens drei der o.g. Gebiete nachgewiesen werden.

Die Tätigkeiten im Berufs-Fachpraktikum müssen inhaltlich denen eines Ingenieurs entsprechen und können aus folgenden Gebieten gewählt werden:

- Wärmebehandlung,
- Werkzeug- und Vorrichtungsbau,
- Instandhaltung, Wartung und Reparatur,
- Qualitätsmanagement,
- Oberflächentechnik,
- Entwicklung, Konstruktion und Arbeitsvorbereitung,
- Montage-/Demontage und
- andere fachrichtungsbezogene praktische Tätigkeiten entsprechend den gewählten Schwerpunkten (evtl. in Absprache mit dem Praktikantenamt).

Aus diesen acht Gebieten sollen im Bachelor mindestens drei, im Master mindestens zwei weitere unterschiedliche Gebiete nachgewiesen werden. Dabei wird empfohlen, dass die Tätigkeiten aus dem Gebiet des im Studium gewählten Schwerpunktes bzw. der im Master gewählten Vertiefungsrichtung sind oder damit in Zusammenhang stehen.

Tätigkeiten, die an Universitäten, gleichgestellten Hochschulen oder in vergleichbaren Forschungseinrichtungen durchgeführt wurden, werden grundsätzlich nicht als Berufs-Fachpraktikum anerkannt.

Die vorgeschriebenen 12 bzw. 6 Wochen des Berufspraktikums sind als Minimum zu betrachten. Es wird empfohlen, freiwillig weitere praktische Tätigkeiten in einschlägigen Betrieben durchzuführen.

Fragen der Versicherungspflicht regeln entsprechende Gesetze. Während des Praktikums im Inland sind die Studierenden weiterhin Angehörige der Universität und entsprechend versichert. Versicherungsschutz für Auslandspraktika gewährleistet eine Auslandsversicherung, die vom Praktikanten oder dem Ausbildungsbetrieb abgeschlossen wird.

Ausgefallene Arbeitszeit muss in jedem Falle nachgeholt werden. Bei Ausfallzeiten sollte der Praktikant den auszubildenden Betrieb um eine Vertragsverlängerung ersuchen, um den begonnenen Abschnitt seiner berufspraktischen Tätigkeit im erforderlichen Maße durchführen zu können.



**4.2 Anerkennung des Berufspraktikums**

Die Anerkennung des Praktikums erfolgt durch das Praktikantenamt der Fakultät für Maschinenbau. Zur Anerkennung ist die Vorlage des Ausbildungsvertrags und eines ordnungsgemäß abgefassten Praktikumsberichts für das Grundpraktikum (von der Firma bestätigt) und eines Original-Tätigkeitsnachweises für das Berufs-Fachpraktikum erforderlich. Art und Dauer der einzelnen Tätigkeitsabschnitte müssen aus den Unterlagen klar ersichtlich sein.

Für das Grundpraktikum muss ein Bericht angefertigt werden, der eine geistige Auseinandersetzung mit dem bearbeiteten Thema erkennen lässt. Eine chronologische Auflistung der Tätigkeiten ist hierfür nicht ausreichend. Die Praktikanten berichten über ihre Tätigkeiten und die dabei gemachten Beobachtungen und holen dazu die Bestätigung des Ausbildungsbetriebes ein. Die Berichterstattung umfasst wöchentliche Arbeitsberichte (Umfang ca. 1 DIN A4-Seite pro Woche) für das Grundpraktikum. Dabei ist die Form frei wählbar (Handschrift, Textsystem, Computergraphik, etc.).

Zur Anerkennung des Berufs-Fachpraktikums wird ein Zertifikat des Ausbildungsbetriebes („Praktikantenzugnis“) benötigt, das Art und Dauer der Tätigkeiten während des Berufs-Fachpraktikums beschreibt. Eventuelle Fehltage sind zu vermerken.

Das Praktikantenamt entscheidet, inwieweit die praktische Tätigkeit der Praktikantenordnung entspricht und daher als Praktikum anerkannt werden kann. Ein Praktikum, über das nur unzureichende (unvollständige oder nicht verständlich abgefasste) Berichte vorliegen, wird nur zu einem Teil der Dauer anerkannt.

Es wird nachdrücklich empfohlen, einen Teil des Berufspraktikums im Ausland abzuleisten. Für das Berufsleben ist es vorteilhaft, Teile insbesondere des Berufs-Fachpraktikums im Ausland durchzuführen. Berufspraktische Tätigkeiten in ausländischen Betrieben werden nur anerkannt, wenn sie den o.a. Richtlinien entsprechen und Berichte in der im Studienplan genannten Form angefertigt werden.

Für Ausländer aus Ländern, die nicht zur europäischen Union gehören, gelten diese Richtlinien ebenfalls.

**4.3 Sonderbestimmungen zur Anerkennung**

Eine Lehre, die den Anforderungen des Berufspraktikums entspricht, wird anerkannt. Bei der Bundeswehr erbrachte Ausbildungszeiten in Instandsetzungseinheiten sind mit maximal 6 Wochen als Berufspraktikum anrechenbar, wenn Tätigkeiten gemäß Kapitel 4.1 durchgeführt wurden. Zwecks Anerkennung sind die entsprechenden Berichte und Bescheinigungen (Ausbildungs- und Tätigkeitsnummer und Materialerhaltungsstufe) beim Praktikantenamt einzureichen.

Die praktische Ausbildung an Technischen Gymnasien wird entsprechend den nachgewiesenen Schulstunden als Grundpraktikum anerkannt. Hierbei können maximal 6 Wochen (entspricht 240 Vollzeit-Stunden) auf die berufspraktische Tätigkeit angerechnet werden.

Während des Bachelorstudiums erbrachte Berufspraktika können im Masterstudium anerkannt werden, sofern sie nicht bereits als Berufspraktikum für den Bachelorstudiengang anerkannt wurden.

**5 Bachelor- und Masterarbeit**

Die Bachelorarbeit darf an allen Instituten der Fakultät Maschinenbau absolviert werden.

Für die Betreuung der Masterarbeit stehen je nach Vertiefungsrichtung folgende Institute (●) zur Wahl:

Institut für	Abk.	MSc	E+UT	FzgT	M+M	PEK	PT	ThM	W+S
Angewandte Informatik/ Automatisierungstechnik	AIA	●	●	●	●	●	●	●	●
Angewandte Werkstoffphysik	IAM- AWP	●	●	●	●	●	-	●	●
Arbeitswissenschaft und Betriebsorganisation	ifab	●	●	-	-	●	●	-	-
Fahrzeugsystemtechnik	FAST	●	●	●	●	●	-	●	●
Fördertechnik und Logistiksysteme	IFL	●	-	-	-	●	●	●	-

Institut für	Abk.	MSc	E+UT	FzgT	M+M	PEK	PT	ThM	W+S
Informationsmanagement im Ingenieurwesen	IMI	•	–	•	•	•	•	–	–
Keramik im Maschinenbau	IAM-KM	•	•	–	–	•	–	–	•
Kerntechnik und Reaktorsicherheit	IKR	•	•	–	–	–	–	–	–
Kolbenmaschinen	IFKM	•	•	•	–	•	–	–	–
Mess- und Regelungstechnik mit Maschinenlaboratorium	MRT	•	•	•	•	•	–	•	–
Mikrostrukturtechnik	IMT	•	•	•	•	•	•	–	–
Produktentwicklung	IPEK	•	•	•	•	•	•	–	•
Produktionstechnik	WBK	•	–	•	•	•	•	–	•
Strömungslehre	ISL	•	•	•	–	–	–	•	–
Fachgebiet Strömungsmaschinen	FSM	•	•	•	–	•	–	–	–
Technische Mechanik	ITM	•	•	•	•	•	–	•	•
Thermische Strömungsmaschinen	ITS	•	•	•	–	•	–	•	•
Technische Thermodynamik	ITT	•	•	•	–	–	–	•	–
Werkstoffkunde	IAM-WK	•	•	•	•	•	–	•	•
Zuverlässigkeit von Bauteilen und Systemen	IAM-ZBS	•	•	•	•	•	–	•	•

In interdisziplinär ausgerichteten Vertiefungsrichtungen ist die Beteiligung von Instituten anderer Fakultäten erwünscht. Mit Zustimmung der Vertiefungsrichtungsverantwortlichen kann die Prüfungskommission auch Masterarbeiten an anderen Instituten der Fakultät für Maschinenbau genehmigen. Zustimmung und Genehmigung sind vor Beginn der Arbeit einzuholen.

## 6 Schwerpunkte im Bachelor- und im Masterstudiengang

Generell gilt, dass jede Lehrveranstaltung und jeder Schwerpunkt nur einmal entweder im Rahmen des Bachelor- oder des Masterstudiengangs gewählt werden kann.

### 6.1 Zuordnung der Schwerpunkte zum Bachelor- und den Vertiefungsrichtungen des Masterstudiengangs

Folgende Schwerpunkte sind derzeit vom Fakultätsrat für den Bachelor- und den Masterstudiengang genehmigt. In einigen Vertiefungsrichtungen ist die Wahl des **ersten** Masterschwerpunkts eingeschränkt (einer der mit „p“ gekennzeichneten Schwerpunkte ist zu wählen). In einem konsekutiven Master-Studium kann ein solcher p-Schwerpunkt durch einen w-Schwerpunkt ersetzt werden, wenn der p-Schwerpunkt bereits im Bachelorstudium gewählt wurde.

Nr.	Schwerpunkt	B.Sc.	M.Sc.	E+U	FzgT	M+M	PEK	PT	ThM	W+S
(1)	Advanced Mechatronics		w	w	w	p	w	w	w	
(2)	Antriebssysteme	w	w		w		w	w		
(3)	Arbeitswissenschaft		w	w			w	p		
(4)	Automatisierungstechnik		w	w	w	p	w	w	w	
(5)	Berechnungsmethoden im MB	w	w	w	w				w	
(6)	Computational Mechanics		w		w	w	w		p	

Nr.	Schwerpunkt	B.Sc.	M.Sc.	E+U	FzgT	M+M	PEK	PT	ThM	W+S
(7)	Dimensionierung und Validierung mechanischer Konstruktionen	w	w	w	w	w	w		p	w
(8)	Dynamik und Schwingungslehre		w	w	w		w		p	
(9)	Dynamische Maschinenmodelle	w	w						w	
(10)	Entwicklung und Konstruktion	w	w	w	w		w			
(11)	Fahrdynamik, Fahrzeugkomfort und -akustik		w		w	w	w		w	
(12)	Kraftfahrzeugtechnik	w	w		p		w			
(13)	Festigkeitslehre/ Kontinuumsmechanik	w	w	w	w	w	w		p	p
(14)	Fluid-Festkörper-Wechselwirkung		w	w	w		w		w	
(15)	Grundlagen der Energietechnik	w	w	p	w	w	w			
(16)	Industrial Engineering (engl.)		w				w	w		
(17)	Informationsmanagement	w								
(18)	Informationstechnik	w	w	w	w	w	w		w	
(19)	Informationstechnik für Logistiksysteme		w				w	w		
(20)	Integrierte Produktentwicklung		w	w	w		p	w		
(21)	Kerntechnik		w	w					w	
(22)	Kognitive Technische Systeme		w		w	w	w	w	w	
(23)	Kraftwerkstechnik		w	w			w			
(24)	Kraft- und Arbeitsmaschinen	w	w	w	w		w			
(25)	Leichtbau		w	w	w		w			w
(26)	Materialwissenschaft und Werkstofftechnik	w	w	w	w	w	w		w	p
(27)	Modellierung und Simulation in der Energie- und Strömungstechnik		w	w	w	w	w			
(28)	Lifecycle Engineering		w		w	w	p	p		
(29)	Logistik und Materialflusslehre		w				w	p		
(30)	Mechanik und Angewandte Mathematik		w	w	w	w	w		p	w
(31)	Mechatronik	w	w	w	w	p	w	w	w	
(32)	Medizintechnik		w			w	w			
(33)	Mikrosystemtechnik		w	w	w	p	w	w		
(34)	Mobile Arbeitsmaschinen		w		p	w	w			
(35)	Modellbildung und Simulation		w		w	w	w		p	w
(36)	Polymerengineering		w	w	w		w			w
(37)	Produktionsmanagement		w					w		
(38)	Produktionssysteme	w								
(39)	Produktionstechnik		w		w		w	p		

Nr.	Schwerpunkt	B.Sc.	M.Sc.	E+U	FzgT	M+M	PEK	PT	ThM	W+S
(40)	Robotik		w			p	w	w	w	
(41)	Strömungslehre		w	w	w		w		p	
(42)	Technische Akustik		w		w		w	w		
(43)	Technische Keramik und Pulverwerkstoffe		w	w	w		w			w
(44)	Technische Logistik	w	w				w	w		
(45)	Technische Thermodynamik		w	w	w	w	w		w	w
(46)	Thermische Turbomaschinen		w	w	w				w	w
(47)	Tribologie		w	w	w	w	w		w	w
(48)	Verbrennungsmotoren	w	w	w	p		w			
(49)	Zuverlässigkeit im Maschinenbau		w	w	w	w	w		w	p
(50)	Bahnsystemtechnik	w	w		p	w	w			
(51)	Entwicklung innovativer Geräte		w	w	w		p	w		
(52)	Production Management	w								
(53)	Fusionstechnologie		w	w					w	

Im Masterstudiengang Maschinenbau ohne Vertiefungsrichtung dürfen nur zwei Schwerpunkte kombiniert werden, die von zwei verschiedenen Instituten dominiert werden.

**6.2 Wahlmöglichkeiten für den Schwerpunkt im „Bachelor of Science“**

Für den Schwerpunkt werden mindestens 12 LP gewählt, davon müssen mindestens 8 LP Kernmodulfächer (K) sein, die im Block geprüft werden. „KP“ bedeutet, dass das Fach im Kernmodulbereich Pflicht ist, sofern es nicht bereits belegt wurde. Die übrigen Leistungspunkte können auch aus dem Ergänzungsbereich (E) kommen. Dabei dürfen nicht mehr als 4 LP Praktika belegt werden, die auch mit einer unbenoteten Erfolgskontrolle abgeschlossen werden können. Die Bildung der Schwerpunktnote erfolgt dann anhand der mit einer Benotung abgeschlossenen Teilmodule.

Die als Ergänzungsfächer (E) angegebenen Veranstaltungen verstehen sich als Empfehlung, andere Fächer auch aus anderen Fakultäten, können mit Genehmigung des jeweiligen Schwerpunkt-Verantwortlichen gewählt werden. Dabei ist eine Kombination mit Veranstaltungen aus den Bereichen Informatik, Elektrotechnik und Mathematik in einigen Vertiefungsrichtungen besonders willkommen. Mit „EM“ gekennzeichnete Fächer stehen nur im Masterstudiengang zur Wahl. Für manche Schwerpunkte ist die Belegung von bestimmten Wahlpflichtfächern (WPF) empfohlen.

Es dürfen im Schwerpunkt maximal 16 LP erworben werden. In jedem Fall werden bei der Festlegung der Schwerpunktnote alle Teilmodulnoten gemäß ihrer Leistungspunkte gewichtet. Bei der Bildung der Gesamtnote wird der Schwerpunkt mit 12 LP gewertet.

**6.3 Wahlmöglichkeiten in den einzelnen Schwerpunkten im „Master of Science Studiengang“**

Für jeden Schwerpunkt werden mindestens 16 LP gewählt, davon müssen mindestens 8 LP Kernmodulfächer (K) sein, die im Block geprüft werden. „KP“ bedeutet, dass das Fach im Kernmodulbereich Pflicht ist, sofern es nicht bereits belegt wurde. Die übrigen Leistungspunkte können auch aus dem Ergänzungsbereich (E) kommen. Dabei dürfen nicht mehr als 4 LP Praktika belegt werden, die auch mit einer unbenoteten Erfolgskontrolle abgeschlossen werden können. Die Bildung der Schwerpunktnote erfolgt dann anhand der mit einer Benotung abgeschlossenen Teilmodule.

Die als Ergänzungsfächer (E) angegebenen Veranstaltungen verstehen sich als Empfehlung, andere Fächer auch aus anderen Fakultäten, können mit Genehmigung des jeweiligen Schwerpunkt-Verantwortlichen gewählt werden. Dabei ist eine Kombination mit Veranstaltungen aus den Bereichen Informatik, Elektrotechnik und Mathematik in einigen Vertiefungsrichtungen besonders willkommen. Mit „EM“ gekennzeichnete Fächer stehen nur im Masterstudiengang zur Wahl. Für manche Schwerpunkte ist die Belegung von bestimmten Wahlpflichtfächern (WPF) empfohlen.

Es dürfen in jedem Schwerpunkt maximal 20 LP erworben werden. In jedem Fall werden bei der Festlegung der Schwerpunktnote alle Teilmodulnoten gemäß ihrer Leistungspunkte gewichtet. Bei der Bildung der Gesamtnote wird jeder Schwerpunkt mit 16 LP gewertet.

## 6.4 Veranstaltungen der Schwerpunkte zum Bachelor- und den Vertiefungsrichtungen des Masterstudiengangs

Die Beschreibung der Schwerpunkte hinsichtlich der jeweils darin enthaltenen Lehrveranstaltungen sind in den aktuellen Modulhandbüchern des Bachelor- und Masterstudiengangs nachzulesen.

Schwerpunkte und Schwerpunkt-Verantwortliche:

- SP 1: Advanced Mechatronik (Bretthauer)
- SP 2: Antriebssysteme (Albers)
- SP 3: Arbeitswissenschaft (Zülch)
- SP 4: Automatisierungstechnik (Bretthauer)
- SP 5: Berechnungsmethoden im MB (Seemann)
- SP 6: Computational Mechanics (Proppe)
- SP 7: Dimensionierung und Validierung mechanischer Konstruktionen (Böhlke)
- SP 8: Dynamik und Schwingungslehre (Seemann)
- SP 9: Dynamische Maschinenmodelle (Seemann)
- SP 10: Entwicklung und Konstruktion (Albers)
- SP 11: Fahrdynamik, Fahrzeugkomfort und -akustik (Gauterin)
- SP 12: Kraftfahrzeugtechnik (Gauterin)
- SP 13: Festigkeitslehre/ Kontinuumsmechanik (Böhlke)
- SP 14: Fluid-Festkörper-Wechselwirkung (Gabi)
- SP 15: Grundlagen der Energietechnik (Bauer)
- SP 16: Industrial Engineering (engl.) (Zülch)
- SP 17: Informationsmanagement (Ovtcharova)
- SP 18: Informationstechnik (Stiller)
- SP 19: Informationstechnik für Logistiksysteme (Furmans)
- SP 20: Integrierte Produktentwicklung (Albers)
- SP 21: Kerntechnik (Cheng)
- SP 22: Kognitive Technische Systeme (Stiller)
- SP 23: Kraftwerkstechnik (Bauer)
- SP 24: Kraft- und Arbeitsmaschinen (Gabi)
- SP 25: Leichtbau (Henning)
- SP 26: Materialwissenschaft und Werkstofftechnik (Wanner)
- SP 27: Modellierung und Simulation in der Energie- und Strömungstechnik (Maas)
- SP 28: Lifecycle Engineering (Ovtcharova)
- SP 29: Logistik und Materialflusslehre (Furmans)
- SP 30: Mechanik und Angewandte Mathematik (Böhlke)
- SP 31: Mechatronik (Bretthauer)
- SP 32: Medizintechnik (Bretthauer)
- SP 33: Mikrosystemtechnik (Saile)
- SP 34: Mobile Arbeitsmaschinen (Geimer)
- SP 35: Modellbildung und Simulation (Proppe)
- SP 36: Polymerengineering (Elsner)
- SP 37: Produktionsmanagement (Zülch)
- SP 38: Produktionssysteme (Schulze)
- SP 39: Produktionstechnik (Schulze)
- SP 40: Robotik (Bretthauer)
- SP 41: Strömungslehre (Gabi)
- SP 42: Technische Akustik (Gabi)

- SP 43: Technische Keramik und Pulverwerkstoffe (Hoffmann)
- SP 44: Technische Logistik (Furmans)
- SP 45: Technische Thermodynamik (Maas)
- SP 46: Thermische Turbomaschinen (Bauer)
- SP 47: Tribologie (Gumbsch)
- SP 48: Verbrennungsmotoren (Spicher)
- SP 49: Zuverlässigkeit im Maschinenbau (Gumbsch)
- SP 50: Bahnsystemtechnik (Gratzfeld)
- SP 51: Entwicklung innovativer Geräte (Matthiesen)
- SP 52: Production Management (Zülch)
- SP 53: Fusionstechnologie (Stieglitz)

## 2 Actual Changes

Important changes are pointed out in this section in order to provide a better orientation. Although this process was done with great care, other/minor changes may exist.



## 3 Modules

### 3.1 All Modules

#### Module: Compulsory Elective Subject UMM [MSc-Modul UMM, WPF UMM]

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

ECTS Credits	Cycle	Duration
5		

ID	Course	Term	Lecturer
2109026	Work Science (p. 50)	W	G. Zülch
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
2114093	Fluid Technology (p. 58)	W	M. Geimer
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2154432	Mathematical Methods in Fluid Mechanics (p. 74)	S	A. Class
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
2141861	Introduction to Microsystem Technology I (p. 59)	W	A. Last
2142874	Introduction to Microsystem Technology II (p. 60)	S	A. Last
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2121350	Product Lifecycle Management (p. 91)	W	J. Ovtcharova
2149605	Simulation of production systems and processes (p. 98)	W	K. Furmans, V. Schulze, G. Zülch
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2121001	Integrated Information Systems for engineers (p. 103)	W	S. Rogalski, J. Ovtcharova
2183703	Modelling and Simulation (p. 82)	W/S	B. Nestler
2181738	Scientific computing for Engineers (p. 108)	W	D. Weygand, P. Gumbsch
2183702	Modelling of Microstructures (p. 80)	W	B. Nestler
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2165515	Fundamentals of Combustion I (p. 63)	W	U. Maas
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov
2117054	Mathematical Models of Production Systems (p. 76)	W	K. Furmans, C. Proppe

#### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

#### Conditions

See Studienplan

**Learning Outcomes**

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

**Content**

see chosen compulsory elective subject

**Remarks**

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

**Module: Compulsory Elective Subject E+U [MSc-Modul E+U, WPF E+U]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
2114093	Fluid Technology (p. 58)	W	M. Geimer
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2154432	Mathematical Methods in Fluid Mechanics (p. 74)	S	A. Class
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2165515	Fundamentals of Combustion I (p. 63)	W	U. Maas
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

See Studienplan

**Learning Outcomes**

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

**Content**

see chosen compulsory elective subject

**Remarks**

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

## Module: Compulsory Elective Subject FzgT [MSc-Modul FzgT, WPF FzgT]

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
23224	Electrical Engineering for Business Engineers, Part II (p. 56)	S	W. Menesklou,
2114093	Fluid Technology (p. 58)	W	M. Geimer
0133500	Foundations of Statistics and Probability Theory (p. 61)	W/S	D. Hug
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2154432	Mathematical Methods in Fluid Mechanics (p. 74)	S	A. Class
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2121350	Product Lifecycle Management (p. 91)	W	J. Ovtcharova
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2121001	Integrated Information Systems for engineers (p. 103)	W	S. Rogalski, J. Ovtcharova
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2165515	Fundamentals of Combustion I (p. 63)	W	U. Maas
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

### Conditions

See Studienplan

### Learning Outcomes

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

### Content

see chosen compulsory elective subject

### Remarks

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

## Module: Compulsory Elective Subject M+M [MSc-Modul M+M, WPF M+M]

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
0133500	Foundations of Statistics and Probability Theory (p. 61)	W/S	D. Hug
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
2141861	Introduction to Microsystem Technology I (p. 59)	W	A. Last
2142874	Introduction to Microsystem Technology II (p. 60)	S	A. Last
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2121350	Product Lifecycle Management (p. 91)	W	J. Ovtcharova
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2121001	Integrated Information Systems for engineers (p. 103)	W	S. Rogalski, J. Ovtcharova
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2165515	Fundamentals of Combustion I (p. 63)	W	U. Maas
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

### Conditions

See Studienplan

### Learning Outcomes

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

### Content

see chosen compulsory elective subject

### Remarks

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

**Module: Compulsory Elective Subject PEK [MSc-Modul PEK, WPF PEK]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2109026	Work Science (p. 50)	W	G. Zülch
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
2114093	Fluid Technology (p. 58)	W	M. Geimer
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
2141861	Introduction to Microsystem Technology I (p. 59)	W	A. Last
2142874	Introduction to Microsystem Technology II (p. 60)	S	A. Last
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
2121350	Product Lifecycle Management (p. 91)	W	J. Ovtcharova
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2121001	Integrated Information Systems for engineers (p. 103)	W	S. Rogalski, J. Ovtcharova
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

See Studienplan

**Learning Outcomes**

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

**Content**

see chosen compulsory elective subject

**Remarks**

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

## Module: Compulsory Elective Subject PT [MSc-Modul PT, WPF PT]

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2109026	Work Science (p. 50)	W	G. Zülch
2105011	Introduction into Mechatronics (p. 54)	W	G. Bretthauer, A. Albers
2114093	Fluid Technology (p. 58)	W	M. Geimer
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
2121350	Product Lifecycle Management (p. 91)	W	J. Ovtcharova
2149605	Simulation of production systems and processes (p. 98)	W	K. Furmans, V. Schulze, G. Zülch
2121001	Integrated Information Systems for engineers (p. 103)	W	S. Rogalski, J. Ovtcharova
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

### Conditions

See Studienplan

### Learning Outcomes

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

### Content

see chosen compulsory elective subject

### Remarks

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).



## Module: Compulsory Elective Subject ThM [MSc-Modul ThM, WPF ThM]

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2114093	Fluid Technology (p. 58)	W	M. Geimer
0133500	Foundations of Statistics and Probability Theory (p. 61)	W/S	D. Hug
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161212	Vibration Theory (p. 104)	W	W. Seemann
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2154432	Mathematical Methods in Fluid Mechanics (p. 74)	S	A. Class
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2117054	Mathematical Models of Production Systems (p. 76)	W	K. Furmans, C. Proppe
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
22512	Heat and mass transfer (p. 107)	W	H. Bockhorn
2183703	Modelling and Simulation (p. 82)	W/S	B. Nestler
2181738	Scientific computing for Engineers (p. 108)	W	D. Weygand, P. Gumbsch
2183702	Modelling of Microstructures (p. 80)	W	B. Nestler
2165515	Fundamentals of Combustion I (p. 63)	W	U. Maas
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

### Conditions

See Studienplan

### Learning Outcomes

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

### Content

see chosen compulsory elective subject

### Remarks

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

**Module: Compulsory Elective Subject W+S [MSc-Modul W+S, WPF W+S]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

**ECTS Credits**  
5

**Cycle**

**Duration**

ID	Course	Term	Lecturer
2162235	Introduction into the multi-body dynamics (p. 55)	S	W. Seemann
2161224	Machine Dynamics (p. 70)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider
2400311	Modern Physics for Engineers (p. 83)	S	B. Pilawa
2174576	Systematic Materials Selection (p. 100)	S	A. Wanner
2183703	Modelling and Simulation (p. 82)	W/S	B. Nestler
2181738	Scientific computing for Engineers (p. 108)	W	D. Weygand, P. Gumbsch
2183702	Modelling of Microstructures (p. 80)	W	B. Nestler
2147175	CAE-Workshop (p. 52)	W/S	A. Albers, Assistenten
2161212	Vibration Theory (p. 104)	W	W. Seemann
2142890	Physics for Engineers (p. 89)	S	P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller
2117095	Basics of Technical Logistics (p. 62)	W	M. Mittwollen, Madzharov

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

See Studienplan

**Learning Outcomes**

In the compulsory elective subject the basics of different aspects of mechanical engineering are taught.

**Content**

see chosen compulsory elective subject

**Remarks**

In total, four compulsory elective subjects have to be chosen, one in the bachelor's program and three in the master's program. For the master's program, a reduced catalogue exists for every specialization (see Studienplan).

**Module: Elective Subject [MSc-Modul 04, WF]****Coordination:** A. Wanner**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)**Subject:**

ECTS Credits	Cycle	Duration
4		

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

None.

**Learning Outcomes**

In the elective subject the basics of a chosen aspect of mechanical engineering is taught.

**Content**

see chosen elective subject

**Module: Modeling and Simulation [MSc-Modul 05, MS]**

**Coordination:** C. Proppe  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

ECTS Credits	Cycle	Duration
7		

**Courses in module**

ID	Course	Hours per week C/E/T	Term	CP	Responsible Lecturer(s)
2185227	Modelling and Simulation (p. 81)	4	W	7	C. Proppe, K. Furmans, C. Stiller, B. Pritz

**Learning Control / Examinations**

written, auxiliary means: own manuscripts

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

Models and simulations are components of almost any field of mechanical engineering. In this course, in which a multiplicity of institutes cooperate, an overview of modelling and simulation techniques typical in mechanical engineering is to be given. Thereby, students obtain the ability to carry out simulation studies starting from the formulation of problems by concepts, implementation, verification and validation. The mathematical-numerical bases are presented and illustrated by examples. In the exercises complex simulation studies are compiled and tested.

**Content**

Introduction: Overview, concept formation, simulation studies, time/event-discrete models, event-oriented/process orientated/transaction-oriented view, typical model classes (operation/maintenance, storekeeping, loss-susceptible systems)

Time-continuous models with concentrated parameters, model characteristics and model analysis Numerical treatment of ordinary differential equations and differential-algebraic sets of equations coupled simulation of time-continuous models with concentrated parameters

Time-continuous models with distributed parameters, description of systems by means of partial differential equations, model reduction, numerical solution procedures for partial differential equations

## Module: Product Development [MSc-Modul 06, PE]

**Coordination:** S. Matthiesen  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

<b>ECTS Credits</b> 15	<b>Cycle</b> Every 2nd term, Summer Term	<b>Duration</b> 1
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### Courses in module

ID	Course	Hours per week C/E/T	Term	CP	Responsible Lecturer(s)
2146176	Product Development - Methods of Product Development (p. 93)	3	S	6	A. Albers, N. Burkardt, Dipl.-Ing. N. Burkardt
2150510	Product Development - Manufacturing and Material Technology (p. 94)	6	S	9	V. Schulze

### Learning Control / Examinations

Two exams, see according lectures

### Conditions

Bachelor Mechanical Engineering

### Learning Outcomes

Holistic view on the Life Cycle of Machine Systems with focus on product development, production technology and material selection

### Content

- life cycle of technical systems
- integration of product development, production technology and material sciences
- teaching of corresponding activities and supporting methods

## Module: Specialized Practical Training [MSc-Modul 07, FP]

**Coordination:** C. Stiller, K. Furmans  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

ECTS Credits	Cycle	Duration
3		

ID	Course	Term	Lecturer
2138328	Measurement Instrumentation Lab (p. 78)	S	C. Stiller, P. Lenz
2117084	Dezentral gesteuerte Intralogistiksysteme (p. 53)	W	K. Furmans, T. Baur
2161241	Schwingungstechnisches Praktikum (p. 97)	S	H. Hetzler, A. Fidlin
2105014	Laboratory mechatronics (p. 77)	W	A. Albers, G. Bretthauer, C. Proppe, C. Stiller

### Learning Control / Examinations

**Conditions**  
none

### Learning Outcomes

**Content**  
see chosen practical training

**Remarks**  
One of the training courses has to be chosen.

**Module: Mathematic Methods [MSc-Modul 08, MM]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

<b>ECTS Credits</b>	<b>Cycle</b>	<b>Duration</b>
6		

ID	Course	Term	Lecturer
0133500	Foundations of Statistics and Probability Theory (p. 61)	W/S	D. Hug
2161206	Mathematical Methods in Dynamics (p. 71)	W	C. Proppe
2161254	Mathematical Methods in Strength of Materials (p. 72)	W	T. Böhlke
2162241	Mathematical methods of vibration theory (p. 73)	S	W. Seemann
2162280	Mathematical Methods in Structural Mechanics (p. 75)	S	T. Böhlke
2154432	Mathematical Methods in Fluid Mechanics (p. 74)	S	A. Class
0187400	Numerical Mathematics for Engineers (p. 85)	S	N. Neuß
2117054	Mathematical Models of Production Systems (p. 76)	W	K. Furmans, C. Proppe

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

None.

**Learning Outcomes**

In the chosen subject mathematical methods for solving problems of engineering mechanics are taught.

**Content**

see chosen mathematical method



**Module: Major Field 1 [MSc-Modul 09, SP 1]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

ECTS Credits	Cycle	Duration
16		

**Learning Control / Examinations**

graded or not graded, oral or written exam, duration (depends on the lecture)

**Conditions**

see Studienplan

**Learning Outcomes**

Within the major field a special aspect of the mechanical engineering are taught.

**Content**

see chosen major field

**Remarks**

In total, three major fields have to be chosen, one in the bachelor's program and two in the master's program (see Studienplan).

**Module: Major Field 2 [MSc-Modul 10, SP 2]**

**Coordination:** A. Wanner  
**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)  
**Subject:**

ECTS Credits	Cycle	Duration
16		

**Learning Control / Examinations**

graded or not graded, oral or written exam, duration (depends on the lecture)

**Conditions**

see Studienplan

**Learning Outcomes**

Within the major field a special aspect of the mechanical engineering are taught.

**Content**

see chosen major field

**Remarks**

In total, three major fields have to be chosen, one in the bachelor's program and two in the master's program (see Studienplan).

## Module: Elective Subject Natural Science/Computer Science/Electrical Engineering [MSc-Modul 11, WF NIE]

**Coordination:** A. Wanner

**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)

**Subject:**

ECTS Credits	Cycle	Duration
6		

ID	Course	Term	Lecturer
2154436	Aerothermodynamics (p. 49)	S	F. Seiler
23620	Hardware/Software Codesign (p. 64)	W	M. Hübner
2209121	Magnetic Resonance Imaging (p. 65)	S	A. Kasten
23113	Methoden der Signalverarbeitung (p. 79)	W	F. Puente
2143876	Nanotechnology with Clusterbeams (p. 84)	W/S	J. Gspann
23737	Photovoltaics (p. 88)	S	M. Powalla
22938	Rheology of dispersed systems (p. 96)	W	B. Hochstein
2153406	Flows with chemical reactions (p. 99)	W	A. Class
2106002	Computer Engineering (p. 102)	S	G. Bretthauer
23605	Systems and Software Engineering (p. 101)	W	K. Müller-Glaser
2153429	Magnetohydrodynamics (p. 67)	W	L. Bühler
2181612	Physical basics of laser technology (p. 90)	W	J. Schneider

### Learning Control / Examinations

graded oral or written exam, duration (depends on the lecture)

### Conditions

None.

### Learning Outcomes

In the elective subject science/computer science/electrical engineering the basics of one aspects of science, computer science or electrical engineering are taught.

### Content

see chosen subject

**Module: Elective Subject Economics/Law [MSc-Modul 12, WF WR]****Coordination:** A. Wanner**Degree programme:** Masterstudiengang Maschinenbau (M.Sc.)**Subject:**

ECTS Credits	Cycle	Duration
4		

ID	Course	Term	Lecturer
2109026	Work Science (p. 50)	W	G. Zülch
2581963	The Management of R&D Projects with Case Studies (p. 57)	W/S	H. Schmied
2110017	Leadership and Conflict Management (in German) (p. 68)	S	H. Hatzl
24016	Public Law I (p. 86)	W	I. Spieker (Döhmann)
2145184	Leadership and Product Development (p. 66)	W	A. Ploch
24656	Patent law (p. 87)	S	Bittner
2149667	Quality Management (p. 95)	W	G. Lanza
2577900	Management and Strategy (p. 106)	S	E. Bünn, H. Lindstädt, M. Wolff, Lindstädt, Wolff, Bünn

**Learning Control / Examinations**

graded oral or written exam, duration (depends on the lecture)

**Conditions**

None.

**Learning Outcomes**

In the elective subject economy/law the basics of one aspects of economy or law are taught.

**Content**

see chosen subject

## 4 Courses

### 4.1 All Courses

#### Course: Aerothermodynamics [2154436]

**Coordinators:** F. Seiler

**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

#### Learning Control / Examinations

oral

Duration: 30 minutes

no auxiliary means

#### Conditions

None.

#### Learning Outcomes

This lecture presents an insight into the aerodynamic problems occurring during re-entry of space vehicles into the earth's atmosphere. During the flight the air inflow is strongly heated by the bow wave formation in the high Mach number flow regime. Therefore, real gas effects and the behaviour of hot air at high temperatures need to be taken into account. The combination of thermodynamics of hot air and the flow development at hypersonic flow conditions coupled with extreme heat flux phenomena is usually summarised in the term Aerothermodynamics. Basic knowledge gained in the lecture on Fluid Mechanics is assumed. However, for understanding the contents of the aerothermodynamics lecture, all fundamentals are presented and discussed using the example of the re-entry flight trajectory of a space vehicle. Gaskinetic methods needed for flow prediction at high altitudes are explained in detail. At altitudes lower than 90 km, however, the air atmosphere can be treated as a continuum and the conservation equations are valid. The shock tube is described as ground facility for aerothermodynamic testing and the measuring techniques required for that purpose are explained using some recent applications as examples.

#### Content

Nature of a hypersonic flow  
 Fundamentals of aerothermodynamics  
 Problems during re-entry  
 Flow regimes during re-entry  
 Applied hypersonic research

#### Literature

H. Oertel jun.: Aerothermodynamik, Springer-Verlag, Berlin Heidelberg New York, 1994

F. Seiler: Skript zur Vorlesung über Aerothermodynamik

## Course: Work Science [2109026]

**Coordinators:** G. Zülch

**Part of the modules:** Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

### Learning Control / Examinations

#### Specialisation “Produktionstechnik”:

Written exam, length: 90 minutes

(only in German)

Allowed resource materials: non-programmable calculator

#### Other specialisations:

Oral exam, length: 30 minutes

(only in German)

Allowed resource materials: none

#### Conditions

- The exams “Arbeitswissenschaft (2109026)” and “Ergonomie und Arbeitswirtschaft (2109029)” are mutually exclusive.
- The exams “Arbeitswissenschaft (2109026)” and “Arbeitsschutz und Arbeitsrecht (2109024)” are mutually exclusive.

#### Recommendations

- Willingness to learn interdisciplinarily (Product design, Legal regulations Work physiology, Work psychology ...)
- Basic knowledge of Production Management is useful

### Learning Outcomes

- Become proficient within the general terms of ergonomics, methods study and personnel planning
- Know elementary methods and procedures of applied work science
- Know relevant labour law and regulations
- Become proficient in applying ergonomic evaluation and judgement

### Content

1. Introduction
2. Basics of human performance
3. Design of workplaces
4. Time study
5. Evaluation of workplaces and determination of wages
6. Work structuring
7. Personnel planning

8. Leadership
9. Labour legislation
10. Representation of interest groups

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- BULLINGER, Hans-Jörg: Ergonomie. Stuttgart: B. G. Teubner 1994.
- REFA - Verband für Arbeitsstudien, Betriebsorganisation und Unternehmensentwicklung (Hrsg.): Datenermittlung. München: Carl Hanser Verlag, 1997. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Anforderungsermittlung (Arbeitsbewertung). München: Carl Hanser Verlag, 2. Auflage 1991. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Grundlagen der Arbeitsgestaltung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Entgelt differenzierung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- SCHLICK, Christopher; BRUDER, Ralph; LUCZAK, Holger: Arbeitswissenschaft. Heidelberg u.a.: Springer, 3rd edition 2010.
- SCHMIDTKE, Heinz (Hrsg.): Ergonomie. München, Wien: Carl Hanser Verlag, 3. Auflage 1998.

Please refer to the latest edition.



**Course: CAE-Workshop [2147175]****Coordinators:** A. Albers, Assistenten**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
3	3	Winter / Summer Term	de

**Learning Control / Examinations**

Depending on the manner in which the CAE-Workshop will be credited.

**Conditions**

compulsory attendance

**Recommendations**

We suggest this Workshop after 2 years of classes.

**Learning Outcomes**

In the CAE - Workshops computer-aided tools used in the industrial product development process will be presented and trained. The complete process chain is shown using concrete examples of typical mechanical components. The possibilities and limits of virtual product development will be shown during this course. Here, the students get practical insight into the world of multi-body systems, the finite element method and optimization research questions.

The students receive the theoretical basics and are trained on modern hardware in the use of commercial software. In order to support the students to discuss the calculation and optimization results, the participants of the workshop must discuss their results in small groups and finally present it to all students.

**Content**

Content in the summer semester:

- introduction to the finite element analysis (FEA)
- stress and modal analysis of finite element models using Abaqus/CAE as a preprocessor and Abaqus solver
- introduction to topology and shape optimization
- creation and calculation of various optimization models with the optimization package TOSCA and the Abaqus solver

Content in the winter semester:

- introduction to the finite element analysis (FEA)
- stress and modal analysis of finite element models using Abaqus/CAE as a preprocessor and Abaqus solver
- introduction to multi-body simulation (MBS)
- preparation and running of multi-body simulation models. Coupling of the MBS and FEA to calculate hybrid multi-body simulation problems.

**Literature**

The workshop script will be allocated at Ilias.

**Course: Dezentral gesteuerte Intralogistiksysteme [2117084]****Coordinators:** K. Furmans, T. Baur**Part of the modules:** Specialized Practical Training (p. 43)[MSc-Modul 07, FP]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	de

**Learning Control / Examinations**

Certificate by colloquium with presentation

**Conditions**

None.

**Learning Outcomes**

The student is able to programm object-oriented. Decentralized logistic systems for material handling are known and the student is able to design models out of complex cinematic systems.

**Content**

- Introduction to material handling systems
- Construction of a model for decentralized logistic systems
- object-oriented programming with LabView
- Implementation of the model with Mindstorms

Presentation of the results

## Course: Introduction into Mechatronics [2105011]

**Coordinators:** G. Bretthauer, A. Albers

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	de

### Learning Control / Examinations

Written examination, oral examination or certification of participation depending on the "Studienplan" resp. "Prüfungs- und Studienordnung (SPO)"

### Conditions

Compulsory preconditions: none

### Learning Outcomes

Mechatronics is an interdisciplinary field, based on classical mechanical and electrical engineering as well as automation science and technology and computer science. The main activities focus on integral system development with technical components connected via an intelligent control system. In this regard simulation of mechanical and electrical systems becomes important for rapid and efficient development. First part of the lecture provides a survey of mechatronics. Subsequently the architecture of mechatronic systems is described. Furthermore fundamentals of modeling of mechanical, pneumatic, hydraulic, electrical and electronic components are discussed. Finally optimization methods, e. g. adaptive controllers, are presented. In the second part of the lecture basics of development methods as well as the characteristics of the development of mechatronic products are described. A further important item is the presentation of the system concept of mechatronics in comparison to conventional mechanical systems. The contents of the course are explained using examples for mechatronic products in the area of automotive engineering.

### Content

Part I: Modeling and optimization (Prof. Bretthauer)

Introduction  
 Architecture of mechatronic systems  
 Modeling of mechatronic systems  
 Optimization of mechatronic systems  
 Perspective

Part II: Development and design (Prof. Albers)

Introduction  
 Development method for mechatronic products  
 Examples

### Literature

Heimann, B.; Gerth, W.; Popp, K.: Mechatronik. Leipzig: Hanser, 1998

Isermann, R.: Mechatronische Systeme - Grundlagen. Berlin: Springer, 1999

Roddeck, W.: Einführung in die Mechatronik. Stuttgart: B. G. Teubner, 1997

Töpfer, H.; Kriesel, W.: Funktionseinheiten der Automatisierungstechnik. Berlin: Verlag Technik, 1988

Föllinger, O.: Regelungstechnik. Einführung in die Methoden und ihre Anwendung. Heidelberg: Hüthig, 1994

Bretthauer, G.: Modellierung dynamischer Systeme. Vorlesungsskript. Freiberg: TU Bergakademie, 1997

**Course: Introduction into the multi-body dynamics [2162235]****Coordinators:** W. Seemann**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

**Learning Control / Examinations**

Written exam

Optional subject: oral, 30 min.

Major Subject: oral, 20 min.

**Conditions**

None.

**Learning Outcomes**

Mechanisms, vehicles and industrial robots are examples of multibody systems. For dynamics simulations expressions for kinematical quantities and formulations of equations of motion are required which make it easy to switch from one system to another. Efficient methods are described.

The course is mainly divided in two parts: kinematics on the one hand and different possibilities to derive the equations of motion on the other hand.

**Content**

The role of multibody systems in engineering, kinematics of a single rigid body, Kinematics of multibody systems, rotation matrix, angular velocity, derivatives in different reference systems, holonomic and non-holonomic constraints, Newton-Euler's equations, principle of d'Alembert, principle of virtual power, Lagrange's equations, Kane's equations, structure of the equations of motion

**Literature**

Wittenburg, J.: Dynamics of Systems of Rigid Bodies, Teubner Verlag, 1977

Roberson, R. E., Schwertassek, R.: Dynamics of Multibody Systems, Springer-Verlag, 1988

de Jal'on, J. G., Bayo, E.: Kinematik and Dynamic Simulation of Multibody System.

Kane, T.: Dynamics of rigid bodies.

**Course: Electrical Engineering for Business Engineers, Part II [23224]****Coordinators:** W. Menesklou, Menesklou**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT]

ECTS Credits	Hours per week	Term	Instruction language
	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: The Management of R&D Projects with Case Studies [2581963]****Coordinators:** H. Schmied**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
3,5	2	Winter / Summer Term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Fluid Technology [2114093]****Coordinators:** M. Geimer**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2/2	Winter term	de

**Learning Control / Examinations**

The assessment consists of an oral exam (20 min) taking place in the recess period. The exam takes place in every semester. Re-examinations are offered at every ordinary examination date.

**Conditions**

None.

**Learning Outcomes**

The students will be able to

- know and understand physical principles of fluid power systems
- know the current components and their operating mode
- know the advantages and disadvantages of different components
- dimension the components for a given purpose
- calculate simple systems

**Content**

In the range of hydrostatics the following topics will be introduced:

- Hydraulic fluids
- Pumps and motors
- Valves
- Accessories
- Hydraulic circuits.

In the range of pneumatics the following topics will be introduced:

- Compressors
- Motors
- Valves
- Pneumatic circuits.

**Literature**

Scritum for the lecture *Fluidtechnik*  
 Institute of Vehicle System Technology  
 downloadable

## Course: Introduction to Microsystem Technology I [2141861]

**Coordinators:** A. Last

**Part of the modules:** Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

#### Conditions

None.

#### Learning Outcomes

The lecture gives an introduction into the basics of microsystems technology. In analogy to processes employed in fabrication of microelectronics circuits the core technologies as well as materials for producing microstructures and components are presented. Finally, various techniques for Silicon micromachining are explained and illustrated with examples for micro-components and micro-systems.

#### Content

- Introduction in Nano- and Microtechnologies
- Silicon and processes for fabricating microelectronics circuits
- Basic physics background and crystal structure
- Materials for micromachining
- Processing technologies for microfabrication
- Silicon micromachining
- Examples

#### Literature

Fundamentals of Microfabrication, M. Madou, CRC Press, Boca Raton 1997.



## Course: Introduction to Microsystem Technology II [2142874]

**Coordinators:** A. Last

**Part of the modules:** Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

#### Conditions

None.

#### Learning Outcomes

The lecture gives an introduction into the basics of microsystems technology. In the first part, methods for lithographic pattern transfer are summarized. Then specific techniques such as the LIGA process, micro-machining, and laser-patterning are explained and examples are given. Finally assembly and packaging methods are presented leading into a discussion of entire microsystems.

#### Content

- Introduction in Nano- and Microtechnologies
- Lithography
- LIGA-technique
- Mechanical microfabrication
- Patterning with lasers
- Assembly and packaging
- Microsystems

#### Literature

Fundamentals of Microfabrication, M. Madou, CRC Press, Boca Raton 1997.

## Course: Foundations of Statistics and Probability Theory [0133500]

**Coordinators:** D. Hug

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Mathematic Methods (p. 44)[MSc-Modul 08, MM]

ECTS Credits	Hours per week	Term	Instruction language
5	2	Winter / Summer Term	

### Learning Control / Examinations

#### Conditions

None.

### Learning Outcomes

#### Content

## Course: Basics of Technical Logistics [2117095]

**Coordinators:** M. Mittwollen, Madzharov

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

### Learning Control / Examinations

after each lesson period; oral / written (if necessary) => (look at "Studienplan Maschinenbau", latest version)

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The student:

- knows about processes and machines of technical logistics
- is able to handle fundamental structures and the impacts
- is able to refer to industrially used machines and
- practices the calculation on applying knowledge from lessons.

### Content

Bases effect model of conveyor machines made for the change of position and orientation; conveyor processes; identification systems; drives; mechanical behaviour of conveyors; structure and function of conveyor machines; elements of intralogistics  
sample applications and calculations in addition to the lectures inside practical lectures

### Media

supplementary sheets, projector, blackboard

### Literature

Recommendations during lessons

## Course: Fundamentals of Combustion I [2165515]

**Coordinators:** U. Maas

**Part of the modules:** Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral

Duration: 30 min.

### Conditions

None

### Recommendations

None

### Learning Outcomes

Based on the explanation of the fundamental concepts and observed phenomena in combustion, this lecture studies the experimental analysis and the mathematical description of laminar and turbulent flames. The lecture aims at giving insights in the fundamental physico-chemical processes during combustion, in particular with regard to technical combustion systems e.g. engines, gas turbines, furnaces.

### Content

Fundamental concepts and phenomena  
 Experimental analysis of flames  
 Conservation equations for laminar flat flames  
 Thermodynamics of combustion processes  
 Transport phenomena  
 Chemical reactions  
 Chemical kinetics mechanisms  
 Laminar premixed flames  
 Laminar diffusion flames

### Media

Blackboard and Powerpoint presentation

### Literature

Lecture notes,  
 Combustion - Physical and Chemical Fundamentals, Modeling and Simulation, Experiments, Pollutant Formation, authors: U. Maas, J. Warnatz, R.W. Dibble, Springer-Lehrbuch, Heidelberg 1996

**Course: Hardware/Software Codesign [23620]****Coordinators:** M. Hübner**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
6	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Magnetic Resonance Imaging [2209121]****Coordinators:** A. Kasten**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
6	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Leadership and Product Development [2145184]

**Coordinators:** A. Ploch

**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

### Learning Control / Examinations

oral exam

### Conditions

Compulsory preconditions: none

### Learning Outcomes

The target of the lecture is to convey the main elements of leadership theories, methods and management development basics as well as the bordering topics of change management, intercultural competences, team work and corporate governance.

### Content

- Leadership theories
- Management tools
- Communication as management tool
- Change management
- Management development and MD-Programs
- Assessment center and management audits
- Team work, team development und team roles
- Intercultural competences
- Leadership and ethics, Corporate Governance
- Executive Coaching

Lectures of industrial experts

## Course: Magnetohydrodynamics [2153429]

**Coordinators:** L. Bühler

**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral,  
Duration: 30 minutes  
No auxiliary means

### Conditions

none

### Learning Outcomes

The lecture gives an introduction to magnetohydrodynamics for students in mechanical engineering, physics or mathematics. Insight is provided into the interaction of electro- and fluid dynamics that is required for modeling of magnetohydrodynamic flows in engineering applications or for phenomena in geo and astrophysics.

### Content

- Introduction
- Basics of electro and fluid dynamics
- Exact solutions, Hartmann flow, pump, generator, channel flows
- Inductionless approximation
- Developing flows, change of cross-section, variable magnetic fields
- Alfvén waves
- Stability, transition to turbulence
- Liquid dynamos

### Literature

U. Müller, L. Bühler, 2001, Magnetofluidynamics in Channels and Containers, ISBN 3-540-41253-0, Springer  
 R. Moreau, 1990, Magnetohydrodynamics, Kluwer Academic Publisher  
 P. A. Davidson, 2001, An Introduction to Magnetohydrodynamics, Cambridge University Press  
 J. A. Shercliff, 1965, A Textbook of Magnetohydrodynamics, Pergamon Press



## Course: Leadership and Conflict Management (in German) [2110017]

**Coordinators:** H. Hatzl

**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Compact course
- Limited number of participants
- Students of the International Department will be preferred
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

### Recommendations

- Knowledge of Work science and economics is usefull

### Learning Outcomes

- Knowledge about techniques for management and leadership
- Preparation for the management and leadership in the job

### Content

1. Introduction to the course
2. Goal definition and goal achievement
3. Management techniques within planning
4. Communication and information
5. Decision-making
6. Leadership and co-operation
7. Self management
8. Conflict management
9. Case studies

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- ALLHOFF, D.-W.; ALLHOFF, W.: Rhetorik und Kommunikation. Regensburg: Bayerischer Verlag für Sprechwissenschaft, 2000.
- ARMSTRONG, M.: Führungsgrundlagen. Wien, Frankfurt/M.: Ueberreuter, 2000.
- BUCHHOLZ, G.: Erprobte Management-Techniken. Renningen-Malmsheim : expert-Verlag, 1996.
- RICHARDS, M. D.; GREENLAW, P. S.: Management Decision Making. Homewood: Irwin, 1966.
- SCHNECK, O.: Management-Techniken, Frankfurt/M., New York: Campus Verlag, 1996.

Please refer to the latest edition.

**Course: Machine Dynamics [2161224]****Coordinators:** C. Proppe**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

Written examination (compulsory subject), auxiliary means: own manuscripts

Oral examination (optional subject) , no auxiliary means allowed

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

Application of engineering-oriented calculation methods in order to model and to understand dynamic effects in rotating machinery, e.g., runup, stationary operation of rigid rotors including balancing, transient and stationary behavior of flexible rotors, critical speeds, dynamics of slider-crank mechanisms, torsional oscillations.

**Content**

1. Introduction
2. Machine as mechatronic system
3. Rigid rotors: equations of motion, transient and stationary motion, balancing
4. Flexible rotors: Laval rotor (equations of motion, transient and stationary behavior, critical speed, secondary effects), refined models)
5. Slider-crank mechanisms: kinematics, equations of motion, mass and power balancing

**Literature**

Biezeno, Grammel: Technische Dynamik, 2. Edition, 1953

Holzweißig, Dresig: Lehrbuch der Maschinendynamik, 1979

Dresig, Vulfson: Dynamik der Mechanismen, 1989

**Course: Mathematical Methods in Dynamics [2161206]****Coordinators:** C. Proppe**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Mathematic Methods (p. 44)[MSc-Modul 08, MM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**written examination (compulsory subject), auxiliary means: own manuscripts allowed  
oral examination (optional subject) no auxiliary means allowed**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The students know the mathematical methods of dynamics precisely. They are able to use the basic mathematical methods for modelling the dynamical behaviour of elastic and rigid bodies.

The students have a basic understanding of the description of kinematics and kinetics of bodies. They also master the alternative formulations based on weak formulations and variational methods and the approximate solution methods for numerical calculations of the moving behaviour of elastic bodies.

**Content**

Dynamics of continua:

Concept of continuum, geometry of continua, kinematics and kinetics of continua

Dynamics of rigid bodies:

Kinematics and kinetics of rigid bodies

Variational principles:

Principle of virtual work, variational calculations, Principle of Hamilto

Approximate solution methods:

Methods of weighted residuals, method of Ritz

Applications

**Literature**

Lecture notes (available online)

J.E. Marsden, T.J.R. Hughes: Mathematical foundations of elasticity, New York, Dover, 1994

P. Haupt: Continuum mechanics and theory of materials, Berlin, Heidelberg, 2000

M. Riemer: Technische Kontinuumsmechanik, Mannheim, 1993

K. Willner: Kontinuums- und Kontaktmechanik : synthetische und analytische Darstellung, Berlin, Heidelberg, 2003

J.N. Reddy: Energy Principles and Variational Methods in applied mechanics, New York, 2002

A. Boresi, K.P. Chong, S. Saigal: Approximate solution methods in engineering mechanics, New York, 2003

## Course: Mathematical Methods in Strength of Materials [2161254]

**Coordinators:** T. Böhlke

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Mathematic Methods (p. 44)[MSc-Modul 08, MM], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

depending on choice according to actual version of study regulations  
Additives as announced

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The students can effectively and precisely apply the mathematical methods of strength of materials. They master the basic principles of tensor algebra and tensor analysis for a continuum mechanical modelling of materials. They know how to apply methods of continuum mechanics for dimensioning of work pieces.

### Content

Tensor algebra

- vectors; basis transformation; dyadic product; tensors of 2nd order
- properties of 2nd order tensors: symmetry, anti-symmetry, orthogonality etc.
- eigenvalue problem, theorem of Cayley-Hamilton, invariants; tensors of higher order
- tensor algebra in curvilinear coordinate systems
- tensor analysis in curvilinear coordinate systems
- Differentiation of tensor functions

Application of tensor calculus in strength of materials

- kinematics of infinitesimal and finite deformations
- transport theorem, balance equations, stress tensor
- theory of elasticity
- thermo-elasticity
- theory of plasticity

### Literature

lecture notes

Bertram, A.: Elasticity and Plasticity of Large Deformations - an Introduction. Springer 2005.

Liu, I-S.: Continuum Mechanics. Springer, 2002.

Schade, H.: Tensoranalysis. Walter de Gruyter, New York, 1997.

Wriggers, P.: Nichtlineare Finite-Element-Methoden. Springer, 2001.

## Course: Mathematical methods of vibration theory [2162241]

**Coordinators:** W. Seemann

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Mathematic Methods (p. 44)[MSc-Modul 08, MM]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

### Learning Control / Examinations

written (compulsory subject), oral (optional subject)

Duration: 3 hours (compulsory subject), 30 minutes (optional subject), 20 minutes (major subject)

Allowed during exam: own scripts, literature (compulsory subject), none (optional subject or major subject)

### Conditions

Technische Mechanik III, IV / Engineering Mechanics III, IV

### Learning Outcomes

The course presents several mathematical methods to analyze dynamical systems in the time and the frequency domain. In the first part, methods to solve ordinary single differential equations are discussed where attention is focused to non-periodic excitation. Systems of ordinary differential equations are considered next. Also partial differential equations (including the derivation of boundary value problems by Hamilton's principle) are treated. Analytical methods are emphasized but some selected approximate methods are dealt with as well. An introduction into the dynamic stability theory is also given.

### Content

Linear, time-invariant, ordinary single differential equations: homogeneous solution; harmonic, periodic and non-periodic excitations; Duhamel's integral; Fourier and Laplace transform; introduction into the theory of distributions; Systems of ordinary differential equations: matrix notation, eigenvalue theory, fundamental matrix, forced vibrations via modal expansion and transition matrix; Introduction into the dynamic stability theory; Partial differential equations: solution in product form, eigenvalue theory, modal expansion using Ritz series; Variational methods, Hamilton's principle, boundary value problems representing vibrating continua; Perturbation methods

### Literature

Riemer, Wedig, Wauer: Mathematische Methoden der Technischen Mechanik

## Course: Mathematical Methods in Fluid Mechanics [2154432]

**Coordinators:** A. Class

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Mathematic Methods (p. 44)[MSc-Modul 08, MM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

written

Duration: 3 hours

Aux. means: formules, pocket calculator

### Conditions

None.

### Learning Outcomes

The students can apply the mathematical methods of Dynamics effectively and precise.

They're able to use the basic mathematical methods for analytical and numerical modelling of the non linear behaviour moving fluids.

The students have a basic understanding of the procedures to describe, simplify and solve the Navier-Stokes equations by analytical integration, linearisation and important approximate solution methods (Finite Differences, Finite Volumes) for numerical calculations of the behaviour of flows.

In the accompanying tutorial 21433 the application of the methods can be trained.

### Content

1.2 Regions of Flow

4.1.2 Linearisation

4.2.3 Finite Differences Method, Convergence, Stability

4.2.4 Finite Volume Method

5. Fluid Mechanical Applications

3.2.2 Reynolds Equations

3.2.3 Basic Turbulence Modelling

Numbering according to Lehrbuch Strömungsmechanik

### Literature

Oertel, H., Böhle, M.: Strömungsmechanik, Vieweg-Verlag, 2006

Oertel, H., Dohrmann, U., Böhle, M.: Übungsbuch Strömungsmechanik, Vieweg-Verlag, 2006

Oertel, H., Laurien, E.: Numerische Strömungsmechanik, Vieweg Verlag 2003

## Course: Mathematical Methods in Structural Mechanics [2162280]

**Coordinators:** T. Böhlke

**Part of the modules:** Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Mathematic Methods (p. 44)[MSc-Modul 08, MM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

depending on choice according to actual version of study regulations  
Additives as announced

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

Their students can effectively and precisely apply the mathematical methods of structural mechanics. They master the basic principles of variational calculus and the variational principles of mechanics. They know different homogenization methods in order to describe materials with microstructure.

### Content

Basics of variational calculus

- functionals; Frechet-differential; Gateaux-differential; maximum or minimum problems
- lemma of variational calculus and Lagrange delta-process; Euler-

Lagrange-equations

Applications: Principals of continuums mechanics

- variational principals in mechanics; variational formulation of boundary value problem of elastostatic
- method of Ritz; finite element method

Applications: Homogenization methods for materials with microstructure

- mesoscopic and macroscopic stress and strain measures
- Homogenization of elastic properties I: elementary Voigt and Reuss bounds; Hashin-Shtrikman bounds
- Homogenization of elastic properties II: estimation of effective elastic properties

### Literature

Vorlesungsskript

Gummert, P.; Reckling, K.-A.: Mechanik. Vieweg 1994.

Gross, D., Seelig, T.: Bruchmechanik – Mit einer Einführung in die Mikromechanik. Springer 2002.

Klingbeil, E.: Variationsrechnung, BI Wissenschaftsverlag, 1977

Torquato, S.: Random Heterogeneous Materials. Springer, 2002.



## Course: Mathematical Models of Production Systems [2117054]

**Coordinators:** K. Furmans, C. Proppe

**Part of the modules:** Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Mathematic Methods (p. 44)[MSc-Modul 08, MM], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	

### Learning Control / Examinations

#### Conditions

None.

### Learning Outcomes

#### Content

**Course: Laboratory mechatronics [2105014]****Coordinators:** A. Albers, G. Bretthauer, C. Proppe, C. Stiller**Part of the modules:** Specialized Practical Training (p. 43)[MSc-Modul 07, FP]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations**

Certification of participation or oral examination depending on the "Studienplan" resp. "Prüfungs- und Studienordnung (SPO)" / IPEK: partial examination with grade

**Conditions**

Compulsory preconditions: none

**Learning Outcomes**

A manipulator as an exemplary mechatronic system is used to practise the contents of the stage II - lectures on mechatronics. The laboratory course comprises simulation, bus communication, measurement instrumentation, control engineering and programming. Instead of separate experiments the laboratory course continuously handles with the several aspects of the manipulator system. The final aim is to integrate the different subsystems to a working compound system.

**Content**

## Part I

Control, programming and simulation of robots

CAN-Bus communication

Image processing / machine vision

Dynamic simulation of robots in ADAMS

## Part II

Solution of a complex problem in team work

**Literature**

Manuals for the laboratory course on Mechatronics

**Course: Measurement Instrumentation Lab [2138328]****Coordinators:** C. Stiller, P. Lenz**Part of the modules:** Specialized Practical Training (p. 43)[MSc-Modul 07, FP]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	de

**Learning Control / Examinations**

Colloquia

**Conditions**

Basic studies and preliminary examination; basic lectures in automatic control

**Learning Outcomes**

The laboratory complements the course "Introduction to Measurement and Control". While the course is organized into principles and subsystems, the laboratory presents complete measurement systems and methods for the most relevant industrial measurands.

**Content**

A Signal recording:

- measurement of temperature
- measurement of lengths

B Signal pre-processing:

- bridge circuits and principles of measurement
- analog/digital transducers

C Signal processing:

- measuring stochastic signals

D Complete systems:

- system identification
- inverse pendulum
- path control of a robot

**Literature**

Instructions to the experiments are available on the institute's website

**Course: Methoden der Signalverarbeitung [23113]****Coordinators:** F. Puente**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Modelling of Microstructures [2183702]

**Coordinators:** B. Nestler

**Part of the modules:** Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

We regularly hand out exercise sheets. The individual solutions will be corrected.

Exam: oral 30 minutes or written.

### Conditions

None.

### Learning Outcomes

The students are introduced into the fundamentals of liquid-solid and solid-solid phase transformations. We discuss microstructures such as dendrites, eutectics and peritectics and consider the specific physics of heat and mass transport combined with the particular phase transformation. We study polycrystalline grain structures and examine the motion of interfaces and the effect of various external fields. Next, we learn the method of phase-field modelling for simulation of microstructure formation processes. As an extension of the phase-field modelling for phase transitions, we get to know the coupling with other field variables. The course will be combined with practical exercises.

### Content

The course consists of a lecture and exercise classes. The aim is an introduction to the simulation of phase transformations and microstructure formation under the influence of different physical quantities. Contents are:

- fundamentals of phase transformation and microstructure evolution
- polycrystalline grain structures
- heat and mass diffusion
- phase-field modelling and simulation
- extension of phase-field modelling to include other physical fields

### Media

Black board and slides.

### Literature

Fundamentals of Solidification, Kurz and Fisher

Theory of Solidification, Davis.

The science of crystallization: microscopic interfacial phenomena, W. A. Tiller -> Only special reading

Transport phenomena in metallurgy, G.H. Geiger and D. R. Poirier

Transport Phenomena, R. Bird, W. Stewart, E. Lightfoot

Kinetics of Materials, W. Craig Carter

Physical Metallurgy, Porter and Easterling

Construction of binary phase diagrams, R. Haansen

Introduction to the thermodynamics of materials, David. R. Gaskell

Numerical recipes in C

**Course: Modelling and Simulation [2185227]****Coordinators:** C. Proppe, K. Furmans, C. Stiller, B. Pritz**Part of the modules:** Modeling and Simulation (p. 41)[MSc-Modul 05, MS]

ECTS Credits	Hours per week	Term	Instruction language
7	4	Winter term	de

**Learning Control / Examinations**

Master students: written exam

Seminar note by colloquium with presentation

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The student:

- has an overview of modelling and simulation techniques typical in mechanical engineering ,
- obtains the ability to carry out simulation studies starting from the formulation of problems by concepts, implementation, verification and validation,
- exercises complex simulation studies.

**Content**

Introduction: Overview, concept formation, simulation studies, time/event-discrete models, event-oriented/process orientated/transaction-oriented view, typical model classes (operation/maintenance, storekeeping, loss-susceptible systems)

Time-continuous models with concentrated parameters, model characteristics and model analysis Numerical treatment of ordinary differential equations and differential-algebraic sets of equations coupled simulations with concentrated parameters

Time-continuous models with distributed parameters, description of systems by means of partial differential equations, model reduction, numerical solution procedures for partial differential equations

**Media**

presentations

**Literature**

None.

**Remarks**

none

**Course: Modelling and Simulation [2183703]****Coordinators:** B. Nestler**Part of the modules:** Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2 + 1	Winter / Summer Term	de

**Learning Control / Examinations**

We regularly hand out exercise sheets. In addition, the course will be accompanied by practical exercises at the computer.

written examination: 90 minutes

**Conditions**

None.

**Learning Outcomes**

The students learn fundamental algorithms and numerical methods of particular importance for materials simulations. The course introduces solution techniques for dynamical systems and partial differential equations. The methods are applied to describe heat and mass diffusion processes and to model microstructure formation (e.g. phase-field method). The next aim is to learn adaptive and parallel algorithms. The students will get familiar with fundamental concepts of high performance computations. Practical experience is obtained by the integrated exercises.

**Content**

The course gives an introduction to modelling and simulation techniques.

The following topics are included:

- splines, interpolation methods, Taylor series
- finite difference method
- dynamical systems
- numerics of partial differential equations
- mass and heat diffusion
- microstructure simulation
- parallel and adaptive algorithms
- high performance computing
- practical exercises

**Media**

Slides and black board. The slides will be provided as a manuscript for the course.

**Literature**

Scientific Computing, G. Golub and J.M. Ortega (B.G.Teubner Stuttgart 1996)

## Course: Modern Physics for Engineers [2400311]

**Coordinators:** B. Pilawa

**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

#### Conditions

None.

### Learning Outcomes

#### Content



**Course: Nanotechnology with Clusterbeams [2143876]****Coordinators:** J. Gspann**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

written examination

presence in more that 70% of the lectures

Duration: 1 h

aids: none

**Conditions**

None.

**Learning Outcomes**

Nanotechnology is presented on the basis of a technology for nano- and microstructuring by accelerated nanoparticles (clusters), mainly in view of nanomechanics.

**Content**

Nanotechnology in biology

Nanosystemstechnology

Cluster beam generation, ionisation and acceleration; cluster properties

Structure generation using accelerated metal clusters

Structuring via gas cluster impact; reactive accelerated cluster erosion (RACE)

Atomic force microscopy of impact structures; nanotribology

Comparison with femtosecond laser machining (Winter term only)

Simulations; Fullerene synthesis, impact structures, visionary nanomachinery

**Literature**

Foil copies with short commentaries are distributed during the lectures.

## Course: Numerical Mathematics for Engineers [0187400]

**Coordinators:** N. Neuß

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Mathematic Methods (p. 44)[MSc-Modul 08, MM]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	

### Learning Control / Examinations

#### Conditions

None.

### Learning Outcomes

#### Content

**Course: Public Law I [24016]****Coordinators:** I. Spieker (Döhmann)**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Patent law [24656]****Coordinators:** Bittner**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Photovoltaics [23737]****Coordinators:** M. Powalla**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Physics for Engineers [2142890]****Coordinators:** P. Gumbsch, A. Nesterov-Müller, A. Nesterov-Müller**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Physical basics of laser technology [2181612]

**Coordinators:** J. Schneider

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

### Learning Control / Examinations

oral examination (30 min)

no tools or reference materials

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

Based on the description of the physical basics about the formation and the properties of laser light the lecture goes through the different types of laser beam sources used in industry these days. The lecture focus on the usage of lasers especially in materials engineering. Other areas like measurement technology or medical applications are also mentioned.

An excursion to the laser laboratory of the Institute for Applied Materials (IAM-AWP) at the KIT-campus north will be offered.

### Content

physical basics of laser technology

laser beam sources (solid state, diode, gas, liquid and other lasers)

beam properties, guiding and shaping

lasers in materials processing

lasers in measurement technology

lasers for medical applications

safety aspects

### Literature

F. K. Kneubühl, M. W. Sigrist: Laser, 2008, Vieweg+Teubner

W. T. Silfvast: Laser Fundamentals, 2008, Cambridge University Press

H. Hügel, T. Graf: Laser in der Fertigung, 2009, Vieweg+Teubner

R. Poprawe: Lasertechnik für die Fertigung, 2005, Springer

W. M. Steen: Laser Material Processing, 2010, Springer

## Course: Product Lifecycle Management [2121350]

**Coordinators:** J. Ovtcharova

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

### Learning Control / Examinations

written examination

Duration:

1,5 hours

Auxiliary Means: none

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The goal of PLM lecture is to provide an overview of management and organizational approach to product lifecycle management. The students:

- know the management concept of PLM, its objectives and are able to highlight the economic benefits of the PLM concept
- know provider of PLM solutions and can represent the current market situation
- Understand the need for an integrated and cross-departmental business process - from planning, portfolio construction and return of customer information, from the use phase to maintenance and recycling of products
- know the processes and functions needed to support the entire product life cycle
- become aware of the main operating software systems (PDM, ERP, SCM, CRM) and the mainstreaming of these systems
- develop techniques to successfully introduce the concept of Management PLM.

### Content

Product Lifecycle Management (PLM) is an approach to the holistic and cross-company management and control of all product-related processes and data throughout the life cycle along the extended supply chain - from design and production to sales, to the dismantling and recycling.

Product Lifecycle Management is a comprehensive approach for effective and efficient design of the product life cycle. Based on all product information, which comes up across the entire value chain and across multiple partners, processes, methods and tools are made available to provide the right information at the right time, quality and the right place.

The course covers:

- A consistent description of all business processes that occur during the product life cycle (development, production, sales, dismantling, ...)
- the presentation of methods for the performance of the PLM business processes,
- explaining the most important corporate information systems to support the life cycle (PDM, ERP, SCM, CRM systems) to sample the software manufacturer SAP



**Literature**

Lecture slides.

V. Arnold et al: Product Lifecycle Management beherrschen, Springer-Verlag, Heidelberg, 2005.

J. Stark: Product Lifecycle Management, 21st Century Paradigm for Product Realisation, Springer-Verlag, London, 2006.

A. W. Scheer et al: Prozessorientiertes Product Lifecycle Management, Springer-Verlag, Berlin, 2006.

J. Schöttner: Produktdatenmanagement in der Fertigungsindustrie, Hanser-Verlag, München, 1999.

M.Eigner, R. Stelzer: Produktdaten Management-Systeme, Springer-Verlag, Berlin, 2001.

G. Hartmann: Product Lifecycle Management with SAP, Galileo press, 2007.

K. Obermann: CAD/CAM/PLM-Handbuch, 2004.

**Course: Product Development - Methods of Product Development [2146176]****Coordinators:** A. Albers, N. Burkardt, Dipl.-Ing. N. Burkardt**Part of the modules:** Product Development (p. 42)[MSc-Modul 06, PE]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	de

**Learning Control / Examinations**

Written exam, each semester.

Duration: 150 minutes.

Auxiliary Means: German dictionary (books only), Calculator

**Conditions**

Authorisation by the Examination Office.

**Recommendations**

-

**Learning Outcomes**

The lecture mediates fundamental knowledge of systematic product development. It is the prime goal of the lecture to make all activities within the process chain transparent. This ranges from finding a concept all the way to the final product. Thus efficient applicable methods are discussed in the lecture for the support of solving these tasks. On the basis of practical examples creativity methods for finding a concept and a solution, concrete design guidelines for the draft and along with this applicable methods of quality assurance, are introduced. Questions of generation of costs and responsibility for costs are discussed within the design process.

**Content**

Basics of Product Development: Basic Terms, Classification of the Product Development into the industrial environment, generation of costs / responsibility for costs

Concept Development: List of demands / Abstraction of the Problem Definition / Creativity Techniques / Evaluation and selection of solutions

Drafting : Prevailing basic rules of Design / Design Principles as a problem oriented accessory

Rationalization within the Product Development: Basics of Development Management/

Simultaneous Engineering and Integrated Product Development/Development of Product Lines and Modular Construction Systems

Quality Assurance in early Development Phases : Methods of Quality Assurance in an overview/QFD/FMEA

**Media**

-

**Literature**

Lecture documents

Pahl, Beitz: Konstruktionslehre, Springer-Verlag 1997

Hering, Triemel, Blank: Qualitätssicherung für Ingenieure; VDI-Verlag, 1993

**Remarks**

This lecture is the basis for the main subject Integrated Product Development, which is offered as a specialisation.

## Course: Product Development - Manufacturing and Material Technology [2150510]

**Coordinators:** V. Schulze

**Part of the modules:** Product Development (p. 42)[MSc-Modul 06, PE]

ECTS Credits	Hours per week	Term	Instruction language
9	6	Summer term	de

### Learning Control / Examinations

written exam

### Conditions

None.

### Learning Outcomes

Main goal of this lecture is merging the contents of teaching for the topics of: methods, conception, idea generation (IPEK), workpiece design and dimensioning (IWK1), production planning, manufacturing (WBK). This lecture is accordingly split into the lectures 'Development' by the IPEK, 'Material Science' by the IWK1 and 'Manufacturing' by the WBK. A focus is set on the interfaces between the separate lecture topics and especially the interaction between them is highlighted. Content of the lecture is the complete product development process. According to the institute's orientation the wbk covers the topic of production within the lecture 'Manufacturing'.

### Content

1. Introduction
2. primary shaping
3. Forming
4. Cutting
5. Joining
6. Coating
7. Heat- and surface treatment
8. Quality and process engineering
9. Process selection
10. Process selection
11. Process selection
12. Process chains
13. Summery

### Literature

Lecture notes

**Course: Quality Management [2149667]****Coordinators:** G. Lanza**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exams: Mechanical Engineering (Maschinenbaudiplom); Erasmus and Industrial Engineering (Wi.-Ing.): written examination

**Conditions**

None.

**Learning Outcomes**

The student

- has knowledge of the content covered by the lecture,
- understands the quality philosophies covered by the lecture,
- is able to apply the QM tools and methods he/she has learned about in the lecture to new problems from the context of the lecture,
- is able to analyse and evaluate the suitability of the methods, procedures and techniques he/she has learned about in the lecture for a specific problem.

**Content**

Based on the quality philosophies Total Quality Management (TQM) and Six Sigma, the lecture deals with the requirements of modern quality management. Within this context, the process concept of a modern enterprise and the process-specific fields of application of quality assurance methods are presented. The lecture covers the current state of the art in preventive and non-preventive quality management methods in addition to manufacturing metrology, statistical methods and service-related quality management. The content is completed with the presentation of certification possibilities and legal quality aspects.

Main topics of the lecture:

1. The term "quality"
2. Total Quality Management (TQM) and Six Sigma
3. Universal methods and tools
4. QM during early product stages – product definition
5. QM during product development and in procurement
6. QM in production – manufacturing metrology
7. QM in production – statistical methods
8. QM in service
9. Quality management systems
10. Legal aspects of QM

**Literature**

Lecture notes

**Course: Rheology of dispersed systems [22938]****Coordinators:** B. Hochstein**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Schwingungstechnisches Praktikum [2161241]

**Coordinators:** H. Hetzler, A. Fidlin

**Part of the modules:** Specialized Practical Training (p. 43)[MSc-Modul 07, FP]

ECTS Credits	Hours per week	Term	Instruction language
3	3	Summer term	de

### Learning Control / Examinations

Colloquium to each session.

### Conditions

None.

### Recommendations

Vibration theory, mathematical methods of vibration theory, dynamic stability, nonlinear vibrations

### Learning Outcomes

- \* Introduction to common measurement principles for mechanical vibrations
- \* selected vibrational problems are demonstrated from a theoretical and experimental aspect
- \* Measurement, evaluation and comparison with analytical calculations.

### Content

- \* Frequency response of a force-excited oscillator (1DoF)
- \* stochastically excited oscillator (1DoF)
- \* digital processing of measurement data
- \* Determination of Lehr's damping measure from resonance
- \* forces vibrations of a Duffing oscillator
- \* isolation of acoustical waves by means of additional masses
- \* critical speeds of a rotor in elastic bearings
- \* stability of a parametrically excited oscillator
- \* resonance of clamped beams with variable cross section
- \* experimental modal analysis

### Literature

comprehensive instructions will be handed out

## Course: Simulation of production systems and processes [2149605]

**Coordinators:** K. Furmans, V. Schulze, G. Zülch

**Part of the modules:** Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

### Learning Control / Examinations

oral examination

### Conditions

none

### Recommendations

none

### Learning Outcomes

The student knows different possibilities of simulation technology within the production technology and is able to use those methods. They range from the modeling of production and work systems down to simulation of single manufacturing processes.

### Content

The lecture is focused on the various aspects and possibilities of the usage of simulation technologies within the production technology. First the definition of the terminology and the basic knowledge is pointed out. In the chapter "Design of experiments and validation" the procedure of a simulation study with the preparation work, the selection of the simulation tools, the validation and the analysis of the simulation runs will be discussed. The chapter "Statistical basics" deals with probability distribution and random numbers as well as the use of Monte-Carlo-simulations in practical exercises. The chapter "Simulation of plant, machinery and processes" addresses the simulative analysis of single manufacturing processes via the examination of machine tools down to the modeling of a digital plant with the focus on the production facility. The chapter "Simulation of work systems" in addition considers the personnel integrated and orientated simulation. Here the assembly systems and the enterprise orientated simulation is considered. Finally the specifications of the material flow simulation for production systems are examined.

### Literature

none

### Remarks

The lecture starts in winter term 2011/12

**Course: Flows with chemical reactions [2153406]****Coordinators:** A. Class**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

Duration: 30 min

Lecture

**Conditions**

None.

**Learning Outcomes**

Chemical reactions of liquid or gaseous media are tightly coupled to the underlying fluid flow. Often they even drive the flow.

Some typical examples are combustion (laminar and turbulent gas premixed or diffusion flames), the processes within the industrial reactors of chemical industry, the directional polymerization of plastics, the burning of a cigar, the high temperature synthesis of new materials, and also the explosion of a star as a supernova.

**Content**

In the lecture we mainly consider problems, where chemical reaction is confined to a thin layer. The problems are solved analytically or they are at least simplified allowing for efficient numerical solution procedures. We apply simplified chemistry and focus on the fluid mechanic aspects of the problems.

**Literature**

Lecture

Buckmaster, J.D.; Ludford, G.S.S.: Lectures on Mathematical Combustion, SIAM 1983



## Course: Systematic Materials Selection [2174576]

**Coordinators:** A. Wanner

**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

### Learning Control / Examinations

oral; 20 - 30 Minutes

### Conditions

Basic knowledge in materials science and engineering, mechanics and mechanical design

### Learning Outcomes

The students are able to select the best material for a given application. They are proficient in selecting materials on base of performance indices and materials selection charts. They can identify conflicting objectives and find sound compromises. They are aware of the potential and the limits of hybrid material concepts (composites, bimaternal, foams) and can determine whether following such a concept yields a useful benefit.

### Content

Important aspects and criteria of materials selection are examined and guidelines for a systematic approach to materials selection are developed. The following topics are covered: the status of materials selection in mechanical design and product development; the most important classes of materials and their property profiles;

### Literature

Lecture notes; Problem sheets; Textbook: M.F. Ashby, A. Wanner (Hrsg.), C. Fleck (Hrsg.);  
Materials Selection in Mechanical Design: Das Original mit Übersetzungshilfen  
Easy-Reading-Ausgabe, 3. Aufl., Spektrum Akademischer Verlag, 2006  
ISBN: 3-8274-1762-7

**Course: Systems and Software Engineering [23605]****Coordinators:** K. Müller-Glaser**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
6	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Computer Engineering [2106002]****Coordinators:** G. Bretthauer**Part of the modules:** Elective Subject Natural Science/Computer Science/Electrical Engineering (p. 47)[MSc-Modul 11, WF NIE]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

Written examination

Duration: 2 hours (compulsory subject)

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students possess essential knowledge about information processing in digital computers. Based on information representation and calculations of complexity, students are capable to design algorithms efficiently. The students are able to apply the knowledge about efficient algorithm design to important numerical computation methods in mechanical engineering. Students understand the importance of software quality in mechanical engineering and know basic concepts and important measures of quality assurance.

**Content**

Introduction: definitions, basic concepts, introductory examples

Information coding on finite automata: numbers, characters, commands, examples

Algorithm design: definitions, complexity of algorithms, complexity classes P and NP, examples

Sorting algorithms: relevance, algorithms, simplifications, examples

Software quality assurance: terms and measures, errors, phases of quality assurance, constructive measures, analytical measures, certification

Lectures are complemented by an exercise course.

**Literature**

Vorlesungsskript (Internet)

Becker, B., Molitor, P.: Technische Informatik : eine einführende Darstellung. München, Wien : Oldenbourg, 2008.

Hoffmann, D. W.: Grundlagen der Technischen Informatik. München: Hanser, 2007.

Balzert, H.: Lehrbuch Grundlagen der Informatik : Konzepte und Notationen in UML, Java und C++, Algorithmen und Software-Technik, Anwendungen. Heidelberg, Berlin : Spektrum, Akad. Verl., 1999.

Trauboth, H.: Software-Qualitätssicherung : konstruktive und analytische Maßnahmen. München, Wien : Oldenbourg, 1993.

## Course: Integrated Information Systems for engineers [2121001]

**Coordinators:** S. Rogalski, J. Ovtcharova

**Part of the modules:** Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

### Learning Control / Examinations

Oral examination, Duration: 25 min., Auxiliary Means: none

### Conditions

None

### Recommendations

None

### Learning Outcomes

Students should gain deeper knowledge about structures and functions of IT-systems applied in product development (engineering and manufacturing). They achieve general knowledge about the relevance of IT-support in engineering tasks.

Students know general approaches for introducing IT systems in existing Enterprise structures and have detail knowledge about “evolutionary process models of PLM” for a successful of IT-Systems installation.

### Content

- Information, information systems, information management
- CAP- and CAM-systems
- PPS- and ERP- systems
- PDM-Systems
- Virtual product configuration
- Installation of technical information systems in existing enterprise structures

### Literature

Lecture slides

**Course: Vibration Theory [2161212]****Coordinators:** W. Seemann**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject PT (p. 37)[MSc-Modul PT, WPF PT], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

Written exam

If course is chosen as optional subject or part of major subject:

Oral exam, 30 minutes (optional subject), 20 minutes (major subject), no means

**Conditions**

None.

**Recommendations**

Examen in Engineering Mechanics 3 + 4

**Learning Outcomes**

The course gives an introduction into the vibration theory of linear systems. First, general vibration in form of harmonic signals is considered. One degree of freedom systems are treated in detail for free and forced vibration, especially for harmonic, periodic and arbitrary excitation. This is the foundation for systems with many degrees of freedom as these may be transformed with the help of modal coordinates. For multiple dof systems the eigenvalue problem is solved. Then forced vibration is treated. Finally, wave propagation problems and eigenvalue problems for systems with distributed parameters are discussed. As an application an introduction into rotor dynamics is given.

Goal of the course is to see the similarities for systems with one dof and with multiple dof. Besides typical phenomena like resonance a systematic mathematical approach to vibration problems and an interpretation of the mathematical results should be obtained.

**Content**

Concept of vibration, superposition of vibration with equal and with different frequencies, complex frequency response.

Vibration of systems with one dof: Free undamped and damped vibration, forced vibration for harmonic, periodic and arbitrary excitation. Excitation of undamped vibration in resonance.

Systems with many degrees of freedom: Eigenvalue problem for undamped vibration, orthogonality of eigenvectors, modal decoupling, approximation methods, eigenvalue problem for damped vibration. Forced vibration for harmonic excitation, modal decomposition for arbitrary forced vibration, vibration absorber.

Vibration of systems with distributed parameters: Partial differential equations as equations of motion, wave propagation, d'Alembert's solution, Ansatz for separation of time and space, eigenvalue problem, infinite number of eigenvalues and eigenfunctions.

Introduction to rotor dynamics: Laval rotor in rigid and elastic bearings, inner damping, Laval rotor in anisotropic bearings, synchronous and asynchronous whirl, rotors with asymmetric shaft.

**Literature**

Klotter: Technische Schwingungslehre, Bd. 1 Teil A, Heidelberg, 1978

Hagedorn, Otterbein: Technische Schwingungslehre, Bd 1 and Bd 2, Berlin, 1987

Wittenburg: Schwingungslehre, Springer-Verlag, Berlin, 1995

**Course: Management and Strategy [2577900]****Coordinators:** E. Bünn, H. Lindstädt, M. Wolff, Lindstädt, Wolff, Bünn**Part of the modules:** Elective Subject Economics/Law (p. 48)[MSc-Modul 12, WF WR]

ECTS Credits	Hours per week	Term	Instruction language
	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Heat and mass transfer [22512]****Coordinators:** H. Bockhorn**Part of the modules:** Compulsory Elective Subject E+U (p. 33)[MSc-Modul E+U, WPF E+U], Compulsory Elective Subject FzgT (p. 34)[MSc-Modul FzgT, WPF FzgT], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject PEK (p. 36)[MSc-Modul PEK, WPF PEK], Compulsory Elective Subject M+M (p. 35)[MSc-Modul M+M, WPF M+M], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Scientific computing for Engineers [2181738]****Coordinators:** D. Weygand, P. Gumbsch**Part of the modules:** Compulsory Elective Subject W+S (p. 39)[MSc-Modul W+S, WPF W+S], Compulsory Elective Subject ThM (p. 38)[MSc-Modul ThM, WPF ThM], Compulsory Elective Subject UMM (p. 31)[MSc-Modul UMM, WPF UMM]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

The student learns the programming language C++ used for computational material science on parallel platforms. Numerical methods for the solution of differential equations are learned and used.

**Content**

1. Introduction: why scientific computing
2. computer architectures
3. Introduction to Unix/Linux
4. Foundations of C++
  - \* programm organization
  - \* data types, operator, control structures
  - \* dynamic memory allocation
  - \* functions
  - \* class
  - \* OpenMP parallelization
5. numeric /algorithms
  - \* finite differences
  - \* MD simulations: 2nd order differential equations
  - \* algorithms for particle simulations
  - \* solver for linear systems of eqns.

**Literature**

- [1] C++: Einführung und professionelle Programmierung; U. Breymann, Hanser Verlag München
- [2] C++ and object-oriented numeric computing for Scientists and Engineers, Daoqui Yang, Springer Verlag.
- [3] The C++ Programming Language, Bjarne Stroustrup, Addison-Wesley
- [4] Die C++ Standardbibliothek, S. Kuhlins und M. Schader, Springer Verlag

Numerik:

- [1] Numerical recipes in C++ / C / Fortran (90), Cambridge University Press
- [2] Numerische Mathematik, H.R. Schwarz, Teubner Stuttgart
- [3] Numerische Simulation in der Moleküldynamik, Griebel, Knapek, Zumbusch, Caglar, Springer Verlag

## 5 Major Fields

**SP 01: Advanced Mechatronics**

ID	Cat	Course	Lecturer	h	CP	Term
2105012	K	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2106004	K	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2106020	K	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2138326	K	Measurement II (p. 401)	C. Stiller	2	4	S
2162216	K	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2161219	K	Wellenausbreitung (p. 558)	W. Seemann	2	4	W
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2137309	E	Digital Control (p. 239)	M. Knoop	2	4	W
2113816	E	Vehicle Mechatronics I (p. 283)	D. Ammon	2	4	W
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2161252	E	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
23144	E	Informationstechnik in der industriellen Automation (p. 343)	P. Bort, Bort	2	3	S
2105022	E	Informationsverarbeitung in mechatronischen Systemen (p. 344)	M. Kaufmann	2	3	W
2118083	E	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2138341	E	Cognitive Automobiles - Laboratory (p. 354)	C. Stiller, M. Lauer, B. Kitt	2	3	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2137304	E	Correlation Methods in Measurement and Control (p. 360)	F. Mesch	2	4	W
2137308	E	Machine Vision (p. 375)	C. Stiller, M. Lauer	4	8	W
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2161254	E	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2181710	E	Mechanics in Microtechnology (p. 396)	C. Eberl, P. Gruber	2	4	W
24659	E	Mensch-Maschine-Interaktion (p. 399)	Burghart	2	3	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2142881	E	Microactuators (p. 405)	M. Kohl	2	4	S
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2137306	E (P)	Lab Computer-aided methods for measurement and control (p. 443)	C. Stiller, P. Lenz	3	4	W
2146194	E (P)	Mobile Robot Systems Lab (p. 444)	A. Albers, W. Burger	3	3	S
23109	E	Signals and Systems (p. 502)	F. Puente	2	3	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2141864	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine I (p. 220)	A. Guber	2	4	W
2142883	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine II (p. 221)	A. Guber	2	4	S

## 5 MAJOR FIELDS

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ID	Cat	Course	Lecturer	h	CP	Term
2142879	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine III (p. 222)	A. Guber	2	4	S
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S
24152	E	Robotics I – Introduction to robotics (p. 489)	R. Dillmann, Welke, Do, Vahrenkamp	2	3	W

**Conditions:**

**Recommendations:**

**Remarks:**

**SP 02: Powertrain Systems**

ID	Cat	Course	Lecturer	h	CP	Term
2113077	K	Drive Train of Mobile Machines (p. 179)	M. Geimer	2/1	4	W
2146180	K	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2145150	K	Powertrain Systems Technology B: Stationary Machinery (p. 181)	A. Albers, S. Ott	2	4	W
2163111	K	Dynamik vom Kfz-Antriebsstrang (p. 243)	A. Fidlin	4	8	W
2105012	E	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2145181	E	Applied Tribology in Industrial Product Development (p. 178)	A. Albers, W. Burger	2	4	W
2162235	E	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2118083	E	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2146194	E (P)	Mobile Robot Systems Lab (p. 444)	A. Albers, W. Burger	3	3	S
23311	E	Electrical Powertrains in Practice (p. 450)	M. Braun, Braun	2	3	S
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2150683	E	Control engineering (p. 512)	C. Gönnheimer	2	4	S
2146193	E	Strategic Product Planning (p. 514)	A. Siebe	2	4	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2181711	E	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
2173570	E	Materials and mechanical loads in the power train: engines, gearboxes and drive sections (p. 560)	J. Hoffmeister	2	4	W
23321	E	Hybrid Engines and Electrical Vehicals (p. 332)	M. Doppelbauer	2+1	4	W
2133101	E	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W
2134135	E	Combustion Engines B with Tutorial (p. 547)	U. Spicher	3	4	S
2186126	E	Automobile and Environment (p. 210)	H. Kubach, U. Spicher, U. Maas, H. Wirbser	2	4	S
2181113	E	Tribology A (p. 538)	M. Scherge, M. Dienwiebel	2	4	W
2182139	E	Tribology B (p. 539)	M. Scherge, M. Dienwiebel	2	4	S

**Conditions:** Compulsory preconditions: none

**Recommendations:** Recommended Courses:

- 2147175 CAE-Workshop

**Remarks:**

**SP 03: Work Science**

ID	Cat	Course	Lecturer	h	CP	Term
2109026	KP	Work Science (p. 191)	G. Zülch	4	6	W
2109033	K (P)	Work Science Laboratory Course (in German) (p. 193)	G. Zülch, P. Stock	2	4	W
2109025	K	Product Ergonomics (in German) (p. 455)	G. Zülch	2	4	W
2110038	E	Computer-Supported Operations Planning (in German) (p. 185)	G. Zülch	2	4	S
2109024	E	Occupational Safety and Labour Legislation (in German) (p. 187)	G. Zülch	2	4	W
2109030	E	Occupational Health and Safety Management (in German) (p. 189)	G. Zülch	1	2	W
2110037	E	Occupational Safety and Environmental Protection (in German) (p. 340)	R. von Kiparski	2	4	S
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2110017	E	Leadership and Conflict Management (in German) (p. 380)	H. Hatzl	2	4	S
2109034	E	Planning of Assembly Systems (in German) (p. 433)	E. Haller	2	4	W
2109028	E	Industrial Engineering I (in German) (p. 457)	G. Zülch	2	4	W
2110036	E	Process Design and Industrial Engineering (p. 470)	S. Stowasser	2	4	S
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2146179	E	Technical Design in Product Development (p. 527)	M. Schmid, Dr. -Ing. Markus Schmid	2	4	S
2109042	E	Introduction to Industrial Production Economics (p. 339)	S. Dürrschnabel	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 04: Automation Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2105012	K	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2106005	K	Automation Systems (p. 209)	M. Kaufmann	2	4	S
2106004	K	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2137309	K	Digital Control (p. 239)	M. Knoop	2	4	W
2106031	K	Experimental Modelling (p. 274)	L. Gröll	2	3	S
2105024	K	Modern Concepts of Control (p. 412)	L. Gröll, Groell	2	4	W
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2113816	E	Vehicle Mechatronics I (p. 283)	D. Ammon	2	4	W
F056	E	Industrial Automation Technology (p. 338)	NN, Industrie	2	3	S
2137304	E	Correlation Methods in Measurement and Control (p. 360)	F. Mesch	2	4	W
2137308	E	Machine Vision (p. 375)	C. Stiller, M. Lauer	4	8	W
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
24648	E	Men-Machine-Systems in Automation Technology (p. 400)	E. Peinsipp-Byma, O. Sauer, Sauer, Peinsipp-Byma	2	3	S
2138326	E	Measurement II (p. 401)	C. Stiller	2	4	S
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2137306	E (P)	Lab Computer-aided methods for measurement and control (p. 443)	C. Stiller, P. Lenz	3	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2150683	E	Control engineering (p. 512)	C. Gönzheimer	2	4	S
2161219	E	Wellenausbreitung (p. 558)	W. Seemann	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
2149902	E	Machine Tools and Industrial Handling (p. 564)	J. Fleischer	4	8	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S

**Conditions:****Recommendations:****Remarks:**

**SP 05: Calculation Methods in Mechanical Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2154434	K	Applied Fluid Mechanics (p. 176)	T. Schenkel	2	4	S
2162235	K	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2161252	K	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2106004	E	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2162282	E	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2154401	E	Fluid-Structure-Interaction (p. 295)	T. Schenkel	2	4	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2161214	E	Vibration of continuous systems (p. 359)	H. Hetzler	2	4	W
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2161254	E	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2162241	E	Mathematical methods of vibration theory (p. 389)	W. Seemann	3	5	S
2162280	E	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2134134	E	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2183702	E	Modelling of Microstructures (p. 406)	B. Nestler	2	4	W
2183703	E	Modelling and Simulation (p. 411)	B. Nestler	2 + 1	4	W/S
2153408	E	Numerical Fluid Mechanics (p. 429)	T. Schenkel	2	4	W
2162244	E	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2161250	E	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2114095	E	Simulation of Coupled Systems (p. 503)	M. Geimer	2/2	4	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W
2117095	E	Basics of Technical Logistics (p. 318)	M. Mittwollen, Madzharov	4	6	W
2161212	E	Vibration Theory (p. 525)	W. Seemann	3	5	W
2117060	E/P	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2133114	E	Simulation of spray and mixture formation processes in combustion engines (p. 507)	C. Baumgarten	2	4	W
2163111	E	Dynamik vom Kfz-Antriebsstrang (p. 243)	A. Fidlin	4	8	W
2163113	E	Stabilitätstheorie (p. 511)	A. Fidlin	4	8	W
2162247	E	Nonlinear vibrations (p. 259)	A. Fidlin	4	8	S
2161241	E (P)	Schwingungstechnisches Praktikum (p. 499)	H. Hetzler, A. Fidlin	3	3	S
2117096	E	Elements of Technical Logistics (p. 265)	M. Mittwollen, Madzharov	4	6	W



## 5 MAJOR FIELDS

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ID	Cat	Course	Lecturer	h	CP	Term
2162207	E	Dynamics of mechanical Systems with tribological Contacts (p. <a href="#">242</a> )	H. Hetzler	2	4	S

**Conditions:**

**Recommendations:**

**Remarks:**

**SP 06: Computational Mechanics**

ID	Cat	Course	Lecturer	h	CP	Term
2161226	K	Numerical Methods in Mechanics I (p. 257)	E. Schnack	3	5	W
2161250	K	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2157441	K	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2153408	K	Numerical Fluid Mechanics (p. 429)	T. Schenkel	2	4	W
2162216	E	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2182735	E	Application of advanced programming languages in mechanical engineering (p. 184)	D. Weygand	2	4	S
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
1246	E	Boundary and Eigenvalue Problems (p. 224)	M. Plum, W. Reichel, Plum, Reichel	6	6	S
2153405	E	Finite Difference Methods for numerical solution of thermal and fluid dynamical problems (p. 238)	C. Günther	2	4	W
2162282	E	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2182732	E	Introduction to Theory of Materials (p. 253)	M. Kamlah	2	4	S
2183716	E (P)	FEM Workshop – constitutive laws (p. 288)	M. Weber, D. Weygand, K. Schulz	2	4	W/S
19110	E	Finite Elements for Field- and Time Dependent Problems (p. 292)	K. Schweizerhof, Schweizerhof	2	3	S
2154431	E	Finite Volume Methods for Fluid Flow (p. 294)	C. Günther	2	4	S
2154401	E	Fluid-Structure-Interaction (p. 295)	T. Schenkel	2	4	S
2181720	E	Foundations of nonlinear continuum mechanics (p. 317)	M. Kamlah	2	4	W
2162240	E	Mathematical Foundation for Computational Mechanics (p. 386)	E. Schnack	2	4	S
2161983	E	Mechanics of laminated composites (p. 394)	E. Schnack	2	4	W
2167523	E	Modeling of Thermodynamical Processes (p. 410)	R. Schießl, U. Maas	3	6	W/S
2162298	E	Numerical Methods in Mechanics II (p. 424)	E. Schnack	3	5	S
2154449	E	Numerical Simulation of Turbulent Flows (p. 428)	G. Grötzbach	3	4	S
2162244	E	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2157442	E (P)	Computational Methods in Fluid Mechanics (Exercise) (p. 449)	B. Pritz	2	4	W
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W
1054	E	Variational methods and applications to PDEs (p. 544)	M. Plum, W. Reichel, Plum, Reichel	3	6	W
1606	E	Adaptive Finite Element Methods (p. 170)	Dörfler	2	3	S
2169458	E	Numerical simulation of reacting two phase flows (p. 427)	R. Koch	2	4	W

ID	Cat	Course	Lecturer	h	CP	Term
2183721	E	High Performance Computing (p. 330)	B. Nestler	2	5	W

**Conditions:** Either course no. 2161226 or course no. 2161250 can be chosen.  
Either course no. 2157441 or course no. 2153408 can be chosen.

**Recommendations:**

**Remarks:**

**SP 07: Dimensioning and Validation of Mechanical Constructions**

ID	Cat	Course	Lecturer	h	CP	Term
2161252	KP	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2181745	K	Design of highly stresses components (p. 206)	J. Aktaa	2	4	W
2162282	K	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2173585	K	Fatigue of Metallic Materials (p. 498)	K. Lang	2	4	W
2174574	K	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S
2123356	E (P)	CATIA V5 CAD training course (p. 226)	J. Ovtcharova, M. Hajdukovic	3	2	W/S
2123355	E (P)	CAD-NX5 training course (p. 227)	J. Ovtcharova, M. Hajdukovic	3	2	W/S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2161229	E	Designing with numerical methods in product development (p. 240)	E. Schnack	2	4	W
2125755	E	Introduction to Ceramics (p. 252)	M. Hoffmann	2	4	W
2175588	E (P)	Metallographic Lab Class, Metallographic Lab Class, Ferrous Materials (p. 275)	K. Poser, A. Wanner	3	4	W/S
2175589	E (P)	Metallographic Lab Class, Non-Ferrous Materials (p. 276)	K. Poser, A. Wanner	3	4	W/S
2173560	E (P)	Welding Lab Course, in groupes (p. 277)	V. Schulze	3	4	W
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2161254	E	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2162280	E	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2162244	E	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2173590	E	Polymer Engineering I (p. 440)	P. Elsner	2	4	W
2162275	E (P)	Lab course experimental solid mechanics (p. 447)	T. Böhlke, Mitarbeiter	2	2	S
2161250	E	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2174579	E	Technology of steel components (p. 528)	V. Schulze	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 08: Dynamics and Vibration Theory**

ID	Cat	Course	Lecturer	h	CP	Term
2162235	K	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2161224	K	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2161212	K	Vibration Theory (p. 525)	W. Seemann	3	5	W
2163113	K	Stabilitätstheorie (p. 511)	A. Fidlin	4	8	W
2162247	K	Nonlinear vibrations (p. 259)	A. Fidlin	4	8	S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2161216	E	Wave propagation (p. 258)	W. Seemann	2	4	W
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2162216	E	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2161241	E (P)	Schwingungstechnisches Praktikum (p. 499)	H. Hetzler, A. Fidlin	3	3	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W
2161219	E	Wellenausbreitung (p. 558)	W. Seemann	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2161214	E	Vibration of continuous systems (p. 359)	H. Hetzler	2	4	W
2163111	E	Dynamik vom Kfz-Antriebsstrang (p. 243)	A. Fidlin	4	8	W
2162207	E	Dynamics of mechanical Systems with tribological Contacts (p. 242)	H. Hetzler	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 09: Dynamic Machine Models**

ID	Cat	Course	Lecturer	h	CP	Term
2162235	K	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2118078	K	Logistics - organisation, design and control of logistic systems (p. 371)	K. Furmans	4	6	S
2105012	E	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2146180	E	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2113807	E	Handling Characteristics of Motor Vehicles I (p. 279)	H. Unrau	2	4	W
2114838	E	Handling Characteristics of Motor Vehicles II (p. 280)	H. Unrau	2	4	S
2113806	E	Vehicle Comfort and Acoustics I (p. 281)	F. Gauterin	2	4	W
2114825	E	Vehicle Comfort and Acoustics II (p. 282)	F. Gauterin	2	4	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2114095	E	Simulation of Coupled Systems (p. 503)	M. Geimer	2/2	4	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2122378	E	Virtual Engineering II (p. 554)	J. Ovtcharova	3	4	S
2118087	E/P	Selected Applications of Technical Logistics (p. 198)	M. Mittwollen, Madzharov	3	4	S
2118088	E/P	Selected Applications of Technical Logistics and Project (p. 199)	M. Mittwollen, Madzharov	4	6	S
2163111	E	Dynamik vom Kfz-Antriebsstrang (p. 243)	A. Fidlin	4	8	W
2163113	E	Stabilitätstheorie (p. 511)	A. Fidlin	4	8	W
2162247	E	Nonlinear vibrations (p. 259)	A. Fidlin	4	8	S
2161241	E (P)	Schwingungstechnisches Praktikum (p. 499)	H. Hetzler, A. Fidlin	3	3	S
2161212	E	Vibration Theory (p. 525)	W. Seemann	3	5	W
2162241	E	Mathematical methods of vibration theory (p. 389)	W. Seemann	3	5	S
2161214	E	Vibration of continuous systems (p. 359)	H. Hetzler	2	4	W
2162207	E	Dynamics of mechanical Systems with tribological Contacts (p. 242)	H. Hetzler	2	4	S
24152	E	Robotics I – Introduction to robotics (p. 489)	R. Dillmann, Welke, Do, Vahrenkamp	2	3	W

**Conditions:****Recommendations:****Remarks:**

## SP 10: Engineering Design

ID	Cat	Course	Lecturer	h	CP	Term
2146180	K	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2145150	K	Powertrain Systems Technology B: Stationary Machinery (p. 181)	A. Albers, S. Ott	2	4	W
2146190	K	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2113073	K	Mobile Machines (p. 407)	M. Geimer	4	8	W
2145181	E	Applied Tribology in Industrial Product Development (p. 178)	A. Albers, W. Burger	2	4	W
2117064	E	Application of technical logistics in modern crane systems (p. 182)	M. Golder	2	4	W
2113079	E	Design and Development of Mobile Machines (p. 207)	M. Geimer	2	4	W
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2149657	E	Manufacturing Technology (p. 290)	V. Schulze	6	8	W
2113805	E	Automotive Engineering I (p. 310)	F. Gauterin, H. Unrau	4	8	W
2113814	E	Fundamentals for Design of Motor-Vehicles Bodies I (p. 324)	H. Bardehle	1	2	W
2114840	E	Fundamentals for Design of Motor-Vehicles Bodies II (p. 325)	H. Bardehle	1	2	S
2113812	E	Fundamentals in the Development of Commercial Vehicles I (p. 326)	J. Zürn	1	2	W
2114844	E	Fundamentals in the Development of Commercial Vehicles II (p. 327)	J. Zürn	1	2	S
2113810	E	Fundamentals of Automobile Development I (p. 328)	R. Frech	1	2	W
2114842	E	Fundamentals of Automobile Development II (p. 329)	R. Frech	1	2	S
2174571	E	Design with Plastics (p. 357)	C. Bonten	2	4	S
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2110017	E	Leadership and Conflict Management (in German) (p. 380)	H. Hatzl	2	4	S
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2146194	E (P)	Mobile Robot Systems Lab (p. 444)	A. Albers, W. Burger	3	3	S
2109025	E	Product Ergonomics (in German) (p. 455)	G. Zülch	2	4	W
2109028	E	Industrial Engineering I (in German) (p. 457)	G. Zülch	2	4	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2146193	E	Strategic Product Planning (p. 514)	A. Siebe	2	4	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2158107	E	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2146179	E	Technical Design in Product Development (p. 527)	M. Schmid, Dr.-Ing. Markus Schmid	2	4	S
2174574	E	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S

ID	Cat	Course	Lecturer	h	CP	Term
2149902	E	Machine Tools and Industrial Handling (p. 564)	J. Fleischer	4	8	W
2161229	E	Designing with numerical methods in product development (p. 240)	E. Schnack	2	4	W

**Conditions:** SP 10 as bacheloral module selectable

SP10 as master module selection depends on individual specialisation of the master course

**Recommendations:** Recommended Courses:

- 2147175 CAE-Workshop
- 2105014 Mechatronik - Workshop

**Remarks:**



**SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics**

ID	Cat	Course	Lecturer	h	CP	Term
2113806	K	Vehicle Comfort and Acoustics I (p. 281)	F. Gauterin	2	4	W
2114825	K	Vehicle Comfort and Acoustics II (p. 282)	F. Gauterin	2	4	S
2158107	K	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2105012	E	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2146180	E	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2161216	E	Wave propagation (p. 258)	W. Seemann	2	4	W
2114850	E	Gesamtfahrzeugbewertung im virtueller Fahrversuch (p. 303)	B. Schick	2	4	S
2113807	E	Handling Characteristics of Motor Vehicles I (p. 279)	H. Unrau	2	4	W
2114838	E	Handling Characteristics of Motor Vehicles II (p. 280)	H. Unrau	2	4	S
2113816	E	Vehicle Mechatronics I (p. 283)	D. Ammon	2	4	W
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2114835	E	Automotive Engineering II (p. 311)	F. Gauterin, H. Unrau	2	4	S
2153425	E	Industrial aerodynamics (p. 336)	T. Breitling	2	4	W
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2105024	E	Modern Concepts of Control (p. 412)	L. Gröll, Groell	2	4	W
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2162216	E	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 12: Automotive Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2113805	KP	Automotive Engineering I (p. 310)	F. Gauterin, H. Unrau	4	8	W
2146180	E	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2186126	E	Automobile and Environment (p. 210)	H. Kubach, U. Spicher, U. Maas, H. Wirbser	2	4	S
2114850	E	Gesamtfahrzeugbewertung im virtueller Fahrversuch (p. 303)	B. Schick	2	4	S
2113807	E	Handling Characteristics of Motor Vehicles I (p. 279)	H. Unrau	2	4	W
2114838	E	Handling Characteristics of Motor Vehicles II (p. 280)	H. Unrau	2	4	S
2113806	E	Vehicle Comfort and Acoustics I (p. 281)	F. Gauterin	2	4	W
2114825	E	Vehicle Comfort and Acoustics II (p. 282)	F. Gauterin	2	4	S
2113816	E	Vehicle Mechatronics I (p. 283)	D. Ammon	2	4	W
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2114835	E	Automotive Engineering II (p. 311)	F. Gauterin, H. Unrau	2	4	S
2134138	E	Fundamentals of catalytic exhaust gas aftertreatment (p. 314)	E. Lox	2	4	S
2114843	E	Basics and Methods for Integration of Tires and Vehicles (p. 323)	G. Leister	2	4	S
2113814	E	Fundamentals for Design of Motor-Vehicles Bodies I (p. 324)	H. Bardehle	1	2	W
2114840	E	Fundamentals for Design of Motor-Vehicles Bodies II (p. 325)	H. Bardehle	1	2	S
2113812	E	Fundamentals in the Development of Commercial Vehicles I (p. 326)	J. Zürn	1	2	W
2114844	E	Fundamentals in the Development of Commercial Vehicles II (p. 327)	J. Zürn	1	2	S
2113810	E	Fundamentals of Automobile Development I (p. 328)	R. Frech	1	2	W
2114842	E	Fundamentals of Automobile Development II (p. 329)	R. Frech	1	2	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2115808	E (P)	Motor Vehicle Laboratory (p. 362)	M. Frey, M. El-Haji	2	4	W/S
2182642	E	Laser in automotive engineering (p. 368)	J. Schneider	2	4	S
2149669	E	Materials and processes for the lightweight production of car bodies (p. 385)	H. Haepf	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2123364	E	Product, Process and Resource Integration in the Automotive Industry (p. 453)	S. Mbang	3	4	S
2150690	E	Production Systems and Production Technology in Major Assembly Production (p. 461)	V. Stauch	2	4	W/S
2115817	E	Project Workshop: Automotive Engineering (p. 465)	F. Gauterin	3	6	W/S
2113071	E	Development of Mobile Hydraulic Systems (p. 467)	G. Geerling	2	4	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W

ID	Cat	Course	Lecturer	h	CP	Term
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2146193	E	Strategic Product Planning (p. 514)	A. Siebe	2	4	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2149655	E	Gear Cutting Technology (p. 551)	K. Felten	2	4	W
2173570	E	Materials and mechanical loads in the power train: engines, gearboxes and drive sections (p. 560)	J. Hoffmeister	2	4	W
2174574	E	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S
2153425	E	Industrial aerodynamics (p. 336)	T. Breitling	2	4	W
2133101	E	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W
2134135	E	Combustion Engines B with Tutorial (p. 547)	U. Spicher	3	4	S
2134112	E	Supercharging of Combustion Engines (p. 197)	R. Golloch	2	4	S
23321	E	Hybrid Engines and Electrical Vehicals (p. 332)	M. Doppelbauer	2+1	4	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S
2113101	E	Introduction to Automotive Lightweight Technology (p. 247)	F. Henning	2	4	W
2114052	E	Composites for Lightweight Design (p. 287)	F. Henning	2	4	S

**Conditions:**

**Recommendations:**

**Remarks:**

**SP 13: Strength of Materials/ Continuum Mechanics**

ID	Cat	Course	Lecturer	h	CP	Term
2161252	KP	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2162282	K	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2161254	K	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2162280	K	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2181711	K	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
1606	E	Adaptive Finite Element Methods (p. 170)	Dörfler	2	3	S
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
1246	E	Boundary and Eigenvalue Problems (p. 224)	M. Plum, W. Reichel, Plum, Reichel	6	6	S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2162255	E	Designing with composites (p. 241)	E. Schnack	2	4	S
2182732	E	Introduction to Theory of Materials (p. 253)	M. Kamlah	2	4	S
19110	E	Finite Elements for Field- and Time Dependent Problems (p. 292)	K. Schweizerhof, Schweizerhof	2	3	S
2181720	E	Foundations of nonlinear continuum mechanics (p. 317)	M. Kamlah	2	4	W
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2183702	E	Modelling of Microstructures (p. 406)	B. Nestler	2	4	W
2183703	E	Modelling and Simulation (p. 411)	B. Nestler	2 + 1	4	W/S
2162244	E	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2162275	E (P)	Lab course experimental solid mechanics (p. 447)	T. Böhlke, Mitarbeiter	2	2	S
2161501	E	Process Simulation in Forming Operations (p. 472)	D. Helm	2	4	W
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2161250	E	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2182740	E	Materials modelling: dislocation based plasticity (p. 563)	D. Weygand	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 14: Fluid-Structure-Interaction**

ID	Cat	Course	Lecturer	h	CP	Term
2162282	K	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2154431	K	Finite Volume Methods for Fluid Flow (p. 294)	C. Günther	2	4	S
2154401	K	Fluid-Structure-Interaction (p. 295)	T. Schenkel	2	4	S
2161252	K	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2153408	K	Numerical Fluid Mechanics (p. 429)	T. Schenkel	2	4	W
2161250	K	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2154044	K	Scaling in fluid dynamics (p. 509)	L. Bühler	2	4	S
2154434	E	Applied Fluid Mechanics (p. 176)	T. Schenkel	2	4	S
2161216	E	Wave propagation (p. 258)	W. Seemann	2	4	W
2153425	E	Industrial aerodynamics (p. 336)	T. Breitling	2	4	W
2161254	E	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2154432	E	Mathematical Methods in Fluid Mechanics (p. 390)	A. Class	2	4	S
2162244	E	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2153409	E (P)	Seminar: Introduction to numerical fluid mechanics (p. 536)	T. Schenkel	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 15: Fundamentals of Energy Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2130927	KP	Fundamentals of Energy Technology (p. 309)	D. Cacuci, F. Badea	4	8	S
2166538	K	Fundamentals of combustion II (p. 320)	U. Maas	2	4	S
2157432	K	Hydraulic Fluid Machinery I (Basics) (p. 333)	M. Gabi	4	8	W
2130921	K	Energy Systems II: Nuclear Power Technology (p. 269)	D. Cacuci, F. Badea	2	4	S
2169453	K	Thermal Turbomachines I (p. 532)	H. Bauer	3	6	W
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schöning	2	4	W
2171486	E (P)	Integrated measurement systems for fluid mechanics applications (p. 347)	K. Dullenkopf, Mitarbeiter	5	4	W/S
2171487	E (P)	Laboratory Exercise in Energy Technology (p. 370)	H. Bauer, U. Maas, K. Dullenkopf, H. Wirbser	4	4	W/S
23737	E	Photovoltaics (p. 432)	M. Powalla	3	6	S
2169472	E	Thermal Solar Energy (p. 531)	R. Stieglitz	2	4	W
23381	E	Windkraft (p. 565)	N. Lewald, Lewald	2	4	W
2133109	E/P	Fuels and Lubricants for Combustion Engines and their Testing (p. 212)	J. Volz	2	4	W
2169459	E/P (P)	CFD-Lab using Open Foam (p. 230)	R. Koch	3	4	W
2158105	E/P	Hydraulic Fluid Machinery II (p. 334)	S. Caglar, M. Gabi	2	4	S
2134134	E/P	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2157441	E/P	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2169458	E/P	Numerical simulation of reacting two phase flows (p. 427)	R. Koch	2	4	W
2157442	E/P (P)	Computational Methods in Fluid Mechanics (Exercise) (p. 449)	B. Pritz	2	4	W
2146192	E/P	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2158107	E/P	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2158106	E/P	Technologies for energy efficient buildings (p. 529)	F. Schmidt	2	4	S
2133101	E/P	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W

**Conditions:****Recommendations:****Remarks:**

**SP 16: Industrial Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2109041	KP	Introduction to Industrial Engineering (p. 245)	G. Zülch	2	4	S
2110033	KP	Introduction to Ergonomics (p. 249)	G. Zülch	2	4	S
2109040	E	Controlling and Simulation of Production Systems (p. 236)	G. Zülch	2	4	W
3109033	E	Industrial Management Case Study (p. 285)	G. Zülch	2	4	W
2110031	E	Service Operations Management (p. 378)	G. Zülch	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 18: Information Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2106004	K	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2105015	K	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2137309	K	Digital Control (p. 239)	M. Knoop	2	4	W
2137308	K	Machine Vision (p. 375)	C. Stiller, M. Lauer	4	8	W
2138326	K	Measurement II (p. 401)	C. Stiller	2	4	S
2106002	K	Computer Engineering (p. 524)	G. Bretthauer	3	4	S
2105012	E	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2118089	E	Application of technical logistics in sorting- and distribution technology (p. 183)	J. Föllner	2	4	S
2114092	E	BUS-Controls (p. 225)	M. Geimer	2	4	S
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2118094	E	Information Systems in Logistics and Supply Chain Management (p. 342)	C. Kilger	2	4	S
2105022	E	Informationsverarbeitung in mechatronischen Systemen (p. 344)	M. Kaufmann	2	3	W
24102	E	Information Processing in Sensor Networks (p. 345)	U. Hanebeck, Hanebeck	3	4	W
2118083	E	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2137304	E	Correlation Methods in Measurement and Control (p. 360)	F. Mesch	2	4	W
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
2134137	E	Engine measurement techniques (p. 414)	S. Bernhardt	2	4	S
2137306	E (P)	Lab Computer-aided methods for measurement and control (p. 443)	C. Stiller, P. Lenz	3	4	W
2150683	E	Control engineering (p. 512)	C. Gönnheimer	2	4	S
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S

**Conditions:****Recommendations:****Remarks:**



**SP 19: Information Technology of Logistic Systems**

ID	Cat	Course	Lecturer	h	CP	Term
2118094	K	Information Systems in Logistics and Supply Chain Management (p. 342)	C. Kilger	2	4	S
2118083	K	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2118078	K	Logistics - organisation, design and control of logistic systems (p. 371)	K. Furmans	4	6	S
2118089	E	Application of technical logistics in sorting- and distribution technology (p. 183)	J. Föllner	2	4	S
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2118097	E	Warehousing and distribution systems (p. 366)	K. Furmans, C. Huber	2	4	S
2117056	E	Airport logistics (p. 373)	A. Richter	2	4	W
2118090	E	Quantitative Methods for Supply Chain Risk Management (p. 476)	A. Cardeneo	3	6	S
2117062	E	Supply chain management (p. 521)	K. Alicke	4	6	W

**Conditions:** none**Recommendations:** Recommended compulsory optional subjects:

- Basics of statistic and probability theory
- Simulation of production systems and processes
- Stochastics in Mechanical Engineering
- Integrated Information Systems for engineers
- Modelling and Simulation

**Remarks:** none

**SP 20: Integrated Product Development**

ID	Cat	Course	Lecturer	h	CP	Term
2145156	KP	Integrated Product Development (p. 348)	A. Albers	4	8	W
2145300	KP	Project Work in Product Development (p. 454)	A. Albers	2	4	W
2145157	KP	Workshop Product Development (p. 567)	A. Albers	2	4	W
2145150	E	Powertrain Systems Technology B: Stationary Machinery (p. 181)	A. Albers, S. Ott	2	4	W
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2146193	E	Strategic Product Planning (p. 514)	A. Siebe	2	4	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S

**Conditions:** The participation in “Integrated Product Development” requires the concurrent participation in lectures (2145156), tutorials (2145157) and project work (2145300).

Due to organizational reasons, the number of participants is limited to 42 persons. Thus a selection has to be made. For registration to the selection process a standard form has to be used, that can be downloaded from IPEK homepage from april to july. The selection itself is made by Prof. Albers in personal interviews.

**Recommendations:** Recommended Courses:

- 2147175 CAE-Workshop

**Remarks:**

**SP 21: Nuclear Energy**

ID	Cat	Course	Lecturer	h	CP	Term
2130929	K	Energy systems II: Nuclear Energy Fundamentals (p. 268)	D. Cacuci, F. Badea, Aurelian F. Badea	3	6	S
2170460	K	Nuclear Power Plant Technology (p. 353)	T. Schulenberg	2	4	S
2129010	K	Nuclear Thermal-Hydraulics (p. 421)	X. Cheng	2	4	W
2169471	K	Neutron physics of fusion reactors (p. 420)	U. Fischer	2	4	W
23271	K	Radiation protection I (p. 513)	M. Urban, Urban	2	4	W
2130973	E	Innovative Nuclear Systems (p. 346)	X. Cheng	2	4	S
2190465	E	Reactor Safety I: Fundamentals (p. 478)	V. Sánchez-Espinoza	2	4	W
2169470	E	Two-Phase Flow and Heat Transfer (p. 568)	T. Schulenberg, M. Wörner	2	4	W
2130910	E	CFD in Power Engineering (p. 229)	I. Otic	2	4	S
2129901	E	Energy Systems I: Renewable Energy (p. 267)	F. Badea	3	6	W
2194640	E	Structural and functional materials of fusion and nuclear reactors (p. 518)	A. Möslang	2	4	S
nb	E	Basic Chemistry of the Nuclear Fuel Cycle (p. 231)	H. Geckeis	2	4	W
19435	E	Decommissioning of Nuclear Facilities I (p. 493)	S. Gentes	2	4	W
2181745	E	Design of highly stressed components (p. 206)	J. Aktaa	2	4	W
2189410	E	Reactor Design and Safety Evaluation using Modern Analysis Measures (p. 477)	M. Avramova	2	4	W
2190464	E	Nuclear Safety II: Safety Assessment of Nuclear Power Plants (p. 479)	V. Sánchez-Espinoza		4	S

**Conditions:****Recommendations:****Remarks:**

**SP 22: Cognitive Technical Systems**

ID	Cat	Course	Lecturer	h	CP	Term
2106004	K	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2138340	K	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2138336	K	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
23064	E	Analysis and Design of Multisensor Systems (p. 173)	G. Trommer, Trommer	2	3	S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2137309	E	Digital Control (p. 239)	M. Knoop	2	4	W
2118094	E	Information Systems in Logistics and Supply Chain Management (p. 342)	C. Kilger	2	4	S
24102	E	Information Processing in Sensor Networks (p. 345)	U. Hanebeck, Hanebeck	3	4	W
2138341	E	Cognitive Automobiles - Laboratory (p. 354)	C. Stiller, M. Lauer, B. Kitt	2	3	S
24572	E	Cognitive Systems (p. 355)	R. Dillmann, Dillmann	4	6	S
2137304	E	Correlation Methods in Measurement and Control (p. 360)	F. Mesch	2	4	W
2106007	E	Artificial Organs (p. 364)	G. Bretthauer	2	3	S
24613	E	Localization of Mobile Agents (p. 374)	U. Hanebeck, Hanebeck	3	4	S
2137308	E	Machine Vision (p. 375)	C. Stiller, M. Lauer	4	8	W
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
2138326	E	Measurement II (p. 401)	C. Stiller	2	4	S
2137306	E (P)	Lab Computer-aided methods for measurement and control (p. 443)	C. Stiller, P. Lenz	3	4	W
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
24635	E	Robotics III (p. 491)	M. Azad, R. Dillmann, A. Kasper, Dillmann, Kasper, Azad	2	3	S
24152	E	Robotics I – Introduction to robotics (p. 489)	R. Dillmann, Welke, Do, Vahrenkamp	2	3	W

**Conditions:****Recommendations:****Remarks:**

**SP 23: Power Plant Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2157432	K	Hydraulic Fluid Machinery I (Basics) (p. 333)	M. Gabi	4	8	W
2170460	K	Nuclear Power Plant Technology (p. 353)	T. Schulenberg	2	4	S
2169461	K	Coal fired power plants (p. 356)	P. Fritz, T. Schulenberg	2	4	W
2169453	K	Thermal Turbomachines I (p. 532)	H. Bauer	3	6	W
2170476	K	Thermal Turbomachines II (p. 533)	H. Bauer	3	6	S
2170490	K	Combined Cycle Power Plants (p. 299)	T. Schulenberg	2	4	S
2181745	E	Design of highly stressed components (p. 206)	J. Aktaa	2	4	W
2169483	E	Fusion Technology A (p. 297)	R. Stieglitz	2	4	W
2165515	E	Fundamentals of Combustion I (p. 319)	U. Maas	2	4	W
2158105	E	Hydraulic Fluid Machinery II (p. 334)	S. Caglar, M. Gabi	2	4	S
2110037	E	Occupational Safety and Environmental Protection (in German) (p. 340)	R. von Kiparski	2	4	S
2171486	E (P)	Integrated measurement systems for fluid mechanics applications (p. 347)	K. Dullenkopf, Mitarbeiter	5	4	W/S
2169452	E	Power and Heat economics (p. 361)	H. Bauer, R. Schiele	2	4	W
2170463	E	Cooling of thermally high loaded gas turbine components (p. 363)	H. Bauer, A. Schulz	2	4	S
2171487	E (P)	Laboratory Exercise in Energy Technology (p. 370)	H. Bauer, U. Maas, K. Dullenkopf, H. Wirbser	4	4	W/S
2157441	E	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2157442	E (P)	Computational Methods in Fluid Mechanics (Exercise) (p. 449)	B. Pritz	2	4	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2173585	E	Fatigue of Metallic Materials (p. 498)	K. Lang	2	4	W
2158107	E	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2169472	E	Thermal Solar Energy (p. 531)	R. Stieglitz	2	4	W
2169462	E	Turbine and compressor Design (p. 540)	H. Bauer, A. Schulz	2	4	W
2170495	E	Hydrogen Technologies (p. 557)	T. Jordan	2	4	S
2169470	E	Two-Phase Flow and Heat Transfer (p. 568)	T. Schulenberg, M. Wörner	2	4	W
2170491	E (P)	Simulator Exercises Combined Cycle Power Plants (p. 508)	T. Schulenberg	2	2	S

**Conditions:****Recommendations:****Remarks:**

**SP 24: Energy Converting Engines**

ID	Cat	Course	Lecturer	h	CP	Term
2157432	K	Hydraulic Fluid Machinery I (Basics) (p. 333)	M. Gabi	4	8	W
2169453	K	Thermal Turbomachines I (p. 532)	H. Bauer	3	6	W
2133101	K	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W
2158112	E	Low Temperature Technology (p. 177)	F. Haug	2	4	S
2134112	E	Supercharging of Combustion Engines (p. 197)	R. Golloch	2	4	S
22509	E	Design of combustion chamber in gas turbines (Project) (p. 205)	N. Zarzalis	2	4	S
2133109	E	Fuels and Lubricants for Combustion Engines and their Testing (p. 212)	J. Volz	2	4	W
2114093	E	Fluid Technology (p. 296)	M. Geimer	2/2	4	W
2134138	E	Fundamentals of catalytic exhaust gas aftertreatment (p. 314)	E. Lox	2	4	S
2165515	E	Fundamentals of Combustion I (p. 319)	U. Maas	2	4	W
2166538	E	Fundamentals of combustion II (p. 320)	U. Maas	2	4	S
2158105	E	Hydraulic Fluid Machinery II (p. 334)	S. Caglar, M. Gabi	2	4	S
2157441	E	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2157442	E (P)	Computational Methods in Fluid Mechanics (Exercise) (p. 449)	B. Pritz	2	4	W
2158107	E	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2170476	E	Thermal Turbomachines II (p. 533)	H. Bauer	3	6	S
2169462	E	Turbine and compressor Design (p. 540)	H. Bauer, A. Schulz	2	4	W
2170478	E	Turbo Jet Engines (p. 541)	H. Bauer, A. Schulz	2	4	S
2134135	E	Combustion Engines B with Tutorial (p. 547)	U. Spicher	3	4	S
2186126	E	Automobile and Environment (p. 210)	H. Kubach, U. Spicher, U. Maas, H. Wirbser	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 25: Lightweight Construction**

ID	Cat	Course	Lecturer	h	CP	Term
2113101	KP	Introduction to Automotive Lightweight Technology (p. 247)	F. Henning	2	4	W
2114052	KP	Composites for Lightweight Design (p. 287)	F. Henning	2	4	S
2146190	K	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2174574	K	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S
2181708	E (P)	Biomechanics: design in nature and inspired by nature (p. 217)	C. Mattheck	2	4	W
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2161229	E	Designing with numerical methods in product development (p. 240)	E. Schnack	2	4	W
2162255	E	Designing with composites (p. 241)	E. Schnack	2	4	S
2162282	E	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2182734	E	Introduction to the Mechanics of Composite Materials (p. 254)	Y. Yang	2	4	S
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2182731	E (P)	Finite Element Workshop (p. 293)	C. Mattheck	2	4	S
2174575	E	Foundry Technology (p. 304)	C. Wilhelm	2	4	S
2161252	E	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2174571	E	Design with Plastics (p. 357)	C. Bonten	2	4	S
2182642	E	Laser in automotive engineering (p. 368)	J. Schneider	2	4	S
2149669	E	Materials and processes for the lightweight production of car bodies (p. 385)	H. Haepf	2	4	W
2173590	E	Polymer Engineering I (p. 440)	P. Elsner	2	4	W
2173565	E	Welding Technology I (p. 496)	B. Spies	1	2	W
2174570	E	Welding Technology II (p. 497)	B. Spies	1	2	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2181715	E	Failure of Structural Materials: Fatigue and Creep (p. 549)	O. Kraft, P. Gumbsch, P. Gruber	2	4	W
2181711	E	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S

**Conditions:****Recommendations:****Remarks:**

**SP 26: Materials Science and Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2173553	K	Material Science III (p. 562)	A. Wanner	5	8	W
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
2178643	E	Constitution and Properties of Wear resistant materials (p. 195)	S. Ulrich	2	4	S
2162255	E	Designing with composites (p. 241)	E. Schnack	2	4	S
2125755	E	Introduction to Ceramics (p. 252)	M. Hoffmann	2	4	W
2182734	E	Introduction to the Mechanics of Composite Materials (p. 254)	Y. Yang	2	4	S
2175588	E (P)	Metallographic Lab Class, Metallographic Lab Class, Ferrous Materials (p. 275)	K. Poser, A. Wanner	3	4	W/S
2175589	E (P)	Metallographic Lab Class, Non-Ferrous Materials (p. 276)	K. Poser, A. Wanner	3	4	W/S
2174575	E	Foundry Technology (p. 304)	C. Wilhelm	2	4	S
2193010	E	Grundlagen der Herstellungsverfahren der Keramik und Pulvermetallurgie (p. 312)	R. Oberacker	2	4	W
2174571	E	Design with Plastics (p. 357)	C. Bonten	2	4	S
2182642	E	Laser in automotive engineering (p. 368)	J. Schneider	2	4	S
2161983	E	Mechanics of laminated composites (p. 394)	E. Schnack	2	4	W
2173580	E	Mechanics and Strengths of Polymers (p. 395)	B. von Bernstorff (Graf), von Bernstorff	2	4	W
2183702	E	Modelling of Microstructures (p. 406)	B. Nestler	2	4	W
2183703	E	Modelling and Simulation (p. 411)	B. Nestler	2 + 1	4	W/S
2173590	E	Polymer Engineering I (p. 440)	P. Elsner	2	4	W
2183640	E (P)	Laboratory "Laser Materials Processing" (p. 442)	J. Schneider, W. Pflöging	3	4	W/S
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2173565	E	Welding Technology I (p. 496)	B. Spies	1	2	W
2174570	E	Welding Technology II (p. 497)	B. Spies	1	2	S
2173585	E	Fatigue of Metallic Materials (p. 498)	K. Lang	2	4	W
2173577	E	Failure Analysis Seminar (p. 500)	K. Poser	2	2	W
2174579	E	Technology of steel components (p. 528)	V. Schulze	2	4	S
2181715	E	Failure of Structural Materials: Fatigue and Creep (p. 549)	O. Kraft, P. Gumbsch, P. Gruber	2	4	W
2181711	E	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
2174586	E	Material Analysis (p. 559)	J. Gibmeier	2	4	S
2173570	E	Materials and mechanical loads in the power train: engines, gearboxes and drive sections (p. 560)	J. Hoffmeister	2	4	W
2174574	E	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S
2177601	E/P	Constitution and Properties of Protective Coatings (p. 196)	S. Ulrich	2	4	W
2181744	E/P	Size effects in micro and nanostructures materials (p. 308)	P. Gumbsch, D. Weygand, C. Eberl, P. Gruber, M. Dienwiebel	2	4	W
2162280	E/P	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2162244	E/P	Plasticity Theory (p. 436)	T. Böhlke	2	4	S
2126749	E/P	Advanced powder metals (p. 474)	R. Oberacker	2	4	S
2126775	E/P	Structural and Functional Ceramics (p. 517)	M. Hoffmann	2	4	S



ID	Cat	Course	Lecturer	h	CP	Term
2182740	E/P	Materials modelling: dislocation based plasticity (p. 563)	D. Weygand	2	4	S
2193003	E	Festkörperreaktionen / Kinetik von Phasenumwandlungen, Korrosion mit Übungen (p. 291)	D. Cupid, P. Franke	3	4	W
2193002	E	Thermodynamische Grundlagen / Heterogene Gleichgewichte mit Übungen (p. 535)	H. Seifert	3	4	W

**Conditions:** Basic knowledge in materials science and engineering (Werkstoffkunde I/II)

**Recommendations:** suggested optional compulsory subject:

- 2174576 Systematic Materials Selection

**Remarks:**

**SP 27: Modeling and Simulation in Energy- and Fluid Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2167523	K	Modeling of Thermodynamical Processes (p. 410)	R. Schießl, U. Maas	3	6	W/S
2157441	K	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2169458	K	Numerical simulation of reacting two phase flows (p. 427)	R. Koch	2	4	W
2165525	E	Mathematical models and methods in combustion theory (p. 393)	V. Bykov, U. Maas	2	4	W
2134134	E	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2130934	E	Numerical Simulation of Multi-phase Flows (p. 426)	M. Wörner	2	4	S
2154449	E	Numerical Simulation of Turbulent Flows (p. 428)	G. Grötzbach	3	4	S
2153408	E	Numerical Fluid Mechanics (p. 429)	T. Schenkel	2	4	W
2166543	E	Reduction methods for the modeling and the simulation of combustion processes (p. 486)	V. Bykov, U. Maas	2	4	S
2153406	E	Flows with chemical reactions (p. 516)	A. Class	2	4	W
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
2133114	E	Simulation of spray and mixture formation processes in combustion engines (p. 507)	C. Baumgarten	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 28: Lifecycle Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2121352	KP	Virtual Engineering I (p. 553)	J. Ovtcharova	5	6	W
2122378	KP	Virtual Engineering II (p. 554)	J. Ovtcharova	3	4	S
2123355	E (P)	CAD-NX5 training course (p. 227)	J. Ovtcharova, M. Hajdukovic	3	2	W/S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2122371	E	Efficient creativity - Processes and Methods within the automotive industrie (p. 244)	R. Lamberti	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2122376	E	PLM for product development in mechatronics (p. 437)	M. Eigner			
2121350	E	Product Lifecycle Management (p. 451)	J. Ovtcharova	4	6	W
2118090	E	Quantitative Methods for Supply Chain Risk Management (p. 476)	A. Cardeneo	3	6	S
2122387	E	Computer Integrated Planning of New Products (p. 483)	R. Kläger	2	4	S
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2117062	E	Supply chain management (p. 521)	K. Alicke	4	6	W
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2123357	E (P)	PLM-CAD workshop (p. 439)	J. Ovtcharova	4	4	W
2121370	E	Virtual Engineering for Mechatronic Products (p. 552)	S. Rude	2	4	W
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
2117060	E	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2110036	E	Process Design and Industrial Engineering (p. 470)	S. Stowasser	2	4	S
2109042	E	Introduction to Industrial Production Economics (p. 339)	S. Dürrschnabel	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 29: Logistics and Material Flow Theory**

ID	Cat	Course	Lecturer	h	CP	Term
2117051	KP	Material flow in logistic systems (p. 384)	K. Furmans	3	6	W
2117060	K	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2118078	K	Logistics - organisation, design and control of logistic systems (p. 371)	K. Furmans	4	6	S
2118090	K	Quantitative Methods for Supply Chain Risk Management (p. 476)	A. Cardeneo	3	6	S
2137309	E	Digital Control (p. 239)	M. Knoop	2	4	W
2149610	E	Global Production and Logistics - Part 1: Global Production (p. 305)	G. Lanza	2	4	W
2149600	E	Global Production and Logistics - Part 2: Global Logistics (p. 306)	K. Furmans	2	4	S
2118094	E	Information Systems in Logistics and Supply Chain Management (p. 342)	C. Kilger	2	4	S
2118097	E	Warehousing and distribution systems (p. 366)	K. Furmans, C. Huber	2	4	S
2118085	E	Automotive Logistics (p. 372)	K. Furmans	2	4	S
2117056	E	Airport logistics (p. 373)	A. Richter	2	4	W
2110678	E (P)	Production Techniques Laboratory (p. 462)	K. Furmans, J. Ovtcharova, V. Schulze, G. Zülch, Research assistants of wbk, ifab und IFL	3	4	S
2149605	E	Simulation of production systems and processes (p. 506)	K. Furmans, V. Schulze, G. Zülch	3	5	W
2117062	E	Supply chain management (p. 521)	K. Alicke	4	6	W
2117095	E	Basics of Technical Logistics (p. 318)	M. Mittwollen, Madzharov	4	6	W
2117096	E	Elements of Technical Logistics (p. 265)	M. Mittwollen, Madzharov	4	6	W
2110036	E	Process Design and Industrial Engineering (p. 470)	S. Stowasser	2	4	S

**Conditions:** none**Recommendations:** Recommended compulsory optional subjects:

- Basics of statistic and probability theory
- Simulation of production systems and processes
- Stochastics in Mechanical Engineering
- Modelling and Simulation
- Technical Logistics I

**Remarks:** none

**SP 30: Engineering Mechanics and Applied Mathematics**

ID	Cat	Course	Lecturer	h	CP	Term
2161254	K	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2161250	K	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2161212	K	Vibration Theory (p. 525)	W. Seemann	3	5	W
1246	E	Boundary and Eigenvalue Problems (p. 224)	M. Plum, W. Reichel, Plum, Reichel	6	6	S
2162282	E	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2182732	E	Introduction to Theory of Materials (p. 253)	M. Kamlah	2	4	S
2182734	E	Introduction to the Mechanics of Composite Materials (p. 254)	Y. Yang	2	4	S
2161216	E	Wave propagation (p. 258)	W. Seemann	2	4	W
2162247	E	Nonlinear vibrations (p. 259)	A. Fidlin	4	8	S
2181720	E	Foundations of nonlinear continuum mechanics (p. 317)	M. Kamlah	2	4	W
2161252	E	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2161206	E	Mathematical Methods in Dynamics (p. 387)	C. Proppe	2	4	W
2162280	E	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2154432	E	Mathematical Methods in Fluid Mechanics (p. 390)	A. Class	2	4	S
F095	E	Mathematical models in Mechanics (p. 392)	C. Wieners, Wieners	2	3	W
2173580	E	Mechanics and Strengths of Polymers (p. 395)	B. von Bernstorff (Graf), von Bernstorff	2	4	W
0187400	E	Numerical Mathematics for Engineers (p. 423)	N. Neuß	3	6	S
2161501	E	Process Simulation in Forming Operations (p. 472)	D. Helm	2	4	W
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2162216	E	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2161219	E	Wellenausbreitung (p. 558)	W. Seemann	2	4	W
1054	E	Variational methods and applications to PDEs (p. 544)	M. Plum, W. Reichel, Plum, Reichel	3	6	W
2181738	E	Scientific computing for Engineers (p. 566)	D. Weygand, P. Gumbsch	2	4	W
2161214	E	Vibration of continuous systems (p. 359)	H. Hetzler	2	4	W
2163113	E	Stabilitätstheorie (p. 511)	A. Fidlin	4	8	W

**Conditions:****Recommendations:****Remarks:**

**SP 31: Mechatronics**

ID	Cat	Course	Lecturer	h	CP	Term
2105012	K	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2106004	K	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2162235	K	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2138340	K	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2105024	K	Modern Concepts of Control (p. 412)	L. Gröll, Groell	2	4	W
2138336	K	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2106005	E	Automation Systems (p. 209)	M. Kaufmann	2	4	S
2114092	E	BUS-Controls (p. 225)	M. Geimer	2	4	S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2137309	E	Digital Control (p. 239)	M. Knoop	2	4	W
2106031	E	Experimental Modelling (p. 274)	L. Gröll	2	3	S
23144	E	Informationstechnik in der industriellen Automation (p. 343)	P. Bort, Bort	2	3	S
2118083	E	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2149670	E (P)	Micro manufacturing laboratory (p. 365)	V. Schulze, C. Ruhs	5	4	W
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2181710	E	Mechanics in Microtechnology (p. 396)	C. Eberl, P. Gruber	2	4	W
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
24659	E	Mensch-Maschine-Interaktion (p. 399)	Burghart	2	3	S
2138326	E	Measurement II (p. 401)	C. Stiller	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
23109	E	Signals and Systems (p. 502)	F. Puente	2	3	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
23321	E	Hybrid Engines and Electrical Vehicals (p. 332)	M. Doppelbauer	2+1	4	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S
24152	E	Robotics I – Introduction to robotics (p. 489)	R. Dillmann, Welke, Do, Vahrenkamp	2	3	W

**Conditions:****Recommendations:****Remarks:**

**SP 32: Medical Technology**

ID	Cat	Course	Lecturer	h	CP	Term
23261	K	Medical Imaging Techniques I (p. 213)	O. Dössel, Dössel	2	3	W
23269	K	Biomedical Measurement Techniques I (p. 218)	A. Bolz, Bolz	3	4	W
2106006	K	Biomedical Instrument Engineering (p. 248)	H. Malberg	2	4	S
23262	E	Medical Imaging Techniques II (p. 214)	O. Dössel, Dössel	2	3	S
23264	E	Bioelectric Signals and Fields (p. 215)	G. Seemann	2	3	S
23270	E	Biomedical Measurement Techniques II (p. 219)	A. Bolz, Bolz	3	4	S
2105020	E	Biosignal processing (p. 223)	H. Malberg	2	3	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2106008	E	Ersatz menschlicher Organe durch technische Systeme (p. 273)	C. Pylatiuk	2	4	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2181710	E	Mechanics in Microtechnology (p. 396)	C. Eberl, P. Gruber	2	4	W
2105023	E	Medizinische Trainingssysteme (p. 398)	U. Kühnapfel, Kühnapfel	2	3	W
23289	E	Nuklearmedizin und nuklearmedizinische Messtechnik I (p. 422)	H. Doerfel, F. Maul, Maul, Doerfel	2	3	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2105025	E (P)	Praktikum GAIT CAD (p. 446)	R. Mikut	2	3	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
24681	E	Robotik in der Medizin (p. 492)	J. Raczowsky, Raczowsky	2	3	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2141864	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine I (p. 220)	A. Guber	2	4	W
2142883	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine II (p. 221)	A. Guber	2	4	S
2142879	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine III (p. 222)	A. Guber	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 33: Microsystem Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2141861	K	Introduction to Microsystem Technology I (p. 315)	A. Last	2	4	W
2142874	K	Introduction to Microsystem Technology II (p. 316)	A. Last	2	4	S
2143875	K (P)	Introduction to Microsystem Technology - Practical Course (p. 448)	A. Last	2	4	W/S
2143892	E	Selected Topics on Optics and Microoptics for Mechanical Engineers (p. 202)	T. Mappes	2	4	W/S
2143882	E	Fabrication Processes in Microsystem Technology (p. 289)	K. Bade	2	4	W/S
2149670	E (P)	Micro manufacturing laboratory (p. 365)	V. Schulze, C. Ruhs	5	4	W
2181710	E	Mechanics in Microtechnology (p. 396)	C. Eberl, P. Gruber	2	4	W
2142881	E	Microactuators (p. 405)	M. Kohl	2	4	S
2143876	E	Nanotechnology with Clusterbeams (p. 416)	J. Gspann	2	4	W/S
2181712	E	Nanotribology and -Mechanics (p. 418)	M. Dienwiebel, H. Hölscher	2	4	W
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2142885	E	Optofluidics (p. 430)	D. Rabus	2	4	S
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2142860	E	Scanning probe microscopy (p. 417)	H. Hölscher, M. Dienwiebel, Stefan Walheim	2	4	S
2143893	E	Replication Technologies in Microsystem Technology (p. 487)	M. Worgull	2	4	W/S
2149605	E	Simulation of production systems and processes (p. 506)	K. Furmans, V. Schulze, G. Zülch	3	5	W
2142884	E/P	Microoptics and Lithography (p. 404)	T. Mappes	2	4	S
2141864	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine I (p. 220)	A. Guber	2	4	W
2142883	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine II (p. 221)	A. Guber	2	4	S
2142879	E	BioMEMS - Microsystems Technologies for Life-Sciences and Medicine III (p. 222)	A. Guber	2	4	S
2143500	E	Chemical, physical and material scientific aspects of polymers in microsystem technologies (p. 232)	H. Moritz, M. Worgull, D. Häringer	2	4	W/S

**Conditions:****Recommendations:****Remarks:**



**SP 34: Mobile Machines**

ID	Cat	Course	Lecturer	h	CP	Term
2113073	KP	Mobile Machines (p. 407)	M. Geimer	4	8	W
2113077	K	Drive Train of Mobile Machines (p. 179)	M. Geimer	2/1	4	W
2113079	K	Design and Development of Mobile Machines (p. 207)	M. Geimer	2	4	W
2114092	K	BUS-Controls (p. 225)	M. Geimer	2	4	S
2117064	E	Application of technical logistics in modern crane systems (p. 182)	M. Golder	2	4	W
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2114093	E	Fluid Technology (p. 296)	M. Geimer	2/2	4	W
2113812	E	Fundamentals in the Development of Commercial Vehicles I (p. 326)	J. Zürn	1	2	W
2114844	E	Fundamentals in the Development of Commercial Vehicles II (p. 327)	J. Zürn	1	2	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2113071	E	Development of Mobile Hydraulic Systems (p. 467)	G. Geerling	2	4	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2114095	E	Simulation of Coupled Systems (p. 503)	M. Geimer	2/2	4	S
2113080	E	Tractors (p. 537)	M. Kremmer	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2121370	E	Virtual Engineering for Mechatronic Products (p. 552)	S. Rude	2	4	W
2134135	E	Combustion Engines B with Tutorial (p. 547)	U. Spicher	3	4	S
2133101	E	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W

**Conditions:**

**Recommendations:** Knowledge of Fluid Power Systems is helpful, otherwise it is recommended to take the course *Fluid Power Systems* [2114093].

**Remarks:**

**SP 35: Modeling and Simulation**

ID	Cat	Course	Lecturer	h	CP	Term
2162282	K	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2162235	K	Introduction into the multi-body dynamics (p. 256)	W. Seemann	3	5	S
2161252	K	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2161224	K	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2161212	K	Vibration Theory (p. 525)	W. Seemann	3	5	W
2110038	E	Computer-Supported Operations Planning (in German) (p. 185)	G. Zülch	2	4	S
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
1246	E	Boundary and Eigenvalue Problems (p. 224)	M. Plum, W. Reichel, Plum, Reichel	6	6	S
2123356	E (P)	CATIA V5 CAD training course (p. 226)	J. Ovtcharova, M. Hajdukovic	3	2	W/S
2123355	E (P)	CAD-NX5 training course (p. 227)	J. Ovtcharova, M. Hajdukovic	3	2	W/S
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2169459	E (P)	CFD-Lab using Open Foam (p. 230)	R. Koch	3	4	W
2106031	E	Experimental Modelling (p. 274)	L. Gröll	2	3	S
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2165525	E	Mathematical models and methods in combustion theory (p. 393)	V. Bykov, U. Maas	2	4	W
2134134	E	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2161250	E	Computational Mechanics I (p. 484)	T. Böhlke, T. Langhoff	2	5	W
2162296	E	Computational Mechanics II (p. 485)	T. Böhlke, T. Langhoff	2	5	S
2114095	E	Simulation of Coupled Systems (p. 503)	M. Geimer	2/2	4	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2122378	E	Virtual Engineering II (p. 554)	J. Ovtcharova	3	4	S
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
2182740	E	Materials modelling: dislocation based plasticity (p. 563)	D. Weygand	2	4	S
2181738	E	Scientific computing for Engineers (p. 566)	D. Weygand, P. Gumbsch	2	4	W
2117060	E/P	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2133114	E	Simulation of spray and mixture formation processes in combustion engines (p. 507)	C. Baumgarten	2	4	W
2163111	E	Dynamik vom Kfz-Antriebsstrang (p. 243)	A. Fidlin	4	8	W
2163113	E	Stabilitätstheorie (p. 511)	A. Fidlin	4	8	W
2162247	E	Nonlinear vibrations (p. 259)	A. Fidlin	4	8	S
2161241	E (P)	Schwingungstechnisches Praktikum (p. 499)	H. Hetzler, A. Fidlin	3	3	S
2134139	E	Model based Application Methods (p. 409)	F. Kirschbaum			S
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W

## 5 MAJOR FIELDS

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ID	Cat	Course	Lecturer	h	CP	Term
2183721	E	High Performance Computing (p. <a href="#">330</a> )	B. Nestler	2	5	W

**Conditions:**

**Recommendations:**

**Remarks:**

**SP 36: Polymer Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2173590	K	Polymer Engineering I (p. 440)	P. Elsner	2	4	W
2174596	K	Polymer Engineering II (p. 441)	P. Elsner	2	4	S
2113101	E	Introduction to Automotive Lightweight Technology (p. 247)	F. Henning	2	4	W
2114052	E	Composites for Lightweight Design (p. 287)	F. Henning	2	4	S
2174571	E	Design with Plastics (p. 357)	C. Bonten	2	4	S
2173580	E	Mechanics and Strengths of Polymers (p. 395)	B. von Bernstorff (Graf), von Bernstorff	2	4	W

**Conditions:** Basic knowledge in materials science and engineering (Werkstoffkunde I/II)

**Recommendations:** suggested optional compulsory subject:

- 2174576 Systematic Materials Selection

**Remarks:** Emphasis module in the master's program only.

**SP 37: Production Management**

ID	Cat	Course	Lecturer	h	CP	Term
2109028	KP	Industrial Engineering I (in German) (p. 457)	G. Zülch	2	4	W
2110028	KP	Industrial Engineering II (p. 458)	G. Zülch	2	4	S
2109029	K	Ergonomics and Work Economics (in German) (p. 271)	G. Zülch	2	4	W
2110038	E	Computer-Supported Operations Planning (in German) (p. 185)	G. Zülch	2	4	S
2109030	E	Occupational Health and Safety Management (in German) (p. 189)	G. Zülch	1	2	W
2150652	E (P)	Factory Planning Laboratory (p. 278)	G. Lanza	1	0	S
2150660	E	Integrated production planning (p. 349)	G. Lanza	6	8	S
2110017	E	Leadership and Conflict Management (in German) (p. 380)	H. Hatzl	2	4	S
2109034	E	Planning of Assembly Systems (in German) (p. 433)	E. Haller	2	4	W
2110032	E	Production Planning and Control (Planning Game of a Bicycle Factory; in German) (p. 459)	A. Rinn	2	4	S
2110678	E (P)	Production Techniques Laboratory (p. 462)	K. Furmans, J. Ovtcharova, V. Schulze, G. Zülch, Research assistants of wbk, ifab und IFL	3	4	S
2110029	E	Controlling of Production Economics (in German) (p. 463)	G. Zülch	2	4	S
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2149605	E	Simulation of production systems and processes (p. 506)	K. Furmans, V. Schulze, G. Zülch	3	5	W
2110036	E	Process Design and Industrial Engineering (p. 470)	S. Stowasser	2	4	S
2109042	E	Introduction to Industrial Production Economics (p. 339)	S. Dürrschnabel	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 39: Production Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2149657	K	Manufacturing Technology (p. 290)	V. Schulze	6	8	W
2149902	K	Machine Tools and Industrial Handling (p. 564)	J. Fleischer	4	8	W
2150660	K	Integrated production planning (p. 349)	G. Lanza	6	8	S
2150904	K	Automated Production Line (p. 208)	J. Fleischer	6	8	S
2149610	K	Global Production and Logistics - Part 1: Global Production (p. 305)	G. Lanza	2	4	W
2149600	K	Global Production and Logistics - Part 2: Global Logistics (p. 306)	K. Furmans	2	4	S
2149669	E	Materials and processes for the lightweight production of car bodies (p. 385)	H. Haepf	2	4	W
2150690	E	Production Systems and Production Technology in Major Assembly Production (p. 461)	V. Stauch	2	4	W/S
2149668	E	Process Simulation in Cutting (p. 473)	A. Zabel	2	4	W
2150681	E	metal forming (p. 542)	R. Geiger, Dr. Herlan	2	4	S
2149655	E	Gear Cutting Technology (p. 551)	K. Felten	2	4	W
2150683	E	Control engineering (p. 512)	C. Gönzheimer	2	4	S
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2149650	E	Electronic Business for industrial Companies (p. 263)	A. Weisbecker	2	4	W
2150652	E (P)	Factory Planning Laboratory (p. 278)	G. Lanza	1	0	S
2149670	E (P)	Micro manufacturing laboratory (p. 365)	V. Schulze, C. Ruhs	5	4	W
2173560	E (P)	Welding Lab Course, in groups (p. 277)	V. Schulze	3	4	W
2173565	E	Welding Technology I (p. 496)	B. Spies	1	2	W
2174570	E	Welding Technology II (p. 497)	B. Spies	1	2	S
2174575	E	Foundry Technology (p. 304)	C. Wilhelm	2	4	S
2174579	E	Technology of steel components (p. 528)	V. Schulze	2	4	S
2110678	E (P)	Production Techniques Laboratory (p. 462)	K. Furmans, J. Ovtcharova, V. Schulze, G. Zülch, Research assistants of wbk, ifab und IFL	3	4	S
2110038	E	Computer-Supported Operations Planning (in German) (p. 185)	G. Zülch	2	4	S
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2118097	E	Warehousing and distribution systems (p. 366)	K. Furmans, C. Huber	2	4	S
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2118085	E	Automotive Logistics (p. 372)	K. Furmans	2	4	S
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2109034	E	Planning of Assembly Systems (in German) (p. 433)	E. Haller	2	4	W
2121366	E	PLM in the Manufacturing Industry (p. 438)	G. Meier	2	4	W
2110032	E	Production Planning and Control (Planning Game of a Bicycle Factory; in German) (p. 459)	A. Rinn	2	4	S
2110029	E	Controlling of Production Economics (in German) (p. 463)	G. Zülch	2	4	S
2149605	E	Simulation of production systems and processes (p. 506)	K. Furmans, V. Schulze, G. Zülch	3	5	W

ID	Cat	Course	Lecturer	h	CP	Term
2117095	E	Basics of Technical Logistics (p. 318)	M. Mittwollen, Madzharov	4	6	W
2117060	E/P	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2110036	E	Process Design and Industrial Engineering (p. 470)	S. Stowasser	2	4	S
2109042	E	Introduction to Industrial Production Economics (p. 339)	S. Dürrschnabel	2	4	W
2117096	E	Elements of Technical Logistics (p. 265)	M. Mittwollen, Madzharov	4	6	W
2183640	E (P)	Laboratory "Laser Materials Processing" (p. 442)	J. Schneider, W. Pfleging	3	4	W/S
2149903	E	Development Project for Machine Tools and Industrial Handling (p. 270)	J. Fleischer	2	4	W

**Conditions:**

**Recommendations:**

**Remarks:**

**SP 40: Robotics**

ID	Cat	Course	Lecturer	h	CP	Term
2105012	K	Adaptive Control Systems (p. 171)	G. Bretthauer	2	4	W
2138340	K	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
24152	K	Robotics I – Introduction to robotics (p. 489)	R. Dillmann, Welke, Do, Vahrenkamp	2	3	W
24712	K	Robotics II (p. 490)	R. Dillmann, S. Schmidt-Rohr, Dillmann, Gindele, Schmidt-Rohr	2	3	S
24635	K	Robotics III (p. 491)	M. Azad, R. Dillmann, A. Kasper, Dillmann, Kasper, Azad	2	3	S
2138336	K	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2145150	E	Powertrain Systems Technology B: Stationary Machinery (p. 181)	A. Albers, S. Ott	2	4	W
2106004	E	Computational Intelligence I (p. 233)	G. Bretthauer, R. Mikut	2	4	S
2105015	E	Computational Intelligence II (p. 234)	G. Bretthauer, Mikut	2	4	W
2106020	E	Computational Intelligence III (p. 235)	R. Mikut	2	4	S
2137309	E	Digital Control (p. 239)	M. Knoop	2	4	W
2138341	E	Cognitive Automobiles - Laboratory (p. 354)	C. Stiller, M. Lauer, B. Kitt	2	3	S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
24613	E	Localization of Mobile Agents (p. 374)	U. Hanebeck, Hanebeck	3	4	S
2137308	E	Machine Vision (p. 375)	C. Stiller, M. Lauer	4	8	W
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W
2138326	E	Measurement II (p. 401)	C. Stiller	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2105024	E	Modern Concepts of Control (p. 412)	L. Gröll, Groell	2	4	W
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2137306	E (P)	Lab Computer-aided methods for measurement and control (p. 443)	C. Stiller, P. Lenz	3	4	W
2146194	E (P)	Mobile Robot Systems Lab (p. 444)	A. Albers, W. Burger	3	3	S
2162216	E	Computerized Multibody Dynamics (p. 482)	W. Seemann	2	4	S
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2150683	E	Control engineering (p. 512)	C. Gönnheimer	2	4	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2106002	E	Computer Engineering (p. 524)	G. Bretthauer	3	4	S
2123375	E (P)	Virtual Reality Laboratory (p. 555)	J. Ovtcharova, Jurica Katicic	3	4	W/S
2117060	E/P	Analytical methods in material flow methodology (mach and wiwi) (p. 174)	K. Furmans	4	6	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S



**Conditions:**

**Recommendations:**

**Remarks:**

**SP 41: Fluid Mechanics**

ID	Cat	Course	Lecturer	h	CP	Term
2154436	K	Aerothermodynamics (p. 172)	F. Seiler	2	4	S
2154434	K	Applied Fluid Mechanics (p. 176)	T. Schenkel	2	4	S
2153405	K	Finite Difference Methods for numerical solution of thermal and fluid dynamical problems (p. 238)	C. Günther	2	4	W
2154431	K	Finite Volume Methods for Fluid Flow (p. 294)	C. Günther	2	4	S
2153410	K	Optical Flow Measurement: Fundamentals and Applications (p. 322)	F. Seiler	2	4	W
2154437	K	Hydrodynamic Stability: From Order to Chaos (p. 335)	A. Class	2	4	S
2157441	K	Computational Methods in Fluid Mechanics (p. 425)	F. Magagnato	2	4	W
2154449	K	Numerical Simulation of Turbulent Flows (p. 428)	G. Grötzbach	3	4	S
2153408	K	Numerical Fluid Mechanics (p. 429)	T. Schenkel	2	4	W
2154044	K	Scaling in fluid dynamics (p. 509)	L. Bühler	2	4	S
2170462	E	Topics in turbulent flows for power and fluids engineering (p. 204)	D. von Terzi, v. Terzi	2	4	S
2169459	E (P)	CFD-Lab using Open Foam (p. 230)	R. Koch	3	4	W
2154401	E	Fluid-Structure-Interaction (p. 295)	T. Schenkel	2	4	S
19228	E	Building- and Environmental Aerodynamics (p. 301)	B. Ruck, Ruck	2	4	S
2153425	E	Industrial aerodynamics (p. 336)	T. Breitling	2	4	W
2153429	E	Magnetohydrodynamics (p. 377)	L. Bühler	2	4	W
2154432	E	Mathematical Methods in Fluid Mechanics (p. 390)	A. Class	2	4	S
2169458	E	Numerical simulation of reacting two phase flows (p. 427)	R. Koch	2	4	W
2157442	E (P)	Computational Methods in Fluid Mechanics (Exercise) (p. 449)	B. Pritz	2	4	W
2169988	E	Simulation of turbulent flow and heat transfer using statistical models (p. 505)	D. von Terzi, v. Terzi	2	4	W
2154407	E	Flows in rotating systems (p. 515)	R. Bohning	2	4	S
2153406	E	Flows with chemical reactions (p. 516)	A. Class	2	4	W
2153409	E (P)	Seminar: Introduction to numerical fluid mechanics (p. 536)	T. Schenkel	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 42: Technical Acoustics**

ID	Cat	Course	Lecturer	h	CP	Term
2158107	KP	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2161224	K	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2161212	K	Vibration Theory (p. 525)	W. Seemann	3	5	W
2161216	E	Wave propagation (p. 258)	W. Seemann	2	4	W
2113806	E	Vehicle Comfort and Acoustics I (p. 281)	F. Gauterin	2	4	W
2114825	E	Vehicle Comfort and Acoustics II (p. 282)	F. Gauterin	2	4	S
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2162246	E	Computational Dynamics (p. 480)	C. Proppe	2	4	S

**Conditions:****Recommendations:****Remarks:**

**SP 43: Technical Ceramics and Powder Materials**

ID	Cat	Course	Lecturer	h	CP	Term
2125755	K	Introduction to Ceramics (p. 252)	M. Hoffmann	2	4	W
2126775	K	Structural and Functional Ceramics (p. 517)	M. Hoffmann	2	4	S
2193010	E	Grundlagen der Herstellungsverfahren der Keramik und Pulvermetallurgie (p. 312)	R. Oberacker	2	4	W
2125762	E	Nanoanalytics (p. 415)	M. Bäurer	2	4	W
2125751	E (P)	Practical Course Technical Ceramics (p. 445)	F. Porz	2	4	W
2126749	E	Advanced powder metals (p. 474)	R. Oberacker	2	4	S
2125763	E	Structural and phase analysis (p. 519)	S. Wagner	2	4	W
2181711	E	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 44: Technical Logistics**

ID	Cat	Course	Lecturer	h	CP	Term
2117095	KP	Basics of Technical Logistics (p. 318)	M. Mittwollen, Madzharov	4	6	W
2117096	K	Elements of Technical Logistics (p. 265)	M. Mittwollen, Madzharov	4	6	W
2118087	K	Selected Applications of Technical Logistics (p. 198)	M. Mittwollen, Madzharov	3	4	S
2118088	K	Selected Applications of Technical Logistics and Project (p. 199)	M. Mittwollen, Madzharov	4	6	S
2117064	E	Application of technical logistics in modern crane systems (p. 182)	M. Golder	2	4	W
2118089	E	Application of technical logistics in sorting- and distribution technology (p. 183)	J. Föllner	2	4	S
2117500	E	Energy efficient intralogistic systems (p. 266)	F. Schönung	2	4	W
2138341	E	Cognitive Automobiles - Laboratory (p. 354)	C. Stiller, M. Lauer, B. Kitt	2	3	S
2118097	E	Warehousing and distribution systems (p. 366)	K. Furmans, C. Huber	2	4	S
2117051	E	Material flow in logistic systems (p. 384)	K. Furmans	3	6	W
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2138336	E	Behaviour Generation for Vehicles (p. 548)	C. Stiller, T. Dang	2	4	S
2118083	E/P	IT for facility logistics (p. 351)	F. Thomas	4	6	S
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S

**Conditions:** none**Recommendations:** Recommended compulsory optional subjects:

- Mathematical Methods in Dynamics
- Simulation of production systems and processes
- Stochastics in Mechanical Engineering
- Modelling and Simulation
- Technical Logistics I

**Remarks:**

**SP 45: Engineering Thermodynamics**

ID	Cat	Course	Lecturer	h	CP	Term
2165515	K	Fundamentals of Combustion I (p. 319)	U. Maas	2	4	W
2166538	K	Fundamentals of combustion II (p. 320)	U. Maas	2	4	S
2167523	K	Modeling of Thermodynamical Processes (p. 410)	R. Schießl, U. Maas	3	6	W/S
2134112	E	Supercharging of Combustion Engines (p. 197)	R. Golloch	2	4	S
2167541	E	Selected chapters of the combustion fundamentals (p. 203)	U. Maas	2	4	W/S
2186126	E	Automobile and Environment (p. 210)	H. Kubach, U. Spicher, U. Maas, H. Wirbser	2	4	S
2165514	E	Biogas - Prospects and possibilities (p. 216)	P. Drausnigg	2	4	W
22012	E	Fundamentals of refrigeration (p. 313)	L. Oellrich, Oellrich	2	4	W
2165525	E	Mathematical models and methods in combustion theory (p. 393)	V. Bykov, U. Maas	2	4	W
2134134	E	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2166543	E	Reduction methods for the modeling and the simulation of combustion processes (p. 486)	V. Bykov, U. Maas	2	4	S
2153406	E	Flows with chemical reactions (p. 516)	A. Class	2	4	W
2169453	E	Thermal Turbomachines I (p. 532)	H. Bauer	3	6	W
2170476	E	Thermal Turbomachines II (p. 533)	H. Bauer	3	6	S
22010	E	Thermodynamics of dispersed systems (p. 534)	K. Schaber, Schaber	2	4	S
2167048	E	Combustion diagnostics (p. 545)	R. Schießl, U. Maas	2	4	W/S
2133101	E	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W
2166534	E	Heatpumps (p. 556)	H. Wirbser, U. Maas	2	4	S
2133114	E	Simulation of spray and mixture formation processes in combustion engines (p. 507)	C. Baumgarten	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 46: Thermal Turbomachines**

ID	Cat	Course	Lecturer	h	CP	Term
2169453	KP	Thermal Turbomachines I (p. 532)	H. Bauer	3	6	W
2170476	K	Thermal Turbomachines II (p. 533)	H. Bauer	3	6	S
2134112	E	Supercharging of Combustion Engines (p. 197)	R. Golloch	2	4	S
2170454	E	Selected Topics in Aeronautics and Astronautics I (p. 200)	S. Wittig	2	4	S
2169486	E	Selected Topics in Aeronautics and Astronautics II (p. 201)	S. Wittig	2	4	W
2181745	E	Design of highly stresses components (p. 206)	J. Aktaa	2	4	W
2125755	E	Introduction to Ceramics (p. 252)	M. Hoffmann	2	4	W
2161252	E	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2171486	E (P)	Integrated measurement systems for fluid mechanics applications (p. 347)	K. Dullenkopf, Mitarbeiter	5	4	W/S
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2170463	E	Cooling of thermally high loaded gas turbine components (p. 363)	H. Bauer, A. Schulz	2	4	S
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2169458	E	Numerical simulation of reacting two phase flows (p. 427)	R. Koch	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2173585	E	Fatigue of Metallic Materials (p. 498)	K. Lang	2	4	W
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2154407	E	Flows in rotating systems (p. 515)	R. Bohning	2	4	S
2161212	E	Vibration Theory (p. 525)	W. Seemann	3	5	W
2169462	E	Turbine and compressor Design (p. 540)	H. Bauer, A. Schulz	2	4	W
2170478	E	Turbo Jet Engines (p. 541)	H. Bauer, A. Schulz	2	4	S
2181715	E	Failure of Structural Materials: Fatigue and Creep (p. 549)	O. Kraft, P. Gumbsch, P. Gruber	2	4	W
2181711	E	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
2174574	E	Materials for Lightweight Construction (p. 561)	K. Weidenmann	2	4	S
2170490	E	Combined Cycle Power Plants (p. 299)	T. Schulenberg	2	4	S
2170491	E (P)	Simulator Exercises Combined Cycle Power Plants (p. 508)	T. Schulenberg	2	2	S

**Conditions:****Recommendations:****Remarks:**

**SP 47: Tribology**

ID	Cat	Course	Lecturer	h	CP	Term
2181113	K	Tribology A (p. 538)	M. Scherge, M. Dienwiebel	2	4	W
2182139	K	Tribology B (p. 539)	M. Scherge, M. Dienwiebel	2	4	S
2145181	E	Applied Tribology in Industrial Product Development (p. 178)	A. Albers, W. Burger	2	4	W
2146180	E	Powertrain Systems Technology A: Automotive Systems (p. 180)	A. Albers, S. Ott	2	4	S
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
2178643	E	Constitution and Properties of Wear resistant materials (p. 195)	S. Ulrich	2	4	S
2181712	E	Nanotribology and -Mechanics (p. 418)	M. Dienwiebel, H. Hölscher	2	4	W
2173590	E	Polymer Engineering I (p. 440)	P. Elsner	2	4	W
2142860	E	Scanning probe microscopy (p. 417)	H. Hölscher, M. Dienwiebel, Stefan Walheim	2	4	S
2177618	E	Superhard Thin Film Materials (p. 520)	S. Ulrich	2	4	W

**Conditions:****Recommendations:****Remarks:**



**SP 48: Internal Combustion Engines**

ID	Cat	Course	Lecturer	h	CP	Term
2133101	KP	Combustion Engines A with tutorial (p. 546)	U. Spicher	6	8	W
2134135	K	Combustion Engines B with Tutorial (p. 547)	U. Spicher	3	4	S
2134138	K	Fundamentals of catalytic exhaust gas aftertreatment (p. 314)	E. Lox	2	4	S
2134134	K	Analysis tools for combustion diagnostics (p. 402)	U. Wagner	2	4	S
2134137	K	Engine measurement techniques (p. 414)	S. Bernhardt	2	4	S
2133109	E	Fuels and Lubricants for Combustion Engines and their Testing (p. 212)	J. Volz	2	4	W
2133114	E	Simulation of spray and mixture formation processes in combustion engines (p. 507)	C. Baumgarten	2	4	W
2134141	E	Gas Engines (p. 300)	R. Golloch	2	4	S
2134150	E	Analysis of Exhaust Gas und Lubricating Oil in Combustion Engines (p. 169)	M. Gohl			S
2134139	E	Model based Application Methods (p. 409)	F. Kirschbaum			S
2134001	E	Engine Laboratory (p. 413)	U. Spicher	2	4	S
2186126	E	Automobile and Environment (p. 210)	H. Kubach, U. Spicher, U. Maas, H. Wirbser	2	4	S
2166538	E	Fundamentals of combustion II (p. 320)	U. Maas	2	4	S
2113805	E	Automotive Engineering I (p. 310)	F. Gauterin, H. Unrau	4	8	W
2114835	E	Automotive Engineering II (p. 311)	F. Gauterin, H. Unrau	2	4	S
2113806	E	Vehicle Comfort and Acoustics I (p. 281)	F. Gauterin	2	4	W
2114825	E	Vehicle Comfort and Acoustics II (p. 282)	F. Gauterin	2	4	S
2158107	E	Technical Acoustics (p. 523)	M. Gabi	2	4	S
2161224	E	Machine Dynamics (p. 382)	C. Proppe	3	5	W
2162220	E	Machine Dynamics II (p. 383)	C. Proppe	2	4	S
2181113	E	Tribology A (p. 538)	M. Scherge, M. Dienwiebel	2	4	W
2182139	E	Tribology B (p. 539)	M. Scherge, M. Dienwiebel	2	4	S
2181745	E	Design of highly stresses components (p. 206)	J. Aktaa	2	4	W
2150904	E	Automated Production Line (p. 208)	J. Fleischer	6	8	S
2146192	E	Sustainable Product Engineering (p. 522)	K. Ziegahn	2	4	S
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 49: Reliability in Mechanical Engineering**

ID	Cat	Course	Lecturer	h	CP	Term
2181715	K	Failure of Structural Materials: Fatigue and Creep (p. 549)	O. Kraft, P. Gumbsch, P. Gruber	2	4	W
2181711	K	Failure of structural materials: deformation and fracture (p. 550)	P. Gumbsch, O. Kraft, D. Weygand	2	4	W
2182735	E	Application of advanced programming languages in mechanical engineering (p. 184)	D. Weygand	2	4	S
2181740	E	Atomistic simulations and molecular dynamics (p. 194)	P. Gumbsch	2	4	S
2181745	E	Design of highly stresses components (p. 206)	J. Aktaa	2	4	W
2181708	E (P)	Biomechanics: design in nature and inspired by nature (p. 217)	C. Mattheck	2	4	W
2162282	E	Introduction to the Finite Element Method (p. 251)	T. Böhlke	2	4	S
2125755	E	Introduction to Ceramics (p. 252)	M. Hoffmann	2	4	W
2182732	E	Introduction to Theory of Materials (p. 253)	M. Kamlah	2	4	S
2182734	E	Introduction to the Mechanics of Composite Materials (p. 254)	Y. Yang	2	4	S
2183716	E (P)	FEM Workshop – constitutive laws (p. 288)	M. Weber, D. Weygand, K. Schulz	2	4	W/S
2182731	E (P)	Finite Element Workshop (p. 293)	C. Mattheck	2	4	S
2181720	E	Foundations of nonlinear continuum mechanics (p. 317)	M. Kamlah	2	4	W
2181744	E	Size effects in micro and nanostructures materials (p. 308)	P. Gumbsch, D. Weygand, C. Eberl, P. Gruber, M. Dienwiebel	2	4	W
2161252	E	Advanced Methods in Strength of Materials (p. 331)	T. Böhlke	2	4	W
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2161254	E	Mathematical Methods in Strength of Materials (p. 388)	T. Böhlke	2	4	W
2162280	E	Mathematical Methods in Structural Mechanics (p. 391)	T. Böhlke	2	4	S
2181710	E	Mechanics in Microtechnology (p. 396)	C. Eberl, P. Gruber	2	4	W
2183702	E	Modelling of Microstructures (p. 406)	B. Nestler	2	4	W
2183703	E	Modelling and Simulation (p. 411)	B. Nestler	2 + 1	4	W/S
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2173562	E	Failure Analysis (p. 494)	K. Poser	2	4	W
2173585	E	Fatigue of Metallic Materials (p. 498)	K. Lang	2	4	W
2173577	E	Failure Analysis Seminar (p. 500)	K. Poser	2	2	W
2117061	E	Safety engineering (p. 501)	H. Kany	2	4	W
2185264	E	Simulation in product development process (p. 504)	A. Albers, T. Böhlke, J. Ovtcharova	2	4	W
2182740	E	Materials modelling: dislocation based plasticity (p. 563)	D. Weygand	2	4	S
2181738	E	Scientific computing for Engineers (p. 566)	D. Weygand, P. Gumbsch	2	4	W

**Conditions:****Recommendations:****Remarks:**

**SP 50: Rail System Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2115919	KP	Rail System Technology (p. 211)	P. Gratzfeld	2	4	W/S
2115996	KP	Rail Vehicle Technology (p. 495)	P. Gratzfeld	2	4	W/S
2115995	E	Project Management in Rail Industry (p. 468)	P. Gratzfeld	2	4	W
2114916	E	Intermodalität und grenzüberschreitender Schienenverkehr (p. 350)	P. Gratzfeld, R. Grube	2	4	S
2115915	E	Mobility Concepts of Rail Transportation in 2030 (p. 408)	P. Gratzfeld	2	4	W/S
2114346	E	Electric Rail Vehicles (p. 264)	P. Gratzfeld	2	4	S
2113101	E	Introduction to Automotive Lightweight Technology (p. 247)	F. Henning	2	4	W
2114052	E	Composites for Lightweight Design (p. 287)	F. Henning	2	4	S
2105011	E	Introduction into Mechatronics (p. 255)	G. Bretthauer, A. Albers	3	6	W
19306	E	Basics Operation Systems of Ground Born Guided Systems (p. 261)	E. Hohnecker, P. Gratzfeld, Hohnecker	2	4	W
19321	E	Operation Systems of Ground Born Guided Systems (p. 262)	E. Hohnecker, P. Gratzfeld, Hohnecker	2	4	S
19066	E	Basics of Ground Born Guided Systems (p. 321)	E. Hohnecker, P. Gratzfeld, Hohnecker	3	4	S
2138340	E	Automotive Vision (p. 284)	C. Stiller, M. Lauer	2	4	S
2162256	E	Computational Vehicle Dynamics (p. 481)	C. Proppe	2	4	S
2161217	E (P)	Mechatronic Softwaretools (p. 510)	C. Proppe	2	4	W

**Conditions:** The lectures “Rail System Technology” and “Rail Vehicle Technology” are mandatory. They can be attended in the same term.

**Recommendations:** none

**Remarks:**

**SP 51: Development of innovative appliances and power tools**

ID	Cat	Course	Lecturer	h	CP	Term
2145164	KP	Appliance and Power Tool Design (p. 302)	S. Matthiesen	3	6	W
2145165	KP (P)	Appliance and Power Tool Design Project Work (p. 466)	S. Matthiesen	4	2	W
2146190	E	Lightweight Engineering Design (p. 358)	A. Albers, N. Burkardt	2	4	S
2145180	E	Methodic Development of Mechatronic systems (p. 403)	A. Albers, W. Burger	2	4	W
2147160	E	Patents and Patent Strategies (p. 431)	F. Zacharias	2	4	W/S
2141865	E	Novel actuators and sensors (p. 419)	M. Kohl, M. Sommer	2	4	W
2109025	E	Product Ergonomics (in German) (p. 455)	G. Zülch	2	4	W
2145182	E	Project management in Global Product Engineering Structures (p. 469)	P. Gutzmer	2	4	W
2145184	E	Leadership and Product Development (p. 369)	A. Ploch	2	4	W
2146193	E	Strategic Product Planing (p. 514)	A. Siebe	2	4	S
2174571	E	Design with Plastics (p. 357)	C. Bonten	2	4	S
2149667	E	Quality Management (p. 475)	G. Lanza	2	4	W
2147175	E (P)	CAE-Workshop (p. 228)	A. Albers, Assistenten	3	3	W/S
2105014	E (P)	Laboratory mechatronics (p. 397)	A. Albers, G. Bretthauer, C. Proppe, C. Stiller	3	4	W

**Conditions:** SP 51 is not selectable in bachelor degree course.

It is selectable in masters course, depending on specialization.

Due to organizational reasons, the number of participants is limited. At the beginning of august, a registration form will be available at the IPEK website. In the case of too many applicants, a selection process will be taking place. An early application is advantageous.

**Recommendations:** CAE Workshop is recommended as elective course or complementary subject.

**Remarks:**

**SP 53: Fusion Technology**

ID	Cat	Course	Lecturer	h	CP	Term
2169483	K	Fusion Technology A (p. 297)	R. Stieglitz	2	4	W
2190492	K	Fusion Technology B (p. 298)	R. Stieglitz	2	4	S
23271	K	Radiation protection I (p. 513)	M. Urban, Urban	2	4	W
2169471	E	Neutron physics of fusion reactors (p. 420)	U. Fischer	2	4	W
2153429	E	Magnetohydrodynamics (p. 377)	L. Bühler	2	4	W
2190496	E	Magnet Technology of Fusion Reactors (p. 376)	W. Fietz, K. Weiss	2	4	
22035	E	Vacuum Technology and Fuel Cycle of Fusion Reactors (p. 543)	B. Bornschein, C. Day, Day, Bornschein	2	4	W
F105	E	Plasma Heating of Fusion Reactors (p. 435)	Thumm	2	4	
2169470	E	Two-Phase Flow and Heat Transfer (p. 568)	T. Schulenberg, M. Wörner	2	4	W
2181745	E	Design of highly stresses components (p. 206)	J. Aktaa	2	4	W
2194640	E	Structural and functional materials of fusion and nuclear reactors (p. 518)	A. Möslang	2	4	S
2130910	E	CFD in Power Engineering (p. 229)	I. Otic	2	4	S
2129901	E	Energy Systems I: Renewable Energy (p. 267)	F. Badea	3	6	W
2189410	E	Reactor Design and Safety Evaluation using Modern Analysis Measures (p. 477)	M. Avramova	2	4	W

**Conditions:****Recommendations:****Remarks:**

## 6 Courses of the Major Fields

### 6.1 All Courses

#### Course: Analysis of Exhaust Gas und Lubricating Oil in Combustion Engines [2134150]

**Coordinators:** M. Gohl

**Part of the modules:** SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
		Summer term	de

#### Learning Control / Examinations

##### Conditions

None.

#### Learning Outcomes

##### Content

**Course: Adaptive Finite Element Methods [1606]****Coordinators:** Dörfler**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Adaptive Control Systems [2105012]

**Coordinators:** G. Bretthauer

**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral examination (1 hour)

Duration: 1 hours, also possible as an optional or part of a major subject

Auxiliary means: none

### Conditions

Measuring and Automatic Control

### Learning Outcomes

The students know different types, structures and operation of adaptive control systems. They are capable of setting up system equations theoretically and experimentally. By experimenting with examples students are prepared to apply adaptive control systems in practice.

### Content

Introduction: definitions, classification of adaptive control systems, objectives

Structures of adaptive control systems: overview, parameter-, structure- and signal-adaptive control systems, open-loop and closed loop ARS, ARS with reference/identification model, application

Modeling: methods, experimental conditions, experimental modeling, identification methods for single input single output systems and multi input multi output systems

Parameter adaptive control systems: definitions, design methods

### Literature

W. Weber. Adaptive Regelungssysteme, volume I, II. R. Oldenbourg, München, 1971.



**Course: Aerothermodynamics [2154436]****Coordinators:** F. Seiler**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

This lecture presents an insight into the aerodynamic problems occurring during re-entry of space vehicles into the earth's atmosphere. During the flight the air inflow is strongly heated by the bow wave formation in the high Mach number flow regime. Therefore, real gas effects and the behaviour of hot air at high temperatures need to be taken into account. The combination of thermodynamics of hot air and the flow development at hypersonic flow conditions coupled with extreme heat flux phenomena is usually summarised in the term Aerothermodynamics. Basic knowledge gained in the lecture on Fluid Mechanics is assumed. However, for understanding the contents of the aerothermodynamics lecture, all fundamentals are presented and discussed using the example of the re-entry flight trajectory of a space vehicle. Gaskinetic methods needed for flow prediction at high altitudes are explained in detail. At altitudes lower than 90 km, however, the air atmosphere can be treated as a continuum and the conservation equations are valid. The shock tube is described as ground facility for aerothermodynamic testing and the measuring techniques required for that purpose are explained using some recent applications as examples.

**Content**

Nature of a hypersonic flow  
 Fundamentals of aerothermodynamics  
 Problems during re-entry  
 Flow regimes during re-entry  
 Applied hypersonic research

**Literature**

H. Oertel jun.: Aerothermodynamik, Springer-Verlag, Berlin Heidelberg New York, 1994

F. Seiler: Skript zur Vorlesung über Aerothermodynamik

**Course: Analysis and Design of Multisensor Systems [23064]****Coordinators:** G. Trommer, Trommer**Part of the modules:** SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Analytical methods in material flow methodology (mach and wiwi) [2117060]****Coordinators:** K. Furmans**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations**

oral

30min (electives), 60min (main subject)

examination aids: none

**Conditions**

none

**Recommendations**

Basic knowledge of statistic

recommended compulsory optional subject:

- Stochastics in Mechanical Engineering

recommended lecture:

- Material flow in logistic systems (also parallel)

**Learning Outcomes**

The student:

- has basis knowledge necessary to understand analytical solvable stochastic models of material flow systems,
- Based on easy models of queueing theory the student is able to model material flow networks and knows how control methods like Kanban can be implemented,
- executes practical computer experiments and
- uses simulation and exact methods.

**Content**

- single server systems: M/M/1, M/G/1: priority rules, model of failures
- networks: open and closed approximations, exact solutions and approximations
- application to flexible manufacturing systems, AGV (automated guided vehicles) - systems
- modeling of control approaches like constant work in process (ConWIP) or kanban
- discrete-time modeling of queuing systems

**Media**

black board, lecture notes, presentations

**Literature**

Wolff: Stochastic Modeling and the Theory of Queues, Prentice Hall, 1989

Shanthikumar, Buzacott: Stochastic Models of Manufacturing Systems

**Remarks**

none

**Course: Applied Fluid Mechanics [2154434]****Coordinators:** T. Schenkel**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

The lecture supplements the fundamentals of fluid mechanics as taught in the fundamental lecture 'Fluid Mechanics'. The student enhances his understanding of fluid mechanical phenomena. The lecture is therefore the basis for a focus on fluid mechanics.

**Content**

- Introduction
- Aerodynamics
- Fundamentals of Aerodynamics
- Prandtl's Theory of Airfoils
- Boundary Layers
- Transsonic Airfoils
- Flows with Heat Transfer
- Fundamentals of Heat Transfer
- Konvection on a heated plate
- Rayleigh Benard Konvection
- Pipe Flow

Content will vary.

Not all content will be taught in every semester!

**Literature**

Oertel, H., Böhle, M.: Strömungsmechanik, Vieweg-Verlag, 2006

Schlichting, H., Gersten, K.: Grenzschichttheorie, Springer-Verlag, 2006

Oertel, H. (Hrsg.): Prandtl-Führer durch die Strömungslehre, Vieweg-Verlag 2002

Oertel, H. (Hrsg.): Prandtl's Essentials for Fluid Mechanics, Springer-Verlag 2004

**Course: Low Temperature Technology [2158112]****Coordinators:** F. Haug**Part of the modules:** SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

duration: 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

none

**Recommendations**

Knowledge in Thermodynamics I is of advantage (however, no prerequisite)

**Learning Outcomes**

The lecture gives an introduction to the interdisciplinary field of low temperature technology (cryogenics) with emphasis on thermodynamics and process engineering. Fundamentals are explained followed by exercises and practical examples comprising industrial cryoplants. Where useful reference is made to cryogenic systems at CERN, the European Organization for high energy physics. Low temperature technology is a comparatively young engineering branch with future potential and is indispensable for basic research, space technology, some medical technologies, industry, superconductivity, research centres.

**Content**

1. Introduction to low temperature technology
2. The research centre CERN
3. Fundamentals (thermo-physical)
4. Low temperature properties of materials
5. Cryogens
6. Thermal insulation, storage, transfer of cryogenic fluids
7. Fundamentals (laws of thermodynamics)
8. Cycles and processes
9. Refrigerators and components
10. Instrumentation, automation
11. Examples of cryoplants (among others at CERN)
12. Cryocoolers
13. Production of extremely low temperatures

**Literature**

1. Technische Thermodynamik, beliebig
2. Tieftemperaturtechnologie, H. Frey und R. Haefer, VDI-Verlag, 1981
3. Handbook of Cryogenic Engineering, J. Weisend II, Verlag Taylor&Francis, 1998

## Course: Applied Tribology in Industrial Product Development [2145181]

**Coordinators:** A. Albers, W. Burger

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

oral exam

### Conditions

compulsory preconditions: none

### Learning Outcomes

Combustion engines, injection systems, auxiliaries and transmissions have one in common:

Highly stressed lubricated working surface pairs.

The trend in automotive engineering tends to higher power density and extended service intervals and at the same time reduced weight and constructed space, leading to new challenges to the lubricants and contact partners such as journal bearing, roller bearings, cam-shaft-systems and gears.

Focus of this lecture is to show the range of tribology and elaborate the characteristics of lubricated working surface pairs by using examples from automobile industrie.

### Content

- Friction, Wear, Wear Measurement
- Lubricant (Oil, Grease, etc.)
- Hydrodynamic and elastohydrodynamic Lubrication
- Design of Tribologic Working Surface Pairs
- Technique of Measurement in Lubricated Contacts
- Prevention of Maschine Failure
- Protective Surface Layers
- Journal Bearings, Roller Bearings
- Gear Wheels and Transmissions

**Course: Drive Train of Mobile Machines [2113077]****Coordinators:** M. Geimer**Part of the modules:** SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2/1	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

None.

**Recommendations**

- general basics of mechanical engineering
- basic knowledge in hydraulics
- interest in mobile machines

**Learning Outcomes**

Get to know all relevant aspects and components of a drive train of a mobile machine and also the construction of various drive trains.

**Content**

In this course will be discussed the different drive train of mobile machinery. The focus of this course is:

- improve the fundamentals
- mechanical gears
- torque converter
- hydrostatic drives
- continuous variable transmission
- electrical drives
- axial
- terra mechanic

**Media**

presentation

**Literature**

scriptum for the lecture downloadable



**Course: Powertrain Systems Technology A: Automotive Systems [2146180]****Coordinators:** A. Albers, S. Ott**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

**Conditions**

compulsory preconditions: none

**Recommendations**

Power Train Systems Technology B: Stationary Machinery

**Learning Outcomes**

The student should know the basic skills which are necessary to design energy-efficient and comfortable automotive powertrain solutions.

**Content**

Powertrain System, Driver System, Environment System, System Components, Development Process

**Literature**

1. Kirchner, E.; "Leistungsübertragung in Fahrzeuggetrieben: Grundlagen der Auslegung, Entwicklung und Validierung von Fahrzeuggetrieben und deren Komponenten", Springer Verlag Berlin Heidelberg 2007
2. Naunheimer, H.; "Fahrzeuggetriebe: Grundlagen, Auswahl, Auslegung und Konstruktion", Springer Verlag Berlin Heidelberg 2007

**Course: Powertrain Systems Technology B: Stationary Machinery [2145150]****Coordinators:** A. Albers, S. Ott**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

Compulsory preconditions: none

**Recommendations**

Powertrain Systems Technology A: Automotive Systems

**Learning Outcomes**

The student should know the basic skills which are necessary to design energy-efficient and secure solutions for the design of stationary powertrain applications.

**Content**

Powertrain System, Operator System, Environment System, System Components, Development Process

**Literature**

1. VDI-2241: "Schaltbare fremdbetätigte Reibkupplungen und -bremsen", VDI Verlag GmbH, Düsseldorf
2. Geilker, U.: "Industriekupplungen - Funktion, Auslegung, Anwendung", Die Bibliothek der Technik, Band 178, verlag moderne industrie, 1999

**Course: Application of technical logistics in modern crane systems [2117064]****Coordinators:** M. Golder**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral, approx. 20min, appointment after acknowledgement

**Conditions**

none

**Recommendations**

technical interest; Beneficial: Knowledge of the lecture 'Technical logistics I, basics'

**Learning Outcomes**

The student:

- knows the proceeding during the dimensioning of a modern crane installation,
- is able to transfer the approche for the dimensioning of other material handling systems.

**Content**

- Basics of modern crane construction
- Characteristics of application, classification
- Configuration, dimensioning, consideration of costs
- Relevant rules and standards
- Modern concepts of crane control and drives

**Media**

presentations, black board

**Literature**

None.

**Remarks**

none

## Course: Application of technical logistics in sorting- and distribution technology [2118089]

**Coordinators:** J. Föllner

**Part of the modules:** SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

oral 30 min

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The course provides basics of sorting techniques.

### Content

Basics of goods sorting and distribution technology, employment characteristics, classification, interpretation, dimensioning, costs considerations. Relevant control, modern sets of rules and propulsion principles

### Media

presentations, black board

### Literature

None.

### Remarks

none

## Course: Application of advanced programming languages in mechanical engineering [2182735]

**Coordinators:** D. Weygand

**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

oral exam 30 minutes

### Conditions

None.

### Learning Outcomes

The student will learn to program in Fortran 95/2003, to use script languages (e.g. awk or python) and to implement simple simulations.

### Content

This lecture gives an introduction to advanced programming and scripting languages and numerical methods under UNIX/Linux:

\* Fortran 95/2003

- structure of source code
- programming
- compiling
- debugging
- parallelization with OpenMP

\* numerical methods

\* script languages: Python, awk

\* visualisation

### Literature

[1] fortran 95/2003 explained, M. Metcalf, J. Reid, M. Cohen, Oxford University Press 2004.

[2] Intel Fortran compiler handbook.

**Course: Computer-Supported Operations Planning (in German) [2110038]****Coordinators:** G. Zülch**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Knowledge in Production Management (resp. Industrial Engineering) is necessary
- Knowledge of Work Science and Economics is usefull
- Knowledge of Informatics is not required, but usefull

**Learning Outcomes**

- Get deeper insights within production management
- Increase knowledge of the planning of working and production systems
- Understanding of methods for modelling and simulation of production systems
- Understand the importance and the benefit of informatics within mechanical engineering

**Content**

1. Introduction to the course
2. Terminology of operations planning
3. Operations planning
4. Development of a machining plan
5. Development of a operation sheet
6. Workplace design
7. Basics of the simulation of production systems
8. Material-oriented simulation
9. Personnel-oriented simulation
10. Planning and simulation of assembly systems
11. Enterprise-oriented simlulation
12. Digital Factory as a planning tool

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- WIENDAHL, Hans-Peter: Betriebsorganisation für Ingenieure. München, Wien: Carl Hanser Verlag, 5. Auflage 2004.
- EVERSHEIM, Walter: Organisation in der Produktionstechnik 3: Arbeitsvorbereitung. Düsseldorf: VDI-Verlag, 4. Auflage 2002.
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Ausgewählte Methoden der Planung und Steuerung. München: Carl Hanser Verlag, 1993.
- KIEF, Hans B.: NC/CNC Handbuch 2003/04. München, Wien: Carl Hanser Verlag, 2003.
- KOŠTURIÁK, Ján; GREGOR, Milan: Simulation von Produktionssystemen. Wien, New York: Springer, 1995.
- LIEBL, Franz: Simulation. München, Wien: Oldenbourg, 2. Auflage 1995.
- VDI 4499, Blatt 1: Digitale Fabrik - Grundlagen. Berlin: Beuth-Verlag, 2008.

Please refer to the latest edition.

## Course: Occupational Safety and Labour Legislation (in German) [2109024]

**Coordinators:** G. Zülch

**Part of the modules:** SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Module course: Combination of the lectures “Arbeitsschutz und Arbeitsschutzmanagement (2109030)” and the last part of “Arbeitswissenschaft (2109026)” (i.e. combination with one of those lectures is not possible)
- **The exams “Arbeitsschutz und Arbeitsrecht (2109024)” and “Arbeitswissenschaft (2109026)” are mutually exclusive.**
- **The exams “Arbeitsschutz und Arbeitsrecht (2109024)” and “Arbeitsschutz und Arbeitsschutzmanagement (2109030)” are mutually exclusive.**

### Recommendations

- Willingness to learn interdisciplinarily (Technology, Economy, Legal regulations, Informatics ...)
- Knowledge of Work Science is usefull

### Learning Outcomes

- Know relevant laws and regulations of occupational safety and labour legislation as well as elementary methods
- Ability to integrate the occupational safety within the operational processes
- Awareness of the interrelation to other management systems and techniques

### Content

1. Introduction to the course
2. Terminology and legal regulations
3. Structural organisation of occupational safety
4. Processes in occupational safety
5. Office workplaces and visual display units
6. Computer-supported risk analysis
7. Risk evaluation within the occupational safety
8. Occupational safety management systems
9. Integrated management systems
10. Individual labour legislation
11. Collective labour legislation



## 12. Representation of interests groups

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- SKIBA, Reinald: Taschenbuch Arbeitssicherheit. Bielefeld: Erich Schmidt Verlag, 10. Auflage 2000.
- SCHLIEPHACKE, Jürgen: Führungswissen Arbeitssicherheit. Berlin: Erich Schmidt Verlag, 2000.
- RITTER, Albert; LANGHOFF, Thomas: Arbeitsschutzmanagementsysteme: Vergleich ausgewählter Standards. Bremerhaven: Wirtschaftsverlag NW, 2. Auflage 1998. (Schriftenreihe der Bundesanstalt für Arbeitsschutz und Arbeitsmedizin, Forschung Fb 792)
- ZÜLCH, Gert; BRINKMEIER, Bernd (Hrsg.): Arbeitsschutz-Managementsysteme: Realisierungsformen und Entwicklungsbedarf. Aachen: Shaker Verlag, 2000.
- Beck-Texte: Arbeitsgesetze. München: Deutscher Taschenbuch Verlag, 77. Auflage, 2010. (Beck-Texte im dtv, 5006)
- ZÖLLNER, Wolfgang; LORITZ, Karl-Georg; HERGENRÖDER, Wolfgang: Arbeitsrecht. München: C. H. Beck, 6. Auflage 2007.
- MEISEL, Peter G.: Arbeitsrecht in der betrieblichen Praxis. Köln: Deutscher Instituts Verlag, 10. Auflage 2002.
- MÜLLER-JENTSCH, Walter: Soziologie der industriellen Beziehungen. Frankfurt/M., New York: Campus Verlag, 1986. (Campus Studium, Band 566).

Please refer to the latest edition.

## Course: Occupational Health and Safety Management (in German) [2109030]

**Coordinators:** G. Zülch

**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Winter term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

**The exams "Arbeitsschutz und Arbeitsschutzmanagement (2109030)" and "Arbeitsschutz und Arbeitsrecht (2109024)" are mutually exclusive.**

### Recommendations

- Willingness to learn interdisciplinarily (Technology, Economy, Legal regulations, Informatics ...)
- Knowledge of Work Science is useful

### Learning Outcomes

- Know relevant laws and regulations of occupational safety
- Ability to integrate the occupational safety within operational processes
- Awareness of the interrelation to other management systems and techniques

### Content

1. Introduction to the course
2. Terminology and legal regulations
3. Structural organisation of occupational safety
4. Processes in occupational safety
5. Office workplaces and visual display units
6. Computer-supported risk analysis
7. Risk evaluation within the occupational safety
8. Occupational safety management systems
9. Integrated management systems

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- SKIBA, Reinald: Taschenbuch Arbeitssicherheit. Bielefeld: Erich Schmidt Verlag, 10. Auflage 2000.
- SCHLIEPHACKE, Jürgen: Führungswissen Arbeitssicherheit. Berlin: Erich Schmidt Verlag, 2000.

- RITTER, Albert; LANGHOFF, Thomas: Arbeitsschutzmanagementsysteme: Vergleich ausgewählter Standards. Bremerhaven: Wirtschaftsverlag NW, 2. Auflage 1998. (Schriftenreihe der Bundesanstalt für Arbeitsschutz und Arbeitsmedizin, Forschung Fb 792)
- ZÜLCH, Gert; BRINKMEIER, Bernd (Hrsg.): Arbeitsschutz-Managementssysteme: Realisierungsformen und Entwicklungsbedarf. Aachen: Shaker Verlag, 2000.
- Beck-Texte: Arbeitsgesetze. München: Deutscher Taschenbuch Verlag, 77. Auflage, 2010. (Beck-Texte im dtv, 5006)

Please refer to the latest edition.

**Course: Work Science [2109026]****Coordinators:** G. Zülch**Part of the modules:** SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations****Specialisation “Produktionstechnik”:**

Written exam, length: 90 minutes

(only in German)

Allowed resource materials: non-programmable calculator

**Other specialisations:**

Oral exam, length: 30 minutes

(only in German)

Allowed resource materials: none

**Conditions**

- The exams “Arbeitswissenschaft (2109026)” and “Ergonomie und Arbeitswirtschaft (2109029)” are mutually exclusive.
- The exams “Arbeitswissenschaft (2109026)” and “Arbeitsschutz und Arbeitsrecht (2109024)” are mutually exclusive.

**Recommendations**

- Willingness to learn interdisciplinarily (Product design, Legal regulations Work physiology, Work psychology ...)
- Basic knowledge of Production Management is useful

**Learning Outcomes**

- Become proficient within the general terms of ergonomics, methods study and personnel planning
- Know elementary methods and procedures of applied work science
- Know relevant labour law and regulations
- Become proficient in applying ergonomic evaluation and judgement

**Content**

1. Introduction
2. Basics of human performance
3. Design of workplaces
4. Time study
5. Evaluation of workplaces and determination of wages
6. Work structuring
7. Personnel planning
8. Leadership

9. Labour legislation

10. Representation of interest groups

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- BULLINGER, Hans-Jörg: Ergonomie. Stuttgart: B. G. Teubner 1994.
- REFA - Verband für Arbeitsstudien, Betriebsorganisation und Unternehmensentwicklung (Hrsg.): Datenermittlung. München: Carl Hanser Verlag, 1997. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Anforderungsermittlung (Arbeitsbewertung). München: Carl Hanser Verlag, 2. Auflage 1991. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Grundlagen der Arbeitsgestaltung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Entgeltdifferenzierung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- SCHLICK, Christopher; BRUDER, Ralph; LUCZAK, Holger: Arbeitswissenschaft. Heidelberg u.a.: Springer, 3rd edition 2010.
- SCHMIDTKE, Heinz (Hrsg.): Ergonomie. München, Wien: Carl Hanser Verlag, 3. Auflage 1998.

Please refer to the latest edition.

**Course: Work Science Laboratory Course (in German) [2109033]****Coordinators:** G. Zülch, P. Stock**Part of the modules:** SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

- Compulsory attendance during the whole lecture
- Colloquium in the beginning of each laboratory
- No exam

**Conditions**

- Compulsory attendance during the whole lecture
- Limited number of participants

**Recommendations**

- Willingness to learn interdisciplinarily (Technology, Economy, Legal regulations, Informatics . . .)
- Knowledge of Work Science is necessary

**Learning Outcomes**

- Know elementary methods and procedures of work science
- Become proficient in applying ergonomic evaluation and judgement

**Content**

1. Statical and dynamical muscle work
2. Measurement of mental stress and strain
3. Measurement and evaluation of noise
4. Measurement and evaluation of illumination
5. Measurement and evaluation of room climate
6. Measurement and evaluation of air pollution
7. Work studies following REFA
8. Time and movement studies following MTM
9. Ergonomic design of workplaces
10. Working with visual display units

**Literature****Learning material:**

The handout will be distributed within the first lecture. Additional information may be found on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

Zülch, Kiparski: Messen, Beurteilen, Gestalten von Arbeitsbedingungen. Heidelberg: Curt Haefner Verlag, 2. Auflage 1999.

**Course: Atomistic simulations and molecular dynamics [2181740]****Coordinators:** P. Gumbsch**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

The student learns the physical foundation of particle base simulation methods (e.g. molecular dynamics) and its application to problems in material science.

**Content**

The lecture introduces the foundation of particle based simulation methods focussing on molecular dynamics:

1. Introduction
2. Physics of Materials
3. MD Basics, Atom-Billard
  - \* particle, position, energy, forces, pair potentials
  - \* initial and boundary conditions
  - \* time integration
4. algorithms
5. static, dynamic, thermodynamic
6. MD output
7. interaction between particles
  - \* pair potential – many body potentials
  - \* principles of quantum mechanics
  - \* tight binding methods
  - \* dissipative particle dynamics
8. application of particle based methods

**Literature**

[1] Understanding Molecular Simulation: From Algorithms to Applications, Daan Frenkel and Berend Smit (Academic Press, 2001) wie alle guten MD Bücher stark aus dem Bereich der physikalischen Chemie motiviert und auch aus diesem Bereich mit Anwendungsbeispielen gefüllt, trotzdem für mich das beste Buch zum Thema!

[2] Computer simulation of liquids, M. P. Allen and Dominic J. Tildesley (Clarendon Press, Oxford, 1996) Immer noch der Klassiker zu klassischen MD Anwendungen. Weniger stark im Bereich der Nichtgleichgewichts-MD.

**Course: Constitution and Properties of Wear resistant materials [2178643]****Coordinators:** S. Ulrich**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination (30 min)

no tools or reference materials

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Basic understanding of constitution of wear-resistant materials, of the relations between constitution, properties and performance, of principles of increasing of hardness and toughness of materials as well as of the characteristics of the various groups of wear-resistant materials.

**Content**

introduction

materials and wear

unalloyed and alloyed tool steels

high speed steels

stellites and hard alloys

hard materials

hard metals

ceramic tool materials

superhard materials

new developments

**Literature**

Laska, R. Felsch, C.: Werkstoffkunde für Ingenieure, Vieweg Verlag, Braunschweig, 1981

Schedler, W.: Hartmetall für den Praktiker, VDI-Verlage, Düsseldorf, 1988

Schneider, J.: Schneidkeramik, Verlag moderne Industrie, Landsberg am Lech, 1995

Copies with figures and tables will be distributed



## Course: Constitution and Properties of Protective Coatings [2177601]

**Coordinators:** S. Ulrich

**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

oral examination (30 min)

no tools or reference materials

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

Transfer of the basic knowledge of surface engineering, of the relations between constitution, properties and performance, of the manifold methods of modification, coating and characterization of surfaces.

### Content

introduction and overview

concepts of surface modification

coating concepts

coating materials

methods of surface modification

coating methods

characterization methods

state of the art of industrial coating of tools and components

new developments of coating technology

### Literature

Bach, F.-W.: Modern Surface Technology, Wiley-VCH, Weinheim, 2006

Copies with figures and tables will be distributed

## Course: Supercharging of Combustion Engines [2134112]

**Coordinators:** R. Golloch

**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

1. part: written, ca. 45 min.

2. part: oral group examination, ca. 45 min.

### Conditions

none

### Recommendations

Combustion Engines A helpful

### Learning Outcomes

The students get to know the increasing field of supercharging fourstroke gasoline, Diesel and gas engines as a measure to increase power and decrease emissions and fuel consumption. After describing the fundamentals of supercharging including intercooling the most common superchargers and their field of application is shown. Another focus are different supercharging methods whereas new and complex methods such as controlled two-stage supercharging are covered. Furthermore the difference in the combustion process of naturally aspirated and supercharged engines is described.

### Content

Fundamentals of supercharging

Supercharger

Combination of engine and supercharger

Mechanical supercharging

Turbocharger

Complex supercharging methods

Special fields of supercharged engines

### Literature

Lecture notes available in the lectures

**Course: Selected Applications of Technical Logistics [2118087]****Coordinators:** M. Mittwollen, Madzharov**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

after each lesson period; oral / written (if necessary) =&gt; (look at "Studienplan Maschinenbau", latest version)

**Conditions**

look at Empfehlungen (en)

**Recommendations**

GTL/ESTL should be visited in advance, knowledge out of GTL/ESTL preconditioned

**Learning Outcomes**

Based on the knowledge from GTL/ESTL to be able to work on specific tasks of conveyor machines (e.g. crane, s/r machines, fork lifts, elevators).

practice calculation on applying knowledge from lessons

Guest lectures give an idea of industrial solutions.

**Content**

design and dimension of machines from intralogistics // static and dynamic behaviour // operation properties and specifics // visit of real intralogistic system

Inside practical lectures: sample applications and calculations in addition to the lectures

**Media**

supplementary sheets, projector, blackboard

**Literature**

Recommendations during lessons

**Remarks**

-

**Course: Selected Applications of Technical Logistics and Project [2118088]****Coordinators:** M. Mittwollen, Madzharov**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Summer term	de

**Learning Control / Examinations**

Lesson: after each lesson period; oral / written (if necessary) =&gt; (look at "Studienplan Maschinenbau"); (counts two-thirds);

Project: presentation, marked (counts one third)

**Conditions**

none

**Recommendations**

GTL/ESTL should be visited in advance, knowledge out of GTL/ESTL preconditioned

**Learning Outcomes**

The student

- is able to work on specific tasks of conveyor machines, based on the knowledge from GTL/ESTL (e.g. crane, s/r machines, fork lifts, elevators),
- practices calculation on applying knowledge from lessons
- reports on a project topic

**Content**

design and dimension of machines from intralogistics // static and dynamic behaviour // operation properties and specifics // visit of real intralogistic system // self manufactured project report

Inside practical lectures: sample applications and calculations in addition to the lectures

Self manufacturing of a project report to recesses the topic.

**Media**

supplementary sheets, projector, blackboard

**Literature**

Recommendations during lessons

**Course: Selected Topics in Aeronautics and Astronautics I [2170454]****Coordinators:** S. Wittig**Part of the modules:** SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

Supporting material: none

**Conditions**

Basic Principles of Mathematics, Thermodynamics, Fluid Mechanics, Mechanics

**Learning Outcomes**

Central topics are the analysis of space systems and of the air traffic with its impact on modern mobility requirements. The understanding of the fundamentals - physical and technological - is essential for the design and application of space vehicles as well as of an economically and ecologically efficient air transport. Based on recent developments the main components of the various systems and their design principles are introduced.

In the fall/winter-semester an additional lecture-course is offered.

**Content**

I. Space Systems

Applications

Space Programms

Economical Aspects

Main Components

Influence Parameters

Space Missions

Launches

Satellites

II. Air Transport

Development: State of the art

Economical Aspects

Aircraft Design and Development

Aerodynamics

New Materials

Future Developments

**Literature**

Messerschmidt, Ernst: Raumfahrt-systeme, Springer-Verlag 2005

Griffin, Michael D.: Space Vehicle Design; AIAA Education Series 2004

Hünecke, Klaus: Die Technik des modernen Verkehrsflugzeuges, Motorbuch-Verlag 2004

**Course: Selected Topics in Aeronautics and Astronautics II [2169486]****Coordinators:** S. Wittig**Part of the modules:** SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

Supporting material: none

**Conditions**

Basic Principles of Mathematics, Fluid Mechanics, Thermodynamics, Mechanics

**Learning Outcomes**

The main topics in the first half of the course is the civil aircraft design. Based on the analysis of the general requirements, design principles for aircraft fuselage and the engines are introduced. Various - including in steady - loads during operation are discussed. The second part is directed towards the basic principles of orbital mechanic and maneuverability of satellites in space . Launcher design and re-entry problems with ground and space-segments are introduced. In the spring/summer semester an additional lecture-course is offered.

**Content**

I. Aircraft Design

Mission Envelope

Aircraft Engines

Design Concepts

Aerodynamic Loads

II. Space Systems and

Satellites

Orbital Mechanics

Orbital Transfer

Rocket Systems

Ground- and Space Segements

Re-entry

Future Missions

**Literature**

Hünecke, Klaus: Die Technik des modernen Verkehrsflugzeuges, Motorbuch-Verlag, 2004

Hull, David, G.: Fundamentals of air-plane flight mechanics; Springer 2007

Messerschmid, Ernst: Raumfahrt-systeme, Springer-Verlag 2005

Griffin, Michael D.: Space Vehicle Design, AIAA Education Series 2004

**Course: Selected Topics on Optics and Microoptics for Mechanical Engineers [2143892]****Coordinators:** T. Mappes**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

oral

duration: 20 minutes

aids: none

**Conditions**

None.

**Learning Outcomes**

The lecture introduces to the basics of optics and presents optical effects and methods used research and industry. Optical elements, optical effects, and optical instruments are introduced by discussing selected examples of each field. Fabrication processes for optical devices in macroscopic and microscopic scales are presented.

**Content**

The first part of the lecture deals with:

laws of optics  
 linear optics  
 aberrations of opt. systems  
 wave optics & polarization

Based on the introduction to the basics in the first part, the second half of the lecture deals with the discussion of

optical instruments  
 contrast enhancement  
 optical position control

Different fabrication methods for macroscopic and microscopic optical elements are discussed

**Literature**

Hecht Eugene: Optik; 4., überarb. Aufl.; Oldenbourg Verlag, München und Wien, 2005

Lecture script as \*.pdf

**Course: Selected chapters of the combustion fundamentals [2167541]****Coordinators:** U. Maas**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

Oral

Duration: 30 min

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

Cycle lecture: Consolidation of different topics in the field of combustion. Examples: Chemistry of combustion, Statistical modeling of turbulent flames, Droplet and spray combustion.

**Content**

Depending on the lecture: Fundamentals of chemical kinetics, of statistical modeling of turbulent flames or of droplet and spray combustion.

**Media**

Blackboard and Powerpoint presentation

**Literature**

Lecture notes on fundamentals of combustion (Prof. U. Maas)

Combustion - Physical and Chemical Fundamentals, Modeling and Simulation, Experiments, Pollutant Formation, authors: U. Maas, J. Warnatz, R.W. Dibble, Springer-Lehrbuch, Heidelberg 1996



**Course: Topics in turbulent flows for power and fluids engineering [2170462]****Coordinators:** D. von Terzi, v. Terzi**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

- Introduction to turbulent flow physics
- Statistical and deterministic description of turbulent flows
- Simulation and identification of turbulent coherent structures
- Knowledge of canonical turbulent flows (similarity laws) as basic elements for the description of complex flows
- Origin of turbulence: physics, modelling and simulation of transition

**Content**

- Introduction (turbulent flows)
- Identification of turbulent coherent structures
- Statistical description
- Canonical turbulent flows
- Flow Separation
- Turbulent heat transfer
- Laminar-turbulent transition
- Transition modelling
- Direct Numerical Simulation (DNS)

**Literature**

- Pope, S.; Turbulent Flows, Cambridge University Press, 2000
- Tennekes, H., Lumley, J.; A First Course in Turbulence, MIT Press, 1972
- von Terzi, D., Sandberg, R. and Fasel, H., Identification of large coherent structures in supersonic axisymmetric wakes, Computers & Fluids, 38(8), 2009, pp. 1638-1650 (Identifizierung von kohärenten turbulenten Strukturen)

**Course: Design of combustion chamber in gas turbines (Project) [22509]****Coordinators:** N. Zarzalis**Part of the modules:** SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

Engineering Thermodynamics, Fluid Mechanics, Heat and Mass Transfer, Construction

**Recommendations**

None.

**Learning Outcomes****Content****Remarks**

None.

**Course: Design of highly stresses components [2181745]****Coordinators:** J. Aktaa**Part of the modules:** SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam: 30 minutes

**Conditions**material science  
solid mechanics II**Learning Outcomes**

The students know the rules of established design codes for the assessment of components which under operation are subjected to high thermo-mechanical and/or irradiation loadings. They know which constitutive equations are used according to state-of-the-art of technology and research to estimate deformation and damage appearing under these loadings and to predict expected lifetime. They gained insight into the application of these generally non-linear constitutive equations in finite element codes and know the major issues which shall be thereby taken into account.

**Content**

Contents of the lecture:

- rules of common design codes
- classical models for elasto-plasticity and creep
- lifetime rules for creep, fatigue and creep-fatigue interaction
- unified constitutive models for thermo-elasto-viscoplasticity
- continuum mechanical models for damage at high temperatures
- application of advanced material models in FE-codes

**Literature**

- R. Viswanathan, Damage Mechanisms and Life Assessment of High-Temperature Components, ASM International, 1989.
- Lemaitre, J.; Chaboche J.L.: Mechanics of Solid Materials, Cambridge University Press, Cambridge, 1990.

**Course: Design and Development of Mobile Machines [2113079]****Coordinators:** M. Geimer**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

homework in small groups during the semester + oral examination

**Conditions**

None.

**Recommendations**

Knowledge in Fluid Technology (SoSe, LV 21093)

**Learning Outcomes**

Students will learn:

1. How to develop a mobile working machine
2. How to apply existing knowledge on a specific problem
3. How to break down and structure a complex task
4. How knowledge of different courses can be brought together

**Content**

Wheel loaders and excavators are highly specialized mobile machines. Their function is to detach, pick up and deposit materials near by. Significant size for dimensioning of the machines is the content of their standard shovel. In this lecture the main steps in dimensioning a wheel loader or excavator are being thought. This includes among others:

- Defining the size and dimensions,
- the dimensioning of the drive train,
- Determining the kinematics of the equipment,
- the dimension of the working hydraulics and
- Calculations of strength

The entire design process of these machines is strongly influenced by the use of standards and guidelines (ISO/DIN-EN). Even this aspect is dealt with.

The lecture is based on the knowledge from the fields of mechanics, strength of materials, machine elements, propulsion and fluid technique. The lecture requires active participation and continued collaboration.

**Literature**

None.

**Course: Automated Production Line [2150904]****Coordinators:** J. Fleischer**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	6	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Automation Systems [2106005]****Coordinators:** M. Kaufmann**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Automobile and Environment [2186126]****Coordinators:** H. Kubach, U. Spicher, U. Maas, H. Wirbser**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Presentation with written documentation

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Thermodynamics:

The student shall understand the fundamental principles of combustion processes in engines including pollutant formation

Combustion Engines:

The student shall understand the fundamental principle modes of operation of combustion engines. Especially emission formation, fuel consumption and impact on the environment are discussed.

**Content**

Principles of combustion processes, chemical reaction, reaction mechanisms, NO-formation, NO-reduction, soot formation, unburnt hydrocarbons, flame extinction, combustion in Otto-engines (ignition, flame propagation, engine knock), combustion in Diesel engines (spray formation, spray combustion)

**Literature**

J. Warnatz, U. Maas, R. W. Dibble: Combustion, Springer

**Course: Rail System Technology [2115919]****Coordinators:** P. Gratzfeld**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

- The students understand relations and interdependencies between rail vehicles, infrastructure and operation in a rail system.
- They can assess the suitability of existing elements in the overall system.
- They deduct the fundamental requirements for rail vehicles out of it.

**Content**

- Overview about fundamental components of a modern rail system (vehicles, infrastructure, operation)
- History and economic impact of rail systems
- Vehicle dynamics
- Wheel-rail-contact
- Train protection
- Traction power supply
- Vehicles

**Media**

All slides are available for download (Ilias-platform).

**Literature**

A bibliography is available for download (Ilias-platform).

**Remarks**

none



**Course: Fuels and Lubricants for Combustion Engines and their Testing [2133109]****Coordinators:** J. Volz**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination, Duration: ca. 30 min., no auxiliary means

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students get basic knowledge about composition and meaning of fuels, lubricants and coolants as important components in the system of today's Otto and Diesel engines. Content of this lecture are definition and chemical composition of fuels and lubricants, the meaning of crude oil as basic primary product, production processes, major properties, standards and specifications, testing methods. Furthermore future worldwide trends in the field of conventional and alternative fuels are discussed regarding emission standards and energy conservation.

**Content**

Introduction and basics

Fuels for Gasoline and Diesel engines

Hydrogen

Lubricants for Gasoline and Diesel engines

Coolants for combustion engines

**Literature**

Lecturer notes

**Course: Medical Imaging Techniques I [23261]****Coordinators:** O. Dössel, Dössel**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Medical Imaging Techniques II [23262]****Coordinators:** O. Dössel, Dössel**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Bioelectric Signals and Fields [23264]****Coordinators:** G. Seemann**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Biogas - Prospects and possibilities [2165514]****Coordinators:** P. Drausnigg**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

Imparting of macroeconomic aspects considering legal, political and energy economic boundary conditions.

**Content**

Conventional production and use of biogas

Recent applicability of biogas

Conditioning processes

Economic aspects

Legal boundary conditions

**Literature**

Course notes

**Course: Biomechanics: design in nature and inspired by nature [2181708]****Coordinators:** C. Mattheck**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

participation at excursion

**Conditions**

None.

**Learning Outcomes**

The student learns to recognize mechanical optimization schemes in nature and its application to the design in mechanical engineering.

**Content**

- \* mechanics and growth laws of trees
- \* failure criteria and safety factors
- \* computer simulation of adaptive growth
- \* notches and damage case studies
- \* optimization inspired by nature
- \* structural shape optimization without computers
- \* universal shapes of nature
- \* fibre reinforces materials
- \* failure of trees, hillsides, dikes, walls and pipes

**Course: Biomedical Measurement Techniques I [23269]****Coordinators:** A. Bolz, Bolz**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Biomedical Measurement Techniques II [23270]****Coordinators:** A. Bolz, Bolz**Part of the modules:** SP 32: Medical Technology (p. [146](#))[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



## Course: BioMEMS - Microsystems Technologies for Life-Sciences and Medicine I [2141864]

**Coordinators:** A. Guber

**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral examination: Elective Course (Duration: 30 minutes) or Main Course in combination with other lectures (Duration: 60 minutes)

Aids: none

### Conditions

None.

### Learning Outcomes

The lecture will first address relevant microtechnical manufacturing methods. Then, selected biomedical applications will be presented, as the increasing use of microstructures and microsystems in Life-Sciences and in medicine leads to improved medico-technical products, instruments, and operation and analysis systems.

### Content

Introduction into various microtechnical manufacturing methods: LIGA, Micro milling, Silicon Micromachining, Laser Microstructuring,  $\mu$ EDM, Metal-Etching

Biomaterials, Sterilisation.

Examples of use in the life science sector: basic micro fluidic structures: micro channels, micro filters, micromixers, micropumps, microvalves, Micro and nanotiter plates, Microanalysis systems ( $\mu$ TAS), Lab-on-chip applications.

### Literature

Menz, W., Mohr, J., O. Paul: Mikrosystemtechnik für Ingenieure, VCH-Verlag, Weinheim, 2001

Lecture script

## Course: BioMEMS - Microsystems Technologies for Life-Sciences and Medicine II [2142883]

**Coordinators:** A. Guber

**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral: Elective Course (Duration: 30 minutes) or Main Course in combination with other lectures (Duration: 60 minutes)

Aids: none

### Conditions

None.

### Learning Outcomes

The lecture will first address relevant microtechnical manufacturing methods. Then, selected biomedical applications will be presented, as the increasing use of microstructures and microsystems in Life-Sciences and in medicine leads to improved medico-technical products, instruments, and operation and analysis systems.

### Content

Examples of use in Life-Sciences and biomedicine: Microfluidic Systems:

LabCD, Protein Crystallisation

Microarrays

Tissue Engineering

Cell Chip Systems

Drug Delivery Systems

Micro reaction technology

Microfluidic Cells for FTIR-Spectroscopy

Microsystem Technology for Anesthesia, Intensive Care and Infusion

Analysis Systems of Person's Breath

Neurobionics and Neuroprosthesis

Nano Surgery

### Literature

Menz, W., Mohr, J., O. Paul: Mikrosystemtechnik für Ingenieure, VCH-Verlag, Weinheim, 2001

Buess, G.: Operationslehre in der endoskopischen Chirurgie, Band I und II; Springer-Verlag, 1994

Lecture script

## Course: BioMEMS - Microsystems Technologies for Life-Sciences and Medicine III [2142879]

**Coordinators:** A. Guber

**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral: Elective Course (Duration: 30 minutes) or Main Course in combination with other lectures (Duration: 60 minutes)

Aids: None

### Conditions

None.

### Learning Outcomes

The lecture will first address relevant microtechnical manufacturing methods. Then, selected biomedical applications will be presented, as the increasing use of microstructures and microsystems in Life-Sciences und in medicine leads to improved medico-technical products, instruments, and operation and analysis systems.

### Content

Examples of use in minimally invasive therapy  
 Minimally invasive surgery (MIS)  
 Endoscopic neurosurgery  
 Interventional cardiology  
 NOTES  
 OP-robots and Endosystems  
 License of Medical Products and Quality Management

### Literature

Menz, W., Mohr, J., O. Paul: Mikrosystemtechnik für Ingenieure, VCH-Verlag, Weinheim, 2001

Buess, G.: Operationslehre in der endoskopischen Chirurgie, Band I und II;  
 Springer-Verlag, 1994

Lecture script

**Course: Biosignal processing [2105020]****Coordinators:** H. Malberg**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Boundary and Eigenvalue Problems [1246]****Coordinators:** M. Plum, W. Reichel, Plum, Reichel**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	6	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: BUS-Controls [2114092]****Coordinators:** M. Geimer**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

The assessment consists of an oral exam (20 min) taking place in the recess period. The exam takes place in every semester. Re-examinations are offered at every ordinary examination date.

**Conditions**

Basic knowledge of electrical engineering is recommended. Programming skills are also helpful.

**Learning Outcomes**

The students will get an overview of the theoretic and practical functioning of different bus systems.

After the practical oriented lessons the students will be able to visualize the communication structure of different applications, design basic systems and evaluate the complexity of programming of the complete system.

**Content**

- Knowledge of the basics of data communication in networks
- Overview of the operating mode of current field buses
- Explicit observation of the operating mode and application areas of CAN buses
- Practical programming of an example application (hardware is provided)

**Literature****Elective literature:**

- Etschberger, K.: Controller Area Network, Grundlagen, Protokolle, Bausteine, Anwendungen; München, Wien: Carl Hanser Verlag, 2002.
- Engels, H.: CAN-Bus - CAN-Bus-Technik einfach, anschaulich und praxisnah dargestellt; Poing: Franzis Verlag, 2002.

**Remarks**

The course will be replenished by interesting lectures of professionals.

**Course: CATIA V5 CAD training course [2123356]****Coordinators:** J. Ovtcharova, M. Hajdukovic**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	3	Winter / Summer Term	de

**Learning Control / Examinations**

Practical examination, duration: 60 min., auxiliary means: script

**Conditions**

None

**Recommendations**

Dealing with technical drawings is required.

**Learning Outcomes**

Students are able to create their own 3D geometric models in the CAD system, to generate drawings due to the created geometry and then carry out FE-studies and kinematic simulations using the integrated CAE tools. With advanced, knowledge-based functionalities of CATIA the participants will learn to automate the creation of geometry and thus to ensure the reusability of the models.

**Content**

The participant will learn the following knowledge:

- Basics of CATIA V5 such as user interface, handling etc.
- Production and processing of different model types
- Production of basic geometries and parts
- Generation of detailed drawings
- Integration of partial solutions in modules
- Working with constrains
- Strength analysis with FEM
- Kinematic simulation with DMU
- Dealing with CATIA Knowledgeware

**Literature**

practical course skript

**Remarks**

For the practical course attendance is compulsory.

**Course: CAD-NX5 training course [2123355]****Coordinators:** J. Ovtcharova, M. Hajdukovic**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	3	Winter / Summer Term	de

**Learning Control / Examinations**

Practical examination, duration: 60 min., auxiliary means: script

**Conditions**

None

**Recommendations**

Dealing with technical drawings is required.

**Learning Outcomes**

Students are able to create their own 3D geometric models in the CAD system, to generate drawings due to the created geometry and then carry out FE-studies and kinematic simulations using the integrated CAE tools. With advanced, knowledge-based functionalities of NX5 the participants will learn to automate the creation of geometry and thus to ensure the reusability of the models.

**Content**

The participant will learn the following knowledge:

- Overview of the functional range
- Introduction to the work environment of UG NX5
- Basics of 3D-CAD modelling
- Feature-based modelling
- Freeform modelling
- Generation of technical drawings
- Assembly modelling
- Finite element method (FEM) and multi-body simulation (MBS) with UG NX5

**Literature**

Practical course skript

**Remarks**

For the practical course compulsory attendance exists.



**Course: CAE-Workshop [2147175]****Coordinators:** A. Albers, Assistenten**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	3	Winter / Summer Term	de

**Learning Control / Examinations**

Depending on the manner in which the CAE-Workshop will be credited.

**Conditions**

compulsory attendance

**Recommendations**

We suggest this Workshop after 2 years of classes.

**Learning Outcomes**

In the CAE - Workshops computer-aided tools used in the industrial product development process will be presented and trained. The complete process chain is shown using concrete examples of typical mechanical components. The possibilities and limits of virtual product development will be shown during this course. Here, the students get practical insight into the world of multi-body systems, the finite element method and optimization research questions.

The students receive the theoretical basics and are trained on modern hardware in the use of commercial software. In order to support the students to discuss the calculation and optimization results, the participants of the workshop must discuss their results in small groups and finally present it to all students.

**Content**

Content in the summer semester:

- introduction to the finite element analysis (FEA)
- stress and modal analysis of finite element models using Abaqus/CAE as a preprocessor and Abaqus solver
- introduction to topology and shape optimization
- creation and calculation of various optimization models with the optimization package TOSCA and the Abaqus solver

Content in the winter semester:

- introduction to the finite element analysis (FEA)
- stress and modal analysis of finite element models using Abaqus/CAE as a preprocessor and Abaqus solver
- introduction to multi-body simulation (MBS)
- preparation and running of multi-body simulation models. Coupling of the MBS and FEA to calculate hybrid multi-body simulation problems.

**Literature**

The workshop script will be allocated at Ilias.

**Course: CFD in Power Engineering [2130910]****Coordinators:** I. Otic**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: CFD-Lab using Open Foam [2169459]

**Coordinators:** R. Koch

**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

### Learning Control / Examinations

- Successful solution of problems

### Conditions

- Fluid Dynamics
- Course on numerical fluid mechanics

### Recommendations

- Basic knowledge in LINUX

### Learning Outcomes

- Application of Open Foam modules
- Grid generation
- Proper definition of boundary conditions
- Numerical errors

### Content

- Introduction to using Open Foam
- Grid generation
- Discretization schemes
- Turbulence models
- Two phase flow - spray
- Two Phase flow - Volume of Fluid method

### Media

- A CD containing the course material will be handed out to the students

### Literature

- Documentation of Open Foam
- [www.openfoam.com/docs](http://www.openfoam.com/docs)

### Remarks

- Number of participants is limited
- Priority for students of the lecture "Numerische Simulation reagierender Zweiphasenströmungen" (Vorl.-Nr. 2169458)

**Course: Basic Chemistry of the Nuclear Fuel Cycle [nb]****Coordinators:** H. Geckeis**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Chemical, physical and material scientific aspects of polymers in microsystem technologies [2143500]

**Coordinators:** H. Moritz, M. Worgull, D. Häringer

**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

### Learning Control / Examinations

Oral examination, 30 minutes

### Conditions

Intermediate examination or bachelor degree of mach/wing necessary.

### Recommendations

Basic knowledge of the micro-system technology (but not a requirement) and interdisciplinary interest are favourable.

### Learning Outcomes

The lecture is to obtain an overview of the increasing meaning of plastics in the micro-system technology. The interdisciplinary aspect of the polymer science is the centre of attention concerning chemistry, physics and the micro-system technology. The plastics are described regarding their synthesis, their chemical and physical characteristics. Base on the fundamentals the variety of the polymers and their characteristics are introduced and the processing methods of the micro technology are described. The importance of the polymers in the micro-system technology as construction material and as photoresist are described and finally current polymere-based applications like e.g. semi conducting organic plastics are introduced.

### Content

- **Introduction to the world of the plastics**
- **Chemistry of the polymers - synthesis and chemical characteristics**
- **Tailor-made composite / polymer blends**
- **Physical characteristics of plastics and their description**
  - Morphologic structure
  - Thermal behaviour
  - Time temperature - equivalence
  - Rheology of polymer melts
  - Thermo analysis
- **Plastics processing in the micro technology**
- **Application of polymers as construction material in the micro-system technology**
  - Composites / Compounds
  - MID – injection moulding of circuit carriers
  - Assembling and welding of plastics
  - Engineering with plastics
  - Environmental problems - biological degradable polymers
- **Meaning of the plastics in the micro technology explained by examples of current developments of polymer-based applications**
  - Semi conducting organic plastics
  - Nano-structured polymer surfaces
  - Polymer sensors (biologically, chemically, optically)

### Media

Printouts of the lecture presentation, if applicable further scientific articles.

**Course: Computational Intelligence I [2106004]****Coordinators:** G. Bretthauer, R. Mikut**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination (1 hour)

Duration: 1 hours, also possible as an optional or part of a major subject

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are able to apply the methods of fuzzy logic and fuzzy control efficiently. They know the basic mathematical foundations for the model design using fuzzy logic (membership functions, inference methods, defuzzification). In addition, they are able to design fuzzy controllers (Mamdani controllers and hybrid controllers with fuzzy-adaptive components) for practical applications.

**Content**

Terms and definitions Computational Intelligence, application fields and examples

Fuzzy logic and fuzzy sets

Fuzzification and membership functions

Inference: T-norms and -conorms, operators, aggregation, activation, accumulation

Defuzzification methods

Structures for fuzzy control

Software practice (fuzzyTECH) and applications (crane control)

**Literature**

Kienzl, H.: Fuzzy Control. Methodenorientiert. Oldenbourg-Verlag, München, 1997

Bandemer, H.; Gottwald, S.: Einführung in Fuzzy Methoden. Akademie-Verlag, Berlin, 1993

Zadeh, L.A.: Fuzzy Sets. Information and Control, 8, 338-353, 1965

Mikut, R.: Data Mining in der Medizin und Medizintechnik. Universitätsverlag Karlsruhe, Kapitel 5.5; 2008 (Internet)

Software: FuzzyTech (für die Übung)

**Course: Computational Intelligence II [2105015]****Coordinators:** G. Bretthauer, Mikut**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination (1 hour)

Duration: 1 hours, also possible as an optional or part of a major subject

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are able to apply the methods of Artificial Neural Networks and Evolutionary Algorithms efficiently. They know the basic mathematical foundations and the goal-oriented design and the problem formulation for technical applications (selection of net structures for Artificial Neural Networks, optimization using Evolutionary Algorithms with coding of potential solutions for real-world applications as individuals).

**Content**

Terms and definitions, application fields and examples

Biological foundations of neural nets

Artificial Neural Nets: neurons, Multi-Layer-Perceptrons, Radial-Basis-Function nets, Kohonen maps, training strategies (Backpropagation, Levenberg-Marquardt)

Evolutionary Algorithms: Genetic Algorithms and Evolution Strategies, mutation, recombination, evaluation, selection, integration of local search strategies

Software practice (Gait-CAD, GLEAMKIT) and applications

**Literature**

S. Haykin: Neural Networks: A Comprehensive Foundation. Prentice Hall, 1999

T. Kohonen: Self-Organizing Maps. Berlin: Springer-Verlag, 1995

R. Rojas: Theorie der Neuronalen Netze. Berlin: Springer-Verlag, 1995

W. Jakob: Eine neue Methodik zur Erhöhung der Leistungsfähigkeit Evolutionärer Algorithmen durch die Integration lokaler Suchverfahren. Forschungszentrum Karlsruhe, 2004

H.-P. Schwefel: Evolution and Optimum Seeking. New York: John Wiley, 1995

H.J. Holland: Adaptation in Natural and Artificial Systems. Ann Arbor, 1975

R. Mikut: Data Mining in der Medizin und Medizintechnik. Universitätsverlag Karlsruhe, 2008 (Internet, Kapitel 5.6)

**Course: Computational Intelligence III [2106020]****Coordinators:** R. Mikut**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination (1 hour)

Duration: 1 hours, also possible as an optional or part of a major subject

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are able to apply the methods of data analysis efficiently. They know the basic mathematical foundations for the analysis of single features and time series using classifiers, clustering and regression approaches. They are able to use various relevant methods as Bayes classifiers, Support Vector Machines, decision trees, fuzzy rulebases and they can adapt application scenarios (with data preprocessing and validation techniques) to real-world applications.

**Content**

Introduction and motivation

Terms and definitions (types of multidimensional features - time series and images, problem classes)

Application scenario: Problem formulation, feature extraction, evaluation, selection and transformation, distance measures, Bayes classifiers, Support-Vector-Machines, decision trees, clustering, regression, validation

Application (Software practice with Gait-CAD): Control of hand prostheses, energy prediction

**Literature**

Lecture notes (Internet)

Mikut, R.: Data Mining in der Medizin und Medizintechnik. Universitätsverlag Karlsruhe. 2008 (Internet)

Backhaus, K.; Erichson, B.; Plinke, W.; Weiber, R.: Multivariate Analysemethoden: Eine anwendungsorientierte Einführung. Berlin u.a.: Springer. 2000

Burges, C.: A Tutorial on Support Vector Machines for Pattern Recognition. Knowledge Discovery and Data Mining 2(2) (1998), S. 121–167

Tatsuoka, M. M.: Multivariate Analysis. Macmillan. 1988

Mikut, R.; Loose, T.; Burmeister, O.; Braun, S.; Reischl, M.: Dokumentation der MATLAB-Toolbox Gait-CAD. Techn. Ber., Forschungszentrum Karlsruhe GmbH. 2006 (Internet)



## Course: Controlling and Simulation of Production Systems [2109040]

**Coordinators:** G. Zülch

**Part of the modules:** SP 16: Industrial Engineering (p. 130)[SP\_16\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	en

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in English)

Allowed resource materials: none

### Conditions

None.

### Recommendations

- Knowledge of Industrial Engineering / Production Management
- Basics of mathematical statistics

### Learning Outcomes

- Insights into controlling approaches or production enterprises
- Knowledge about controlling aspects of resources, structural organisation and processes
- Initial knowledge about evaluation and judgment procedures in production logistics
- Basic insights into the possibilities of simulation tools for the prognosis of production performance

### Content

1. Introduction to the course
2. Basic terms of production controlling
3. Production management controlling
4. Controlling of materials and products
5. Controlling of machinery resources
6. Controlling of human resources
7. Basics of simulation technique
8. Simulation of manufacturing systems
9. Simulation of human resources and assembly systems
10. Controlling of process structures
11. Controlling and simulation of departmental structures
12. Management systems

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- WOMACK, J. P.; JONES, D. T.; ROOS, D.: The Machine That Changed the World. New York, NY: Rawson Associates, 1990.
- ROMMEL, Günther; KLUGE, Jürgen; KEMPIS, Rolf-Dieter; DIEDERICHS, Raimund; BRÜCK, Felix: Simplicity Wins. Boston, MA: Harvard Business School Press, 1995.
- IDW - Institut der deutschen Wirtschaft Köln (Edt.): Deutschland in Zahlen 2006. Köln: Deutscher Instituts-Verlag, 2006.
- VDMA - Verband Deutscher Maschinen- und Anlagenbau (Edt.) (BANKI, Karin): Kennzahlenkompass. Frankfurt/M.: VDMA-Verlag, 2005.(Betriebswirtschaft)
- LAW, Averill; KELTON, David: Simulation Modeling and Analysis. New York, NY: McGraw-Hill, 2000.
- KOŠTURIK, Ján; GREGOR, Milan: Simulation von Produktionssystemen. Wien, New York: Springer-Verlag, 2005.
- LIEBL, Franz: Simulation. München, Wien: R. Oldenbourg Verlag, 2nd ed. 1995.
- VDI 3633, Blatt 6: Simulation von Logistik-, Materialfluss- und Produktionssystemen – Abbildung des Personals in Simulationsmodellen. Berlin: Beuth-Verlag, 2001.

Please refer to the latest edition.

**Course: Finite Difference Methods for numerical solution of thermal and fluid dynamical problems [2153405]****Coordinators:** C. Günther**Part of the modules:** SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Digital Control [2137309]****Coordinators:** M. Knoop**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination; duration: 30 minutes; no tools or reference materials may be used during the exam.

**Conditions**

Basic studies and preliminary examination; basic lectures in automatic control

**Learning Outcomes**

The lecture introduces key methods for the analysis and design of digital feedback control systems. Starting point is the discretisation of linear, continuous-time models. State space based and z-transform based controller design techniques are presented for discrete-time, single-input single-output systems. Furthermore, plants with dead-time and deadbeat design are covered.

**Content**

1. Introduction into digital control:

Motivation for digital implementation of controllers Structure of digital feedback control loops Sample and hold units

2. State space analysis and design:

Discretisation of continuous-time systems Discrete-time state space equations Stability - definition and criteria State feedback design by eigenvalue assignment PI state feedback controller Luenberger observer, separation theorem Systems with dead-time Deadbeat design

3. Analysis and design based on z-transform: z-transform - definition and theorems Control loop description in the z domain

Stability criteria Root locus controller design Transfer of continuous-time controllers into discrete-time controllers

**Literature**

- Lunze, J.: Regelungstechnik 2, 3. Auflage, Springer Verlag, Berlin Heidelberg 2005
- Unbehauen, H.: Regelungstechnik, Band 2: Zustandsregelungen, digitale und nichtlineare Regelsysteme. 8. Auflage, Vieweg Verlag, Braunschweig 2000
- Föllinger, O.: Lineare Abtastsysteme. 4. Auflage, R. Oldenbourg Verlag, München Wien 1990
- Ogata, K.: Discrete-Time Control Systems. 2nd edition, Prentice-Hall, Englewood Cliffs 1994
- Ackermann, J.: Abtastregelung, Band I, Analyse und Synthese. 3. Auflage, Springer Verlag, Berlin Heidelberg 1988

**Course: Designing with numerical methods in product development [2161229]****Coordinators:** E. Schnack**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are provided with a detailed overview of the numerical methods for product development in mechanical engineering. Account is taken of the fact that a modern development of products in mechanical engineering generally involves a multi-field approach: knowledge of thermodynamics, fluid mechanics, solid mechanics, electronics / electrics and magnetism are required. In addition, problems can be steady but are very often unsteady, i.e. time-dependent. All these aspects are incorporated into modern industrial software. In the lectures the fundamental methods used in the development of the software are introduced and discussed in detail. Students are provided with the tools to carry out the design process on a computer using existing industrial software. It is also worth noting that beside the finite element and the boundary element methods, structural optimisation with shape and topological optimisation must be taken into account. Structural optimisation will play an increasingly important role in the future.

**Content**

Overview of the numeric process: finite difference methods, finite volume methods. Finite element methods. Boundary element method (BEM). Thermodynamic processes. Flow dynamic processes. Solid dynamics. Non-linear field behaviour. These methods are summarised at the end of the course, and a holistic concept for design processes is developed.

**Literature**

Lecture notes (available in the administration office, building 10.91, rm. 310)

**Course: Designing with composites [2162255]****Coordinators:** E. Schnack**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The aim is to gain understanding of laminated composite materials with a wide variety of applications in the aerospace and automotive industries. The terminology used for modern composites will be introduced and the students will gain an understanding of lamina, laminae and laminate. In addition they will gain understanding of the transformation properties between a single-layer and a multi-layer coordinate system. They will understand new aspects of composites such as the piezo-electric monitoring of composite materials.

**Content**

Short overview of the definition of modern composite materials. Fundamental structure of industrial composites. Definition of the mixture rules for fibre and matrix materials. Calculation of a wide variety of transformations between lamina, laminae and laminate for different coordinate systems. Derivation of the relevant differential equations for composites.

**Literature**

Lecture notes available in the administration office, building 10.91, rm. 310

**Course: Dynamics of mechanical Systems with tribological Contacts [2162207]****Coordinators:** H. Hetzler**Part of the modules:** SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral exam., 30min

**Conditions**

None.

**Learning Outcomes**

This lectures gives an introduction in to basic aspects of mechanical systems with contacts. Here, the tribological contact properties must be respected as well, since it affects the contact behaviour.

The course begins with the physical-mathematical description and addresses common solution strategies. By several example problems typical dynamic phenomena are discussed.

**Content**

- \* Introduction into contact kinematics
- \* kinetics of mechanical systems with frictional unilateral contacts
- \* mathematical solution strategies
- \* introduction into contact mechanics
- \* normal contact (Hertzian contact, rough surfaces, constitutive contact laws)
- \* impacts (Newton's Impact law, wave effects)
- \* friction induced vibrations (stick-slip, squeal, ...)
- \* lubricated contacts: Reynold's Equation, rotors in fluid film bearings, EHD-contacts

**Literature**

list of literature will be handed out

**Course: Dynamik vom Kfz-Antriebsstrang [2163111]****Coordinators:** A. Fidlin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 min (optional subject)

20 min (major subject)

Means are not allowed

**Conditions**

None.

**Recommendations**

Powertrain Systems Technology A: Automotive Systems

Machine Dynamics

Vibration theory

**Learning Outcomes**

- To obtain the basic skills in dynamic modelling of the vehicle powertrain including the most important components, driving situations and requirements

**Content**

- Main components of the vehicle powertrain and their modelling
- Typical driving situations
- Problem-oriented models for particular driving situations
- System analysis and optimization with respect to dynamic behavior

**Literature**

- Dresig H. Schwingungen mechanischer Antriebssysteme, 2. Auflage, Springer, 2006
- Pfeiffer F., Mechanical System Dynamics, Springer, 2008
- Laschet A., Simulation von Antriebssystemen: Modellbildung der Schwingungssysteme und Beispiele aus der Antriebstechnik, Springer, 1988



## Course: Efficient creativity - Processes and Methods within the automotive industrie [2122371]

**Coordinators:** R. Lamberti

**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral examination, Durations: 25 min, Auxiliary Means: none

### Conditions

None.

### Learning Outcomes

Students know the market-related and technical challenges of developing innovative products and they know the characteristics of the product development process and reasons for the need of standardization.

Students understand the concepts, methods and approaches to process design and have exemplary knowledge of the methods, processes and systems: for project management, design and designing, requirements management, change management, cost management and controlling, the design, calculation and protection, production planning, data management, integration platforms, version control mechanisms, quality management, knowledge management, visualization technologies, and are able to put them in relation to each other and understand about their interaction.

### Content

In this module, the teaching of processes and methods in the systematic development of innovative, complex and more varied products is focused. Tasks, design, interaction and coordination of these processes and methods are illustrated using the example of the automotive industry.

Students are introduced to the systematic variations of the product development process based on historical, current and foreseeable technological and market-related developments in the automotive sector.

Based on the standardized product development process, the specific and comprehensive processes and methods and their IT-page illustrations are closely examined.

### Media

Lecture slides

**Course: Introduction to Industrial Engineering [2109041]****Coordinators:** G. Zülch**Part of the modules:** SP 16: Industrial Engineering (p. 130)[SP\_16\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	en

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in English)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Willingness to learn interdisciplinarily (Technique, Economy, Legal regulations, Informatics . . .)
- Basic understanding of technical products
- Some knowledge about manufacturing techniques
- Basics of mathematical statistics

**Learning Outcomes**

- Knowledge about organisational structures of production enterprises
- Insights into order processing
- Initial knowledge about planning processes

**Content**

1. Introduction to the course
2. Objectives and process models
3. Market analysis, product design, and production programme
4. Analysis of processes
5. Production planning and control
6. Planning of resources
7. Quality management
8. Product utilisation and recycling
9. Principles of project management
10. Management systems

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- KRAJEWSKI, Lee J.; RITZMAN, Larry P.: Operations Management: Strategy and Analysis. London: Prentice Hall, 4th ed. 2003.
- VOLLMANN, Thomas E.; BERRY, William L.; WHYBARK, D. Clay; JACOBS, F. Robert: Manufacturing Planning and Control Systems. New York NY: et al. McGraw-Hill, 5th ed. 2005.
- NAHMIAS, Steven: Production and Operations Analysis. New York NY: McGraw-Hill/Irwin, 4th ed. 2001.
- HOPP, Wallace J.; SPEARMAN, Mark L.: Factory Physics. New York NY: McGraw-Hill, 2nd ed. 2000.

Please refer to the latest edition.

## Course: Introduction to Automotive Lightweight Technology [2113101]

**Coordinators:** F. Henning

**Part of the modules:** SP 36: Polymer Engineering (p. 151)[SP\_36\_mach], SP 50: Rail System Technology (p. 166)[SP\_50\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

verbally

duration: 30 - 60 min

auxiliary means: none

### Conditions

none

### Recommendations

none

### Learning Outcomes

Introduction to automotive lightweight design. Becoming acquainted with established strategies and construction methods as well as materials for automotive lightweight design.

### Content

Strategies for lightweight design, construction methods, metallic materials for lightweight design, introduction to polymers

**Course: Biomedical Instrument Engineering [2106006]****Coordinators:** H. Malberg**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Introduction to Ergonomics [2110033]****Coordinators:** G. Zülch**Part of the modules:** SP 16: Industrial Engineering (p. 130)[SP\_16\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	en

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in English)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Basic understanding of human physiology
- Some knowledge about manufacturing processes
- Basics of mathematical statistics

**Learning Outcomes**

- Knowledge about prerequisites of human performance
- Stress and strain
- Initial knowledge about human-centered work organisation
- Basic knowledge about the management of occupational health and safety

**Content**

1. Introduction to the course
2. Basic concepts
3. Physiological issues of humans at work
4. Psychological issues of work design
5. Environmental conditions
6. Methods of work analysis
7. Workplace design and man models
8. Work structuring and personnel-oriented simulation
9. Ergonomic product design and virtual reality
10. Occupational health and safety

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- BRIDGER, Robert S.: Introduction to Ergonomics. Boca Raton FL, London: CRC press, 3rd ed. 2008.

- DUL, Jan; WEERDMEEESTER, Bernard: Ergonomics For Beginners. Boca Raton FL, London: CRC press, 2nd ed. 2001.
- KROEMER, Karl; KROEMER, Henrike; KROEMER-ELBERT, Katrin: Ergonomics. Upper Saddle River NJ: Prentice Hall, 2nd ed. 1998.
- SALVENDY, Gavriel: Handbook of Human Factors and Ergonomics. Hoboken NJ: Wiley, 3rd ed. 2006.

Please refer to the latest edition.

**Course: Introduction to the Finite Element Method [2162282]****Coordinators:** T. Böhlke**Part of the modules:** SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

depending on choice according to actual version of study regulations  
 Additives as announced

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students can effectively apply the finite element method (FEM) for structural and temperature analysis. They know the mathematical and mechanical foundations of FEM. The students can set up the weak formulation of boundary value problems and the linear system of the FEM as well. They know different numerical solution methods for linear systems. The students are thus well prepared for a job in construction or computing divisions.

**Content**

- introduction and motivation
- elements of tensor calculus
- the initial-boundary-value-problem of linear thermoconductivity
- the boundary-value-problem of linear elastostatic
- spatial discretization for 3D problems
- solution of the boundary-value-problem of elastostatic
- numerical solution of linear systems
- element types
- error estimation

**Literature**

lecture notes

Fish, J., Belytschko, T.: A First Course in Finite Elements, Wiley 2007 (\*enthält eine Einführung in ABAQUS\*)



**Course: Introduction to Ceramics [2125755]****Coordinators:** M. Hoffmann**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

20 min

Auxiliary means:none

**Conditions**

None.

**Learning Outcomes**

The lecture gives an overview of the relationship among processing, microstructure and properties of ceramics. Important processing routes and characterization methods will be discussed on various examples.

**Content**

Atomic bonding in solids

Crystal structures and structural imperfections

Surfaces, interfaces and grain boundaries

Binary and ternary phase diagrams

Structure of glass

Characterization and processing of ceramic powders

Shaping methods (pressing, slip casting, injection molding)

Densification and grain growth (sintering)

Introduction to fracture mechanics, strength and failure probability of brittle materials

Materials behavior at high temperatures

Toughening mechanisms

Methods for microstructural characterization

**Literature**

H. Salmang, H. Scholze, Keramik, Teil I: Allgemeine Grundlagen und wichtige Eigenschaften, Teil II: Keramische Werkstoffe, Springer Verlag, Berlin, (1982).

W.D. Kingery, H.K. Bowen, D.R. Uhlmann, Introduction to Ceramics, John Wiley & Sons, New York, (1976).

D. Munz, T. Fett, Mechanisches Verhalten keramischer Werkstoffe, Springer Verlag, (1989).

**Course: Introduction to Theory of Materials [2182732]****Coordinators:** M. Kamlah**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

Engineering Mechanics; Advanced Mathematics

**Learning Outcomes**

Classes of constitutive material behaviour and its mathematical representation

**Content**

Following a brief introduction into continuum mechanics at small deformations, the classification into elastic, viscoelastic, plastic and viscoplastic material behaviour is discussed. Then, the corresponding constitutive models are motivated and mathematically formulated. As far as possible, their properties are demonstrated by means of elementary analytical solutions.

In the lab, the behavior of the discussed constitutive material laws are investigated for simple geometries and loading situations with the finite element program ABAQUS.

**Literature**

[1] Peter Haupt: Continuum Mechanics and Theory of Materials, Springer

[2] ABAQUS Manual

## Course: Introduction to the Mechanics of Composite Materials [2182734]

**Coordinators:** Y. Yang

**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

oral exam 30 minutes

### Conditions

Solid Mechanics

### Learning Outcomes

The students could analyze the stresses und strength of a structure with composite materials. Using the advantages of composite materials, the students could make optimization and design in a light structure.

### Content

- Introduction to composite materials, applied examples in the industry
- Micromechanical behaviour of a lamina
- Macromechanical behaviour of a lamina
- Macromechanical behaviour of a laminate (I): classical lamination theory
- Macromechanical behaviour of a laminate (II): stiffness / stress analysis
- Strength of laminates, failure criteria in laminates
- Optimization and Design of fiber reinforced composite materials

### Literature

[1] Robert M. Jones (1999), Mechanics of Composite Materials

[2] Valery V. Vasiliev & Evgeny V. Morozov (2001), Mechanics and Analysis of Composite Materials, ISBN: 0-08-042702-2

[3] Helmut Schürmann (2007), Konstruieren mit Faser-Kunststoffverbunden, Springer, ISBN: 978-3-540-72189-5 .

**Course: Introduction into Mechatronics [2105011]****Coordinators:** G. Bretthauer, A. Albers**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	de

**Learning Control / Examinations**

Written examination, oral examination or certification of participation depending on the "Studienplan" resp. "Prüfungs- und Studienordnung (SPO)"

**Conditions**

Compulsory preconditions: none

**Learning Outcomes**

Mechatronics is an interdisciplinary field, based on classical mechanical and electrical engineering as well as automation science and technology and computer science. The main activities focus on integral system development with technical components connected via an intelligent control system. In this regard simulation of mechanical and electrical systems becomes important for rapid and efficient development. First part of the lecture provides a survey of mechatronics. Subsequently the architecture of mechatronic systems is described. Furthermore fundamentals of modeling of mechanical, pneumatic, hydraulic, electrical and electronic components are discussed. Finally optimization methods, e. g. adaptive controllers, are presented. In the second part of the lecture basics of development methods as well as the characteristics of the development of mechatronic products are described. A further important item is the presentation of the system concept of mechatronics in comparison to conventional mechanical systems. The contents of the course are explained using examples for mechatronic products in the area of automotive engineering.

**Content**

Part I: Modeling and optimization (Prof. Bretthauer)

Introduction

Architecture of mechatronic systems

Modeling of mechatronic systems

Optimization of mechatronic systems

Perspective

Part II: Development and design (Prof. Albers)

Introduction

Development method for mechatronic products

Examples

**Literature**

Heimann, B.; Gerth, W.; Popp, K.: Mechatronik. Leipzig: Hanser, 1998

Isermann, R.: Mechatronische Systeme - Grundlagen. Berlin: Springer, 1999

Roddeck, W.: Einführung in die Mechatronik. Stuttgart: B. G. Teubner, 1997

Töpfer, H.; Kriesel, W.: Funktionseinheiten der Automatisierungstechnik. Berlin: Verlag Technik, 1988

Föllinger, O.: Regelungstechnik. Einführung in die Methoden und ihre Anwendung. Heidelberg: Hüthig, 1994

Bretthauer, G.: Modellierung dynamischer Systeme. Vorlesungsskript. Freiberg: TU Bergakademie, 1997

**Course: Introduction into the multi-body dynamics [2162235]****Coordinators:** W. Seemann**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

**Learning Control / Examinations**

Written exam

Optional subject: oral, 30 min.

Major Subject: oral, 20 min.

**Conditions**

None.

**Learning Outcomes**

Mechanisms, vehicles and industrial robots are examples of multibody systems. For dynamics simulations expressions for kinematical quantities and formulations of equations of motion are required which make it easy to switch from one system to another. Efficient methods are described.

The course is mainly divided in two parts: kinematics on the one hand and different possibilities to derive the equations of motion on the other hand.

**Content**

The role of multibody systems in engineering, kinematics of a single rigid body, Kinematics of multibody systems, rotation matrix, angular velocity, derivatives in different reference systems, holonomic and non-holonomic constraints, Newton-Euler's equations, principle of d'Alembert, principle of virtual power, Lagrange's equations, Kane's equations, structure of the equations of motion

**Literature**

Wittenburg, J.: Dynamics of Systems of Rigid Bodies, Teubner Verlag, 1977

Roberson, R. E., Schwertassek, R.: Dynamics of Multibody Systems, Springer-Verlag, 1988

de Jal'on, J. G., Bayo, E.: Kinematik and Dynamic Simulation of Multibody System.

Kane, T.: Dynamics of rigid bodies.

**Course: Numerical Methods in Mechanics I [2161226]****Coordinators:** E. Schnack**Part of the modules:** SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Introduction to the numerical treatment of mechanical problems with finite element methods (FEM) based on technical mechanics. Derivation of spring, rod and beam systems. Development of simple elements of continuum mechanics, more advanced finite element techniques such as hybrid methods and boundary element methods. Through detailed deductions in the lectures, the students are then able to develop their own codes for engineering software. The specific aim of this course is a deeper understanding of the construction of numerical processes, so that the students are able to develop software independently. The aim is not to learn how to work with existing software, as this is an area which is continually developing. The emphasis will therefore be placed on the detailed theoretical calculations behind the methods.

**Content**

Spring, rod and beam elements. Introduction to matrix calculations. Derivation of numerical process. Principles of virtual work. Variation principles. Finite element algorithms, boundary element algorithms.

**Literature**

Script (available in administration office, building 10.91, rm. 310).

**Course: Wave propagation [2161216]****Coordinators:** W. Seemann**Part of the modules:** SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Optional subject: oral exam, 30 min.

Major subject: oral exam, 20 min.

**Conditions**

Vibration theory

**Learning Outcomes**

The course gives an introduction into wave propagation phenomena. This contains both onedimensional continua (beams, rods, strings) as well as two- and threedimensional continua. Initial condition problems are treated. Fundamental effects like phase velocity, group velocity or dispersion are explained. Wave propagation is used to show the limits of structural models like beams. In addition surface waves and acoustic waves are covered.

**Content**

Wave propagation in strings and rods, d'Alembert's solution, initial value problem, boundary conditions, excitation at the boundary, energy transport, wave propagation in beams, Bernoulli-Euler beams, group velocity, beams with changing cross-section, reflexion and transmission, Timoshenko beam theory, wave propagation in membranes and plates, acoustic waves, reflexion and refraction, spherical waves, s- and p-waves in elastic media, reflexion and transmission at bounding surfaces, surface waves

**Literature**

P. Hagedorn and A. Dasgupta: Vibration and waves in Continuous Mechanical Systems, Wiley, 2007

**Course: Nonlinear vibrations [2162247]****Coordinators:** A. Fidlin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 min (optional subject)

20 min (major subject)

Means are not allowed

**Conditions**

None.

**Recommendations**

Vibration theory, mathematical methods of vibration theory, dynamic stability

**Learning Outcomes**

- to learn the most usual nonlinear effects
- to learn the minimal models for these effects
- to be able to apply perturbation methods for the analysis of nonlinear systems
- to learn basics of the bifurcation theory
- to be able to identify dynamic chaos

**Content**

- dynamic systems
- basic ideas of asymptotic methods
- perturbation methods: Linstedt-Poincare, averaging, multiple scales
- limit cycles
- nonlinear resonance
- basics of the bifurcation analysis, bifurcation diagrams
- types of bifurcations
- discontinuous systems
- dynamic chaos

**Literature**

- Hagedorn P. Nichtlineare Schwingungen. Akademische Verlagsgesellschaft, 1978.
- Nayfeh A.H., Mook D.T. Nonlinear Oscillation. Wiley, 1979.



- Thomsen J.J. *Vibration and Stability, Order and Chaos*. McGraw-Hill, 1997.
- Fidlin A. *Nonlinear Oscillations in Mechanical Engineering*. Springer, 2005.
- Bogoliubov N.N., Mitropolskii Y.A. *Asymptotic Methods in the Theory of Nonlinear Oscillations*. Gordon and Breach, 1961.
- Nayfeh A.H. *Perturbation Methods*. Wiley, 1973.
- Sanders J.A., Verhulst F. *Averaging methods in nonlinear dynamical systems*. Springer-Verlag, 1985.
- Blekhman I.I. *Vibrational Mechanics*. World Scientific, 2000.
- Moon F.C. *Chaotic Vibrations – an Introduction for applied Scientists and Engineers*. John Wiley & Sons, 1987.

## Course: Basics Operation Systems of Ground Born Guided Systems [19306]

**Coordinators:** E. Hohnecker, P. Gratzfeld, Hohnecker

**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

### Conditions

none

### Recommendations

none

### Learning Outcomes

The students have a fundamental knowledge about logistics and operation in railway systems.

### Content

- Operating basics
- Train control
- Capacity and operation quality of lines and stations

### Media

All slides can be bought.

### Literature

1. Fiedler: Grundlagen der Bahntechnik, Werner Verlag Düsseldorf
2. Pacht: Systemtechnik des Schienenverkehrs; Teubner-Verlag Stuttgart

## Course: Operation Systems of Ground Born Guided Systems [19321]

**Coordinators:** E. Hohnecker, P. Gratzfeld, Hohnecker

**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

### Conditions

none

### Recommendations

none

### Learning Outcomes

The students have a deepened knowledge about national and international operating and signalling systems.

### Content

- National and international operating systems
- National and international signalling systems
- Driverless operation
- Safety case of new operating systems

### Media

All slides can be bought.

### Literature

Pachl: Systemtechnik des Schienenverkehrs; Teubner-Verlag Stuttgart

**Course: Electronic Business for industrial Companies [2149650]****Coordinators:** A. Weisbecker**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam, 30 min

**Conditions**

None.

**Learning Outcomes****Content**

This lecture leads to the technical bases and a general survey for applications of electronic business in industrial enterprises.

Students get acquainted with the technical bases of electronic business and will be able to develop new applications in practice. Furthermore they will learn the ability to evaluate the benefit of new applications of information technologies referring electronic business in industrial enterprises.

1. Electronic Business
2. Product Information Management (PIM)
3. Portals for Business Clients and Employees
4. Supply Chain Management (SCM)
5. Customer Relationship Management (CRM)
6. Mobile Computing
7. Production Networks
8. E-Collaboration / E-Engineering
9. Service Engineering
10. Teleservice

**Course: Electric Rail Vehicles [2114346]****Coordinators:** P. Gratzfeld**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

- The students know the history of electric traction in railway transportation from the very beginning to the modern locomotives with three-phase induction motors.
- They know the basics of railway transportation and vehicle dynamics
- They understand design and functionality of electric traction drives.
- They learn about the different systems of traction power supply with its advantages and disadvantages.
- They are informed about new developments in the field of electric railway vehicles.

**Content**

- History of electric traction with railway vehicles
- Basics of railway transportation
- Transmission of tractive effort to the rails
- Electric traction drives and line interferences
- Traction power supply
- Modern developments of electric traction

**Media**

All slides are available for download (Ilias-platform).

**Literature**

A bibliography is available for download (Ilias-platform).

**Course: Elements of Technical Logistics [2117096]****Coordinators:** M. Mittwollen, Madzharov**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations**

after each lesson period; oral / written (if necessary) =&gt; (look at "Studienplan Maschinenbau", latest version)

**Conditions**

None.

**Learning Outcomes**

The student:

- knows about elements and systems of technical logistics
- knows about structures and function of special conveying machines
- knows about material flow systems
- and is able to equip material flow systems with applicable machines

**Content**

material flow systems and their (conveying) technical components

mechanical behaviour of conveyors;

structure and function of conveyor machines; elements of intralogistics (belt conveyor, racks, automatic guided vehicles, fan-in, bifurcation, and etc.)

sample applications and calculations in addition to the lectures inside practical lectures

**Media**

supplementary sheets, projector, blackboard

**Literature**

recommendations during lectures

**Course: Energy efficient intralogistic systems [2117500]****Coordinators:** F. Schönung**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral, 30 min, examination dates after the end of each lesson period

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student has basics for the analysis and the design of energy and resource efficient intralogistic systems for production and distribution.

**Content**

The main focuses of the course are:

- green supply chain
- processes in Intralogistic systems
- evaluation of energy consumption of conveyors
- modeling of conveying systems
- methods for energy savings
- approaches for energy efficiency increasing of continuous and discontinuous conveyors
- dimensioning energy efficient drives
- new approaches for resource efficient conveying systems.

**Media**

presentations, black board

**Literature**

None.

**Remarks**

none

**Course: Energy Systems I: Renewable Energy [2129901]****Coordinators:** F. Badea**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Energy systems II: Nuclear Energy Fundamentals [2130929]****Coordinators:** D. Cacuci, F. Badea, Aurelian F. Badea**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Energy Systems II: Nuclear Power Technology [2130921]****Coordinators:** D. Cacuci, F. Badea**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. [129](#))[SP\_15\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Development Project for Machine Tools and Industrial Handling [2149903]****Coordinators:** J. Fleischer**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Performance is assessed in the form of one oral examination (30 min) during the lecture-free period. The examination will take place once every semester and can be retaken at every official examination date.

**Conditions**

Can only be taken with the lecture machine tools and industrial handling. Only five students are able to take part.

**Learning Outcomes**

The student

- has knowledge about the application of machine tools.
- comprehends the assembly and the operation purpose of the major components of a machine tool.
- is able to apply methods of selection and assessment of production machines to new tasks.
- is able to assess the dimensioning of a machine tool.

**Content**

As part of this lecture, a development project in the field of machine tools and handling equipment is carried out by students under supervision. It covers current problems of an involved industrial partner..

## Course: Ergonomics and Work Economics (in German) [2109029]

**Coordinators:** G. Zülch

**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Module course: first part of the lecture “Arbeitswissenschaft (2109026)”
- **The exams “Ergonomie und Arbeitswirtschaft (2109029)” and “Arbeitswissenschaft (2109026)” are mutually exclusive.**

### Recommendations

- Willingness to learn interdisciplinarily (Technology, Legal regulations Work physiology, Work psychology ...)
- Knowledge of Production Management is usefull

### Learning Outcomes

- Become proficient within the general terms of ergonomics and time study
- Know elementary methods and procedures of work science
- Become proficient in applying ergonomic evaluation and judgment

### Content

1. Introduction
2. Basics of human performance
3. Design of workplaces
4. Time study
5. Evaluation of workplaces and determination of wages
6. Work psychology (first part of “Work structuring”)

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- BULLINGER, Hans-Jörg: Ergonomie. Stuttgart: B. G. Teubner 1994.
- REFA - Verband für Arbeitsstudien, Betriebsorganisation und Unternehmensentwicklung (Hrsg.): Datenermittlung. München: Carl Hanser Verlag, 1997. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Anforderungsermittlung (Arbeitsbewertung). München: Carl Hanser Verlag, 2. Auflage 1991. (Methodenlehre der Betriebsorganisation)

- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Grundlagen der Arbeitsgestaltung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Entgeltdifferenzierung. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- SCHLICK, Christopher; BRUDER, Ralph; LUCZAK, Holger: Arbeitswissenschaft. Heidelberg u.a.: Springer, 3rd edition 2010.
- SCHMIDTKE, Heinz (Hrsg.): Ergonomie. München, Wien: Carl Hanser Verlag, 3. Auflage 1998.

Please refer to the latest edition.

**Course: Ersatz menschlicher Organe durch technische Systeme [2106008]****Coordinators:** C. Pylatiuk**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Experimental Modelling [2106031]****Coordinators:** L. Gröll**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Metallographic Lab Class, Metallographic Lab Class, Ferrous Materials [2175588]****Coordinators:** K. Poser, A. Wanner**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach],  
SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter / Summer Term	

**Learning Control / Examinations**

Colloquium with every experiment, Laborjournal

**Conditions**

basic knowledge in materials science (e.g. lecture materials science I and II)

**Learning Outcomes**

The students in this lab class gain access to metallography and its working methods as well as insights into the possibilities, correlations and results of light-microscopic testing of metallic materials at an elementary basis. They learn in several experiments about the correlations between structure and mechanical properties by using light-microscopic evaluation, the preparation of samples and microstructural development.

**Content**

Light microscope in metallography

metallographic sections of metallic materials

Investigation of the microstructure of unalloyed steels and cast iron

Structure development of steels with accelerated cooling from the austenite area

Investigation of structures of alloyed steels

Investigation of failures Qualitative structural analysis

Structural testing of copper-based alloys

Structural testing of technically relevant non-ferrous metals  
(aluminium-based, nickel-based, titanium-based and tin-based alloys)**Literature**

E. Macherauch: Praktikum in Werkstoffkunde, 10th edition, 1992

H. Schumann: Metallographie, 13th edition, Deutscher Verlag für Grundstoffindustrie, 1991

Literature List will be handed out with each experiment



**Course: Metallographic Lab Class, Non-Ferrous Materials [2175589]****Coordinators:** K. Poser, A. Wanner**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach],  
SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter / Summer Term	

**Learning Control / Examinations**

Colloquium with every experiment, Laborjournal

**Conditions**

basic knowledge in materials science (e.g. lecture materials science I and II)

**Learning Outcomes**

The students in this lab class gain access to metallography and its working methods as well as insights into the possibilities, correlations and results of light-microscopic testing of metallic materials at an elementary basis. They learn in several experiments about the correlations between structure and mechanical properties by using light-microscopic evaluation, the preparation of samples and microstructural development.

**Content**

Light microscope in metallography

metallographic sections of metallic materials

Investigation of the microstructure of unalloyed steels and cast iron

Structure development of steels with accelerated cooling from the austenite area

Investigation of structures of alloyed steels

Investigation of failures Qualitative structural analysis

Structural testing of copper-based alloys

Structural testing of technically relevant non-ferrous metals  
(aluminium-based, nickel-based, titanium-based and tin-based alloys)**Literature**

E. Macherauch: Praktikum in Werkstoffkunde, 10th edition, 1992

H. Schumann: Metallographie, 13th edition, Deutscher Verlag für Grundstoffindustrie, 1991

Literature List will be handed out with each experiment

**Course: Welding Lab Course, in groupes [2173560]****Coordinators:** V. Schulze**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach],  
SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations**

Certificate to be issued after evaluation of the lab class report

**Conditions**

certificate of attendance for Welding technique I

**Learning Outcomes**

During the lab class a survey of current welding processes and their suitability for joining different materials is given. An important goal of the lab class is to understand and to evaluate the advantages and disadvantages of the individual procedures.

**Content**

Gas welding of steels with different weld geometries  
 Gas welding of cast iron, nonferrous metals  
 Brazing of aluminum  
 Electric arc welding with different weld geometries  
 Gas welding according to the TIG, MIG and MAG procedures

**Literature**

distributed during the lab attendance

**Course: Factory Planning Laboratory [2150652]****Coordinators:** G. Lanza**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
0	1	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Handling Characteristics of Motor Vehicles I [2113807]****Coordinators:** H. Unrau**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Verbally

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know the basic connections between drivers, vehicles and environment. They can build up a vehicle simulation model, with which forces of inertia, aerodynamic forces and tyre forces as well as the appropriate moments are considered. They have proper knowledge in the area of tyre characteristics, since a special meaning comes to the tire behavior during driving dynamics simulation.

**Content**

1. Problem definition: Control loop driver - vehicle - environment (e.g. coordinate systems, modes of motion of the car body and the wheels)
2. Simulation models: Creation from motion equations (method according to D'Alembert, method according to Lagrange, programme packages for automatically producing of simulation equations), model for handling characteristics (task, motion equations)
3. Tyre behavior: Basics, dry, wet and winter-smooth roadway

**Literature**

1. Willumeit, H.-P.: Modelle und Modellierungsverfahren in der Fahrzeugdynamik, B. G. Teubner Verlag, 1998
2. Heiing, B.; Ersoy, M.: Fahrwerkhandbuch, Vieweg Verlag 2007
3. Gnadler, R.; Unrau, H.-J.: Reprint collection to the lecture Handling Characteristics of Motor Vehicles I

**Course: Handling Characteristics of Motor Vehicles II [2114838]****Coordinators:** H. Unrau**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have an overview of common test methods, with which the handling of vehicles is gauged. They are able to interpret results of different stationary and transient testing methods. Apart from the methods, with which e.g. the driveability in curves or the transient behaviour from vehicles can be registered, also the influences from cross-wind and from uneven roadways on the handling characteristics are well known. They are familiar with the stability behavior from single vehicles and from vehicles with trailer.

**Content**

1. Vehicle handling: Bases, steady state cornering, steering input step, single sine, double track switching, slalom, cross-wind behavior, uneven roadway

2. stability behavior: Basics, stability conditions for single vehicles and for vehicles with trailer

**Literature**

1. Zomotor, A.: Fahrwerktechnik: Fahrverhalten, Vogel Verlag, 1991
2. Heiing, B.; Ersoy, M.: Fahrwerkhandbuch, Vieweg Verlag 2007

3. Gnadler, R. Unrau, H.-J.: Reprint collection to the lecture Handling Characteristics of Motor Vehicles II

**Course: Vehicle Comfort and Acoustics I [2113806]****Coordinators:** F. Gauterin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know what are noise and vibration, how they are generated, and how they are perceived by human beings.

They have knowledge about the requirements given by users and the public. They know which components of the vehicle are participating in which way on noise and vibration phenomenon and how they could be improved.

**Content**

1. Perception of noise and vibrations
3. Fundamentals of acoustics and vibrations
3. Tools and methods for measurement, computing, simulation and analysis of noise and vibrations
4. The relevance of tire and chassis for the acoustic and mechanical driving comfort: phenomena, influencing parameters, types of construction, optimization of components and systems, conflict of goals, methods of development

An excursion will give insights in the development practice of a car manufacturer or a system supplier.

**Literature**

1. Michael Möser, Technische Akustik, Springer, Berlin, 2005
2. Russel C. Hibbeler, Technische Mechanik 3, Dynamik, Pearson Studium, München, 2006
3. Manfred Mitschke, Dynamik der Kraftfahrzeuge, Band B: Schwingungen, Springer, Berlin, 1997

The script will be supplied in the lectures

**Course: Vehicle Comfort and Acoustics II [2114825]****Coordinators:** F. Gauterin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have knowledge about the noise and vibration properties of the chassis components and the drive train. They know what kind of noise and vibration phenomena do exist, what are the generation mechanisms behind, which components of the vehicle participate in which way and how could they be improved. They have knowledge in the subject area of noise emission of automobiles: Noise impact, legal requirements, sources and influencing parameters, component and system optimization, target conflicts and development methods.

**Content**

1. Summary of the fundamentals of acoustics and vibrations
2. The relevance of road surface, wheel imperfections, springs, dampers, brakes, bearings and bushings, suspensions, engines and drive train for the acoustic and mechanical driving comfort:
  - phenomena
  - influencing parameters
  - types of construction
  - optimization of components and systems
  - conflicts of goals
  - methods of development
3. Noise emission of motor vehicles
  - noise stress
  - sound sources and influencing parameters
  - legal restraints
  - optimization of components and systems
  - conflict of goals
  - methods of development

**Literature**

The script will be supplied in the lectures.

**Course: Vehicle Mechatronics I [2113816]****Coordinators:** D. Ammon**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have an overview of the system science field of mechatronics and its application in the area of vehicle conception, especially in the context of vehicle system dynamics. They know the tools and methods for a systematic analysis, conception, and design of mechatronic systems, focussing on mechatronically extended suspension systems.

**Content**

1. Introduction: Mechatronics in vehicle technology
2. Vehicle Control systems  
Brake- and traction controls (ABS, ASR, automated power train controls)  
Active and semiactive suspension systems, active stabilizer bars  
Vehicle dynamics controls, driver assistance systems
3. Modelling technology  
Mechanics - multi body dynamics  
Electrical and electronical systems, control systems  
Hydraulics  
Interdisciplinary coupled systems
4. Computer simulation technology  
Numerical integration methods  
Quality (validation, operating areas, accuracy, performance)  
Simulator-coupling (hardware-in-the-loop, software-in-the-loop)
5. Systemdesign (example: brake control)  
Demands, requirements (funktion, safety, robustness)  
Problem setup (analysis - modelling - model reduction)  
Solution approaches  
Evaluation (quality, efficiency, validation area, concept ripeness)

**Literature**

1. Ammon, D., Modellbildung und Systementwicklung in der Fahrzeugdynamik, Teubner, Stuttgart, 1997
2. Mitschke, M., Dynamik der Kraftfahrzeuge, Bände A-C, Springer, Berlin, 1984ff
3. Miu, D.K., Mechatronics - Electromechanics and Contromechanics, Springer, New York, 1992
4. Popp, K. u. Schiehlen, W., Fahrzeugdynamik - Eine Einführung in die Dynamik des Systems Fahrzeug-Fahrweg, Teubner, Stuttgart, 1993
5. Roddeck, W., Einführung in die Mechatronik, Teubner, Stuttgart, 1997
6. Zomotor, A., Fahrwerktechnik: Fahrverhalten, Vogel, Würzburg, 1987



**Course: Automotive Vision [2138340]****Coordinators:** C. Stiller, M. Lauer**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 50: Rail System Technology (p. 166)[SP\_50\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

no reference materials

**Conditions**

Fundamentals in measurement, system and control theory, e.g. from the lecture "Measurement and Control Systems"

**Learning Outcomes**

Machine perception and interpretation of the environment for the basis for the generation of intelligent behaviour. Especially visual perception opens the door to novel automotive applications. First driver assistance systems can already improve safety, comfort and efficiency in vehicles. Yet, several decades of research will be required to achieve an automated behaviour with a performance equivalent to a human operator. The lecture addresses students in mechanical engineering and related subjects who intend to get an interdisciplinary knowledge in a state-of-the-art technical domain. Machine vision, vehicle kinematics and advanced information processing techniques are presented to provide a broad overview on 'Being vehicles'. Application examples from cutting-edge and future driver

assistance systems illustrate the discussed subjects.

**Content**

1. Driver assistance systems
2. Image acquisition and discretization
3. Image signal processing
4. Stochastic image models
5. Stereo vision and image sequence processing
6. Tracking
7. Lane recognition
8. Obstacle recognition

**Literature**

TBA

**Course: Industrial Management Case Study [3109033]****Coordinators:** G. Zülch**Part of the modules:** SP 16: Industrial Engineering (p. 130)[SP\_16\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	en

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in English)

Allowed resource materials: none

**Conditions**

- Compact course (one week full-time)
- Limited number of participants
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

**Recommendations**

- Knowledge in Production Management (resp. Industrial Engineering) is necessary
- Knowledge of Informatics is not required, but usefull

**Learning Outcomes**

Within the week-long compact seminar the participants are required to solve various production management scenarios in a group format. They will thereby have the opportunity to influence the solution process from various perspectives and to recognize the effects of individual actions on the entire relationship.

The seminar contains a planning game based on the re-arrangement of a production company and thereby gives the participants the chance to put the studied methods into practice. With the simulation, the solution is quantitatively assessed and the effects of decisions will be highlighted.

**Content**

1. Introductory lecture
2. Organisational issues
3. Planning scenario of a bicycle factory
4. Basics of operations planning and control (OPC)
5. Basics of operations structuring (OST)
6. Introduction of the simulation package
7. Instructions for OPC
8. Instructions for OST
9. Instructions for the final presentation
10. Final presentation

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- ZÜLCH, Gert; CANO, Juan Luis; MULLER(-MALEK), Henri (Edts.): Production Management Simulation Games. Planning Games for Redesign of Production Systems and Logistic Structures. Supported by the European Leonardo da Vinci Programme. Aachen: Shaker Verlag, 2001. (esim – European Series in Industrial Management, Volume 4)
- ZÜLCH, Gert; RINN, Andreas (Edts.): Design and Application of Simulation Games in Industry and Services. Aachen: Shaker Verlag, 2000. (esim – European Series in Industrial Management, Volume 3)
- HORNGREN, Charles T.; FOSTER, George; DATAR, Srikant M.: Cost Accounting - A Managerial Emphasis. Englewood Cliffs, NJ: Prentice-Hall, 8th ed. 1994.
- KRAJEWSKI, Lee J.; RITZMAN, Larry P.: Operations Management. Upper Saddle River, NJ: Pearson Education, 7th ed. 2004.
- VOLLMANN, Thomas E.; BERRY, William L.; WHYBARK, D. Clay; JACOBS, F. Robert: Manufacturing Planning and Control Systems. New York, NY et al.: McGraw-Hill, 5th ed. 2005.

Please refer to the latest edition.

**Course: Composites for Lightweight Design [2114052]****Coordinators:** F. Henning**Part of the modules:** SP 36: Polymer Engineering (p. 151)[SP\_36\_mach], SP 50: Rail System Technology (p. 166)[SP\_50\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

verbally

duration: 30 - 60 min

auxiliary means: none

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

Becoming acquainted with composite materials and their application in automotive lightweight design.

**Content**

Textile reinforcements; processing, finishing and joining of composites; design guidelines; test methods and repair; recycling

**Course: FEM Workshop – constitutive laws [2183716]****Coordinators:** M. Weber, D. Weygand, K. Schulz**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations****Conditions**

None.

**Recommendations**

Engineering Mechanics; Advanced Mathematics; Introduction to Theory of Materials

**Learning Outcomes**

Deepening of experience and knowledge of the fundamental theory of materials; classification of characteristic material behavior; students learn how to generate own numerical models as well as how to choose and to apply adequate constitutive equations. Acquirement of basic knowledge of ABAQUS

**Content**

The course repeats the fundamentals of the theory of materials. It leads to the characterization and classification of material behavior as well as the specification by adequate material models. Here we focus on elastic, viscoelastic, plastic, and viscoplastic deformation behavior. Introducing the finite element program ABAQUS, the students learn how to analyze the material models numerically. Therefore ABAQUS-own and continuative constitutive equations are chosen.

**Literature**

Peter Haupt: Continuum Mechanics and Theory of Materials, Springer; ABAQUS Manual; Lecture notes

**Course: Fabrication Processes in Microsystem Technology [2143882]****Coordinators:** K. Bade**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

Oral examination

**Conditions**

Bachelor mach., wing.

**Learning Outcomes****Content****Literature**

Fundamentals of Microfabrication, M. Madou, CRC Press, Boca Raton 1997.

**Course: Manufacturing Technology [2149657]****Coordinators:** V. Schulze**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	6	Winter term	de

**Learning Control / Examinations**

Performance is assessed in the form of one written examination (180 min) during the lecture-free period. The examination will take place once every semester and can be retaken at every official examination date.

**Conditions**

None.

**Learning Outcomes**

The student

- is able to name the different manufacturing methods and to explain their functions
- is able to classify the manufacturing methods by their general structure and functionality according to specific main groups
- is able to perform a process selection based on the methods he/she has learned about and their characteristics
- is able to identify the correlation between different methods
- is able to evaluate the different methods against specific applications on the basis of technical and economical aspects

**Content**

The objective of the lecture is to look at manufacturing engineering within the wider context of production engineering, to provide an overview over the different manufacturing methods and to impart detailed process knowledge of the common methods. The lecture covers the basic principles of manufacturing engineering and deals with the manufacturing methods according to their classification into main groups on the basis of technical and economical aspects. The lecture is completed with topics such as process chains in manufacturing.

The following topics will be covered:

- Introduction
- Quality control
- Primary processing (casting, plastics engineering, sintering, generative manufacturing processes),
- Forming (sheet-metal forming, massive forming, plastics engineering),
- Cutting (machining with geometrically defined and geometrically undefined cutting edges, separating, abrading)
- Joining
- Coating
- Heat treatment and surface treatment
- Process chains in manufacturing
- Work preparation

**Media**

Slides and lecture notes for the manufacturing technology lecture will be made available through ilias.

**Literature**

lecture notes

**Course: Festkörperreaktionen / Kinetik von Phasenumwandlungen, Korrosion mit Übungen [2193003]****Coordinators:** D. Cupid, P. Franke**Part of the modules:** SP 26: Materials Science and Engineering (p. [139](#))[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Finite Elements for Field- and Time Dependent Problems [19110]****Coordinators:** K. Schweizerhof, Schweizerhof**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Finite Element Workshop [2182731]****Coordinators:** C. Mattheck**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

certificate of attendance

**Conditions**

Continuum Mechanics

**Learning Outcomes**

The student will learn to use a commercial finite element software package and to perform stress analysis.

**Content**

The students will learn the foundations of the FEM stress analysis and the optimization method 'Zugdreiecke'.

**Course: Finite Volume Methods for Fluid Flow [2154431]****Coordinators:** C. Günther**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes****Content**

**Course: Fluid-Structure-Interaction [2154401]****Coordinators:** T. Schenkel**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content****Remarks**

Lecture will be given starting summer semester 2012

**Course: Fluid Technology [2114093]****Coordinators:** M. Geimer**Part of the modules:** SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2/2	Winter term	de

**Learning Control / Examinations**

The assessment consists of an oral exam (20 min) taking place in the recess period. The exam takes place in every semester. Re-examinations are offered at every ordinary examination date.

**Conditions**

None.

**Learning Outcomes**

The students will be able to

- know and understand physical principles of fluid power systems
- know the current components and their operating mode
- know the advantages and disadvantages of different components
- dimension the components for a given purpose
- calculate simple systems

**Content**

In the range of hydrostatics the following topics will be introduced:

- Hydraulic fluids
- Pumps and motors
- Valves
- Accessories
- Hydraulic circuits.

In the range of pneumatics the following topics will be introduced:

- Compressors
- Motors
- Valves
- Pneumatic circuits.

**Literature**

Scritum for the lecture *Fluidtechnik*  
 Institute of Vehicle System Technology  
 downloadable

**Course: Fusion Technology A [2169483]****Coordinators:** R. Stieglitz**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral: Acceptance for the oral test only by certification of attendance of exercises

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

Basic knowledge in fluid mechanics, material sciences and physics

**Learning Outcomes**

The lecture describes the functional principle of a fusion reactor, starting from the plasma, the magnets and the core components as the blankets and divertors with the associated material sciences. The physical principles are discussed and scaling laws are formulated. One major emphasis is directed towards the interface between the individual fields of disciplines which to a large extent determines the technological scaling of a fusion facility

**Content**

Actual energy situation and perspectives, physical description structure of matter, fusion and fission, plasma. Ignition conditions of a plasma, plasma instabilities, control of a plasma and transport in plasmas. Magnet technology, super-conduction, materials in super-conduction, fabrication and design of magnets. Blankets and divertors, design and challenges. Fusion materials and introduction in crucial design criteria for materials, characterization of fusion materials, material damage by irradiation and calculation methods for nuclear materials.

**Literature**

Within each subblock an adequate selection of literature is given. At the end of the lecture the lecture content will be distributed by a CD containing all relevant information of the given lecture.

**Course: Fusion Technology B [2190492]****Coordinators:** R. Stieglitz**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Completed set of practical courses within lecture

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

The lecture comprising two semesters is addressing students of engineering science and physics after a successful intermediate diploma. It intends to give an introduction to current fusion research and development and to the long term target of fusion as a promising energy source. After a short insight into fusion physics the lecture concentrates on key technologies for future fusion reactors. The lectures will be complemented by exercises in the Forschungszentrum Karlsruhe (two to three afternoons per subject).

**Content**

Introduction to basics of fusion and fusion technologies

Superconducting magnets

Breeding blanket/divertor integration in a fusion reactor

Development of high duty and low activating structural materials

Neutronics and activation analysis

Fuel cycle (cryo pumps and tritium plant)

Plasma heating techniques (ECRH, ICRH, NBI, LH)

**Literature**

Lecture notes

McCracken, Peter Scott, Fusion, The Energy of Universe, Elsevier Academic Press, ISBN: 0-12-481851-X

**Course: Combined Cycle Power Plants [2170490]****Coordinators:** T. Schulenberg**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral Examination 30 min

**Conditions**

Knowledge in thermodynamics, heat and mass transfer, instrumentation and control, and turbomachines is presumed.

**Recommendations**

We recommend to combine the lecture with the Simulator Exercises for Combined Cycle Power Plants (2710491)

**Learning Outcomes**

Design and operation principles of major components of advanced combined cycle power plants including their control. Dynamic response of combined cycle power plants to grid requirements.

**Content**

Layout of a combined cycle power plant, design and operation of gas turbines, of the heat recovery steam generator, of the feedwater system and cooling systems. Design and operation of steam turbines, of the generator and its electrical systems. System response to challenging grids, protection systems, water make-up and water chemistry. Design concepts of different power plant manufacturers, innovative power plant concepts.

**Media**

German Lecture with English Power Point Presentation

**Literature**

Power point slides and other lecture material will be provided.

Recommended additional literature:

C. Lechner, J. Seume, Stationäre Gasturbinen, Springer Verlag, 2. Auflage 2010



**Course: Gas Engines [2134141]****Coordinators:** R. Golloch**Part of the modules:** SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Building- and Environmental Aerodynamics [19228]****Coordinators:** B. Ruck, Ruck**Part of the modules:** SP 41: Fluid Mechanics (p. [157](#))[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Appliance and Power Tool Design [2145164]****Coordinators:** S. Matthiesen**Part of the modules:** SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	de

**Learning Control / Examinations**

oral examination

duration: 30 min.

auxiliary means: none

combined examination of lecture and project work

**Conditions**

In Masters Course:

The participation in "Appliance and power tool design" requires the concurrent project work.

Due to organizational reasons, the number of participants is limited. At the beginning of August, a registration form will be available at the IPEK website. In the case of too many applicants, a selection process will be taking place.

An early application is advantageous.

**Recommendations**

CAE Workshop is recommended as elective course or complementary subject.

**Learning Outcomes**

The superior learning objective is to prepare for the tasks of a design engineer. Therefore the central activities of design are imparted. The theory and foreknowledge will be transferred into real technical appliances and power tools.

**Content**

Operation system, system of objects and system of objectives of mechatronic appliances and power tool designs. Mode of operation as enabler of design, components of mechatronic systems, application oriented design, guidelines for appliance and power tool design.

Part of the lecture are exercises, in which theory will be reprocessed and presented in a practical way. In such exercises the students also will present their results developed in project teams.

**Course: Gesamtfahrzeugbewertung im virtueller Fahrversuch [2114850]****Coordinators:** B. Schick**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: CarMaker Simulation Environment

**Conditions**

none

**Learning Outcomes**

The students have an overview of the vehicle dynamics simulation, the model parametrization and the related data sources. They have good knowledge about vehicle dynamics test methods and related execution of virtual test driving (open loop, closed loop). They are able to evaluate driving behavior based on self-created results. They have achieved knowledge about influences and interactions of components such as tires, suspension, kinematics and compliance, roll bars, steering, brakes, mass distribution and powertrain and they have the qualification to design components with regard to global vehicle behavior.

**Content**

1. Testing and evaluation methods
2. Fundamentals of vehicle dynamics simulation
3. Execution of virtual test driving and evaluation of the results
4. Influence of several components and optimization of global driving behavior

**Literature**

1. Reimpell, J.: Fahrwerktechnik: Grundlagen, Vogel Verlag, 1995
2. Unrau, H.-J.: Skriptum zur Vorlesung "Fahreigenschaften I"
3. Unrau, H.-J.: Skriptum zur Vorlesung "Fahreigenschaften II"
4. IPG: User Guide CarMaker

**Course: Foundry Technology [2174575]****Coordinators:** C. Wilhelm**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

duration: 20 - 30 minutes

no notes

**Conditions**

Required: WK 1+2

**Learning Outcomes**

Basic knowledge from the field of casting technology for mechanical engineers; the focus is placed on moulding materials, moulding processes, casting materials and metallurgy. Special notes of virtual casting development.

**Content**

Moulding and casting processes  
 Solidifying of melts  
 Castability  
 Fe-Alloys  
 Non-Fe-Alloys  
 Moulding and additive materials  
 Core production  
 Sand reclamation  
 Feeding technology  
 Design in casting technology  
 Casting simulation  
 Foundry Processes

**Literature**

Reference to literature, documentation and partial lecture notes given in lecture

**Course: Global Production and Logistics - Part 1: Global Production [2149610]****Coordinators:** G. Lanza**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam

**Conditions**

None.

**Recommendations**

Basic knowledge of production planning

**Learning Outcomes**

The student

- understands the challenges and fields of action of companies operating at the global level
- is able to apply the methods for the structuring and design of global networks he/she has learned about to new problems
- is able to analyse opportunities and risks and give a thorough evaluation.

**Content**

The lecture explains the challenges and the fields of action companies operating at the global level are faced with as well as the most important aspects of global production networks. Firstly, the economic and legal background is discussed along with opportunities and risks. The focus of the lecture is on a methodical approach to the structuring and design of global networks and also includes a strategy for the selection of production sites. Site-specific adjustments to product design and to production technology are also covered. The special characteristics and requirements of global procurement, research & development and sales and marketing are dealt with in detail.

Main topics of the lecture:

1. Introduction: history, motivation and goals, risks
2. General conditions
3. Global distribution
4. Site selection
5. Site-specific production adjustments
6. Development of a new production site
7. Global procurement
8. Structuring global production networks
9. Managing global production networks
10. Global research and development
11. Outlook

**Literature**

Abele, E. et al: Global Production – A Handbook for Strategy and Implementation, Springer 2008

**Course: Global Production and Logistics - Part 2: Global Logistics [2149600]****Coordinators:** K. Furmans**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

**Conditions**

Prerequisites: "Logistics – Organisation, Design and Control of Logistics Systems".

**Recommendations**

none

**Learning Outcomes**

The student

- will have sound knowledge about planning and operations of global supply chains and will be able to use simple models for planning,
- will be familiar with the requirements and characteristics of global trade and transport.

**Content**

Characteristics of global trade

- Incoterms
- Customs clearance, documents and export control

Global transport and shipping

- Maritime transport, esp. container handling
- Air transport

Modeling of supply chains

- SCOR model
- Value stream analysis

Location planning in cross-border-networks

- Application of the Warehouse Location Problem
- Transport Planning

Inventory Management in global supply chains

- Stock keeping policies

Inventory management considering lead time and shipping costs

**Media**

presentations, black board

**Literature****Elective literature:**

- Arnold/Isermann/Kuhn/Tempelmeier. HandbuchLogistik, Springer Verlag, 2002 (Neuaufgabe in Arbeit)

- Domschke. Logistik, Rundreisen und Touren, Oldenbourg Verlag, 1982
- Domschke/Drexl. Logistik, Standorte, Oldenbourg Verlag, 1996
- Gudehus. Logistik, Springer Verlag, 2007
- Neumann-Morlock. Operations-Research, Hanser-Verlag, 1993
- Tempelmeier. Bestandsmanagement in Supply Chains, Books on Demand 2006
- Schönsleben. Integrales Logistikmanagement, Springer, 1998

**Remarks**

none



**Course: Size effects in micro and nanostructures materials [2181744]****Coordinators:** P. Gumbsch, D. Weygand, C. Eberl, P. Gruber, M. Dienwiebel**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

The student will be confronted to the limits of classical material behaviour, observed in nano and micrometer sized structured materials. New processing routes, experimental testing methods and modelling tools will be presented.

**Content**

Modern topics in the mechanics of materials are presented.

## 1. Nanotubes

- \* production routes, properties
- \* application

## 2. cermics

- \* defect statistics

## 3. size effect in metallic structures

- \* thin film mechanics

- \* micro pillar

- \* modelling:

discrete dislocation dynamic

## 4. nanocontact:

- \* gecko

- \* hierachical structures

## 5. nanotribology

- \* contact, friction: simple and multiple contacts

- \* radio nucleid technique

**Literature**

Folien

**Course: Fundamentals of Energy Technology [2130927]****Coordinators:** D. Cacuci, F. Badea**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. [129](#))[SP\_15\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Automotive Engineering I [2113805]****Coordinators:** F. Gauterin, H. Unrau**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Verbally

Duration: 45 up to 60 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know the movements and the forces at the vehicle and are familiar with active and passive security. They have proper knowledge about operation of engines and alternative drives, the necessary transmission between engine and drive wheels and the power distribution. They have an overview of the components necessary for the drive and the calculation methods for sizing. They are able to lay out the appropriate modules of a vehicle.

**Content**

1. Driving mechanics: Driving resistances and driving performances, mechanics of the longitudinal and transverse forces, collision mechanics
2. Engine: Classification, comparison processes, real processes, waste gas emission, alternative drives
3. Transmission: Clutches (e.g. friction clutch, visco clutch), transmission (e.g. mechanical transmission, hydraulic fluid transmission)
4. Power transmission and distribution: drive shafts, cardon joints, differentials

**Literature**

1. Reimpell, J.: Fahrwerktechnik: Fahrzeugmechanik, Vogel Verlag, 1992
2. Braes, H.-H.; Seiffert, U.: Handbuch Kraftfahrzeugtechnik, Vieweg&Sohn Verlag, 2005
3. Gnadler, R.: Script to the lecture 'Automotive Engineering I'

**Course: Automotive Engineering II [2114835]****Coordinators:** F. Gauterin, H. Unrau**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have an overview of the modules, which are necessary for the road holding of a motor vehicle and the power transmission between vehicle bodywork and roadway. They have knowledge of different wheel suspensions, the tyres, the steering elements and the brakes. They know different execution forms, the function and the influence on the driving or brake behavior. They are able to construct the appropriate components correctly.

**Content**

1. Chassis: Wheel suspensions (rear axles, front axles, kinematics of axles), tyres, springs, damping devices
2. Steering elements: Steering elements of single vehicles and of trailers
3. Brakes: Disc brake, drum brake, retarder, comparison of the designs

**Literature**

1. Reimpell, J.: Fahrwerktechnik: Grundlagen, Vogel Verlag, 1995
2. Burckhardt, M.: Bremsdynamik und Pkw-Bremsanlagen, Vogel Verlag, 1991
3. Gnadler, R.: Script to the lecture 'Automotive Engineering II'

## Course: Grundlagen der Herstellungsverfahren der Keramik und Pulvermetallurgie [2193010]

**Coordinators:** R. Oberacker

**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

The assessment consists of an oral exam (20-30 min) taking place at the agreed date. The re-examination is offered upon agreement.

### Conditions

None.

### Recommendations

Knowledge of basic material science is assumed

### Learning Outcomes

The students know the basics of characterization of powders, pastes and suspensions. They have a fundamental understanding of the process technology for shaping of particulate systems. They are able to use these fundamentals to design selected wet- and dry forming processes.

### Content

The course covers fundamentals of the process technology for shaping of ceramic or metal particle systems. Important shaping methods are reviewed. The focus is on characterization and properties of particulate systems, and, in particular, on process technology for shaping of powders, pastes, and suspensions.

### Literature

- R.J.Brook: Processing of Ceramics I+II, VCH Weinheim, 1996
- M.N. Rahaman: Ceramic Processing and Sintering, 2nd Ed., Marcel Dekker, 2003
- W. Schatt ; K.-P. Wieters ; B. Kieback. „Pulvermetallurgie: Technologien und Werkstoffe“, Springer, 2007
- R.M. German. “Powder metallurgy and particulate materials processing. Metal Powder Industries Federation, 2005
- F. Thümmeler, R. Oberacker. “Introduction to Powder Metallurgy”, Institute of Materials, 1993

**Course: Fundamentals of refrigeration [22012]****Coordinators:** L. Oellrich, Oellrich**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Fundamentals of catalytic exhaust gas aftertreatment [2134138]****Coordinators:** E. Lox**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination, Duration: 40 min., no auxiliary means

**Conditions**

none

**Recommendations**

Combustion Engines A or B helpful

**Learning Outcomes**

The student get an overview over the scientific fundamentals of the catalytic exhaust gas aftertreatment, as well as the technical, political and economical parameters of its application in engines for passenger cars and HD vehicles.

At first the students find out which emissions are formed in combustion engines, why these emissions are health-related critical and which measures the legislator has established to reduce the emissions.

In the following the assembly of an exhaust gas aftertreatment system is explained.

The economic conditions of this technology are discussed regarding prices and treatment of noble metals.

**Content**

1. kind and source of emissions
2. emission legislation
3. principal of catalytic exhaust gas aftertreatment (EGA)
4. EGA at stoichiometric gasoline engines
5. EGA at gasoline engines with lean mixtures
6. EGA at diesel engines
7. economical basic conditions for catalytic EGA

**Literature**

Lecture notes available in the lectures

1. "Environmental Catalysis" Edited by G.Ertl, H. Knötzinger, J. Weitkamp Wiley-VCH Verlag GmbH, Weinheim, 1999 ISBN 3-527-29827-4
2. "Cleaner Cars- the history and technology of emission control since the 1960s" J. R. Mondt Society of Automotive Engineers, Inc., USA, 2000 Publication R-226, ISBN 0-7680-0222-2
3. "Catalytic Air Pollution Control - commercial technology" R. M. Heck, R. J. Farrauto John Wiley & Sons, Inc., USA, 1995 ISBN 0-471-28614-1
4. "Automobiles and Pollution" P. Degobert Editions Technic, Paris, 1995 ISBN 2-7108-0676-2
5. "Reduced Emissions and Fuel Consumption in Automobile Engines" F. Schaefer, R. van Basshuysen, Springer Verlag Wien New York, 1995 ISBN 3-211-82718-8
6. "Autoabgaskatalysatoren : Grundlagen - Herstellung - Entwicklung - Recycling - Ökologie" Ch. Hagelüken und 11 Mitautoren, Expert Verlag, Renningen, 2001 ISBN 3-8169-1932-4

**Course: Introduction to Microsystem Technology I [2141861]****Coordinators:** A. Last**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes**

The lecture gives an introduction into the basics of microsystems technology. In analogy to processes employed in fabrication of microelectronics circuits the core technologies as well as materials for producing microstructures and components are presented. Finally, various techniques for Silicon micromachining are explained and illustrated with examples for micro-components and micro-systems.

**Content**

- Introduction in Nano- and Microtechnologies
- Silicon and processes for fabricating microelectronics circuits
- Basic physics background and crystal structure
- Materials for micromachining
- Processing technologies for microfabrication
- Silicon micromachining
- Examples

**Literature**

Fundamentals of Microfabrication, M. Madou, CRC Press, Boca Raton 1997.



**Course: Introduction to Microsystem Technology II [2142874]****Coordinators:** A. Last**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes**

The lecture gives an introduction into the basics of microsystems technology. In the first part, methods for lithographic pattern transfer are summarized. Then specific techniques such as the LIGA process, micro-machining, and laser-patterning are explained and examples are given. Finally assembly and packaging methods are presented leading into a discussion of entire microsystems.

**Content**

- Introduction in Nano- and Microtechnologies
- Lithography
- LIGA-technique
- Mechanical microfabrication
- Patterning with lasers
- Assembly and packaging
- Microsystems

**Literature**

Fundamentals of Microfabrication, M. Madou, CRC Press, Boca Raton 1997.

**Course: Foundations of nonlinear continuum mechanics [2181720]****Coordinators:** M. Kamlah**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

Engineering Mechanics - Advanced Mathematics

**Learning Outcomes**

General kinematics of large deformations, general structure of continuum theories

**Content**

- \* Mathematical foundations: tensor algebra, tensor analysis
- \* Kinematics: motion, deformation and strains at large deformations, geometrical linearization
- \* Balance laws: general structure of balance laws, balance laws of continuum mechanics
- \* Special theories of continuum mechanics

**Literature**

lecture notes

**Course: Basics of Technical Logistics [2117095]****Coordinators:** M. Mittwollen, Madzharov**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations**

after each lesson period; oral / written (if necessary) =&gt; (look at "Studienplan Maschinenbau", latest version)

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student:

- knows about processes and machines of technical logistics
- is able to handle fundamental structures and the impacts
- is able to refer to industrially used machines and
- practices the calculation on applying knowledge from lessons.

**Content**

Bases effect model of conveyor machines made for the change of position and orientation; conveyor processes; identification systems; drives; mechanical behaviour of conveyors; structure and function of conveyor machines; elements of intralogistics

sample applications and calculations in addition to the lectures inside practical lectures

**Media**

supplementary sheets, projector, blackboard

**Literature**

Recommendations during lessons

**Course: Fundamentals of Combustion I [2165515]****Coordinators:** U. Maas**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

Based on the explanation of the fundamental concepts and observed phenomena in combustion, this lecture studies the experimental analysis and the mathematical description of laminar and turbulent flames. The lecture aims at giving insights in the fundamental physico-chemical processes during combustion, in particular with regard to technical combustion systems e.g. engines, gas turbines, furnaces.

**Content**

Fundamental concepts and phenomena  
 Experimental analysis of flames  
 Conservation equations for laminar flat flames  
 Thermodynamics of combustion processes  
 Transport phenomena  
 Chemical reactions  
 Chemical kinetics mechanisms  
 Laminar premixed flames  
 Laminar diffusion flames

**Media**

Blackboard and Powerpoint presentation

**Literature**

Lecture notes,

Combustion - Physical and Chemical Fundamentals, Modeling and Simulation, Experiments, Pollutant Formation, authors: U. Maas, J. Warnatz, R.W. Dibble, Springer-Lehrbuch, Heidelberg 1996

**Course: Fundamentals of combustion II [2166538]****Coordinators:** U. Maas**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

Based on the contents of the lecture "Fundamentals of Combustion I", this lecture studies particular issues such as ignition processes, engine knock and pollutant formation.

**Content**

Ignition processes  
 Three dimensional Navier-Stokes equations for reacting flows  
 Tubulent reactive flows  
 Turbulent non-premixed flames  
 Turbulent premixed flames  
 Combustion of liquid and solid fuels  
 Engine knock  
 NOx formation  
 Formation of hydrocarbons and soot

**Media**

Blackboard and Powerpoint presentation

**Literature**

Lecture notes;  
 Combustion - Physical and Chemical Fundamentals, Modeling and Simulation, Experiments, Pollutant Formation;  
 Authors: U. Maas, J. Warnatz, R.W. Dibble, Springer; Heidelberg, Karlsruhe, Berkley 2006

## Course: Basics of Ground Born Guided Systems [19066]

**Coordinators:** E. Hohnecker, P. Gratzfeld, Hohnecker

**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

### Learning Control / Examinations

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

### Conditions

none

### Recommendations

none

### Learning Outcomes

The students know the complexity of “Ground Borne Guided Systems”.

### Content

- Definitions
- Track guidance and vehicle dynamics
- Vehicles
- Alignment and layout of lines
- Track construction

### Media

All slides can be bought.

### Literature

Zilch, Diederichs, Katzenbach (Hrsg.): Handbuch für Bauingenieure, Springer-Verlage 2001

**Course: Optical Flow Measurement: Fundamentals and Applications [2153410]****Coordinators:** F. Seiler**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

Optical measurement techniques are both in science and technology, for example in wind tunnels, a non-negligible tool for experimental determination of the behaviour of fluid flows. The fundamentals necessary for understanding the working mechanisms of the optical techniques presented are explained in detail in this lecture.

Classical as well as modern developments are discussed by means of newest experiments carried out with the shock tunnels of ISL. The methods include tracer scattering on the one hand and information obtained with light passing directly the measuring regime on the other. The light scattering techniques are explained by means of the classical single-beam and cross-beam anemometry as well as by interference velocimetry used for flow velocity measurement. Also the classical tools for flow density measurement, i.e. the Mach/Zehnder and the Differential Interferometer are discussed by means of visualisations of density fields as well as by recent examples of density records. Finally, the CARS-method and the current laser-induced fluorescence (LIF) method are presented.

**Content**

Visualisations techniques

Techniques for local point-wise measurement

Techniques using light scattering methods

Laser-induced fluorescence

**Literature**

H. Oertel sen., H. Oertel jun.: Optische Strömungsmeßtechnik, G. Braun, Karlsruhe

F. Seiler: Skript zur Vorlesung über Optische Strömungsmeßtechnik

**Course: Basics and Methods for Integration of Tires and Vehicles [2114843]****Coordinators:** G. Leister**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

Knowledge in automotive engineering

**Learning Outcomes**

The students are informed about the interactions of tires, chassis and road. They have an overview of the processes regarding the tire development. They have knowledge of the physical relationships.

**Content**

1. The role of the tire in a vehicle
2. Tire geometrie, Package and load capacity, Book of requirement
3. Mobility strategy, Minispare, runflat systems and repair kit.
4. Project management: Costs, weight, planning, documentation
5. Tire testing and tire properties: Forces and Moments
6. Tire modes and sound
7. Tire pressure: Indirect and direct measuring systems
8. Tire testing subjective and objective

**Literature**

Manuscript to the lecture



**Course: Fundamentals for Design of Motor-Vehicles Bodies I [2113814]****Coordinators:** H. Bardehle**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have an overview of the fundamental possibilities for design and manufacture of motor-vehicle bodies. They know the complete process, from the first idea, through the concept to the dimensioned drawings (e.g. with FE-methods). They have knowledge about the fundamentals and their correlations, so that the design of relevant assemblies can be performed to the required demands.

**Content**

1. History and design
2. Aerodynamics
3. Design methods (CAD/CAM, FEM)
4. Manufacturing methods of body parts
5. Fastening technologie
6. Body in white / body production, body surface

**Literature**

1. Automobiltechnische Zeitschrift ATZ, Friedr. Vieweg & Sohn Verlagsges. mbH, Wiesbaden
2. Automobil Revue, Bern (Schweiz)
3. Automobil Produktion, Verlag Moderne Industrie, Landsberg

**Course: Fundamentals for Design of Motor-Vehicles Bodies II [2114840]****Coordinators:** H. Bardehle**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know that, often the design of seemingly simple detail components can result in the solution of complex problems. They have knowledge in testing procedures of body properties. They have an overview of body parts such as bumpers, window lift mechanism and seats. They understand, as well as, parallel to the normal electrical system, about the electronic side of a motor vehicle. They have knowledge in project management.

**Content**

1. Body properties/testing procedures
2. External body-parts
3. Interior trim
4. Compartment air conditioning
5. Electric and electronic features
6. Crash tests
7. Project management aspects, future prospects

**Literature**

1. Automobiltechnische Zeitschrift ATZ, Friedr. Vieweg & Sohn Verlagsges. mbH, Wiesbaden
2. Automobil Revue, Bern (Schweiz)
3. Automobil Produktion, Verlag Moderne Industrie, Landsberg

**Course: Fundamentals in the Development of Commercial Vehicles I [2113812]****Coordinators:** J. Zürn**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have proper knowledge about the process of commercial vehicle development starting from the concept and the underlying original idea to the real design. They know that the customer requirements, the technical realisability, the functionality and the economy are important drivers.

The students are able to develop parts and components. Furthermore they have knowledge about different cap concepts, the interior and the interior design process.

**Content**

1. Introduction, definitions, history
2. Development tools
3. Complete vehicle
4. Cab, bodyshell work
5. Cab, interior fitting
6. Alternative drive systems
7. Drive train
8. Drive system diesel engine
9. Intercooled diesel engines

**Literature**

1. Marwitz, H., Zittel, S.: ACTROS – die neue schwere Lastwagenbaureihe von Mercedes-Benz, ATZ 98, 1996, Nr. 9
2. Alber, P., McKellip, S.: ACTROS – Optimierte passive Sicherheit, ATZ 98, 1996
3. Morschheuser, K.: Airbag im Rahmenfahrzeug, ATZ 97, 1995, S. 450 ff.

**Course: Fundamentals in the Development of Commercial Vehicles II [2114844]****Coordinators:** J. Zürn**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are able to create general vehicle concepts tailored for different areas of application. They know the advantages and disadvantages of different drives. Furthermore they are familiar with components, such as transfer box, propeller shaft, powered and non-powered frontaxle etc. Beside other mechanical components, such as chassis, axle suspension and braking system, also electric and electronic systems are known.

**Content**

1. Gear boxes of commercial vehicles
2. Intermediate elements of the drive train
3. Axle systems
4. Front axles and driving dynamics
5. Chassis and axle suspension
6. Braking System
7. Systems
8. Excursion

**Literature**

1. Schittler, M., Heinrich, R., Kerschbaum, W.: Mercedes-Benz Baureihe 500 – neue V-Motorengeneration für schwere Nutzfahrzeuge, MTZ 57 Nr. 9, S. 460 ff., 1996
2. Robert Bosch GmbH (Hrsg.): Bremsanlagen für Kraftfahrzeuge, VDI-Verlag, Düsseldorf, 1. Auflage, 1994
3. Rubi, V., Striffler, P. (Hrsg. Institut für Kraftfahrwesen RWTH Aachen): Industrielle Nutzfahrzeugentwicklung, Schriftenreihe Automobiltechnik, 1993

**Course: Fundamentals of Automobile Development I [2113810]****Coordinators:** R. Frech**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Winter term	de

**Learning Control / Examinations**

Written examination

Duration: 90 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have an overview of the fundamentals of the development of automobiles. They know the development process, the national and the international legal requirements that are to be met. They have knowledge about the thermo-management, aerodynamics and the design of an automobile.

**Content**

1. Process of automobile development
2. Conceptual dimensioning and design of an automobile
3. Laws and regulations – National and international boundary conditions
4. Aero dynamical dimensioning and design of an automobile I
5. Aero dynamical dimensioning and design of an automobile II
6. Thermo-management in the conflict of objectives between styling, aerodynamic and packaging guidelines I
7. Thermo-management in the conflict of objectives between styling, aerodynamic and packaging guidelines II

**Literature**

The scriptum will be provided during the first lessons

**Course: Fundamentals of Automobile Development II [2114842]****Coordinators:** R. Frech**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Summer term	de

**Learning Control / Examinations**

Written examination

Duration: 90 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students are familiar with the selection of appropriate materials and the choice of adequate production technology. They have knowledge of the acoustical properties of the automobiles, covering both the interior sound and exterior noise. They have an overview of the testing procedures of the automobiles. They know in detail the evaluation of the properties of the complete automobile.

**Content**

1. Application-oriented material and production technology I
2. Application-oriented material and production technology II
3. Overall vehicle acoustics in the automobile development
4. Drive train acoustics in the automobile development
5. Testing of the complete vehicle
6. Properties of the complete automobile
7. Excursion

**Literature**

The scriptum will be provided during the first lessons.

**Course: High Performance Computing [2183721]****Coordinators:** B. Nestler**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	2	Winter term	de

**Learning Control / Examinations**

We regularly discuss exercises at the computer.

At the end of the semester, there will be a written exam.

**Conditions**

None.

**Learning Outcomes**

The students should develop abilities and expertise in the field of concurrent programming, they should be able to use high performance computing resources and the growing performance of multi core processors efficiently. Additionally, they should know different high performance computer architectures and be able to use different parallelization models. Applications from different scientific fields with different requirements are going to be developed to build a base of strategies for problem solving and of thought patterns. The aim is to prepare the students for scientific and industrial tasks in the field of concurrent programming and high performance computing.

**Content**

Topics of the high performance computing course are:

- architectures of parallel platforms
- parallel programming models
- performance analysis of concurrent programs
- parallelization models
- MPI and OpenMP
- Monte-Carlo method
- 1D & 2D heat diffusion
- raycasting
- n-body problem
- simple phase-field models

**Media**

Slides of the lecture, exercise sheets, solution files of the computer exercises.

**Literature**

Lecture Notes; Problem Sheets;

Program templates; Foundations of Multithreaded, Parallel, and Distributed Programming, Gregory R. Andrews; Addison Wesley 2000

## Course: Advanced Methods in Strength of Materials [2161252]

**Coordinators:** T. Böhlke

**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

depending on choice according to actual version of study regulations  
Additives as announced

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The students can effectively apply the methods of advanced strength of materials. The students especially master the description of the strength characteristics of materials, the elastic, plastic and the hardening behaviour of metallic materials. The students can apply the failure description by deformation localization, damage or fracture. The students know the basics of bearing structures.

### Content

- basics of tensor calculus
- elasticity theory
- application of elasticity: linear elastic fracture mechanics
- application of elasticity: bearing structures
- plasticity theory
- application of plasticity: stability of materials

### Literature

Gummert, P.; Reckling, K.-A.: Mechanik. Vieweg 1994. Gross, D.; Seelig, T.: Bruchmechanik. Springer 2002. Hibbeler, R.C: Technische Mechanik 2 - Festigkeitslehre. Pearson Studium 2005. Parkus, H.: Mechanik der festen Körper. Springer 1988.



**Course: Hybrid Engines and Electrical Vehicals [23321]****Coordinators:** M. Doppelbauer**Part of the modules:** SP 12: Automotive Technology (p. [125](#))[SP\_12\_mach], SP 02: Powertrain Systems (p. [112](#))[SP\_02\_mach], SP 31: Mechatronics (p. [145](#))[SP\_31\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2+1	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Hydraulic Fluid Machinery I (Basics) [2157432]****Coordinators:** M. Gabi**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

No tools or reference materials may be used during the exam.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The lecture introduces the basics of Hydraulic Fluid Machinery (pumps, fans, water- and wind-turbines, hydrodynamic transmissions). The different types and shapes are presented. The basic equations for the preservation of mass, momentum and energy are discussed. Velocity schemes in typical cascades are shown, the Euler equation of fluid machinery and performance characteristics are deduced.

Similarities and dimensionless parameters are discussed. Fundamental aspects of operation and cavitation are shown.

**Content**

1. Introduction
2. Basic equations
3. System analysis
4. Elementary Theory (Euler's equation of Fluid Machinery)
5. Operation and Performance Characteristics
6. Similarities, Specific Values
7. Control technics
8. Wind Turbines, Propellers
9. Cavitation
10. Hydrodynamic transmissions and converters

**Literature**

1. Fister, W.: Fluidenergiemaschinen I & II, Springer-Verlag
2. Bohl, W.: Strömungsmaschinen I & II . Vogel-Verlag
3. Gülich, J.F.: Kreiselpumpen, Springer-Verlag
4. Pfeleiderer, C.: Die Kreiselpumpen. Springer-Verlag
5. Carolus, T.: Ventilatoren. Teubner-Verlag
6. Kreiselpumpenlexikon. KSB Aktiengesellschaft
7. Zierep, J., Bühler, K.: Grundzüge der Strömungslehre. Teubner-Verlag

**Course: Hydraulic Fluid Machinery II [2158105]****Coordinators:** S. Caglar, M. Gabi**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

No tools or reference materials may be used during the exam.

**Conditions**

Hydraulic Fluid Machinery I (Basics)

**Recommendations**

none

**Learning Outcomes**

Based on the lecture Fluid Machinery I (Basics, Prof. Gabi) aspects of operation characteristics and design of pumps, fans and turbines are discussed.

**Content**

Rotodynamic pumps and fans of different types of construction

Water turbines

Wind turbines

Hydrodynamic drives

**Literature**

1. Fister, W.: Fluidenergiemaschinen I & II, Springer-Verlag
2. Siegloch, H.: Strömungsmaschinen, Hanser-Verlag
3. Pfeleiderer, C.: Kreiselpumpen, Springer-Verlag
4. Carolus, T.: Ventilatoren, Teubner-Verlag
5. Bohl, W.: Ventilatoren, Vogel-Verlag
6. Raabe, J.: Hydraulische Maschinen, VDI-Verlag
7. Wolf, M.: Strömungskupplungen, Springer-Verlag
8. Hau, E.: Windkraftanlagen, Springer-Verlag

**Course: Hydrodynamic Stability: From Order to Chaos [2154437]****Coordinators:** A. Class**Part of the modules:** SP 41: Fluid Mechanics (p. [157](#))[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content****Literature**

Lecture

**Course: Industrial aerodynamics [2153425]****Coordinators:** T. Breitling**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

This compact lecture deals with flow, mixing and combustion phenomena with significance in vehicle development. A special focus is set on the optimization of external car and truck aerodynamics, thermal comfort in passenger compartments, analyses of cooling flows and improvement of charge motion, mixing and combustion in piston engines.

These fields are explained in their phenomenology, the corresponding theories are discussed and the tools for measurement and simulation are introduced and demonstrated.

The focus of this lecture is on industry relevant methods for analyses and description of forces, flow structures, turbulence, flows with heat transfer and phase transition and reactive flows. In addition an introduction to modern methods in accuracy control and efficiency improvement of numerical methods for industrial use is given.

The integration and interconnection of the methods in the development processes are discussed exemplarily.

An excursion to the DaimlerChrysler wind tunnel and the research and development centers is planned.

**Content**

Einführung

Industriell eingesetzte Strömungsmeßtechnik

Strömungssimulation in der Industrie, Kontrolle des numerischen Fehlers und verwendete Turbulenzmodelle

Kühlströmungen

Strömung, Gemischbildung und Verbrennung bei direkteinspritzenden Dieselmotoren

Strömung, Gemischbildung und Verbrennung bei Ottomotoren

Fahrzeugumströmung

Klimatisierung/Thermischer Komfort

Aeroakustik

Aerodynamik und Höchstleistungsrechnen

**Literature**

keine Angabe

**Course: Industrial Automation Technology [F056]****Coordinators:** NN, Industrie**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Introduction to Industrial Production Economics [2109042]****Coordinators:** S. Dürrschnabel**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

There is the possibility to acquire the so-called "REFA-Grundschein" (non-academic certificat).

**Conditions**

Recommendations for the non-academic certificat "REFA-Grundschein":

- Compulsory attendance during the whole lecture
- Passing the lecture "Arbeitswissenschaft [2109026] at least with the grade 3.0

**Learning Outcomes**

- The students know the possible organisational structures for enterprises.
- The students learn about the importance of process data as basis for efficient work structuring.
- The students are able to execute and evaluate time studies in industry (e.g. REFA).
- The students know different methods for the evaluation of working places.
- The students know basic techniques for the determination of wages.
- The students are able to make a cost calculation for a specific product.

**Content**

- Configuration of the departmental organisation and the process organisation
- Execution and evaluation of time studies
- Actual tools for time studies, e.g. Work Sampling, Methods-Time Measurement, Planned times,
- Evaluation of workplaces and determination of wages
- Cost accounting (including Process costs)

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- REFA – Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Ausgewählte Methoden zur prozessorientierten Arbeitsorganisation. Darmstadt: REFA, 2002.
- SCHLICK, Christopher; BRUDER, Ralph; LUCZAK, Holger: Arbeitswissenschaft. Heidelberg u.a.: Springer, 3rd edition 2010.
- EBEL, Bernd: Produktionswirtschaft. Ludwigshafen am Rhein: Kiehl Friedrich Verlag, 9th edition 2009.

Please refer to the latest edition.



**Course: Occupational Safety and Environmental Protection (in German) [2110037]****Coordinators:** R. von Kiparski**Part of the modules:** SP 03: Work Science (p. 113)[SP\_03\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**Mündliche Prüfung, Dauer: 30 Minuten  
(nur in Deutsch)

Hilfsmittel: keine

**Conditions**

- Compact course (one week full-time)
- Limited number of participants
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

**Recommendations**

- Knowledge of Work Science and Economics is useful

**Learning Outcomes**

The participant can

- explain the importance of occupational safety and environmental protection as well as their connection to each other.
- describe the influence of human behaviour.
- explain the possibilities and limits for an engineer to influence.
- realise if professional help of an expert of other faculties is needed.
- evaluate and present the results of his work.

**Content**

The participants have to solve a specific case study within the field of occupational safety and environmental protection. Therefore, the work in a team. The tasks covers the information research as well as the presentation of the results.

Content:

- Occupational Safety and Safety Engineering
- Environmental Protection within a Production Enterprise
- Health Management

Structure:

- Terminology
- Basics of Occupational Safety and Environmental Protection

- Case Study
- Moderated Processing of a Case Study within a Small Group

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- HACKSTEIN, R.: Arbeitswissenschaft im Umriß, Bd.1 und 2, Essen, 1977.
- HÜBLER, K.-H.; OTTO-ZIMMERMANN, K.: Bewertung der Umweltverträglichkeit. Taunusstein, 1989.
- KERN, P.; SCHMAUDE, M.: Einführung in den Arbeitsschutz für Studium und Berufspraxis. München: Hanser, 2005.
- KIPARSKI, R. v.: Rechtliche Grundlagen der Arbeitssicherheit Praxishandbuch für den Betriebsleiter. WEKA Verlag: Augsburg, 1997.
- GROB, R.: Erweiterte Wirtschaftlichkeits- und Nutzenrechnung. Köln, 1984.
- o.V.: Gefahrstoffverordnung 2005.
- o.V.: Geräte- und Produktsicherheitsgesetz 2004.
- o.V.: Arbeitssicherheitsgesetz 1973.
- o.V.: Arbeitsschutzgesetz 1996.
- o.V.: Berufsgenossenschaftliche Vorschriften und Regeln für Sicherheit- und Gesundheit bei der Arbeit.
- o.V.: Wörterbuch 'Arbeitssicherheit und Gesundheitsschutz' Wiesbaden, 2007.

Please refer to the latest edition.

**Course: Information Systems in Logistics and Supply Chain Management [2118094]****Coordinators:** C. Kilger**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

examination aids: none

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The student:

- knows information systems for logistics processes
- is able to identify the requirements of a supply chain and choose an appropriate information system.

**Content**

- 1) Overview of logistics systems and processes
- 2) Basic concepts of information systems and information technology
- 3) Introduction to IS in logistics: Overview and applications
- 4) Detailed discussion of selected SAP modules for logistics support

**Media**

presentations

**Literature**

Stadtler, Kilger: Supply Chain Management and Advanced Planning, Springer, 4. Auflage 2008

**Remarks**

none

**Course: Informationstechnik in der industriellen Automation [23144]****Coordinators:** P. Bort, Bort**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Informationsverarbeitung in mechatronischen Systemen [2105022]****Coordinators:** M. Kaufmann**Part of the modules:** SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Information Processing in Sensor Networks [24102]****Coordinators:** U. Hanebeck, Hanebeck**Part of the modules:** SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Innovative Nuclear Systems [2130973]****Coordinators:** X. Cheng**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

- oral examination
- duration 20min (dependent on type of examination)

**Conditions**

None.

**Learning Outcomes****Content**

**Course: Integrated measurement systems for fluid mechanics applications [2171486]****Coordinators:** K. Dullenkopf, Mitarbeiter**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	5	Winter / Summer Term	de

**Learning Control / Examinations**

Group colloquia for each topic

Duration: approximately 10 minutes

no tools or reference materials may be used

**Conditions**

none

**Learning Outcomes**

This course provides the opportunity to gain both a theoretical and practical understanding of the fundamentals of computer aided measurements. Each section includes a PC exercise.

**Content**

The laboratory course offers an introduction into the acquisition of basic test data in fluid mechanics applications as well as a basic hands-on training for the application of modern PC based data acquisition methods. The combination of lectures about measurement techniques, sensors, signal converters, I/O systems, bus systems, data acquisition, handling and control routines and tutorials for typical fluid mechanics applications allows the participant to get a comprehensive insight and a sound knowledge in this field. The graphical programming environment LabVIEW from National Instruments is used in this course as it is one of the standard software tools for data acquisition worldwide.

Basic design of measurements systems

- Logging devices and sensors
- Analog to digital conversion
- Program design and programming methods using LabView
- Data handling
- Bus systems
- Design of a computer aided data acquisition system for pressure, temperature and derived parameters
- frequency analysis

**Literature**

Germer, H.; Wefers, N.: Meßelektronik, Bd. 1, 1985

LabView User Manual

Hoffmann, Jörg: Taschenbuch der Messtechnik, 6., aktualisierte. Aufl. , 2011

**Remarks**

Registration during the lecture period via the website.



**Course: Integrated Product Development [2145156]****Coordinators:** A. Albers**Part of the modules:** SP 20: Integrated Product Development (p. 133)[SP\_20\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

oral examination (60 minutes)

combined examination of lectures, tutorials and project work

**Conditions**

The participation in "Integrated Product Development" requires the concurrent participation in lectures (2145156), tutorials (2145157) and project work (2145300).

Due to organizational reasons, the number of participants is limited to 42 persons. Thus a selection has to be made. For registration to the selection process a standard form has to be used, that can be downloaded from IPEK homepage from april to july. The selection itself is made by Prof. Albers in personal interviews.

**Recommendations**

none

**Learning Outcomes**

The lecture mediates on the basis of practical experiences and by means of examples from the Industry, the theory of systematic planning, verification and controlling of development and innovation processes as well as the team oriented employment of effective methods for their efficient support. Strategies of development- and innovation management of the technical system analysis and team leadership will be discussed and trained in workshops. Thus the participants are specifically made familiar with the product development process of medium sized companies.

**Content**

organizational integration: integrated product engineering model, core team management and simultaneous engineering

informational integration: innovation management, cost management, quality management and knowledge management

personal integration: team coaching and leadership management

invited lectures

**Literature**

none

**Remarks**

The lecture starts in first week of October.

**Course: Integrated production planning [2150660]****Coordinators:** G. Lanza**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	6	Summer term	de

**Learning Control / Examinations**

Performance is assessed in the form of one written examination during the lecture-free period. The examination will take place once every semester and can be retaken at every official examination date.

**Conditions**

None.

**Learning Outcomes**

The student

- has knowledge of the content covered by this lecture and understands the challenges and the fields of action of integrated production planning,
- is able to apply the methods of integrated production planning he/she has learned about to new problems,
- is able to analyse and evaluate the suitability of the methods, procedures and techniques he/she has learned about for a specific problem.

**Content**

Planning factories within the context of value networks and integrated production systems (Toyota etc.) requires an integrated perspective for the consideration of all functions included in the “factory” system. This includes the planning of manufacturing systems including the product, the value network and factory production, and the examination of SOPs, the running of a factory and maintenance. Content and theory covered by this lecture are completed with many examples from industry and exercises based on real-life situations and conditions.

Main topics covered by the lecture:

1. The basic principles of production planning
2. Links between product planning and production planning
3. Integrating a production site into a production network
4. Steps and methods of factory planning
5. Approach to the integrated planning of manufacturing and assembly plants
6. Layout of production sites
7. Maintenance
8. Material flow
9. Digital factory
10. Process simulation for material flow optimisation
11. Start-up

**Course: Intermodalität und grenzüberschreitender Schienenverkehr [2114916]****Coordinators:** P. Gratzfeld, R. Grube**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes****Content**

**Course: IT for facility logistics [2118083]****Coordinators:** F. Thomas**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

examination aids: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student:

- knows automation technologie for material flow and the information technology necessary,
- knows how to handle risks of failure,
- knows practical implementations and is able to use his knowledfe for exercises.

**Content**

This lecture, with exercises, treats automation technology in material flow as well as the information technology that has a direct relationship with it. In the first few chapters, an overview is given of the motors and conveying technology elements used in materials handling, and the sensors required for the purpose are explained. The target control types as well as the topic of coding techniques (barcodes etc) are treated in detail. Material flow controls are defined based on

these chapters. Among other things, the functions of a stored-memory controller are explained in this section. Hierarchically classified control structures and

their integration in network structures are considered in detail. The principles of communications systems (bus systems etc.) are supplemented with information on

the use of the Internet as well as data warehousing strategies. An overview of modern logistics systems, especially in stores administration, illustrates new

problem solution strategies in the area of information technology for logistics systems. After an analysis of the causes for system failures, measures are worked

out for reducing the risks of failure. Furthermore, the objectives, task areas as well as various scheduling strategies in the area of transport management and

control are presented. Worthwhile information on Europe-wide logistics concepts round off this practice-oriented lecture series.

The presentation of the lectures will be multimedia-based. Exercises repeat and extend the knowledge principles imparted in the lectures and illustrate the subject with practical examples.

- Electrical drives (DC, AC asynchronous, EC, linear motors)
- Contact-less proximity switches (inductive, capacitive, optical, acoustic)
- Coding technology (target controllers, codes, laser, CCD sensors, reading techniques, mobile data media)
- Material flow control (stored-program controllers, material flow controllers, flexible information systems)

- Communications systems (principles, bus systems, Internet, Data Warehouse)
- Material flow control and administration systems (stores administration, failure safety and data storage)
- Transport management (objectives, components, tasks, task areas, scheduling strategies, stacking management systems)
- Euro-logistics

**Literature**

Detailed script available from Script Sales, updated and enhanced annually.  
CD-ROM with PowerPoint presentation of the lectures and exercises at the end of the semester available from the lecturer, updated and enhanced annually.

**Remarks**

none

**Course: Nuclear Power Plant Technology [2170460]****Coordinators:** T. Schulenberg**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

This lecture is addressed to students of mechanical engineering. It is complementary to other lectures about power plant technologies as well as steam and gas turbines. The objective is to introduce into design and analysis of pressurized water reactors and boiling water reactors. Included are exercises and a visit of a nuclear power plant.

**Content**

Physics of nuclear fission and radioactive decay

Basics of the neutron physics for nuclear reactor design

Thermal-hydraulic analysis of pressurized water reactors and boiling water reactors

Design of main components of the power plant

Dynamics of nuclear power plants

Safety systems

**Literature**

lecture notes

## Course: Cognitive Automobiles - Laboratory [2138341]

**Coordinators:** C. Stiller, M. Lauer, B. Kitt

**Part of the modules:** SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	de

### Learning Control / Examinations

Colloquia, final race

### Conditions

Lectures “Automotive Vision” and “Behaviour Generation for Vehicles” have to be attended in parallel. Basic knowledge of a programming language is a plus.

### Learning Outcomes

The laboratory accompanies the lectures “Automotive Vision” and “Behaviour Generation for Vehicles”. It will provide the opportunity of turning theoretical skills taught in the lecture to practice. The laboratory is divided into four groups with a maximum number of five students in each group. During the lessons you will be supervised by scientific staff.

The lecture addresses students in mechanical engineering and related subjects who intend to get an interdisciplinary knowledge in a state-of-the-art technical domain. Machine vision, vehicle kinematics and advanced information processing techniques are presented to provide a broad overview on “seeing vehicles”. Each group is given the task to extract lane markings from video images and generate a suitable trajectory which the vehicle should follow. Apart from technical aspects in a highly innovative field of automotive technology, participants have the opportunity of gathering important qualifications as i.e. implementation skills, acquisition and comprehension of suitable literature, project and team work.

### Content

1. Lane recognition
2. Object detection
3. Vehicle lateral control
4. Vehicle longitudinal control
5. Collision avoidance

### Literature

TBA

**Course: Cognitive Systems [24572]****Coordinators:** R. Dillmann, Dillmann**Part of the modules:** SP 22: Cognitive Technical Systems (p. [135](#))[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Coal fired power plants [2169461]****Coordinators:** P. Fritz, T. Schulenberg**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The lecture presents the technology of coal fired power plants, which are conventional steam turbine plants as well as advanced combined cycle power plants with integrated coal gasification. It includes combustion systems, steam generators, a short overview over steam turbine technologies, the cooling system and the water supply system as well as the off gas treatment. Coal gasification will be explained with fixed bed, fluidized bed and entrained flow gasifiers. The integrated coal gasification combined cycle includes also the raw gas purification system. In addition, a visit to a coal fired power plant will be offered.

**Content**

Steam turbine plants

Integrated gasification combined cycle power plants

**Literature**

Strauß, K.: Kraftwerkstechnik, Springer Verlag 1998

**Course: Design with Plastics [2174571]****Coordinators:** C. Bonten**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 36: Polymer Engineering (p. 151)[SP\_36\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral duration: 20 - 30 min. aids: none

**Conditions**

none, recomm. 'Polymer Engineering I'

**Learning Outcomes**

In a first step, the students will be enabled to distinguish plastics from other 'classic' materials, like metal, wood and ceramics. They will understand the chemical differences, differences in melt behaviour as well as in solid condition. The students will understand the main plastics processes (injection moulding, extrusion, blow moulding, compression moulding), the main joining techniques (welding, glueing, screws, snapfits) as well as the main rapid prototyping techniques. In the main part of the lecture, the students will get the chance to apply this theoretic background on real plastics parts. The students will be able to discuss plastics parts' economical production with the variety of plastics processing technologies. Also technological risks and counter measures will be discussed. Additionally, the students will be able to decide the right plastics material, the right manufacturing process as well as the right joining technology. Finally, the students will be able to distinguish between good and bad design of plastics parts.

**Content**

Structure and properties of polymeric materials, Properties of the solid body and influences on these, Processing of plastics, Design under consideration of load, manufacturing process, material, Calculation of plastic parts, Integration of function and process steps

**Literature**

Scriptum will be handed out during the lecture. Additional recommendations Bonten: „Kunststofftechnik für Designer“, Bonten: „Produktentwicklung“, Michaeli: 'Introduction into plastics processing', Gebhardt: „Rapid Prototyping“ (all published at Carl Hanser Publishers)

## Course: Lightweight Engineering Design [2146190]

**Coordinators:** A. Albers, N. Burkardt

**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

oral examination

Duration:

20 minutes (Bachelor/Master)

Auxiliary means: none

### Conditions

Compulsory preconditions: none

### Recommendations

None.

### Learning Outcomes

Lightweight design is one of the key technologies in material and energy efficiency as well as environmental and climate protection. The lecture covers diversified fundamentals of lightweight design and their context to the product development process and the associated complex interrelations.

Moreover, this lecture is intended to give students a profound understanding in classical and modern lightweight design. Additionally, guest speakers from industry will present lightweight design from an practical point of view.

### Content

General aspects of lightweight design, lightweight strategies, construction methods, design principles, lightweight construction, stiffening techniques, lightweight materials, virtual product engineering, bionics, joining techniques, validation, recycling

### Media

Beamer

### Literature

- Klein, B.: Leichtbau-Konstruktion. Vieweg & Sohn Verlag, 2007
- Wiedemann, J.: Leichtbau: Elemente und Konstruktion, Springer Verlag, 2006
- Harzheim, L.: Strukturoptimierung. Grundlagen und Anwendungen. Verlag Harri Deutsch, 2008

### Remarks

Lecture slides are available via eLearning-Plattform ILIAS.

**Course: Vibration of continuous systems [2161214]****Coordinators:** H. Hetzler**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam., 30min

**Conditions**

None.

**Learning Outcomes****Content**

This lecture is on vibrations of continuous systems. After an introduction into the topic and a definition of basic concepts and calculation approaches, 1-parametric continua (strings, bars) and 2-parametric continua (membranes, plates) are discussed into detailed. Based on these basic models, a brief outlook to more complex geometries is given. Beyond these basis issues more advanced topics (like elastic rotors) are discussed as well.

**Literature**

Literature recommendations are given in the lecture.

**Course: Correlation Methods in Measurement and Control [2137304]****Coordinators:** F. Mesch**Part of the modules:** SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

no reference materials

**Conditions**

- Fundamentals of the lecture "Measurement and Control Systems"
- Basic background in probability and statistics

**Learning Outcomes**

Description of temporal stochastic processes, correlation and spectral analysis and corresponding estimation methods.

**Content**

1. Introduction
2. Stochastic processes
3. Correlation functions and power density spectra of stationary processes
4. Stochastic processes in linear systems
5. Sampling and smoothing
6. Stochastic processes in non-linear systems
7. Estimation of stochastic parameters
8. Optimal linear systems
9. Signal detection
10. Applications in measurement

**Literature**

- Papoulis, A: Probability, Random Variables, and Stochastic Processes. McGraw-Hill Book

Comp. Newe York, 3. Aufl., 1991

- Brigham, E. O.: The Fast Fourier Transform and its Applications. Prentice-Hall Englewood

Cliffs, New Jersey, 1988

- Umdruck 'Zusammenstellung der wichtigsten Formeln'

**Course: Power and Heat economics [2169452]****Coordinators:** H. Bauer, R. Schiele**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The goal of this lecture is to get in sight into the structure and practice of the power market and to learn about the economic and political aspects of electricity and heat production. Especially engineering students are going to learn not only the technical but the economical issues related to the international power business.

**Content**

Introduction

Overview of the power market in Germany and Europe

Costs of electricity generation

Costs of heat generation

Financing: Analysis of profit, liquidity, balance and return on investment

Cost of power production of different power plants and sensitivities

District heating (Example: Aerea Rhein/Ruhr)

Structure of rates and pricing in the German power market

**Course: Motor Vehicle Laboratory [2115808]****Coordinators:** M. Frey, M. El-Haji**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

Colloquium before each experiment

After completion of the experiments: written examination

Duration: 90 minutes

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students have deepened their knowledge on motor vehicles acquired in lectures and can apply it practically. They have an overview of the applied measuring technique and can execute and analyse measurements for the handling of given problem definitions.

**Content**

1. Determination of the driving resistances of a passenger vehicle on a roller dynamometer; measurement of the engine performance of the test vehicle
2. Investigation of a twin-tube and a single-tube shock absorber
3. Behavior of car tyres under longitudinal forces and lateral forces
4. Behavior of car tires on wet road surface
5. Rolling resistance, energy dissipation and high-speed strength of car tires
6. Investigation of the moment transient characteristic of a Visco clutch

**Literature**

1. Matschinsky, W: Radführungen der Straßenfahrzeuge, Verlag TÜV Rheinland, 1998
2. Reimpell, J.: Fahrwerktechnik: Fahrzeugmechanik, Vogel Verlag, 1992
3. Gnadler, R.: Documents to the Motor Vehicle Laboratory

**Course: Cooling of thermally high loaded gas turbine components [2170463]****Coordinators:** H. Bauer, A. Schulz**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

Auxiliary: no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

Hot gas temperatures of modern gas turbine engines exceed the maximum tolerable material temperatures by several hundreds of K. To ensure reliability of lifetime, complex cooling technology must be applied. Various cooling methods will be introduced in this lesson. Specific pros and cons will be identified and new concepts for further improvement of cooling will be discussed. Furthermore, the fundamentals of forced convection heat transfer and film cooling will be imparted and a simplified design process of a cooled gas turbine components will be demonstrated. Finally, experimental and numerical methods for the characterization of heat transfer will be presented.

**Content**



**Course: Artificial Organs [2106007]****Coordinators:** G. Bretthauer**Part of the modules:** SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Micro manufacturing laboratory [2149670]****Coordinators:** V. Schulze, C. Ruhs**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	5	Winter term	de

**Learning Control / Examinations**

Participate the practice tests and complete the colloquia successfully.

**Conditions**

None.

**Recommendations**

Knowledge in CAD and machining technologies are usefule.

**Learning Outcomes**

The microproduction technique laboratory teaches basic knowledge in the subject of micro production and of the whole process chain for the manufacturing of smallest parts using molding processes

**Content**

Following manufacturing technologies will be taught:

Micromilling

Micro-EDM

Microlaserablation

LIGA

Micromolding

Micrometrology

As an example for the process chain, a demonstrator will be designed, developed and produced.

**Literature**

None.

**Course: Warehousing and distribution systems [2118097]****Coordinators:** K. Furmans, C. Huber**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

**Conditions**

none

**Recommendations**

logistics lecture

**Learning Outcomes**

The student:

- understands material and information processes in warehouse and distribution systems
- he is able to evaluate them quantitatively.

**Content**

- Control and organisation of distribution centers
- Analytical models for analysing and dimensioning of warehouse systems
- Distribution Center Reference Model (DCRM)
- Lean Distribution
- The processes from receiving to shipping
- Planning and controlling
- Distribution networks

**Media**

presentations, black board

**Literature****ARNOLD, Dieter, FURMANS, Kai (2005)**

Materialfluss in Logistiksystemen, 5. Auflage, Berlin: Springer-Verlag

**ARNOLD, Dieter (Hrsg.) et al. (2008)**

Handbuch Logistik, 3. Auflage, Berlin: Springer-Verlag

**BARTHOLDI III, John J., HACKMAN, Steven T. (2008)**

Warehouse Science

**GUDEHUS, Timm (2005)**

Logistik, 3. Auflage, Berlin: Springer-Verlag

**FRAZELLE, Edward (2002)**

World-class warehousing and material handling, McGraw-Hill

**MARTIN, Heinrich (1999)**

Praxiswissen Materialflußplanung: Transport, Hanshaben, Lagern, Kommissionieren, Braunschweig, Wiesbaden: Vieweg

**WISSER, Jens (2009)**

Der Prozess Lagern und Kommissionieren im Rahmen des Distribution Center Reference Model (DCRM); Karlsruhe : Universitätsverlag

A comprehensive overview of scientific papers can be found at:

**ROODBERGEN, Kees Jan (2007)**

Warehouse Literature

**Remarks**

none

**Course: Laser in automotive engineering [2182642]****Coordinators:** J. Schneider**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination (30 min)

no tools or reference materials

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Based on a short description of the physical basics of laser technology the lecture reviews the most important high power lasers and their various applications in automotive engineering.

**Content**

physical basics of laser technology

laser beam sources (Nd:YAG-, CO<sub>2</sub>-, diode-laser)

beam properties, guiding and shaping

basics of materials processing with lasers

laser applications in automotive engineering

economical aspects

safety aspects

**Literature**

W. M. Steen: Laser Material Processing, 2010, Springer

F. K. Kneubühl, M. W. Sigrist: Laser, 2008, Vieweg+Teubner

H. Hügel, T. Graf: Laser in der Fertigung, 2009, Vieweg+Teubner

R. Poprawe: Lasertechnik für die Fertigung, 2005, Springer

W. T. Silfvast: Laser Fundamentals, 2008, Cambridge University Press

J. Schneider: Skript zur Vorlesung „Physikalische Grundlagen der Lasertechnik“

**Course: Leadership and Product Development [2145184]****Coordinators:** A. Ploch**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations**

oral exam

**Conditions**

Compulsory preconditions: none

**Learning Outcomes**

The target of the lecture is to convey the main elements of leadership theories, methods and management development basics as well as the bordering topics of change management, intercultural competences, team work and corporate governance.

**Content**

- Leadership theories
- Management tools
- Communication as management tool
- Change management
- Management development and MD-Programs
- Assessment center and management audits
- Team work, team development und team roles
- Intercultural competences
- Leadership and ethics, Corporate Governance
- Executive Coaching

Lectures of industrial experts

**Course: Laboratory Exercise in Energy Technology [2171487]****Coordinators:** H. Bauer, U. Maas, K. Dullenkopf, H. Wirbser**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	4	Winter / Summer Term	de

**Learning Control / Examinations**

Discussion of the documented results with the assistants

Duration: 30 minutes

no tools or reference materials may be used

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

This lab class on energy technology provides all interested students the opportunity to learn about scientific research. Students participate in selected current projects. Experimental, design and theoretical tasks are offered. The lab class is concluded with an evaluation and written documentation of the results.

**Content**

- Micro gas turbine
- Several test rigs for the investigation of heat transfer at thermally high loaded components
- Optimization of components of the internal air and oil system
- Characterization of spray diffusors
- Investigation of pollutant and noise emission as well as reliability and material deterioration
- Exhaust gas treatment
- Exhaust gas turbocharger

**Remarks**Online registration within the first two weeks of the lecture periode at: <http://www.its.kit.edu>

**Course: Logistics - organisation, design and control of logistic systems [2118078]****Coordinators:** K. Furmans**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

examination aids: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student:

- has the basis knowledge necessary to understand logistic systems,
- he knows algorithms and is able to apply them to logistic problems.

**Content**

multistage logistic process chains  
 transport chain in logistic networks  
 distribution processes  
 distribution centers  
 logistics of production systems  
 dependencies between production and road traffic  
 information flow  
 cooperative strategies (like kanban, just-in-time, supply chain management)

**Media**

presentations, black board

**Literature**

None.

**Remarks**

none



**Course: Automotive Logistics [2118085]****Coordinators:** K. Furmans**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student:

- knows about essential logistic questions, in a complex production network. As an example the automobile industry is used.
- is able to apply practical solutions for logistic problems in this area.

**Content**

- Logistic questions within the automobile industry
- basic model of automobile production and distribution
- relation with the suppliers
- Disposition and physical execution
- Vehicle production in the interaction of shell, paint shop and assembly
- Sequence planning
- Assembly supply
- vehicle distribution and linkage with selling processes
- Physical execution, planning and control

**Media**

presentations, black board

**Literature**

None.

**Remarks**

none

**Course: Airport logistics [2117056]****Coordinators:** A. Richter**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The student:

- knows material handling and informations technology activities on airports
- has an overview of air traffic and the legal situation.

**Content**

Introduction  
 airport installations  
 luggage transport  
 passenger transport  
 security on the airport  
 legal bases of the air traffic  
 freight on the airport

**Media**

presentations

**Literature**

None.

**Remarks**

none

**Course: Localization of Mobile Agents [24613]****Coordinators:** U. Hanebeck, Hanebeck**Part of the modules:** SP 22: Cognitive Technical Systems (p. [135](#))[SP\_22\_mach], SP 40: Robotics (p. [155](#))[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Machine Vision [2137308]****Coordinators:** C. Stiller, M. Lauer**Part of the modules:** SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

no reference materials

**Conditions**

Basic studies and preliminary examination; fundamentals in measurement, system and control theory, e.g. from the lecture "Measurement and Control Systems"

**Learning Outcomes**

Machine vision (or computer vision) describes the computer supported solution of visual tasks similar to a human. The technical domain machine vision incorporates numerous research areas like optics, digital image processing, 3D measurement technology and pattern recognition. One main focus is image understanding having the goal to gather the meaning of an image and draw conclusions from this semantic meaning. The subjects in the course machine vision are similar to the standard image processing procedure. The students shall acquire an overview on major Machine Vision methods and gather practical experience from computer exercises and experiments.

**Content**

1. Illumination
2. Image acquisition
3. Image preprocessing
4. Feature extraction
5. Stereo Vision
6. Robust parameter estimation
7. Classification and interpretation

**Literature**

Main results are summarized in pdf-file. Further recommendations will be presented in the lecture.

**Course: Magnet Technology of Fusion Reactors [2190496]****Coordinators:** W. Fietz, K. Weiss**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2		

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Magnetohydrodynamics [2153429]****Coordinators:** L. Bühler**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral,  
Duration: 30 minutes  
No auxiliary means

**Conditions**

none

**Learning Outcomes**

The lecture gives an introduction to magnetohydrodynamics for students in mechanical engineering, physics or mathematics. Insight is provided into the interaction of electro- and fluid dynamics that is required for modeling of magnetohydrodynamic flows in engineering applications or for phenomena in geo and astrophysics.

**Content**

- Introduction
- Basics of electro and fluid dynamics
- Exact solutions, Hartmann flow, pump, generator, channel flows
- Inductionless approximation
- Developing flows, change of cross-section, variable magnetic fields
- Alfvén waves
- Stability, transition to turbulence
- Liquid dynamos

**Literature**

U. Müller, L. Bühler, 2001, Magnetofluidynamics in Channels and Containers, ISBN 3-540-41253-0, Springer  
 R. Moreau, 1990, Magnetohydrodynamics, Kluwer Academic Publisher  
 P. A. Davidson, 2001, An Introduction to Magnetohydrodynamics, Cambridge University Press  
 J. A. Shercliff, 1965, A Textbook of Magnetohydrodynamics, Pergamon Press

**Course: Service Operations Management [2110031]****Coordinators:** G. Zülch**Part of the modules:** SP 16: Industrial Engineering (p. 130)[SP\_16\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	en

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in English)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Depened understanding of industrial engineering
- Some knowledge about service organisations
- Basics of mathematical statistics

**Learning Outcomes**

The lecture focuses on aspects on how to analyse, control and plan operations in service and administration. Operations Management is concerned with the design, planning control and improvement of an organisation's resources and processes to produce goods or services for customers. Service engineering is occupied with development and design of services using adequate process models methodologies and tools. Administration covers the necessary task of steering, maintaining and controlling in order to organize human life and society with respect to individual performance and all liabilities derived from them. It includes also the definition and realization of common goals and objectives.

Learning objectives:

- Insights into significance, objectives, and roles of service enterprises
- Knowledge about analysis, design control, and assessment of service operations
- Initial knowledge about approaches to perpetual improvement

**Content**

1. Significance of services and administration
2. Definition and general model
3. Strategic roles and objectives
4. Analysis of service operations
5. Design of service operations
6. Control of service workload
7. Quality planning and control
8. Assessing and improving services

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- FITZSIMMONS, James A.; FITZSIMMONS, Mona J.: Service Management. New York NY: McGraw-Hill/Irwin, 5th ed. 2005.
- KRAJEWSKI, Lee J.; RITZMAN, Larry P.: Operations Management. Reading MA et al.: Addison-Wesley Publishing, 4th ed. 1996; 7th ed. 2004.
- SCHMENNER, Roger W.: Service Operations Management. Englewood Cliffs NJ: Prentice Hall, 1995.
- SLACK, Nigel; CHAMBERS, Stuart; HARLAND, Christine et al.: Operations Management. London et al.: Financial Times, Pitman Publishing, 2nd ed. 1998.
- SLACK, Nigel; CHAMBERS, Stuart; JOHNSTON, Robert et al.: Operations Management. London: Financial Times, Prentice Hall, 4th ed. 2003.

Please refer to the latest edition.



## Course: Leadership and Conflict Management (in German) [2110017]

**Coordinators:** H. Hatzl

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Compact course
- Limited number of participants
- Students of the International Department will be preferred
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

### Recommendations

- Knowledge of Work science and economics is usefull

### Learning Outcomes

- Knowledge about techniques for management and leadership
- Preparation for the management and leadership in the job

### Content

1. Introduction to the course
2. Goal definition and goal achievement
3. Management techniques within planning
4. Communication and information
5. Decision-making
6. Leadership and co-operation
7. Self management
8. Conflict management
9. Case studies

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:

- ALLHOFF, D.-W.; ALLHOFF, W.: Rhetorik und Kommunikation. Regensburg: Bayerischer Verlag für Sprechwissenschaft, 2000.
- ARMSTRONG, M.: Führungsgrundlagen. Wien, Frankfurt/M.: Ueberreuter, 2000.
- BUCHHOLZ, G.: Erprobte Management-Techniken. Renningen-Malmsheim : expert-Verlag, 1996.
- RICHARDS, M. D.; GREENLAW, P. S.: Management Decision Making. Homewood: Irwin, 1966.
- SCHNECK, O.: Management-Techniken, Frankfurt/M., New York: Campus Verlag, 1996.

Please refer to the latest edition.

**Course: Machine Dynamics [2161224]****Coordinators:** C. Proppe**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

Written examination (compulsory subject), auxiliary means: own manuscripts  
 Oral examination (optional subject) , no auxiliary means allowed

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

Application of engineering-oriented calculation methods in order to model and to understand dynamic effects in rotating machinery, e.g., runup, stationary operation of rigid rotors including balancing, transient and stationary behavior of flexible rotors, critical speeds, dynamics of slider-crank mechanisms, torsional oscillations.

**Content**

1. Introduction
2. Machine as mechatronic system
3. Rigid rotors: equations of motion, transient and stationary motion, balancing
4. Flexible rotors: Laval rotor (equations of motion, transient and stationary behavior, critical speed, secondary effects), refined models)
5. Slider-crank mechanisms: kinematics, equations of motion, mass and power balancing

**Literature**

Biezeno, Grammel: Technische Dynamik, 2. Edition, 1953

Holzweißig, Dresig: Lehrbuch der Maschinendynamik, 1979

Dresig, Vulfson: Dynamik der Mechanismen, 1989

**Course: Machine Dynamics II [2162220]****Coordinators:** C. Proppe**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations**

oral exam, no auxiliary means allowed

**Conditions**

none

**Recommendations**

Machine Dynamics

**Learning Outcomes**

Ability to build detailed models in the machine dynamics: Continuum models, fluid structure interaction, stability analyses

**Content**

- hydrodynamic bearings
- rotating shafts in hydrodynamic bearings
- belt drives
- vibration of turbine blades

**Literature**

R. Gasch, R. Nordmann, H. Pfützner: Rotordynamik, Springer, 2006

**Course: Material flow in logistic systems [2117051]****Coordinators:** K. Furmans**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

**Conditions**

none

**Recommendations**Recommended compulsory optional subject:  
Stochastics in mechanical engineering**Learning Outcomes**

The student:

- understands material flow processes and knows how to plan material flow systems,
- is able to model material flow systems in simple models,
- he knows how to determine essential performance indicators like throughput, utilization, etc.

**Content**

- elements of material flow systems (conveyor elements, fork, join elements)
- models of material flow networks using graph theory and matrices
- queueing theory, calculation of waiting time, utilization
- warehouseing and order-picking

**Media**

presentations, black board, book

**Literature****Arnold, Dieter; Furmans, Kai** : Materialfluss in Logistiksystemen; Springer-Verlag Berlin Heidelberg, 2009**Remarks**

none

**Course: Materials and processes for the lightweight production of car bodies [2149669]****Coordinators:** H. Haepf**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral Examination

**Conditions**

None.

**Learning Outcomes**

Teaching of practical experience in the manufacture for automotive lightweight construction, with special consideration of metallic lightweight materials and innovative manufacturing processes.

**Content**

1. Introduction
  - Motivation / Goals for the weight reduction of car body constructions
2. options to reduce vehicle weight
  - lightweight with materials, lightweight production, lightweight construction, concept lightweight and form lightweight
3. Lightweight Materials
  - Requirements for lightweight construction materials from the perspective of vehicle development
  - Requirements for lightweight construction materials from the viewpoint of production
  - Development of materials for steel, aluminum and magnesium
  - Plastics for the vehicle structure and the outer body
4. Production Lightweight
  - Joining in the body with special reference to composite construction
  - Quality assurance of joining
5. Corrosion protection components for body weight reduction
  - Corrosion protection on the substrate production
  - Corrosion protection materials / procedures in vehicle painting
6. Summary / Outlook

**Literature**

lecture notes (download)

**Course: Mathematical Foundation for Computational Mechanics [2162240]****Coordinators:** E. Schnack**Part of the modules:** SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The aim is the efficient and targeted application of mathematical methods for modern numerics in mechanical engineering. Students will gain fundamental knowledge of mathematical methods for variational calculus for elastic, dynamic and multi-field continuum calculations. They will gain knowledge of functional analysis which will enable them to understand error estimations in the finite element method (FEM) and the boundary element method (BEM).

**Content**

Variational formulations. Functional analysis. Lagrange d process. Various function space definitions relating to the elasticity and dynamics of the mechanics. Measurements which enable the field calculation to be defined in applications.

**Literature**

Script (available in administration office, building 10.91, rm. 310).

**Course: Mathematical Methods in Dynamics [2161206]****Coordinators:** C. Proppe**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

written examination (compulsory subject), auxiliary means: own manuscripts allowed  
 oral examination (optional subject) no auxiliary means allowed

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The students know the mathematical methods of dynamics precisely. They are able to use the basic mathematical methods for modelling the dynamical behaviour of elastic and rigid bodies.

The students have a basic understanding of the description of kinematics and kinetics of bodies. They also master the alternative formulations based on weak formulations and variational methods and the approximate solution methods for numerical calculations of the moving behaviour of elastic bodies.

**Content**

Dynamics of continua:

Concept of continuum, geometry of continua, kinematics and kinetics of continua

Dynamics of rigid bodies:

Kinematics and kinetics of rigid bodies

Variational principles:

Principle of virtual work, variational calculations, Principle of Hamilton

Approximate solution methods:

Methods of weighted residuals, method of Ritz

Applications

**Literature**

Lecture notes (available online)

J.E. Marsden, T.J.R. Hughes: Mathematical foundations of elasticity, New York, Dover, 1994

P. Haupt: Continuum mechanics and theory of materials, Berlin, Heidelberg, 2000

M. Riemer: Technische Kontinuumsmechanik, Mannheim, 1993

K. Willner: Kontinuums- und Kontaktmechanik : synthetische und analytische Darstellung, Berlin, Heidelberg, 2003

J.N. Reddy: Energy Principles and Variational Methods in applied mechanics, New York, 2002

A. Boresi, K.P. Chong, S. Saigal: Approximate solution methods in engineering mechanics, New York, 2003



## Course: Mathematical Methods in Strength of Materials [2161254]

**Coordinators:** T. Böhlke

**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

depending on choice according to actual version of study regulations  
Additives as announced

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

The students can effectively and precisely apply the mathematical methods of strength of materials. They master the basic principles of tensor algebra and tensor analysis for a continuum mechanical modelling of materials. They know how to apply methods of continuum mechanics for dimensioning of work pieces.

### Content

Tensor algebra

- vectors; basis transformation; dyadic product; tensors of 2nd order
- properties of 2nd order tensors: symmetry, anti-symmetry, orthogonality etc.
- eigenvalue problem, theorem of Cayley-Hamilton, invariants; tensors of higher order
- tensor algebra in curvilinear coordinate systems
- tensor analysis in curvilinear coordinate systems
- Differentiation of tensor functions

Application of tensor calculus in strength of materials

- kinematics of infinitesimal and finite deformations
- transport theorem, balance equations, stress tensor
- theory of elasticity
- thermo-elasticity
- theory of plasticity

### Literature

lecture notes

Bertram, A.: Elasticity and Plasticity of Large Deformations - an Introduction. Springer 2005.

Liu, I-S.: Continuum Mechanics. Springer, 2002.

Schade, H.: Tensoranalysis. Walter de Gruyter, New York, 1997.

Wriggers, P.: Nichtlineare Finite-Element-Methoden. Springer, 2001.

**Course: Mathematical methods of vibration theory [2162241]****Coordinators:** W. Seemann**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

**Learning Control / Examinations**

written (compulsory subject), oral (optional subject)

Duration: 3 hours (compulsory subject), 30 minutes (optional subject), 20 minutes (major subject)

Allowed during exam: own scripts, literature (compulsory subject), none (optional subject or major subject)

**Conditions**

Technische Mechanik III, IV / Engineering Mechanics III, IV

**Learning Outcomes**

The course presents several mathematical methods to analyze dynamical systems in the time and the frequency domain. In the first part, methods to solve ordinary single differential equations are discussed where attention is focused to non-periodic excitation. Systems of ordinary differential equations are considered next. Also partial differential equations (including the derivation of boundary value problems by Hamilton's principle) are treated. Analytical methods are emphasized but some selected approximate methods are dealt with as well. An introduction into the dynamic stability theory is also given.

**Content**

Linear, time-invariant, ordinary single differential equations: homogeneous solution; harmonic, periodic and non-periodic excitations; Duhamel's integral; Fourier and Laplace transform; introduction into the theory of distributions; Systems of ordinary differential equations: matrix notation, eigenvalue theory, fundamental matrix, forced vibrations via modal expansion and transition matrix; Introduction into the dynamic stability theory; Partial differential equations: solution in product form, eigenvalue theory, modal expansion using Ritz series; Variational methods, Hamilton's principle, boundary value problems representing vibrating continua; Perturbation methods

**Literature**

Riemer, Wedig, Wauer: Mathematische Methoden der Technischen Mechanik

**Course: Mathematical Methods in Fluid Mechanics [2154432]****Coordinators:** A. Class**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

written

Duration: 3 hours

Aux. means: formules, pocket calculator

**Conditions**

None.

**Learning Outcomes**

The students can apply the mathematical methods of Dynamics effectively and precise.

They're able to use the basic mathematical methods for analytical and numerical modelling of the non linear behaviour moving fluids.

The students have a basic understanding of the procedures to describe, simplify and solve the Navier-Stokes equations by analytical integration, linearisation and important approximate solution methods (Finite Differences, Finite Volumes) for numerical calculations of the behaviour of flows.

In the accompanying tutorial 21433 the application of the methods can be trained.

**Content**

1.2 Regions of Flow

4.1.2 Linearisation

4.2.3 Finite Differences Method, Convergence, Stability

4.2.4 Finite Volume Method

5. Fluid Mechanical Applications

3.2.2 Reynolds Equations

3.2.3 Basic Turbulence Modelling

Numbering according to Lehrbuch Strömungsmechanik

**Literature**

Oertel, H., Böhle, M.: Strömungsmechanik, Vieweg-Verlag, 2006

Oertel, H., Dohrmann, U., Böhle, M.: Übungsbuch Strömungsmechanik, Vieweg-Verlag, 2006

Oertel, H., Laurien, E.: Numerische Strömungsmechanik, Vieweg Verlag 2003

## Course: Mathematical Methods in Structural Mechanics [2162280]

**Coordinators:** T. Böhlke

**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

depending on choice according to actual version of study regulations  
Additives as announced

### Conditions

None.

### Recommendations

None.

### Learning Outcomes

Their students can effectively and precisely apply the mathematical methods of structural mechanics. They master the basic principles of variational calculus and the variational principles of mechanics. They know different homogenization methods in order to describe materials with microstructure.

### Content

Basics of variational calculus

- functionals; Frechet-differential; Gateaux-differential; maximum or minimum problems
- lemma of variational calculus and Lagrange delta-process; Euler-

Lagrange-equations

Applications: Principals of continuums mechanics

- variational principals in mechanics; variational formulation of boundary value problem of elastostatic
- method of Ritz; finite element method

Applications: Homogenization methods for materials with microstructure

- mesoscopic and macroscopic stress and strain measures
- Homogenization of elastic properties I: elementary Voigt and Reuss bounds; Hashin-Shtrikman bounds
- Homogenization of elastic properties II: estimation of effective elastic properties

### Literature

Vorlesungsskript

Gummert, P.; Reckling, K.-A.: Mechanik. Vieweg 1994.

Gross, D., Seelig, T.: Bruchmechanik – Mit einer Einführung in die Mikromechanik. Springer 2002.

Klingbeil, E.: Variationsrechnung, BI Wissenschaftsverlag, 1977

Torquato, S.: Random Heterogeneous Materials. Springer, 2002.

**Course: Mathematical models in Mechanics [F095]****Coordinators:** C. Wieners, Wieners**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. [144](#))[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Mathematical models and methods in combustion theory [2165525]****Coordinators:** V. Bykov, U. Maas**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

The aim of this lecture consists in giving insights in the fundamental concepts of the modeling of reacting flows. Moreover an introduction to the mathematical methods of the analysis of those models as well as the analysis of the properties of their solution will be given.

**Content**

The lecture shall introduce the basics of the mathematical modeling and the analysis of reacting flows. The fundamental methods of the modeling of combustion processes are outlined and asymptotical methods, which deliver reasonable approximations for numerous combustion processes will be applied. Further more examples of simplified models for the description of autoignition, explosions, flame quenching and detonations will be discussed. Furthermore the main analytical methods will be illustrated using simple examples.

**Literature**

Combustion Theory, F A Williams, (2nd Edition), 1985, Benjamin Cummins.

Combustion - Physical and Chemical Fundamentals, Modeling and Simulation, Experiments, Pollutant Formation, J. Warnatz, U. Mass and R. W. Dibble, (3rd Edition), Springer-Verlag, Heidelberg, 2003.

The Mathematical Theory of Combustion and Explosions, Ya.B. Zeldovich, G.I. Barenblatt, V.B. Librovich, G.M. Makhviladze, Springer, New York and London, 1985.

**Course: Mechanics of laminated composites [2161983]****Coordinators:** E. Schnack**Part of the modules:** SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

In the first part of the course the students are introduced to the definition of modern composites. The terms 'lamina', 'laminae' and 'laminated' are explained in detail with reference to examples. The students are then able to classify modern composites, particularly when they use these materials to design machine structures. As by definition the material data are directionally dependent, different transformations are discussed so that the students can understand the structural behaviour and participate in the design of the materials.

**Content**

Definition of composites, definition of static and kinematic groups. Definition of material laws. Transformation of the state values of composites and transformation of the material properties for the coordinate systems in the design of machine structures.

**Literature**

Lecture notes (available in the administration office, building 10.91, rm. 310)

**Course: Mechanics and Strengths of Polymers [2173580]****Coordinators:** B. von Bernstorff (Graf), von Bernstorff**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 36: Polymer Engineering (p. 151)[SP\_36\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations**

oral examination

Duration: 20 - 30 minutes

no notes

**Conditions**

basic knowledge in materials science (e.g. lecture materials science I and II)

**Learning Outcomes**

Introduction to molecular structure, morphology and process parameters and their influence on the mechanics, strength and failure mechanisms of polymeric materials and composites. The strength and design of engineering parts exposed to complex loadings and loading histories will be derived.

**Content**

Molecular structure and morphology of polymers, temperature- and time dependency of mechanical behavior, viscoelasticity, time/temperature- superposition principle, yielding, crazing and fracture of polymers, failure criteria, impact and dynamic loading, corresponding principle, tough/brittle-transition, introduction to the principles of fiber reinforcement and multiple cracking in composites

**Literature**

A literature list, specific documents and partial lecture notes shall be handed out during the lecture.



**Course: Mechanics in Microtechnology [2181710]****Coordinators:** C. Eberl, P. Gruber**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

Understanding of:

- Mechanical phenomena in Small dimensions
- Material science and engineering for microsystems
- Mechanical micro-sensors
- Micro-actuators

**Content**

1. Introduction: Application and Processing of Microsystems
2. Scaling Effects
3. Fundamentals: Stress and Strain, (anisotropic) Hooke's Law
4. Fundamentals: Mechanics of Beams and Membranes
5. Thin Film Mechanics: Origin and Role of Mechanical Stresses
6. Characterization of Mechanical Properties of Thin Films and Small Structures: Measurement of Stresses and Mechanical Parameters such as Young's Modulus and Yield Strength; Thin Film Adhesion and Stiction
7. Transduction: Piezo-resistivity, Piezo-electric Effect, Electrostatics,...
8. Aktuation: Inverse Piezo-electric Effect, Shape Memory, Elektromagnetic Actuation,...

**Literature**

Folien,

1. M. Ohring: „The Materials Science of Thin Films“, Academic Press, 1992
2. L.B. Freund and S. Suresh: „Thin Film Materials“
3. M. Madou: Fundamentals of Microfabrication“, CRC Press 1997
4. M. Elwenspoek and R. Wiegink: „Mechanical Microsensors“ Springer Verlag 2000
5. Chang Liu: Foundations of MEMS, Illinois ECE Series, 2006

**Course: Laboratory mechatronics [2105014]****Coordinators:** A. Albers, G. Bretthauer, C. Proppe, C. Stiller**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations**

Certification of participation or oral examination depending on the "Studienplan" resp. "Prüfungs- und Studienordnung (SPO)" / IPEK: partial examination with grade

**Conditions**

Compulsory preconditions: none

**Learning Outcomes**

A manipulator as an exemplary mechatronic system is used to practise the contents of the stage II - lectures on mechatronics. The laboratory course comprises simulation, bus communication, measurement instrumentation, control engineering and programming. Instead of separate experiments the laboratory course continuously handles with the several aspects of the manipulator system. The final aim is to integrate the different subsystems to a working compound system.

**Content**

## Part I

Control, programming and simulation of robots  
 CAN-Bus communication  
 Image processing / machine vision  
 Dynamic simulation of robots in ADAMS

## Part II

Solution of a complex problem in team work

**Literature**

Manuals for the laboratory course on Mechatronics

**Course: Medizinische Trainingssysteme [2105023]****Coordinators:** U. Kühnapfel, Kühnapfel**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Mensch-Maschine-Interaktion [24659]****Coordinators:** Burghart**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Men-Machine-Systems in Automation Technology [24648]****Coordinators:** E. Peinsipp-Byma, O. Sauer, Sauer, Peinsipp-Byma**Part of the modules:** SP 04: Automation Technology (p. [114](#))[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Measurement II [2138326]****Coordinators:** C. Stiller**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

Duration: 30 minutes

no reference material

**Conditions**

Fundamentals in measurement, system and control theory, e.g. from the lecture "Measurement and Control Systems"

**Learning Outcomes**

The capabilities of modern sensor technology pave the way for novel applications in engineering. Especially digital measurement techniques may be used even in very complex environments and thus have strong impact on technological progress. Stochastic models of measurement processes form the basis for meaningful information processing and provide a valuable tool for engineering. This interdisciplinary lecture addresses students in mechanical engineering and related subjects. The lecture gives an overview of digital technology and stochastics. These areas form the basics of estimation methods that can be embedded elegantly in the theory of state observers. Applications in signal processing for modern environmental perception (video, Lidar, Radar) illustrate the discussed subjects.

**Content**

1. Amplifiers
2. Digital technology
3. Stochastic modeling for measurement applications
4. Estimation
5. Kalman Filter
6. Environmental perception

**Literature**

Various Scripts

**Course: Analysis tools for combustion diagnostics [2134134]****Coordinators:** U. Wagner**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination, Duration: 0,5 hours, no auxiliary means

**Conditions**

none

**Recommendations**

Combustion Engines A helpful

**Learning Outcomes**

The students get to know state-of-the-art methods to analyse the process in combustion engines. Both, special measuring techniques such as optical and laser analysis and thermodynamical modelling of the engine process is covered.

**Content**

energy balance at the engine  
 energy conversion in the combustion chamber  
 thermodynamics of the combustion process

flow velocities

flame propagation

special measurement techniques

**Literature**

Lecture notes available in the lectures

## Course: Methodic Development of Mechatronic systems [2145180]

**Coordinators:** A. Albers, W. Burger

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral examination

### Conditions

Compulsory preconditions: none

### Learning Outcomes

The development of mechatronic systems implies interdisciplinary work in teams. Often there are typical problems and misunderstandings due to different ways of working and thinking of mechanical engineers, electronics engineers and computer scientists. In order to avoid these problems and to cross the borders between different disciplines, one has to build up an at least basic understanding of the methods and problems of other co-workers. Especially the team leader has to be able to understand the problems of his team members and to moderate in case of misunderstandings. This lecture aims at students with their concentration on mechatronics. It provides insights into the mindsets and problem solving strategies of electronics engineers and computer scientists and explains the basic terms and tools of future colleagues. Also typical problems arising from diverse interdependencies of social and technical systems are discussed. Additionally issues like quality assurance in mechatronics products, safety and reliability and team-management are covered.

### Content

- Introduction - from market to product
- Typical activities during the development of electronic components, traps and problems
- Interfaces between mechanics / electronics / software / human user
- Typical activities during the development of software, traps and problems
- Failure modes and mechanisms of electronic circuits
- Failure modes and verification of software
- Quality assurance of mechatronic systems
- Human interfacing problems, team-management

### Literature

Manuals for the lecture available



**Course: Microoptics and Lithography [2142884]****Coordinators:** T. Mappes**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	en

**Learning Control / Examinations**

oral

duration: 20 minutes

aids: none

**Conditions**

Basics in optics

**Learning Outcomes**

The course serves as an introduction for master students in optics and photonics to micro and nano components and systems including their fabrication. Microoptical devices are indispensable for a variety of applications ranging from data handling, transmission and processing of light to optical detection and analysis. Lithography is a key technology for semiconductor manufacturing but also for patterning of any small structure by UV-light, X-rays and electron or ion beams.

**Content**

- Concepts in micro and nano fabrication and applications in optics and photonics
- Electron lithography
- Optical lithography
- X-ray lithography
- EUV-, immersion and interference lithography
- Microoptical devices and systems

**Literature**

W. Menz, J. Mohr, O. Paul: Microsystem Technology. Wiley-VCH, 1st ed. Weinheim, 2000. ISBN: 3527296344

S. Sinzinger, J. Jahns: Microoptics. Wiley-VCH, 2nd ed. Weinheim, 2003. ISBN: 9783527403554

M.J. Madou: Fundamentals of Microfabrication. Taylor &amp; Francis Ltd., 2nd ed., Boca Raton 2002. ISBN: 9780849308260

**Course: Microactuators [2142881]****Coordinators:** M. Kohl**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content****Literature**

- Microactuators, M. Tabib-Azar, Kluwer Academic Publishers London, 1998.
- Shape Memory Microactuators, M. Kohl, Springer-Verlag Berlin, 2004.

**Course: Modelling of Microstructures [2183702]****Coordinators:** B. Nestler**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

We regularly hand out exercise sheets. The individual solutions will be corrected.

Exam: oral 30 minutes or written.

**Conditions**

None.

**Learning Outcomes**

The students are introduced into the fundamentals of liquid-solid and solid-solid phase transformations. We discuss microstructures such as dendrites, eutectics and peritectics and consider the specific physics of heat and mass transport combined with the particular phase transformation. We study polycrystalline grain structures and examine the motion of interfaces and the effect of various external fields. Next, we learn the method of phase-field modelling for simulation of microstructure formation processes. As an extension of the phase-field modelling for phase transitions, we get to know the coupling with other field variables. The course will be combined with practical exercises.

**Content**

The course consists of a lecture and exercise classes. The aim is an introduction to the simulation of phase transformations and microstructure formation under the influence of different physical quantities. Contents are:

- fundamentals of phase transformation and microstructure evolution
- polycrystalline grain structures
- heat and mass diffusion
- phase-field modelling and simulation
- extension of phase-field modelling to include other physical fields

**Media**

Black board and slides.

**Literature**

Fundamentals of Solidification, Kurz and Fisher

Theory of Solidification, Davis.

The science of crystallization: microscopic interfacial phenomena, W. A. Tiller -> Only special reading

Transport phenomena in metallurgy, G.H. Geiger and D. R. Poirier

Transport Phenomena, R. Bird, W. Stewart, E. Lightfoot

Kinetics of Materials, W. Craig Carter

Physical Metallurgy, Porter and Easterling

Construction of binary phase diagrams, R. Haansen

Introduction to the thermodynamics of materials, David. R. Gaskell

Numerical recipes in C

**Course: Mobile Machines [2113073]****Coordinators:** M. Geimer**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

oral examination.

**Conditions**

Knowledge in Fluid Power is required.

**Recommendations**It is recommended to attend the course *Fluid Power Systems* [2114093] beforehand.**Learning Outcomes**

The students will learn the basic structure and construction of mobile machines. The basis will be practically introduced by consultants from industry area. Thereby, the typical working process will be described.

**Content**

- Introduction of the required components and machines
- Basics of the structure of the whole system
- Practical insight in the development techniques

**Media**

Lecture notes.

**Course: Mobility Concepts of Rail Transportation in 2030 [2115915]****Coordinators:** P. Gratzfeld**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

Written report and oral exam

**Conditions**

Attendance is mandatory during the whole seminar.

**Recommendations**

none

**Learning Outcomes**

- The students learn about the innovation process of an international company in rail industry.
- They exercise advanced creativity techniques.
- They learn and deepen key qualifications like communication skills, presentation skills, moderation techniques and team work.

**Content**

- Company presentation
- Long term development of society and environment (megatrends), impact on railways and rail industry
- Creating, elaborating and discussing innovative ideas by using the tool "Zukunftswerkstatt"
- Final presentations

**Media**

All material is available for download (Ilias-platform).

**Literature**

Literatur will be provided during the course.

**Remarks**

- This seminar is a 5-day block course.
- Number of participants is limited.
- A registration is necessary.
- For further information please look at the website.

**Course: Model based Application Methods [2134139]****Coordinators:** F. Kirschbaum**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
		Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Modeling of Thermodynamical Processes [2167523]****Coordinators:** R. Schießl, U. Maas**Part of the modules:** SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter / Summer Term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

The course provides an insight into the modeling and simulation of thermodynamical processes. First an overview of the required thermodynamical basics and numerical methods is given. The numerical methods are implemented and applied to the simulation of thermodynamical processes

**Content**

Thermodynamical basics

Numerical solver strategies for algebraic equations

Optimization issues

Ordinary and partial differential equations

Application to various problems in thermodynamics (engine processes, determination of equilibrium states, unsteady processes in inhomogeneous systems)

**Literature**

Lecture notes

Numerical Recipes {C, FORTRAN}; Cambridge University Press

R.W. Hamming; Numerical Methods for scientists and engineers; Dover Books On Engineering; 2nd edition; 1973

J. Kopitz, W. Polifke; Wärmeübertragung; Pearson Studium; 1. Auflage

**Course: Modelling and Simulation [2183703]****Coordinators:** B. Nestler**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2 + 1	Winter / Summer Term	de

**Learning Control / Examinations**

We regularly hand out exercise sheets. In addition, the course will be accompanied by practical exercises at the computer.

written examination: 90 minutes

**Conditions**

None.

**Learning Outcomes**

The students learn fundamental algorithms and numerical methods of particular importance for materials simulations. The course introduces solution techniques for dynamical systems and partial differential equations. The methods are applied to describe heat and mass diffusion processes and to model microstructure formation (e.g. phase-field method). The next aim is to learn adaptive and parallel algorithms. The students will get familiar with fundamental concepts of high performance computations. Practical experience is obtained by the integrated exercises.

**Content**

The course gives an introduction to modelling and simulation techniques.

The following topics are included:

- splines, interpolation methods, Taylor series
- finite difference method
- dynamical systems
- numerics of partial differential equations
- mass and heat diffusion
- microstructure simulation
- parallel and adaptive algorithms
- high performance computing
- practical exercises

**Media**

Slides and black board. The slides will be provided as a manuscript for the course.

**Literature**

Scientific Computing, G. Golub and J.M. Ortega (B.G.Teubner Stuttgart 1996)



**Course: Modern Concepts of Control [2105024]****Coordinators:** L. Gröll, Groell**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Engine Laboratory [2134001]****Coordinators:** U. Spicher**Part of the modules:** SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

written documentation of every experiment, certificate of successful attendance, no grading

**Conditions**

Combustion Engines A

**Learning Outcomes**

The students learn to apply their theoretically acquired knowledge of the lectures by means of 5 practical engine experiments on modern test benches.

**Content**

5 engine experiments in up-to-date development projects

**Literature**

Description of experiments

**Course: Engine measurement techniques [2134137]****Coordinators:** S. Bernhardt**Part of the modules:** SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination, Duration: 0,5 hours, no auxiliary means

**Conditions**

None.

**Recommendations**

Combustion Engines A helpful

**Learning Outcomes**

Students get to know state-of-the-art measurement techniques for combustion engines. In particular basic techniques for measuring engine operating parameters such as torque, speed, power and temperature.

Possible measurement errors and aberrations are discussed.

Furthermore techniques for measuring exhaust emissions, air/fuel ratio, fuel consumption as well as pressure indication for thermodynamic analysis are covered.

**Content**

Energy balance and conversion in combustion engines

test bench assembly

Measurement of basic engine parameters

Measurement of special engine parameters

Exhaust gas analysis

**Literature**

Lecture notes available in the lectures or in the 'Studentenhaus'

1. Grohe, H.:Messen an Verbrennungsmotoren
2. Bosch: Handbuch Kraftfahrzeugtechnik
3. Veröffentlichungen von Firmen aus der Meßtechnik
4. Hoffmann, Handbuch der Meßtechnik
5. Klingenberg, Automobil-Meßtechnik, Band C

**Course: Nanoanalytics [2125762]****Coordinators:** M. Bäurer**Part of the modules:** SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

20 min

Auxiliary means:none

**Conditions**

None.

**Learning Outcomes**

1. Understanding of the use of modern means of analytics with high special resolution
2. background in physics needed for understanding the analytical methods used
3. Areas where the analytical methods are used and the limits of the methods used

The main aim of the course is that the students are able to select an analytical method appropriate for the material under investigation and that they are able to interpret results from measurements

**Content****Literature**

1. L. Reimer: Transmission Electron Microscopy. Springer-Verlag 2008.
2. D. B. Williams, C. B. Carter: Transmission Electron Microscopy, 2nd edition, A Textbook for Materials Science. 2009

**Course: Nanotechnology with Clusterbeams [2143876]****Coordinators:** J. Gspann**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

written examination

presence in more than 70% of the lectures

Duration: 1 h

aids: none

**Conditions**

None.

**Learning Outcomes**

Nanotechnology is presented on the basis of a technology for nano- and microstructuring by accelerated nanoparticles (clusters), mainly in view of nanomechanics.

**Content**

Nanotechnology in biology

Nanosystemstechnology

Cluster beam generation, ionisation and acceleration; cluster properties

Structure generation using accelerated metal clusters

Structuring via gas cluster impact; reactive accelerated cluster erosion (RACE)

Atomic force microscopy of impact structures; nanotribology

Comparison with femtosecond laser machining (Winter term only)

Simulations; Fullerene synthesis, impact structures, visionary nanomachinery

**Literature**

Foil copies with short commentaries are distributed during the lectures.

**Course: Scanning probe microscopy [2142860]****Coordinators:** H. Hölscher, M. Dienwiebel, Stefan Walheim**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

80% attendance, oral examination

**Conditions**

Physics

Fundamental mathematics

**Learning Outcomes**

Introduction into the main measurement principles of scanning probe methods for the analysis of the physical and chemical properties of surfaces

**Content**

- 1) Introduction into nanotechnology
- 2) History of scanning probe techniques
- 3) Scanning tunneling microscopy (STM)
- 4) Atomic force microscopy (AFM)
- 5) Dynamic Modes (DFM, ncAFM, MFM, KPFM, ...)
- 6) Friction force microscopy & nanotribology
- 7) Nanolithography
- 8) Other families of the SPM family

**Literature**

Lecture notes, slides, script

Scanning Probe Microscopy – Lab on a Tip: Meyer, Hug, Bennewitz, Springer (2003)

**Course: Nanotribology and -Mechanics [2181712]****Coordinators:** M. Dienwiebel, H. Hölscher**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

80% attendance, oral examination

**Conditions**

Physics

fundamental mathematics

**Learning Outcomes**

The course gives an introduction into the modern field of Nanotribology and -mechanics. Students learn the physical basics and simple models used in Nanotribology. In the second part of the lecture students learn to discuss scientific results using recent exemplary publications.

**Content**

Part 1: Basics:

- Nanotechnology
- Forces at nanometer scale
- contact mechanics models (Hertz, JKR, DMT)
- Experimental methods (SFA, QCM, FFM)
- Prandtl-Tomlinson model
- Superlubricity
- Atomic-Scale Wear

Part 2: Topical papers

**Literature**

Lecture notes, slides and copies of articles

**Course: Novel actuators and sensors [2141865]****Coordinators:** M. Kohl, M. Sommer**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content****Literature**

- Sensoren: "Sensors Update", Volumes 1 und 2, Edited by H. Balthes, W.Göpel, J.Hesse, VCH, 1996, ISBN 3-527-29432-5
- Nanofasern: "Nanowires and Nanobelts", Volume 2: Nanowires and Nanobelts of Functional Materials, Zhong Lin Wang, 2006, Springer, ISBN 10 0-387-28706-X



**Course: Neutron physics of fusion reactors [2169471]****Coordinators:** U. Fischer**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

The aim of this lecture is to provide the neutron physics principles required for analysis of nuclear fission and fusion reactors. First of all, the basic nuclear interaction processes are presented which are important for the physical behaviour of the reactors. Next the neutron transport phenomenon in matter is described by means of the Boltzmann transport equation. Suitable mathematical solution methods are presented such as the diffusion approximation for nuclear fission reactors and the Monte Carlo method for fusion reactors. The knowledge acquired will eventually be used to solve neutron physics problems related to the design and optimization of the reactors.

**Content**

Nuclear interaction processes and energy release

Chain reaction and criticality

Neutron transport, Boltzmann equation

Diffusion approximation, Monte Carlo method

Neutronic reactor design

**Literature**

K. H. Beckurts, K. Wirtz, Neutron Physics, Springer Verlag, Berlin, Germany (1964)

W. M. Stacey, Nuclear Reactor Physics, John Wiley & Sons, Wiley-VCH, Berlin(2007)

J. Raeder (Ed.), Kontrollierte Kernfusion. Grundlagen ihrer Nutzung zur Energieversorgung, Teubner, Stuttgart (1981)

**Course: Nuclear Thermal-Hydraulics [2129010]****Coordinators:** X. Cheng**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

duration 20min (dependent on type of examination)

**Conditions**

None.

**Learning Outcomes****Content**

**Course: Nuklearmedizin und nuklearmedizinische Messtechnik I [23289]****Coordinators:** H. Doerfel, F. Maul, Maul, Doerfel**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Numerical Mathematics for Engineers [0187400]****Coordinators:** N. Neuß**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. [144](#))[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Numerical Methods in Mechanics II [2162298]****Coordinators:** E. Schnack**Part of the modules:** SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Summer term	de

**Learning Control / Examinations**

Oral examination. Duration: 30 minutes.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Variation principles are derived in detail on the basis of the principles of virtual work. This provides students with the fundamental knowledge necessary to construct calculus of variations as a basis for numerical mechanics, and consequently derive fundamental equations for finite element methods (FEM) and boundary element methods (BEM). In the lectures, the algorithms for higher-grade finite element processes are deduced, and the numerics for boundary element methods (BEM) are derived in detail. Students will develop an understanding for Cauchy principle values, and the integration of singular integrals will be carried out. In addition, derived methods will be extended to tasks such as plasticity. Numerical mechanics I is not a requirement for Numerical mechanics II. At the end of the course students will be able to derive algorithms for FEM and BEM independently, and evaluate short codes, so that they are better able to manage industrial software.

**Content**

Brief overview of finite element methods. Structure of boundary element methods (BEM). Explanation of hybrid tension methods. Higher-grade finite element processes. Non-linear FEM processes.

**Literature**

Script (available in administration office, building 10.91, rm. 310).

**Course: Computational Methods in Fluid Mechanics [2157441]****Coordinators:** F. Magagnato**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

No tools or reference materials may be used during the exam.

**Conditions**

none

**Learning Outcomes**

The lecture deals with up-to-date computational methods for the simulation of fluid flows for industrial applications. The selection of appropriate boundary and initial condition as well as the turbulence models will be discussed. With the help of test cases the mesh generation process will be explained. We discuss the convergence acceleration techniques like multigrid, implicit methods etc. as well as the applicability of these methods to parallel and vector processors. Problems of the mesh generation process occurring during the application of these methods will be shown. The lecture introduces some commercial codes like Fluent, Star-CD etc. as well as the research code SPARC. New aspects of the numerical simulations of fluid flows in the future like Large Eddy Simulation and Direct Numerical Simulation will be discussed.

**Content**

1. Governing Equations of Fluid Dynamics
2. Discretization
3. Boundary and Initial conditions
4. Turbulence Modelling
5. Mesh Generation
6. Numerical Methods
7. LES, DNS and Lattice Gas Methods
8. Pre- and Postprocessing
9. Examples of Numerical Methods for Industrial Applications

**Media**Powerpoint presentation can be downloaded from [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_crs\\_84185.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_crs_84185.html)**Literature**

Ferziger, Peric: Computational Methods for Fluid Dynamics. Springer-Verlag, 1999.

Hirsch: Numerical Computation of Internal and External Flows. John Wiley &amp; Sons Inc., 1997.

Versteg, Malalasekera: An introduction to computational fluid dynamics. The finite volume method. John Wiley &amp; Sons Inc., 1995

**Course: Numerical Simulation of Multi-phase Flows [2130934]****Coordinators:** M. Wörner**Part of the modules:** SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Numerical simulation of reacting two phase flows [2169458]****Coordinators:** R. Koch**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exam

Duration: approximately 30 minutes

no tools or reference materials are allowed

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The course is devoted to diploma/master students and doctoral candidates of mechanical and chemical engineering. It gives an overview of the numerical methods used for CFD of single and two phase flows. The course introduces methods for reacting single and two phase flows, as they are typically found in gas turbines and piston engines operated by liquid fuel.

**Content**

1. Single phase flow: Basic equations of fluid dynamics, Turbulence: DNS, LES, RANS; Finite volume methods, Numerical solvers.
2. Two phase flows: Basics of atomisation, Characterisation of sprays, Numerical prediction of droplet movement, Numerical methods for predicting of liquid disintegration (VoF, SPH), Numerical methods for secondary atomisation; Droplet evaporation
3. Reacting flows: Combustion models; Single droplet combustion, Spray combustion.

**Literature**

Lecture notes



**Course: Numerical Simulation of Turbulent Flows [2154449]****Coordinators:** G. Grötzbach**Part of the modules:** SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

oral;

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

The lecture gives an introduction into the methods of direct numerical simulation and large eddy simulation (LES) of turbulent flows. The promising methods are intensively used for basic research in turbulence. Now, LES is increasingly applied also for those engineering tasks in which e.g. the consequences of large scale velocity or temperature fluctuations have to be investigated on solid structures. The differences between common statistical turbulence models basing on the Reynolds-equations and subgrid scale models is elaborated and powerful subgrid scale models are discussed. The requirements of suitable numerical solution schemes are formulated. The extraordinary features of the methods are demonstrated by examples. Thus, the knowledge will be provided which is re-quired to decide which of the mentioned methods, which all are available in modern CFD codes, is adequate for which task.

**Content**

Appearance of turbulence, requirements for and limits of the simulation method

Conservation equations for flows with heat transfer, filtering in time and space

Some subgrid scale models and their physical justification

Boundary and initial conditions

Numerical schemes for integration in space and time

Statistical and graphical methods to analyse the simulation results

Examples for turbulence in convection (see e.g. <http://www.iket.fzk.de/turbit> and <http://hikwww4.fzk.de/irs/turbit>) and in engineering applications**Literature**

J. Piquet, Turbulent Flows – Models and Physics. Springer, Berlin (1999)

G. Grötzbach, M. Wörner, Direct numerical and large eddy simulations in nuclear applications. Int. J. Heat &amp; Fluid Flow 20 (1999), pp. 222 – 240

P. Sagaut, Large-eddy simulation for incompressible flows. Springer Verlag (2000)

G. Grötzbach, Script in English (2006)

**Course: Numerical Fluid Mechanics [2153408]****Coordinators:** T. Schenkel**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

no auxiliary means

**Conditions**

None.

**Learning Outcomes**

The lecture is a guide to the fundamentals of numerical solution methods for the basic equations of fluid dynamics with the help of selected applications. Following the industrial technology programs, the numerical solution methods are presented in the fields of airfoil flows, aerodynamics of motor vehicles, fluid flow machinery and heat transfer problems. In detail the lecture deals with algorithms for geometry definition and grid generation as well as different numerical solution methods on various computer architectures.

The student knows the fundamental approaches to plan and perform a numerical simulation of fluid mechanical problems. He can analyse a simple fluid mechanical problem and transform it into a well posed mathematical-numerical model. Although the lecture can only cover the most important models and methods, the student is enabled to understand advanced texts and use them purposefully.

**Content**

Fluid flow problems: Aeronautics, automotive industry, fluid flow machinery, heat transfer.

Basic equations of fluid mechanics: Navier-Stokes equations, Reynolds equations, perturbation-differential equation.

Discretisation: Geometry definition, grid generation, discretisation in space and time, behavior of errors, convergence, consistency and stability.

Numerical solution methods: Finite-difference, finite-volume, finite-element and spectral methods.

Computer architectures and techniques: Computers and data network, programming of vector and parallel computers.

Examples of numerical solutions: Flow around an airfoil, convective flow.

**Literature**

Oertel, H.: Strömungsmechanik, Vieweg-Verlag, 1999

Oertel, H., Laurien, E.: Numerische Strömungsmechanik, Springer-Verlag 1995

**Course: Optofluidics [2142885]****Coordinators:** D. Rabus**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Patents and Patent Strategies [2147160]

**Coordinators:** F. Zacharias

**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

### Learning Control / Examinations

Oral Examen

### Conditions

Compulsory preconditions: none

### Learning Outcomes

The goal of the lecture is to convey the basics of intellectual property rights and the industrial property right strategie at the Porsche AG .

### Content

After basic explanation of the different types of intellectual property rights and the conditions and procedure for the granting of an intellectual property right, the importance of intellectual property is identified. Using examples and influence of Porsche AG project integrated strategies concerning intellectual property are deduced that meet the importance of these expectations.

**Course: Photovoltaics [23737]****Coordinators:** M. Powalla**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. [129](#))[SP\_15\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

## Course: Planning of Assembly Systems (in German) [2109034]

**Coordinators:** E. Haller

**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Compact course (one week full-time)
- Limited number of participants
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

### Recommendations

- Knowledge of Work Science or Production Management / Industrial Engineering useful

### Learning Outcomes

- Know planning guidelines
- Know vulnerability analysis
- Become able to plan work systems (e.g. technical or organisational structuring principles, capacity planning, precedence diagram, wages system . . .)
- Become able to evaluate a planning solution
- Become able to present results

### Content

1. Planning guidelines
2. Vulnerability analysis
3. Planning of work systems (technical and organisational structuring principles, capacity planning, precedence diagram, wages system . . .)
4. Evaluation
5. Presentation

### Literature

#### Learning material:

The handout will be distributed within the first lecture.

#### Literature:

- GROB, R.; HAFFNER, H.: Planungsleitlinien Arbeitsstrukturierung. Berlin, München:Siemens AG, 1982.

- GROB, R.: Erweiterte Wirtschaftlichkeits- und Nutzenrechnung. Köln: Verlag TÜV Rheinland, 1984.
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Arbeitsgestaltung in der Produktion. München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)

**Course: Plasma Heating of Fusion Reactors [F105]****Coordinators:** Thumm**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2		

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Plasticity Theory [2162244]****Coordinators:** T. Böhlke**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know the basics of elasticity and plasticity of large deformations. They master tensoralgebra and tensoranalysis as well as the kinematics of large deformations. The students can set up the balance equations in regular and irregular points. They can apply the principles of material theory. They know the fundamental equations of finite elasticity and finite plasticity. In the framework of plasticity the students know the theory of crystal plasticity.

**Content**

- tensor calculus, kinematics, balance equations
- principles of material theory
- finite elasticity
- infinitesimal elasto(visco)plasticity
- exact solutions of infinitesimal plasticity
- finite elasto(visco)plasticity
- infinitesimal and finite crystal(visco)plasticity
- hardening and failure

**Literature**

Bertram, A.: Elasticity and Plasticity of Large Deformations - an Introduction. Springer 2005.

Liu, I-S.: Continuum Mechanics. Springer 2002.

Schade, H.: Tensoranalysis. Walter de Gruyter 1997.

Wriggers, P.: Nichtlineare Finite-Element-Methoden. Springer 2001.

**Course: PLM for product development in mechatronics [2122376]****Coordinators:** M. Eigner**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
			de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: PLM in the Manufacturing Industry [2121366]****Coordinators:** G. Meier**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral group examination, Duration 1 hour, Auxiliary Means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Students know essential aspects of PLM Processes which are exemplarily introduced with examples from Heidelberger Druckmaschinen.

Students know objects of the PLM Process and know the interconnection between CAD and PLM.

Students understand the procedure of PLM-installation in an industrial enterprise and occurring challenges concerning strategy, vendor selection and psychology.

They are able to create installation concepts for PLM systems in the scope of team exercises and explain the approaches in presentations.

**Content**

A description of systematic requirement engineering is given, based on the introduction of PLM-Processes and (Multi-) Project management in the product development process. By the introduction of a PLM-Project, Objects of the PLM Process like material master, bill of material, documents and classifications are explained. Furthermore a 3D-Process chain is introduced to show the implementation of technical modifications. Finally, specific aspects of the mechatronic development are introduced.

**Literature**

Lecture slides

**Course: PLM-CAD workshop [2123357]****Coordinators:** J. Ovtcharova**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	4	Winter term	de

**Learning Control / Examinations**

Evaluation of Project Management, presentation of final results and demonstration of the vehicle in practice

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

The overall objective is to depict usage of collaborative product development in terms of product lifecycle management (PLM) and to accent additional benefit contrary to classic CAD driven development processes as well as comprehensive management of product and variant structures. Students will be presented in detail how product specific data like e.g. bill-of-materials or sketches can transparently and holistically managed by the use of PLM and moreover, they will be taught how to automatize workflow management in product development.

**Content**

In the Workshop a LEGO vehicle will be conceived and developed within a project order through usage of modern PLM and CAD systems in the field of lifecycle engineering.

main topics are:

- Autonomous design in development teams with LEGO Mindstorms NXT
- 3D-CAD conceptual design of the vehicle using Siemens UGS NX
- Simulation of realistic product development by forming disjunct project teams extending cross locations
- Solving communication problems, inconsistencies of product models, unregulated data access a.s.o.
- Product Lifecycle oriented development using market-leading Siemens UGS Teamcenter Engineering PLM system

**Literature**

Script on-site only in german

**Remarks**

Conditions for participation are a short letter of motivation and a short CV covering information of previously performed studies resp. education as well as practical experience

**Course: Polymer Engineering I [2173590]****Coordinators:** P. Elsner**Part of the modules:** SP 36: Polymer Engineering (p. 151)[SP\_36\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 20-30 Minutes

**Conditions**

None.

**Learning Outcomes**

The field of Polymer Engineering includes synthesis, material science, processing, construction, design, tool engineering, production technology, surface engineering and recycling. The aim is, to equip the students with knowledge and technical skills, and to use the material "polymer" meeting its requirements in an economical and ecological way.

**Content**

1. Economical aspects of polymers
2. Introduction of mechanical, chemical and electrical properties
3. Processing of polymers (introduction)
4. Material science of polymers
5. Synthesis

**Literature**

Recommended literature and selected official lecture notes are provided in the lecture

**Course: Polymer Engineering II [2174596]****Coordinators:** P. Elsner**Part of the modules:** SP 36: Polymer Engineering (p. 151)[SP\_36\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 20-30 Minutes

**Conditions**

None.

**Learning Outcomes**

The field of Polymer Engineering includes synthesis, material science, processing, construction, design, tool engineering, production technology, surface engineering and recycling. The aim is, to equip the students with knowledge and technical skills, and to use the material "polymer" meeting its requirements in an economical and ecological way.

**Content**

1. Processing of polymers
  2. Properties of polymer components
- Based on practical examples and components
- 2.1 Selection of material
  - 2.2 Component design
  - 2.3 Tool engineering
  - 2.4 Production technology
  - 2.5 Surface engineering
  - 2.6 Sustainability, recycling

**Literature**

Recommended literature and selected official lecture notes are provided in the lecture

**Course: Laboratory “Laser Materials Processing” [2183640]****Coordinators:** J. Schneider, W. Pfleging**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter / Summer Term	de

**Learning Control / Examinations**

presentation (15 min) and oral examination

no tools or reference materials

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The laboratory covers 8 half-day experiments on various aspects of laser materials processing.

**Content**

safty aspects in laser processing

laser systems, beam shaping, beam characterization

hardening and remelting of cast iron, steel, aluminium

cutting of steel

surface refinement of ceramics by alloying and dispersing

welding of steel and aluminium

transmission welding of polymers

surface modification of polymers with respect to their wetting behaviour

surface texturing of steel and ceramics

drilling of steel, ceramic and polymers

**Literature**

W. M. Steen: Laser Material Processing, 2010, Springer

F. K. Kneubühl, M. W. Sigrist: Laser, 2008, Vieweg+Teubner

H. Hügel, T. Graf: Laser in der Fertigung, 2009, Vieweg+Teubner

R. Poprawe: Lasertechnik für die Fertigung, 2005, Springer

W. T. Silfvast: Laser Fundamentals, 2008, Cambridge University Press

J. Schneider: Skript zur Vorlesung „Physikalische Grundlagen der Lasertechnik“

**Course: Lab Computer-aided methods for measurement and control [2137306]****Coordinators:** C. Stiller, P. Lenz**Part of the modules:** SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations**

Colloquia

**Conditions**

Basic studies and preliminary examination; basic lectures in automatic control

**Learning Outcomes**

Powerful and cheap computation resources have led to major changes in the domain of measurement and control. Engineers in various fields are nowadays confronted with the application of computer-aided methods. This lab tries to give an insight into the modern domain of measurement and control by means of practically oriented and flexible experiments. Based on experiments on measurement instrumentation and digital signal processing, elementary knowledge in the domain of visual inspection and image processing will be taught. Thereby, commonly used software like MATLAB/Simulink will be used in both simulation and realization of control loops. The lab closes with selected applications, like control of a robot or supersonic computer tomography.

**Content**

1. Digital technology
  2. Digital storage oscilloscope and digital spectrum analyzer
  3. Supersonic computer tomography
  4. Lighting and image acquisition
  5. Digital image processing
  6. Image interpretation
  7. Control synthesis and simulation
  8. Robot: Sensors
  - 9 Robot: Actuating elements and path planning
- The lab comprises 9 experiments.

**Literature**

Instructions to the experiments are available on the institute's website



## Course: Mobile Robot Systems Lab [2146194]

**Coordinators:** A. Albers, W. Burger

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	3	Summer term	

### Learning Control / Examinations

Certification of participation / No optional subject!

### Conditions

Compulsory preconditions: none

### Recommendations

Basic knowledge of electrical engineering, control engineering and computer science (programming)

### Learning Outcomes

The theoretical contents of different lectures will be practiced based on the development of an exemplary mechatronic system, an omniwheel powered robot platform. The bandwidth involves simulation and measurement technology, open and closed-loop control and programming. The students will not deal with separated tasks, but work on the development of one platform during the whole semester. The objective of the lab is to successfully integrate and test all necessary components into one working system. At this not only professional skill but also soft skills like teamwork or communication abilities are practiced. Especially in mechatronics these capabilities are mandatory.

### Content

Development of a mobile robot system:

- Sensors
- Modelling
- Programming (Matlab/Simulink, C, ...)
- Development of electronic components
- Manufacturing
- System integration

### Literature

Manuals for the laboratory available

**Course: Practical Course Technical Ceramics [2125751]****Coordinators:** F. Porz**Part of the modules:** SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Certificate to be issued after evaluation of the lab class report or oral examination

duration 30 minutes.

No tools or reference materials may be used during the exam.

**Conditions**

Lab class report

**Recommendations**

Courses in ceramic materials

**Learning Outcomes**

The aim of the course is to learn the experimental techniques and to understand the scientific background. In a report the results have to be discussed. The practical course takes place during the week after the end of the semester.

**Content**

The course is focused on aspects of processing of a ceramic part. Characterisation of starting powder, forming and sintering, microstructural and mechanical characterisation are the basic topics

**Literature**

Porz, F.: Praktikum Technische Keramik, Schriftenreihe des Instituts für Keramik im Maschinenbau, IKM 012, Karlsruhe, 1994

Salmang, H., Scholze, H.: Keramik, Teil 2 - Keramische Werkstoffe, Springer-Verlag, Berlin-Heidelberg, 1983

Richerson, D. R.: Modern Ceramic Engineering, Marcel Dekker, New York-Basel, 1992

**Course: Praktikum GAIT CAD [2105025]****Coordinators:** R. Mikut**Part of the modules:** SP 32: Medical Technology (p. 146)[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Lab course experimental solid mechanics [2162275]****Coordinators:** T. Böhlke, Mitarbeiter**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	2	Summer term	de

**Learning Control / Examinations**

attestation without grade

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students know the basic measurement techniques for determination of all material parameters necessary in linear thermoelasticity. They master the identification of important parameters of stress-strain-curves based on measurements under appropriate stress states. The students can define simply nonlinear material laws.

**Content**

- Experiments for determination of the five material constants of thermoelasticity
- Experiments for determination of parameters of the inelatic material behaviour

**Literature**

is announced during lab course

**Course: Introduction to Microsystem Technology - Practical Course [2143875]****Coordinators:** A. Last**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

non-graded: preparation of the experiments

graded (together with the lecture MST I resp. II): 50% questions concerning the practical training in the written 2h-exam of the lecture 'Grundlagen der Mikrosystemtechnik I resp. II'

**Conditions**

pre-condition: attendance of the lecture 'Grundlagen der Mikrosystemtechnik I bzw. II'

**Learning Outcomes**

- Deepening of the contents of the lecture MST I resp. II
- Understanding the technological processes in the micro system technology
- Experience in lab-work at real workplaces where normally research is carried out

**Content**

In the practical training includes nine experiments:

1. Hot embossing of plastics micro structures
2. Micro electroforming
3. Mikro optics: „LIGA-micro spectrometer“
4. UV-lithography
5. Optical waveguides
6. Capillary electrophoresis on a chip
7. SAW gas sensor
8. Metrology
9. Atomic force microscopy

Each student takes part in only five experiments.

The experiments are carried out at real workstations at the IMT and coached by IMT-staff.

**Course: Computational Methods in Fluid Mechanics (Exercise) [2157442]****Coordinators:** B. Pritz**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**Certificate of participation;  
oral examination on request**Conditions**

none

**Learning Outcomes**

This practical course serves as supplement of the lecture "Computational Methods for Fluid Dynamics". The methods as taught within the lecture, required for performing fluid dynamics calculations will be practised on PC. Fluid dynamics calculations include the geometry and mesh generation, the definition of boundary conditions, the calculation and the visualisation and interpretation of data. First, the single steps at the PC will be developed by using appropriate examples and software. Later on, full calculation cycles (starting with mesh generation through to data interpretation) will be performed within small groups, solving typical fluid flow problems.

**Content**

1. Brief introduction into Linux
2. Mesh generation for an example geometry
3. Data visualisation and interpretation of preset calculation results
4. Handling of the flow solver
5. Full calculation cycle I: Flat plate
6. Further calculation cycles

**Literature**

1. Lecture notes/handout
2. See literature list of lecture „Numerische Methoden der Strömungstechnik“

**Course: Electrical Powertrains in Practice [23311]****Coordinators:** M. Braun, Braun**Part of the modules:** SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Product Lifecycle Management [2121350]****Coordinators:** J. Ovtcharova**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations**

written examination

Duration:

1,5 hours

Auxiliary Means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The goal of PLM lecture is to provide an overview of management and organizational approach to product lifecycle management. The students:

- know the management concept of PLM, its objectives and are able to highlight the economic benefits of the PLM concept
- know provider of PLM solutions and can represent the current market situation
- Understand the need for an integrated and cross-departmental business process - from planning, portfolio construction and return of customer information, from the use phase to maintenance and recycling of products
- know the processes and functions needed to support the entire product life cycle
- become aware of the main operating software systems (PDM, ERP, SCM, CRM) and the mainstreaming of these systems
- develop techniques to successfully introduce the concept of Management PLM.

**Content**

Product Lifecycle Management (PLM) is an approach to the holistic and cross-company management and control of all product-related processes and data throughout the life cycle along the extended supply chain - from design and production to sales, to the dismantling and recycling.

Product Lifecycle Management is a comprehensive approach for effective and efficient design of the product life cycle. Based on all product information, which comes up across the entire value chain and across multiple partners, processes, methods and tools are made available to provide the right information at the right time, quality and the right place.

The course covers:

- A consistent description of all business processes that occur during the product life cycle (development, production, sales, dismantling, ...)
- the presentation of methods for the performance of the PLM business processes,
- explaining the most important corporate information systems to support the life cycle (PDM, ERP, SCM, CRM systems) to sample the software manufacturer SAP

**Literature**

Lecture slides.



- V. Arnold et al: Product Lifecycle Management beherrschen, Springer-Verlag, Heidelberg, 2005.
- J. Stark: Product Lifecycle Management, 21st Century Paradigm for Product Realisation, Springer-Verlag, London, 2006.
- A. W. Scheer et al: Prozessorientiertes Product Lifecycle Management, Springer-Verlag, Berlin, 2006.
- J. Schöttner: Produktdatenmanagement in der Fertigungsindustrie, Hanser-Verlag, München, 1999.
- M.Eigner, R. Stelzer: Produktdaten Management-Systeme, Springer-Verlag, Berlin, 2001.
- G. Hartmann: Product Lifecycle Management with SAP, Galileo press, 2007.
- K. Obermann: CAD/CAM/PLM-Handbuch, 2004.

**Course: Product, Process and Resource Integration in the Automotive Industry [2123364]****Coordinators:** S. Mbang**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

Oral examination, Durations: 20 min, Auxiliary Means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

A considerable aspect of this lecture is to combine engineering knowledge with the practical, real industrial problems and applications.

Thus, the objectives of the lecture are:

- collaborative drafting of industrial and academic state of the art regarding the basics.
- specification of exigencies, requirements and concepts for an integrated CAx-process chain,
- introduction in the paradigms of the integrated process-oriented product development
- to convey practical industrial knowledge about the integrated product development in the automotive sector

The industrial focus of the lecture gives the students an insight into specific industrial implementation as well as the possibility to become acquainted with the industrial IT-applications, IT- and work processes in the automotive industry.

**Content**

The lecture

- Overview of product development in the automotive sector (process- and work cycle, IT-Systems)
- Integrated product models in the automotive industry (product, process and resource)
- New CAx modeling methods (intelligent feature technology, templates & functional modeling)
- Automation and knowledge-based mechanism for product design and production planning
- Product development in accordance with defined process and requirement (3D-master principle, tolerance models)
- Concurrent Engineering, shared working
- Enhanced concepts: the digital and virtual factory (application of virtual technologies and methods in the product development)
- Systems: CAD/CAM modeling (CATIA V5), planning (CATIA/DELMIA), archiving – PDM (CATIA/SmarTeam).

Additionally, A practical industrial project study is offered, which is based on an integrated application scenario (from design of production resources, over testing and validation method planning to the manufacturing and implementation of the production resources).

Since the student will be divided in small teams, this study will also teach the students about team work and distributed development.

**Literature**

Lecture slides

**Remarks**

Max. 20 students, registration necessary (ILIAS)

**Course: Project Work in Product Development [2145300]****Coordinators:** A. Albers**Part of the modules:** SP 20: Integrated Product Development (p. 133)[SP\_20\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination (60 minutes)

combined examination of lectures, tutorials and project work

**Conditions**

The participation in "Integrated Product Development" requires the concurrent participation in lectures (2145156), tutorials (2145157) and project work (2145300).

Due to organizational reasons, the number of participants is limited to 42 persons. Thus a selection has to be made. For registration to the selection process a standard form has to be used, that can be downloaded from IPEK homepage from april to july. The selection itself is made by Prof. Albers in personal interviews.

**Recommendations**

none

**Learning Outcomes**

The center of "Integrated Product Development" constitutes itself in the development of a technical product within independent working student teams on the basis of the market situation up to virtual and real prototypes. Thereby the integrate treatment of the product development process is of importance. The project teams hereby represent development departments of medium sized companies, in which the presented methods and tools are field - experienced applied and ideas are transformed into concrete product models.

For the preparation of this development project the basics of 3D-CAD-modelling (Pro/ENGINEER) as well as different tools and methods of creative designing, of sketching and solution finding are mediated in workshops. Special events impart an insight of presentation techniques and the meaning of technical design.

**Content**

The project work begins with the early stages of product development, i.e. the identification of market trends and needs. Based on this information the students develop scenarios for future markets and create product profiles, which describe the customers and their demands without anticipating possible product solutions. After having passed several following milestones for ideas, concepts and designs, virtual prototypes and function prototypes are presented to an audience.

The project work is supported by coaching through skilled faculty staff. Additionally weekly tutorials, respectively workshops are given. For doing the project the teams gain access to team workspaces featuring IT-infrastructure and relevant software, such as office, CAD or FEA. Further on the teams learn how team cooperation and knowledge management can be supported in design project by using a wiki system.

**Course: Product Ergonomics (in German) [2109025]****Coordinators:** G. Zülch**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Willingness to learn interdisciplinarily (Product design, Legal regulations Work physiology, Work psychology ...)
- Knowledge of Technical design is usefull

**Learning Outcomes**

- Become proficient within the general terms of ergonomics
- Know legal regulations
- Know elementary methods and procedures
- Become proficient in applying ergonomic evaluation and judgement

**Content**

1. Introduction and case study
2. Terminology of ergonomics
3. Course of action of construction and legal regulations
4. Anthropometrical design (Body measures, functional dimensions, kinematics, statics, kinetics)
5. Design of Human-machine-interfaces (Functional design, readouts, adjustment mechanisms)
6. Evaluation of design solutions

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- BRUDER, Ralph (Hrsg.): Ergonomie und Design. Stuttgart: ergonomia Verlag, 2004.
- KIRCHNER, Johannes-Henrich; BAUM, Eckart: Ergonomie für Konstrukteure und Arbeitsgestalter. Hrsg.: REFA Verband für Arbeitsstudien und Betriebsorganisation. München: Carl Hanser Verlag, 1990.
- LANDAU, Kurt (Hrsg.): Good Practice. Stuttgart: ergonomia Verlag, 2003.

- LANDAU, Kurt (Hrsg.): Ergonomie Software Tools in Product and Workplace Design. Stuttgart Verlag ERGON, 2000.
- LAURIG, Wolfgang: Grundzüge der Ergonomie. Berlin, Köln: Beuth Verlag, 4. Auflage 1992.
- LUCZAK, Holger: Arbeitswissenschaft. Berlin u.a.: Springer-Verlag, 2. Auflage 1998.
- MERKEL, Torsten u.a.: Ergonomie-Lehrmodule für die Ausbildung von Konstrukteuren. Sankt Augustin: Verein zur Förderung der Arbeitssicherheit in Europa, 2008. (Kommission Arbeitsschutz und Normung, KAN-Bericht 42) <http://www.kan.de/de/publikationen/kan-berichte/kan-berichte-anzeige/kandocs/9b6c0a0258/kanbericht/2695.html>, Stand: 18.01.2011.
- SCHMIDTKE, Heinz (Hrsg.): Ergonomie. München, Wien: Carl Hanser Verlag, 3. Auflage 1998.
- SCHMIDT, Ludger; SCHLICK, Christopher M.; GROSCHE, Jürgen (Hrsg.): Ergonomie und Mensch-Maschine-Systeme. Berlin, Heidelberg: Springer-Verlag, 2008.

Please refer to the latest edition.

**Course: Industrial Engineering I (in German) [2109028]****Coordinators:** G. Zülch**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Willingness to learn interdisciplinarily (Technique, Economy, Legal regulations, Informatics ...)

**Learning Outcomes**

- Become proficient within the general terms of Production Management
- Know the basics of production planning and control

**Content**

1. Terminology
2. Departmental organisation
3. Process organisation
4. Product development and programme planning
5. Work preparation (Operations planning, Production planning and control)
6. Materials management

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- HACKSTEIN, Rolf: Produktionsplanung und -steuerung (PPS). Düsseldorf: VDI-Verlag, 1984.
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Planung und Steuerung.
  - Teil 1: Grundbegriffe...
  - Teil 2: Programm und Auftrag...
  - Teil 3: Durchlaufzeit- und Terminermittlung...
 München: Carl Hanser Verlag, 1991. (Methodenlehre der Betriebsorganisation)
- WIENDAHL, Hans-Peter: Betriebsorganisation für Ingenieure. München, Wien: Carl Hanser Verlag, 7. Auflage 2010.

Please refer to the latest edition.

**Course: Industrial Engineering II [2110028]****Coordinators:** G. Zülch**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Willingness to learn interdisciplinarily (Technique, Economy, Legal regulations, Informatics . . .)
- Knowledge of the lecture "Production Management I" (2109028) is usefull
- Otherwise: Study Terminology in "Wiendahl, Betriebsorganisation für Ingenieure"

**Learning Outcomes**

- Know methods and strategies for indirect production areas
- Ability to manage projects in factory planning
- Know about the importance of management systems

**Content**

1. Manufacturing organisation (Manufacturing, Assembly, Maintenance)
2. Quality control
3. Recycling
4. Management systems
5. Factory planning
6. Project management

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- BULLINGER, Hans-Jörg (Hrsg.): Systematische Montageplanung. München, Wien: Hanser, 1986.
- EVERSHEIM, Walter: Organisation in der Produktionstechnik. Band 4: Fertigung und Montage. Düsseldorf: VDI, 1981.
- REFA - Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Planung und Gestaltung komplexer Produktionssysteme. München: Hanser, 1987. (Methodenlehre der Betriebsorganisation)
- WIENDAHL, Hans-Peter: Betriebsorganisation für Ingenieure. München, Wien: Hanser, 5. Auflage 2004.

Please refer to the latest edition.

## Course: Production Planning and Control (Planning Game of a Bicycle Factory; in German) [2110032]

**Coordinators:** A. Rinn

**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

### Conditions

- Compact course
- Limited number of participants
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

### Recommendations

- Knowledge in Production Management (resp. Industrial Engineering) is necessary
- Knowledge of Work Science and Economics is usefull
- Knowledge of Informatics is not required, but usefull

### Learning Outcomes

- Get deeper insights within production management
- Increase knowledge of production planning and control
- Understand basic techniques for the modelling and simulation of production systems

### Content

1. Goals and recommanditions for production planning and control
2. Strategies for work control
3. Case study: Manufacturing of bicycles
4. FASI-Plus: Simulation of a bicycle factory for the production planning and control
5. Simulation of the order processing
6. Decision making about order control and procurement of purchased parts
7. Evaluation of the simulation protocols
8. Realisation of production planning and control

### Literature

#### Learning material:

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

#### Literature:



- KOŠTURIÁK, Ján; GREGOR, Milan: Simulation von Produktionssystemen. Wien, New York: Springer, 1995.
- LIEBL, Franz: Simulation. München, Wien: Oldenbourg, 2. Auflage 1995.
- VDI 3633, Blatt 6: Simulation von Logistik-, Materialfluss- und Produktionssystemen – Abbildung des Personals in Simulationsmodellen. Berlin: Beuth-Verlag, 2001.
- VDI 4499, Blatt 1: Digitale Fabrik - Grundlagen. Berlin: Beuth-Verlag, 2008.

Please refer to the latest edition.

## Course: Production Systems and Production Technology in Major Assembly Production [2150690]

**Coordinators:** V. Stauch

**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

### Learning Control / Examinations

oral exam

### Conditions

None.

### Recommendations

Attendance of the lecture 'Manufacturing Engineering' [2149657] is recommended prior to attending this lecture.

### Learning Outcomes

The student

- understands the challenges a global automotive company is facing in current times
- knows the possibilities of modern manufacturing engineering and is aware of specific application examples from major assembly production
- is able to apply the methods and approaches covered by the lecture to problems from the context of the lecture.

### Content

This lecture has a clear focus on real-life situations and conditions, provides many recent examples from industry and illustrates these examples by means of a study trip to Daimler's Untertürkheim plant. In addition to the technological aspects of major assembly production (engines, axles, transmissions), management-related aspects (HR management of approximately 20,000 employees), logistics-related aspects and other important general conditions (e.g. environmental requirements) will be addressed.

Main topics of the lecture:

- Facts and figures of the Daimler group and of the Untertürkheim plant
- Overview over the MDS and the major assembly process
- Powertrain systems
- Factory planning, start-up and total cost of ownership
- MPS - Mercedes Benz Production System
- Logistics
- Occupational health and safety and environmental protection
- Management and HR
- Quality management
- Study trip to the Untertürkheim plant

### Literature

lecture notes

**Course: Production Techniques Laboratory [2110678]**

**Coordinators:** K. Furmans, J. Ovtcharova, V. Schulze, G. Zülch, Research assistants of wbk, ifab und IFL  
**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

Participate in practice exercise courses and complete the colloquia successfully.

**Conditions**

Participation in the following lectures:  
 Informationssysteme in logistics and supply chain management,  
 Material flow in logistic systems,  
 manufacturing technology,  
 Work Science

**Recommendations**

none

**Learning Outcomes**

The student:

- knows the components of a modern factory are presented,
- is able to gain a deeper understanding of these components by exercises.

**Content**

The production technique laboratory (PTL) is a collaboration of the institutes wbk, IFL, IMI and ifab.

1. Computer Aided Product Development
2. Production of parts with CNC turning machines
3. Controlling of production systems using PLCs
4. Workplace configuration
5. NN
6. Configuration of Display Work Stations
7. Time study
8. Optical identification in production and logistics
9. NN
10. Storage and order-picking systems
11. Computer communication in factory

**Media**

several

**Literature**

lecture notes

**Remarks**

none

**Course: Controlling of Production Economics (in German) [2110029]****Coordinators:** G. Zülch**Part of the modules:** SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

**Conditions**

None.

**Recommendations**

- Willingness to learn interdisciplinarily (Technique, Economy, Legal regulations, Informatics . . .)
- Knowledge of the lecture "Production Management I" (2109028) is useful
- Otherwise: Study Terminology in "Wiendahl, Betriebsorganisation für Ingenieure"

**Learning Outcomes**

The participants of the lecture should:

- Understand the basics of controlling
- Know about the importance of production-oriented controlling
- Know the basics of traditional economic controlling
- Know aspects of production logistics in controlling
- Be able to apply various analysing techniques
- Have seen the mode of operations of measure of production logistic
- Be able to apply a generic method for the controlling of production economics

**Content**

1. Basics of the controlling of production economics
2. Development and controlling of organisations
3. Economic controlling
4. Material- and product-oriented controlling
5. Controlling of ressources
6. Controlling of organisation structures
7. Controlling of dynamic production processes
8. Seminar on the static and dynamic analysis of a bicycle factory

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- GROTH, Uwe: Kennzahlensystem zur Beurteilung und Analyse der Leistungsfähigkeit einer Fertigung. Düsseldorf: VDI-Verlag, 1992. (Fortschritt-Berichte VDI, Reihe 16, Nr. 61)
- HORVÁTH, Péter: Controlling. München: Verlag Franz Vahlem, 4. Auflage 1992.
- MCKINSEY (Hrsg.); ROMMEL, Günter; BRÜCK, Felix u.a.: Einfach überlegen. Stuttgart: Schäffer-Poeschel Verlag, 1993.
- REFA – Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Methodenlehre des Arbeitstudiums. München: Carl Hanser Verlag. - Teil 2: Datenermittlung. 6. Auflage 1978. - Teil 3: Kostenrechnung, Arbeitsgestaltung. 7. Auflage 1985.
- REFA – Verband für Arbeitsstudien und Betriebsorganisation (Hrsg.): Methodenlehre der Planung und Steuerung. - Teil 1: Grundbegriffe. - Teil 2: Programm und Auftrag. München: Carl Hanser Verlag, 4. Auflage 1985.
- WIENDAHL, Hans-Peter: Betriebsorganisation für Ingenieure. München, Wien: Carl Hanser Verlag, 7. Auflage 2010.

Please refer to the latest edition.

**Course: Project Workshop: Automotive Engineering [2115817]****Coordinators:** F. Gauterin**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter / Summer Term	de

**Learning Control / Examinations**

Oral Examination

Duration: 30 up to 40 minutes

Auxiliary means: none

**Conditions**

None.

**Learning Outcomes**

The students are familiar with typical industrial development processes and working style. They are able to apply knowledge gained at the university to a practical task.

**Content**

During the Project Workshop Automotive Engineering a team of six persons will work on a task given by an German industrial partner using the instruments of project management. The task is relevant for the actual business and the results are intended to be industrialized after the completion of the project workshop.

The team will generate approaches in its own responsibility and will develop solutions for practical application. Coaching will be supplied by both, company and institute.

At the beginning in a start-up meeting goals and structure of the project will be specified. During the project workshop there will be weekly team meetings. Also a milestone meeting will be held together with persons from the industrial company. In a final presentation the project results will be presented to the company management and to institute representatives.

**Literature**

Steinle, Claus; Bruch, Heike; Lawa, Dieter (Hrsg.), Projektmanagement, Instrument moderner Innovation, FAZ Verlag, Frankfurt a. M., 2001, ISBN 978-3929368277

The scripts will be supplied in the start-up meeting.

## Course: Appliance and Power Tool Design Project Work [2145165]

**Coordinators:** S. Matthiesen

**Part of the modules:** SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	4	Winter term	de

### Learning Control / Examinations

Colloquium: 20 min presentation with 10 min discussion.

Colloquium is obligated for examen in Appliance and Power Tool Design.

### Conditions

in masters course

The participation in “Appliance and power tool design” requires the concurrent project work.

Due to organizational reasons, the number of participants is limited. At the beginning of august, a registration form will be available at the IPEK website. In the case of too many applicants, a selection process will be taking place.

An early application is advantageous.

### Learning Outcomes

The technical design of technical appliances and power tools will be analyzed in student teams and based on this analysis further developments will be synthesized.

### Content

The interaction of analysis and synthesis will be acquired in student teams at the example of different appliances and power tools.

**Course: Development of Mobile Hydraulic Systems [2113071]****Coordinators:** G. Geerling**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

knowledge in the fluidics

**Learning Outcomes**

During the lecture the design and development of fluidic systems with special respect to the mobile hydraulics are to be mediated:

- marketing und development
- temperature regulation
- hydro-storage
- filtration

**Content**

Introduction to the application-oriented development of mobile hydraulic systems with practice-oriented applications.



## Course: Project Management in Rail Industry [2115995]

**Coordinators:** P. Gratzfeld

**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

### Conditions

None

### Recommendations

None

### Learning Outcomes

- The students learn the basic of project management.
- They learn about the roles of project manager and project core team.
- They understand the project phases and know about processes and tools.
- They understand the governance process behind.

### Content

- Project management system (project, project management, project phases, main processes and supporting processes, governance)
- Organization (organizational structure within a company, project organization, roles in a project organization)
- Main processes (project start, project plan, DPS, WBS, risk and opportunity management, change management, project closure)

### Media

All slides are available for download (Ilias-platform).

### Literature

A bibliography is available for download (Ilias-platform).

### Remarks

None.

## Course: Project management in Global Product Engineering Structures [2145182]

**Coordinators:** P. Gutzmer

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

Oral examination

Duration: 20 minutes

Auxiliary means: none

### Conditions

Compulsory preconditions: none

### Learning Outcomes

The management of projects is an factor of high significance for successfull companies. The course introduces the methods of the project management with the help of practical examples. Product development processes and the required organizational structures are also discussed. Participants learn to handle project management situations in global operating companies.

### Content

- Product development process,
- Coordination of product development and handling of complexity,
- project management,
- matrix organization,
- planning / specification / target system,
- interaction of development and production

### Literature

lecture notes

**Course: Process Design and Industrial Engineering [2110036]****Coordinators:** S. Stowasser**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral exam, length: 30 minutes  
(only in German)

Allowed resource materials: none

There is the possibility to acquire the so-called "MTM-Grundschein" (non-academic certificat).

**Conditions**

- Compact course (one week full-time)
- Limited Number of Participants
- Registration in the ifab-office necessary
- Compulsory attendance during the whole lecture

**Recommendations**

- Knowledge of work science is usefull

**Learning Outcomes**

- Ability to design work operations and processes effecitvely and efficiently
- Instruction in methods of time study (MTM, Data acquisition etc.)
- Instruction in methods and principles of process design
- The Students are able to apply methods for the design of workplaces, work operations and processes.
- The Students are able to apply actual approaches of process and production organisation.

**Content**

1. Definition and terminology of process design and industrial engineering
2. Tasks of industrial engineering
3. Actual approaches of organisation of production (Holistic production systems, Guided group work et al.)
4. Methods and principles of industrial engineering and production systems
5. Case studies and exercises for process design

**Media**

Powerpoint, movies, exercises

**Literature****Learning material:**

Handout online on: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_cat\\_29099.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_cat_29099.html)

**Literature:**

- BASZENSKI, Norbert: Methodensammlung zur Unternehmensprozessoptimierung. Köln: Wirtschaftsverlag Bachem, 3. Auflage 2008.
- BOKRANZ, Rainer; LANDAU, Kurt: Produktivitätsmanagement von Arbeitssystemen. Stuttgart: Schäffer Poeschel, 2006.
- Themenheft: Methodisches Produktivitätsmanagement: Umsetzung und Perspektiven. In: Zeitschrift angewandte Arbeitswissenschaft, Köln, 204(2010).
- NEUHAUS, Ralf: Produktionssysteme: Aufbau - Umsetzung - betriebliche Lösungen. Köln: Wirtschaftsverlag Bachem, 2008.
- ROTHER, Mike; SHOOK, John: Sehen lernen - mit Wertstromdesign die Wertschöpfung erhöhen und Verschwendung beseitigen. Aachen: Lean Management Institut, 2004.

Please refer to the latest edition.

## Course: Process Simulation in Forming Operations [2161501]

**Coordinators:** D. Helm

**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

### Learning Control / Examinations

oral examination (30 min)

### Conditions

None.

### Learning Outcomes

The student knows the most important forming operations and technological aspects of them. He learns the elementary basis of modelling and simulating as well as of continuum mechanics and material theory. The student knows how to numerically solve initial-boundary-value problems using the finite element method.

### Content

The lecture gives an introduction to simulation of forming processes of metallic materials and contains the basics of continuum mechanics, material theory and numerics.

**Course: Process Simulation in Cutting [2149668]****Coordinators:** A. Zabel**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

**Conditions**

None.

**Learning Outcomes**

The student

- is able to name the different methods of process simulation in cutting and to explain their functions
- is able to classify the methods by their general structure and functionality and knows their potentials and limitations
- is able to perform a selection for predetermined boundary conditions based on the methods he/she has learned about and their characteristics
- is able to identify the correlation between different methods

**Content**

The aim of the lecture is to present the different techniques and potentials of process simulation in cutting.

1. The CAD-CAM-NC-process chain
2. Basics: information technology and geometry
3. Basics: process technology
4. Simulationsystem for three-axial milling
5. FE-modelling of milling processes
6. Simulation and optimization of machine tools
7. Simulationsystem for five-axial milling
8. Simulation of process dynamics at milling
9. Application of the simulationsystems (1)
10. Application of the simulationsystems (2)
11. Methods of visualisation
12. Summary

**Media**

Slides and lecture notes for the process simulation in cutting lecture will be made available through ilias.

**Literature**

script

**Course: Advanced powder metals [2126749]****Coordinators:** R. Oberacker**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

The assessment consists of an oral exam (20-30 min) taking place at the agreed date. The re-examination is offered upon agreement.

**Conditions**

None.

**Recommendations**

Knowledge of basic material science is assumed.

**Learning Outcomes**

The students know the basics of powder metallurgy. They are able to assess the conditions for applying either powder metallurgy or competing production methods. They have knowledge on production, properties and application of the most important PM materials.

**Content**

The lecture gives an overview on production, properties and application structural and functional powder metallurgy material. The following groups of materials are presented: PM High Speed Steels, Cemented Carbides, PM Metal Matrix Composites, PM Specialties, PM Soft Magnetic and Hard Magnetic Materials.

**Literature**

- W. Schatt ; K.-P. Wieters ; B. Kieback. „Pulvermetallurgie: Technologien und Werkstoffe“, Springer, 2007
- R.M. German. “Powder metallurgy and particulate materials processing. Metal Powder Industries Federation, 2005
- F. Thümmeler, R. Oberacker. “Introduction to Powder Metallurgy”, Institute of Materials, 1993

**Course: Quality Management [2149667]****Coordinators:** G. Lanza**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral exams: Mechanical Engineering (Maschinenbaudiplom); Erasmus and Industrial Engineering (Wi.-Ing.): written examination

**Conditions**

None.

**Learning Outcomes**

The student

- has knowledge of the content covered by the lecture,
- understands the quality philosophies covered by the lecture,
- is able to apply the QM tools and methods he/she has learned about in the lecture to new problems from the context of the lecture,
- is able to analyse and evaluate the suitability of the methods, procedures and techniques he/she has learned about in the lecture for a specific problem.

**Content**

Based on the quality philosophies Total Quality Management (TQM) and Six Sigma, the lecture deals with the requirements of modern quality management. Within this context, the process concept of a modern enterprise and the process-specific fields of application of quality assurance methods are presented. The lecture covers the current state of the art in preventive and non-preventive quality management methods in addition to manufacturing metrology, statistical methods and service-related quality management. The content is completed with the presentation of certification possibilities and legal quality aspects.

Main topics of the lecture:

1. The term "quality"
2. Total Quality Management (TQM) and Six Sigma
3. Universal methods and tools
4. QM during early product stages – product definition
5. QM during product development and in procurement
6. QM in production – manufacturing metrology
7. QM in production – statistical methods
8. QM in service
9. Quality management systems
10. Legal aspects of QM

**Literature**

Lecture notes



**Course: Quantitative Methods for Supply Chain Risk Management [2118090]****Coordinators:** A. Cardeneo**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	de

**Learning Control / Examinations**

presumably oral, duration 20 minutes, in each case at the beginning and at the end of the lecture-free time

**Conditions**

None.

**Recommendations**

Basic knowledge in operations research, statistics and logistics are recommended.

**Learning Outcomes**

The student knows mathematical models and methods to control the various kinds of risks.

**Content**

The planning and the enterprise of logistics systems are connected in large measure with uncertainty: It is the unknown demand, varying transportation times, unexpected delays, irregularly production yield or volatile rates of exchange: Quantities, times, qualities and prices are uncertain values. Therefore it is necessarily to deal with particular these uncertain values to avoid negative effects.

That logistics systems should be efficiently operated is obvious. But their function must also be reliably. In this lecture we concern with mathematical models and methods with which most different kinds of risks can be controlled. Risk analysis, durable location planning, durable transportation networks, Multi Sourcing strategies, Capacity options, infrastructure protection and flexible production planning are parts of it. Topics of the lectures are supplemented and deepened during the exercises.

**Media**

presentations, black board

**Literature**ILIAS-System: [https://ilias.rz.uni-karlsruhe.de/goto\\_rz-uka\\_crs\\_7817.html](https://ilias.rz.uni-karlsruhe.de/goto_rz-uka_crs_7817.html)**Remarks**

none

**Course: Reactor Design and Safety Evaluation using Modern Analysis Measures [2189410]****Coordinators:** M. Avramova**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	en

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Reactor Safety I: Fundamentals [2190465]****Coordinators:** V. Sánchez-Espinoza**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

The lecture is addressed to students of engineering sciences and physics after the intermediate diploma. It is ideally complemented with the lectures dealing with neutron physics for fusion and fission reactors, nuclear power plant technologies and energy systems I and II. The objective of this lecture is to introduce the principles of reactor safety, of safety assessment methods and to discuss the safety features/systems of nuclear reactors. The mathematical and physical elements of computer-aided safety simulation tools will be pre-sented and selected applications will be given.

**Content**

Potential risks of nuclear power plants and related national regulations of nuclear activities

General definitions and principles of reactor safety and its realization in a nuclear power plant

Goals and methods of safety evaluations of nuclear power plants

Basic principles of reactor dynamics and control systems of nuclear power plants

Safety evaluation of pressurized light water reactors using numerical safety analysis tools

Safety evaluation of boiling water reactors using advanced numerical safety analysis tools

**Literature**

Lecture notes

**Course: Nuclear Safety II: Safety Assessment of Nuclear Power Plants [2190464]****Coordinators:** V. Sánchez-Espinoza**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4		Summer term	en

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Computational Dynamics [2162246]****Coordinators:** C. Proppe**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations**

Oral examination, no auxiliary means allowed

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The lecture teaches the ability to compute solutions for problems in structure dynamics. For this purpose differential equations for the vibration of structure elements are presented and solved by means of numerical methods.

**Content**

1. Fundamentals of elasto-kinetics (Equations of motion, principle of Hamilton and principle of Hellinger-Reissner)
2. Differential equations for the vibration of structure elements (bars, plates)
3. Numerical solutions of the equations of motion
4. Numerical algorithms
5. Stability analyses

**Literature**

1. Lecture notes (in German) will be provided!
2. M. Géradin, B. Rixen: Mechanical Vibrations, Wiley, Chichester, 1997

**Remarks**

The course takes place every two years (in pair years).

**Course: Computational Vehicle Dynamics [2162256]****Coordinators:** C. Proppe**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 50: Rail System Technology (p. 166)[SP\_50\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination, no auxiliary means allowed

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

This course serves as an introduction to the computational modelling and simulation of the technical system road/vehicle. A method based perspective is taken, which allows for a unified treatment of various kinds of vehicles. The vehicle model is obtained by dividing the system into functional subsystems and defining interfaces between these subsystems. In the first part of the course, vehicle models will be developed based on models of the suspensions, the road, and the contact forces between road and vehicle. The focus of the second part of the course is on computational methods for linear and non-linear models of vehicle systems. The third part of the course discusses design criteria for stability, safety and ride comfort. The multi body dynamics software Simpack will be used.

**Content**

1. Introduction
2. Models of load bearing systems
3. Contact forces between wheels and roadway
4. Simulation of roadways
5. Vehicle models
6. Methods of calculation
7. Performance indicators

**Literature**

1. K. Popp, W. Schiehlen: Fahrzeugdynamik, B. G. Teubner, Stuttgart, 1993
2. H.-P. Willumeit: Modelle und Modellierungsverfahren in der Fahrzeugdynamik, B. G. Teubner, Stuttgart, 1998
3. H. B. Pacejka: Tyre and Vehicle Dynamics. Butterworth Heinemann, Oxford, 2002
4. K. Knothe, S. Stichel: Schienenfahrzeugdynamik, Springer, Berlin, 2003

**Remarks**

The course takes place every two years (impair years only).

**Course: Computerized Multibody Dynamics [2162216]****Coordinators:** W. Seemann**Part of the modules:** SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral exam

**Conditions**

Knowledge of EM III, EM IV

**Learning Outcomes**

Goal of the course is to understand to analyse the spatial motion of a rigid body or of a system of rigid bodies by using computer programs. By doing the puzzling mathematical reformulations and evaluations by the computer code it is possible to concentrate on the 'Mechanics which is behind it'. At the end of the course the student should be able to understand the principles which are used in commercial computer codes to generate the equations of motion and to do a numerical integration.

**Content**

Description of the orientation of a rigid body, angular velocity, angular acceleration, derivatives in different reference frames, derivatives of vectors, holonomic and nonholonomic constraints, derivation of the equations of motion using d'Alembert's principle, the principle of virtual power, Lagrange's equations or Kane's equations. Structure of the equations of motion, foundations of numerical integration.

**Media**

Following Programs are used: AUTOLEV, MATLAB, MATHEMATICA/MAPLE

**Literature**

Kane, T.: Dynamics, Theory and Applications, McGrawHill, 1985  
 AUTOLEV: User Manual

**Course: Computer Integrated Planning of New Products [2122387]****Coordinators:** R. Kläger**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

Duration:

30 minutes

No tools or reference materials may be used during exam.

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students got a basic understanding of relations, procedures and structure elements of standard processes in product planning and are capable of using these as guidelines for planning of new products.

They acquired knowledge of requirements and options in choosing and applying the right methods and tools for an efficient and reasonable assistance for specific use cases.

The students are familiar with elements and methods of computer aided idea and innovation management. They acquired knowledge of simultaneous assistance to the product planning process by using the technologies of rapid prototyping during development phases.

**Content**

The increase in creativity and the strength of innovation for the planning and development of new products has become a key factor for the competitiveness of the industry. Shorter innovation cycles, an overwhelming flood of information and an increasing demand for information and communication makes the use of computer absolutely necessary. Against this background this lecture discusses the success factors for new products, and introduces a product innovation process in conjunction with planning of new products based on the concepts of system engineering. In the following the methodological assistance to this process is being discussed by introducing innovation management, idea management, problem solving strategies, creativity and rapid prototyping for instance.

**Literature**

Handouts during lecture



**Course: Computational Mechanics I [2161250]****Coordinators:** T. Böhlke, T. Langhoff**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	2	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

None.

**Recommendations**

"Mathematical Methods in Strength of Materials" and "Introduction to the Finite Element Method"

**Learning Outcomes**

The students know the principles and the theory of the linear finite element method. They master the basic applications of the finite element method in solid mechanics and know the formulation as well as the numerical solution of linear two-dimensional problems.

**Content**

- numerical solution of linear systems
- basics of boundary value problems of linear elasticity
- solution methods of boundary value problem of linear elasticity;
- matrix displacement method
- variational principles of linear elasticity
- finite-element-technology for linear static problems

**Literature**

Simó, J.C.; Hughes, T.J.R.: Computational Inelasticity. Springer 1998.  
 Haupt, P.: Continuum Mechanics and Theory of Materials. Springer 2002.  
 Belytschko, T.; Liu, W.K.; Moran, B.: Nonlinear FE for Continua and Structures. JWS 2000.  
 W. S. Slaughter: The linearized theory of elasticity. Birkhäuser, 2002.  
 J. Betten: Finite Elemente für Ingenieure 2, Springer, 2004.

**Course: Computational Mechanics II [2162296]****Coordinators:** T. Böhlke, T. Langhoff**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	2	Summer term	de

**Learning Control / Examinations**

oral examination

**Conditions**

Successful participation in lecture Computational Mechanics I

**Learning Outcomes**

The students can effectively use the theoretical basics of inelastic mechanical material behaviour and master the numerical implementation. They know the weak formulation of two-dimensional non-linear problems of solid mechanics and obtain a numerical solution of the discretized equations using the Finite-Element-Method. They know the basics of numerics of nonlinear systems, kinematics and balance equations of non-linear solid mechanics, of finite elasticity and infinitesimal plasticity, of linear and non-linear thermoelasticity.

**Content**

- overview quasistatic nonlinear phenomena
- numerics of nonlinear systems
- foundations of nonlinear continuum mechanics
- balance equations of geometrically nonlinear solid mechanics
- finite elasticity
- infinitesimal plasticity
- linear and geometrically nonlinear thermoelasticity

**Literature**

Simó, J.C.; Hughes, T.J.R.: Computational Inelasticity. Springer 1998. Haupt, P.: Continuum Mechanics and Theory of Materials. Springer 2002. Belytschko, T.; Liu, W.K.; Moran, B.: Nonlinear FE for Continua and Structures. JWS 2000.

**Course: Reduction methods for the modeling and the simulation of combustion processes [2166543]****Coordinators:** V. Bykov, U. Maas**Part of the modules:** SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach],  
SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

This lecture introduces the fundamental mathematical principles of model reduction for reacting flows. Moreover the methods for the analysis of the properties of chemical kinetic models, allowing a reduction of the system, are discussed.

**Content**

Fundamentals of the mathematical methods and the analysis of chemical kinetics

Methodology of model reduction and its implementation

Description of different combustion regimes (e.g. auto-ignition, steady flames, flame quenching) with simplified and idealised models

Examples of reduction strategies

**Literature**

Course notes

N. Peters, B. Rogg: Reduced kinetic mechanisms for application in combustion systems, Lecture notes in physics, 15, Springer Verlag, 1993

## Course: Replication Technologies in Microsystem Technology [2143893]

**Coordinators:** M. Worgull

**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

### Learning Control / Examinations

Oral examination (30 minutes)

### Conditions

Intermediate examination or bachelor degree of mach/wing necessary.

### Recommendations

Basic knowledge of the micro-system technology (but not a requirement) and interdisciplinary interest are favourable

### Learning Outcomes

The lesson gives an overview over the different kinds of replication technologies in the science of microsystem technology. Fundamentals like replication materials, processes and it's technologies, and a process simulation based on hot embossing will be presented. The aim of the lesson is to give the students the knowelge to decide which materials and processses are required to replicate a desired microstructured design. The theoretical aspects of the lesson will be supported by a large diversity of of examples in science and industry. Finally a visit of the selected labs at the Forschungszentrum Karlsruhe will give a detailed view to the topics of the lesson.

The students will finally having an expertise to compare the different processes based on scientific and technical items. This includes also aspects of

- quality of the moulded parts,
- material properties,
- technologies,
- mould design,
- cost efficiency.

### Content

#### Replication - Introduction and Overview

- Diversity of Replication - A short definition
- Historic examples
- Materials for replication
- Overveiw over the different replication processes

#### Polymers – Properties and tehoretical description

- Classification of polymers
- Mechanical and thermal behaviour
- Rheology of polymer melts
- Measurement system for characterisation of polymers
- Approachens for the theoretical description of vicoelastic behaviour

#### Microstructured replication tools

- Requirements on microstructured mould inserts

- Fabrication methods
- Electroplation of mould inserts
- Materials and coatings
- Design rules

### **Replikation processes and technologies**

- Overview and characteristics of all processes
- Micro injection moulding
- Injection compression moulding
- Reaction injection moulding
- Thermoforming / Blow moulding
- Micro hot embossing / Nanoimprint
- Comparison of processes

### **Charakterisation of replicated parts**

- Quality of replicated parts - definition of criteria
- Lateral accuracy
- Surface quality
- Classification of cases of damage

### **Simulation of replication processes - hot embossing**

- Process simulation based on analytic models
- Process simulation based on FEM systems
- Simulation of a hot embossing cycle
- Heating / Cooling - Effects of heat conduction, heat transfer, and convection
- Embossing based on an two stpe embossing cycle
- Cooling of a moulded part
- Demoulding - Stress on moulded parts

### **Presentation of actual research topics in micro replication**

- lab tour Campus North

### **Media**

Printouts of the lecture presentation, if applicable further scientific articles

**Course: Robotics I – Introduction to robotics [24152]****Coordinators:** R. Dillmann, Welke, Do, Vahrenkamp**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	de

**Learning Control / Examinations**

The assessment is explained in the module description.

**Conditions**

None.

**Recommendations**

It is recommended to attend "Cognitive Systems" prior to this lecture. It is further recommended to attend "Robotik II" and „Robotik III" in conjunction with „Robotik I".

**Learning Outcomes**

This lecture gives an overview of basic methods and components for building and running a robotic platform. The lecture aims at the communication of methodical understanding regarding the organization of robot system architectures.

**Content**

The lecture gives an overview of the research field of robotics. Robotic systems in industrial manufacturing as well as service robots are covered. The key aspects consist in modelling of robots as well as methods for robot control.

First, the different system and control components of a robotic platform are discussed. Methods for robot modelling such as kinematics and dynamics modelling are covered. Based on these models, approaches for control, planning and collision avoidance are discussed. Finally, robot architectures are introduced which comprise the previously studied approaches and models.

**Media**

Slides

**Literature****Elective literature:**

Fu, Gonzalez, Lee: Robotics - Control, Sensing, Vision, and Intelligence

Russel, Norvig: Artificial Intelligenz - A Modern Approach, 2nd. Ed.

**Course: Robotics II [24712]****Coordinators:** R. Dillmann, S. Schmidt-Rohr, Dillmann, Gindele, Schmidt-Rohr**Part of the modules:** SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Robotics III [24635]****Coordinators:** M. Azad, R. Dillmann, A. Kasper, Dillmann, Kasper, Azad**Part of the modules:** SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**



**Course: Robotik in der Medizin [24681]****Coordinators:** J. Raczkowski, Raczkowski**Part of the modules:** SP 32: Medical Technology (p. [146](#))[SP\_32\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Decommissioning of Nuclear Facilities I [19435]****Coordinators:** S. Gentes**Part of the modules:** SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Failure Analysis [2173562]****Coordinators:** K. Poser**Part of the modules:** SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 02: Power-train Systems (p. 112)[SP\_02\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: 20 - 30 minutes

no notes

**Conditions**

basic knowledge in materials science (e.g. lecture materials science I and II)

**Learning Outcomes**

The students are able to discuss damage evaluation and to perform damage investigations. They know the common necessary investigation

methods and can regard failures considering load and material resistance. Furthermore they can describe and discuss the most important types of failure and damage appearance.

**Content**

Aim, procedure and content of examining failure

Examination methods

Types of failure:

Failure due to mechanical loads

Failure due to corrosion in electrolytes

Failure due to thermal loads

Failure due to tribological loads

Damage systematics

**Literature**

A literature list, specific documents and partial lecture notes shall be handed out during the lecture.

## Course: Rail Vehicle Technology [2115996]

**Coordinators:** P. Gratzfeld

**Part of the modules:** SP 50: Rail System Technology (p. 166)[SP\_50\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

### Learning Control / Examinations

- Oral examination
- Duration: 20 minutes
- No tools or reference materials may be used during the exam.

### Conditions

none

### Recommendations

none

### Learning Outcomes

- The students learn about advantages and disadvantages of different types of traction drives and judge which one fits best for each application.
- They understand brakes from a vehicular and an operational point of view. They assess the fitness of different brake systems.
- They know about the basics of running dynamics and bogies.
- They define suitable vehicle concepts based on requirements for modern rail vehicles.

### Content

- Main systems of rail vehicles
- Electric and non-electric traction drives
- Brakes
- Bogies
- Vehicle concepts for mass transit and main line

### Media

All slides are available for download (Ilias-platform).

### Literature

A bibliography is available for download (Ilias-platform).

### Remarks

None.

**Course: Welding Technology I [2173565]****Coordinators:** B. Spies**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Winter term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes  
(Welding Technology I+II)

no auxiliary material

**Conditions**

basics of material science ( iron- and non-iron alloys), of electrical engineering, of production processes.

**Learning Outcomes**

knowledge and understanding of the most important welding processes and its industrial application.

recognition, understanding and handling of problems occurring during the application of different welding processes relating to design, material and production.

classification and importance of welding technology within the scope of connecting processes (advantages/disadvantages, alternatives).

**Content**definition, application and differentiation: welding,  
welding processes,  
alternative connecting technologies.  
history of welding technology  
sources of energy for welding processesSurvey: fusion welding,  
pressure welding.  
seam preparation/design  
welding positions  
weldability  
gas welding, thermal cuttingmanual metal-arc welding  
submerged arc welding  
IV characteristics: arc/sources of energy  
gas-shielded metal-arc welding**Literature**

Ruge: Handbuch der Schweißtechnik, Springer-Verlag, 1985

Dilthey: Schweißtechnische Fertigungsverfahren I, Augustinus, Aachen, 1991

Fachbände des Deutschen Verlags für Schweißtechnik

**Course: Welding Technology II [2174570]****Coordinators:** B. Spies**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	1	Summer term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes (Welding Technology I + II)

no auxiliary material

**Conditions**

lecture on Welding Technology I.

basics of material science (iron- and non-iron alloys), of electrical engineering, of production processes.

**Learning Outcomes**

recognition, understanding and handling of problems occurring during the application of different welding processes relating to design, material and production.

consolidation of and amplification to the knowledge of Welding Technology I

consolidation of knowledge of material behaviour during welding

design and properties of welded constructions

quality assurance for welding processes

**Content**

narrow gap welding

TIG-welding

plasma arc welding

electron beam welding

laser welding

spot welding / projection welding

heat flow at welding

welding of low-alloy steel / time-temperature-transformation curve.

welding of high-alloy steel / austenite / Schaefflerdiagramm

low temperature steels

welding of cast iron

heat treatment for welding

welding of aluminium alloys

residual welding stress

methods of testing

design of welded constructions

**Literature**

Ruge: Handbuch der Schweißtechnik, Springer-Verlag, 1985

Dilthey: Schweißtechnische Fertigungsverfahren II, Augustinus, Aachen, 1991

**Course: Fatigue of Metallic Materials [2173585]****Coordinators:** K. Lang**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: 30 minutes

none

**Conditions**

none, basic knowledge in Material Science will be helpful

**Learning Outcomes**

The lecture gives an overview of the deformation and damage behaviour of metallic materials under cyclic loading. Both the fundamental microstructural processes as well as the development of macroscopic damages are mentioned. The fundamental procedures for the evaluation of uniform and stochastic cyclical loadings are also explained. The students will be able to recognize possible damage due to cyclical loadings and evaluate the fatigue behaviour of components both qualitatively as well as quantitatively.

**Content**

Introduction: some interesting cases of damage

Testing Facilities

Cyclic Stress Strain Behaviour

Crack Initiation

Crack Propagation

Lifetime Behaviour under Cyclic Loading

Fatigue of Notched Components

Structural Durability

**Literature**

Lecture notes that include a list of current literature will be distributed.

**Course: Schwingungstechnisches Praktikum [2161241]****Coordinators:** H. Hetzler, A. Fidlin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	3	Summer term	de

**Learning Control / Examinations**

Colloquium to each session.

**Conditions**

None.

**Recommendations**

Vibration theory, mathematical methods of vibration theory, dynamic stability, nonlinear vibrations

**Learning Outcomes**

- \* Introduction to common measurement principles for mechanical vibrations
- \* selected vibrational problems are demonstrated from a theoretical and experimental aspect
- \* Measurement, evaluation and comparison with analytical calculations.

**Content**

- \* Frequency response of a force-excited oscillator (1DoF)
- \* stochastically excited oscillator (1DoF)
- \* digital processing of measurement data
- \* Determination of Lehr's damping measure from resonance
- \* forces vibrations of a Duffing oscillator
- \* isolation of acoustical waves by means of additional masses
- \* critical speeds of a rotor in elastic bearings
- \* stability of a parametrically excited oscillator
- \* resonance of clamped beams with variable cross section
- \* experimental modal analysis

**Literature**

comprehensive instructions will be handed out



**Course: Failure Analysis Seminar [2173577]****Coordinators:** K. Poser**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	2	Winter term	de

**Learning Control / Examinations**

participation, report

**Conditions**

knowledge in 'failure analysis'

**Learning Outcomes**

The seminar deals with real failed parts. The students will carry out complete failure analyses incl. appropriate reporting. It starts with the basic failure mechanisms of mechanically, chemically, and thermally induced failures and its failure appearances. After the failure mechanisms are known possible counters to measure are presented and discussed.

**Content**

analyse of real failed parts

failure appearances

mechanisms of failure

prevention of failure

writing a report

**Course: Safety engineering [2117061]****Coordinators:** H. Kany**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 28: Life-cycle Engineering (p. 142)[SP\_28\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral / written (if necessary) =&gt; (see "Studienplan Maschinenbau", version of 7.7.2010)

examination aids: none

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The student:

- has basic knowledge of safety engineering,
- knows the basics of industrial health and labour protection in Germany,
- is familiar with the national and european safety regulations and the basics for the safe methods of design of machinery.
- is able to realize these objectives by using examples in the field of storage- and conveyor-systems.

**Content**

The course provides basic knowledge of safety engineering. In particular the basics of health at the working place, job safety in Germany, national and European safety rules and the basics of safe machine design are covered. The implementation of these aspects will be illustrated by examples of material handling and storage technology. This course focuses on: basics of safety at work, safety regulations, basic safety principles of machine design, protection devices, system security with risk analysis, electronics in safety engineering, safety engineering for storage and material handling technique, electrical dangers and ergonomics. So, mainly, the technical measures of risk reduction in specific technical circumstances are covered.

**Media**

presentations

**Literature**

Defren/Wickert: Sicherheit für den Maschinen- und Anlagenbau, Druckerei und Verlag: H. von Ameln, Ratingen, ISBN: 3-926069-06-6

**Remarks**

none

**Course: Signals and Systems [23109]****Coordinators:** F. Puente**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
3	2	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Simulation of Coupled Systems [2114095]****Coordinators:** M. Geimer**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2/2	Summer term	de

**Learning Control / Examinations**

The assessment consists of an oral exam (20 min) taking place in the recess period. The exam takes place in every semester. Re-examinations are offered at every ordinary examination date.

**Conditions**

It is recommended to have:

- Knowledge of ProE (ideally in current version)
- Basic knowledge of Matlab/Simulink
- Basic knowledge of dynamics of machines
- Basic knowledge of hydraulics

**Learning Outcomes**

The limitation of the simulation programs and the related problems will be introduced by using the example of the working movement of a wheel loader. As a solution the coupled simulation of multiple programs by using the mentioned example will be shown.

**Content**

- Knowledge of the basics of multi-body and hydraulic simulation programs
- Possibilities of coupled simulations
- Development of a simulation model by using the example of a wheel loader
- Documentation of the result in a short report

**Literature****Elective literature:**

- miscellaneous guides according the software-tools pdf-shaped
- information to the wheel-type loader

**Course: Simulation in product development process [2185264]****Coordinators:** A. Albers, T. Böhlke, J. Ovtcharova**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach], SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 32: Medical Technology (p. 146)[SP\_32\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Not graded:

term paper in group work

- written part: 10 pages per person
- presentation: 15 minutes per group

**Conditions**

Compulsory preconditions: none

**Recommendations**

None.

**Learning Outcomes**

The students learn the connections between simulation methods, the necessary IT technique and the integration of such methods within the product development process. They know the basic approximation methods in mechanics and methods of modelling material behaviour using the finite-element-method. The students learn the integration within the product development process as well as the necessity of coupling different methods and systems. They master the modelling of heterogeneous technical systems and know the foundations of virtual reality.

**Content**

- approximation methods of mechanics: FDM, BEM, FEM, MBS
- material modelling using the finite-element-methode
- product life cycle
- coupling of methods and system integration
- modelling heterogeneous technical systems
- functional Digital Mock-Up (DMU), virtual prototypes

**Literature**

sildes of lectures will be available

**Course: Simulation of turbulent flow and heat transfer using statistical models [2169988]****Coordinators:** D. von Terzi, v. Terzi**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

Introduction to turbulent flow physics and its simulation. Introduction to different simulation techniques with focus on calculations based on turbulence models. In detail description of the most common statistical models for turbulent transport of momentum and heat. Discussion of the capabilities and limits of the introduced models based on illustrating application cases. Presentation of the state of the art and current trends, e.g. so called hybrid methods (DES, SAS etc.).

**Content**

- Closure problem for computing turbulent flows
- Basic equations
- Energy cascade and local isotropy
- Turbulence (film by Stewart)
- Introduction to turbulence modelling
- K- $\epsilon$  model
- Two-equation models
- Boundary conditions and treatment of near-wall regions
- Reynolds Stress Models (RSM) and Algebraic Stress Models (ASM)
- Modelling turbulent heat transfer
- Hybrid RANS/LES
- RANS for unsteady turbulent flows (URANS)

**Literature**

- Pope, S.; Turbulent Flows, Cambridge University Press, 2000
- Fröhlich, J.; Large Eddy Simulation turbulenter Strömungen, Teubner Verlag, 2006
- Fröhlich, J. and von Terzi, D.; Hybrid RANS/LES methods for the simulation of turbulent flows, Progress in Aerospace Sciences, 44(5), pp. 349-377, 2008

**Course: Simulation of production systems and processes [2149605]****Coordinators:** K. Furmans, V. Schulze, G. Zülch**Part of the modules:** SP 33: Microsystem Technology (p. 147)[SP\_33\_mach], SP 37: Production Management (p. 152)[SP\_37\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

The student knows different possibilities of simulation technology within the production technology and is able to use those methods. They range from the modeling of production and work systems down to simulation of single manufacturing processes.

**Content**

The lecture is focused on the various aspects and possibilities of the usage of simulation technologies within the production technology. First the definition of the terminology and the basic knowledge is pointed out. In the chapter "Design of experiments and validation" the procedure of a simulation study with the preparation work, the selection of the simulation tools, the validation and the analysis of the simulation runs will be discussed. The chapter "Statistical basics" deals with probability distribution and random numbers as well as the use of Monte-Carlo-simulations in practical exercises. The chapter "Simulation of plant, machinery and processes" addresses the simulative analysis of single manufacturing processes via the examination of machine tools down to the modeling of a digital plant with the focus on the production facility. The chapter "Simulation of work systems" in addition considers the personnel integrated and orientated simulation. Here the assembly systems and the enterprise orientated simulation is considered. Finally the specifications of the material flow simulation for production systems are examined.

**Literature**

none

**Remarks**

The lecture starts in winter term 2011/12

## Course: Simulation of spray and mixture formation processes in combustion engines [2133114]

**Coordinators:** C. Baumgarten

**Part of the modules:** SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

oral examination, Duration: ca. 45 min., no auxiliary means

### Conditions

None.

### Recommendations

basic knowledge in combustion engines and fluid dynamics helpful

### Learning Outcomes

Students get to know the more and more important field of mathematical modelling and simulation of three dimensional spray and mixture formation processes. After describing the fundamental mechanisms and categories of the in-cylinder spray and mixture formation the basic equations needed for sub-processes such as spray breakup, droplet deceleration, droplet collision, ignition etc. are discussed. Last but not least trend-setting mixture formation strategies and their potential for engines with direct injection are discussed.

### Content

Fundamentals of mixture formation in combustion engines

Injection systems and nozzle types

basic equations of fluid dynamics

modelling of spray and mixture formation

DI Diesel engines

DI Gasoline engines

HCCI combustion process

### Literature

Slides available in the lectures



**Course: Simulator Exercises Combined Cycle Power Plants [2170491]****Coordinators:** T. Schulenberg**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
2	2	Summer term	de

**Learning Control / Examinations**

Certificate of participation in case of regular attendance.

Oral examination on request.

**Conditions**

Participation at the lecture Combined Cycle Power Plants (2170490) is required.

**Learning Outcomes**

The simulator exercise offers the opportunity to run an advanced combined cycle power plant with a realistic user surface including all plant details at real time. Participant shall get a deeper understanding of the design of combined cycle power plants and their operation.

**Content**

Exemplary programming of an own I&C modul; start-up of the power plant from scratch; load changes and shut down; dynamic response of the power plant in case of malfunctions and of sudden load changes; manual operation of selected components.

The simulator exercise includes a tour to a combined cycle power plant at the end of the semester.

**Media**

The power plant simulator is based on the control system of a real SIEMENS power plant. The English user surface is based on US standard.

**Literature**

Slides and other documents of the lecture Combined Cycle Power Plants.

**Course: Scaling in fluid dynamics [2154044]****Coordinators:** L. Bühler**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral

Duration: 30 minutes

no auxiliary means

**Conditions**

none

**Learning Outcomes**

The definition of nondimensional groups ensures the transfer of results from model experiments to real applications. Moreover, these groups reduce the number of experimental parameters and thereby the direct experimental effort. Scaling laws allow the identification of essential variable. They form the base for meaningful simplifications (modeling) of fluid dynamics equations as a starting point for efficient solution strategies.

**Content**

- Introduction
- Similarity rules (examples)
- Dimensional analysis (Pi-theorem)
- Scaling in differential equations
- Scaling in boundary layers
- Self-similar solutions
- Scaling in turbulent shear layers
- Rotating flows
- Magnetohydrodynamic flows

**Literature**

G. I. Barenblatt, 1979, Similarity, Self-Similarity, and Intermediate Asymptotics, Plenum Publishing Corporation (Consultants Bureau)

J. Zierep, 1982, Ähnlichkeitsgesetze und Modellregeln der Strömungsmechanik, Braun

G. I. Barenblatt, 1994, Scaling Phenomena in Fluid Mechanics, Cambridge University Press

**Course: Mechatronic Softwaretools [2161217]****Coordinators:** C. Proppe**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 50: Rail System Technology (p. 166)[SP\_50\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

written exam, duration: 1 h

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

Mechatronic Softwaretools is a practical training course on using the software packages Maple, Matlab, Simulink and Adams. Mechatronic problems are solved using these packages on PCs.

**Content**

1. Introduction to Maple: Generating of the nonlinear equations of motion for a double pendulum. Stability and resonance investigation of a Laval-rotor.
2. Introduction to Matlab: Dynamic simulation of a basic vehicle model using the Runge-Kutta-method. Solution of the partial differential equation for a rod by a Galerkin approximation.
3. Introduction to Simulink: Block diagrams of one-mass- and two-mass-oscillators. PID-distance control of two vehicles.
4. Introduction to Adams: Modelling and dynamic simulation of a simple robotic manipulator.

**Literature**

Hörhager, M.: Maple in Technik und Wissenschaft, Addison-Wesley-Longman, Bonn, 1996

Hoffmann, J.: Matlab und Simulink, Addison-Wesley-Longman, Bonn, 1998

Programmbeschreibungen des Rechenzentrums Karlsruhe zu Maple, Matlab und Simulink

**Course: Stabilitätstheorie [2163113]****Coordinators:** A. Fidlin**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 min (optional subject)  
20 min (major subject)

Means are not allowed

**Conditions**

None.

**Recommendations**

Vibration theory, mathematical methods of vibration theory

**Learning Outcomes**

- to learn the most important methods of the stability analysis
- to apply the stability analysis for equilibria
- to apply the stability analysis for periodic solution
- to apply the stability analysis for systems with feedback control

**Content**

- Basic concepts of stability
- Lyapunov's functions
- Direct Lyapunov's methods
- Stability of equilibria positions
- Attraction area of a stable solution
- Stability according to the first order approximation
- Systems with parametric excitation
- Stability criteria in the control theory

**Literature**

- Pannovko Y.G., Gubanov I.I. Stability and Oscillations of Elastic Systems, Paradoxes, Fallacies and New Concepts. Consultants Bureau, 1965.
- Hagedorn P. Nichtlineare Schwingungen. Akademische Verlagsgesellschaft, 1978.
- Thomsen J.J. Vibration and Stability, Order and Chaos. McGraw-Hill, 1997.

**Course: Control engineering [2150683]****Coordinators:** C. Gönheimer**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

**Conditions**

None.

**Learning Outcomes**

The lecture deals with technical bases of process-oriented information- and control technologies, signal theory and electrical drive technology, programmable logic control, numerical control and robot control technologies as long as computer communication and process control. Furthermore modern field bus technologies are illustrated and current trends in automation technologies are presented. Demonstration of the production science laboratory and an excursion to an industry partner shows the implementation in real applications of the lecture themes.

**Content**

1. Basics of control engineering
2. Control periphery
3. Programmable logic control (PLC)
4. Numerical control (NC)
5. Robot Control
6. Communication technology
7. Trends in automation technology

**Course: Radiation protection I [23271]****Coordinators:** M. Urban, Urban**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Strategic Product Planing [2146193]****Coordinators:** A. Siebe**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 51: Development of innovative appliances and power tools (p. 167)[SP\_51\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral exam

**Conditions**

Compulsory preconditions: none

**Learning Outcomes**

Successful enterprises at an early stage know how their offers do look like on the markets of tomorrow. Thus, beneath the market potentials, also the possible market ratings i.e. the products as well as the underlying technologies must be thought ahead. The lecture introduces systematically into future management. Different approaches are explained and evaluated. Based on this foundation, the scenariobased strategic productplanning is explained theoretically and exemplified through concretely.

**Content**

Introduction into future management, Development of scenarios, scenariobased strategy development, trendmanagement, strategic early detection, innovation- and technologymanagement, scenarios in product development, from profiles of requirements to new products, examples out of industrial praxis.

**Course: Flows in rotating systems [2154407]****Coordinators:** R. Bohning**Part of the modules:** SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes (optional subject), 20 minutes (major subject)

No tools or referece materials may be used durind the exam

**Conditions**

None.

**Learning Outcomes**

Rotating fluids occur in a wide variety of technical contexts and in geophysics, particularly in the atmosphere and in the oceans. The fundamental phenomena involved as well as the mathematical and physical aspects are being presented in the lecture.

**Content**

- Introduction
- Governing equations in a rotating System
- Exact solutions (circular flows)
- Dynamic similarity (Rossby Number Ekman Number)
- Hyperbolicity (Inertia waves, Rossby waves)
- Taylor Proudman theorem
- Ekman-layer
- Instabilities in rotating systems

**Literature**

Greenspan, H. P.: The Theory of Rotating Fluids

Lugt, H. J.: Wirbelströmungen in Natur und Technik, Braun Verlag, Karlsruhe, 1979

Lugt, H. J.: Vortex Flow in Rotating Fluids (with Mathematical Supplement), Wiley Interscience

Pedlovsky, J.: Geophysical Fluid Dynamic



**Course: Flows with chemical reactions [2153406]****Coordinators:** A. Class**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

Duration: 30 min

Lecture

**Conditions**

None.

**Learning Outcomes**

Chemical reactions of liquid or gaseous media are tightly coupled to the underlying fluid flow. Often they even drive the flow.

Some typical examples are combustion (laminar and turbulent gas premixed or diffusion flames), the processes within the industrial reactors of chemical industry, the directional polymerization of plastics, the burning of a cigar, the high temperature synthesis of new materials, and also the explosion of a star as a supernova.

**Content**

In the lecture we mainly consider problems, where chemical reaction is confined to a thin layer. The problems are solved analytically or they are at least simplified allowing for efficient numerical solution procedures. We apply simplified chemistry and focus on the fluid mechanic aspects of the problems.

**Literature**

Lecture

Buckmaster, J.D.; Ludford, G.S.S.: Lectures on Mathematical Combustion, SIAM 1983

**Course: Structural and Functional Ceramics [2126775]****Coordinators:** M. Hoffmann**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

20 min

Auxiliary means:none

**Conditions**

None.

**Learning Outcomes**

Based on concrete examples the importance of microstructural constitution on mechanical, thermal, chemical and electrical properties is shown.

**Content**

The lecture gives an overview on structure and properties of technical relevant structural and functional ceramic materials and parts. The following groups of materials are presented:

Silicon Nitride, Silicon Carbide, Alumina, Zirconia, Ferroelectric ceramics.

**Literature**

W.D. Kingery, H.K. Bowen, D.R. Uhlmann, Introduction to Ceramics, John Wiley & Sons, New York, (1976)

E. Dörre, H. Hübner, Alumina, Springer Verlag Berlin, (1984)

J. Kriegesmann, Technische Keramische Werkstoffe, Deutscher Wirtschaftsdienst Köln, (1989)

A. J. Moulson, J. M. Herbert, Electroceramics, Materials, Properties, Applications, Chapman and Hall, London, (1990)

**Course: Structural and functional materials of fusion and nuclear reactors [2194640]****Coordinators:** A. Möslang**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Structural and phase analysis [2125763]****Coordinators:** S. Wagner**Part of the modules:** SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

20 min

auxiliary means: none

**Conditions**

None.

**Learning Outcomes**

1. Understanding of the fundamentals of X-ray generation as well as their interaction with crystalline materials
2. Basics of different methods of X-ray crystallography.
3. It is demonstrated, how the detected X-ray spectra can be analyzed by qualitative and quantitative phase analysis. Furthermore texture analysis will be explained.

**Content**

1. Production and properties of X-Ray's
2. Fundamentals and application of different measuring methods
3. Qualitative and quantitative phase analysis
4. Texture analysis (pole figures)
5. Residual stress measurements

**Literature**

1. B.D. Cullity and S.R. Stock: Elements of X-ray diffraction. Prentice Hall New Jersey, 2001.

**Course: Superhard Thin Film Materials [2177618]****Coordinators:** S. Ulrich**Part of the modules:** SP 47: Tribology (p. 163)[SP\_47\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination (30 min)

no tools or reference materials

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

Superhard materials are solids with a hardness higher than 4000 HV 0,05. The main topics of this lecture are modelling, deposition, characterization and application of superhard thin film materials.

**Content**

Introduction

Basics

Plasma diagnostics

Particle flux analysis

Sputtering and ion implantation

Computer simulations

Properties of materials, thin film deposition technology, thin film analysis and modelling of superhard materials

Amorphous hydrogenated carbon

Diamond like carbon

Diamond

Cubic Boronnitride

Materials of the system metall-boron-carbon-nitrogen-silicon

**Literature**

G. Kienel (Ed.): Vakuumbeschichtung 1 - 5, VDI Verlag, Düsseldorf, 1994

Copies with figures and tables will be distributed

**Course: Supply chain management [2117062]****Coordinators:** K. Alicke**Part of the modules:** SP 29: Logistics and Material Flow Theory (p. 143)[SP\_29\_mach], SP 19: Information Technology of Logistic Systems (p. 132)[SP\_19\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	4	Winter term	de

**Learning Control / Examinations**

oral examination

No tools or reference materials may be used during the exam.

**Conditions**

limited number: application necessary

**Learning Outcomes**

The student knows theoretical and practical basics to use approaches of Supply Chain Management within the operational practice.

**Content**

- Bullwhip-Effect, Demand Planning & Forecasting
- Conventional planning processes (MRP + MRPII)
- Stock keeping strategy
- Data acquisition and analysis
- Design for logistics (Postponement, Mass Customization, etc.)
- Logistic partnerships (VMI, etc.)
- Distribution structures (central vs. distributed, Hub&Spoke)
- SCM-metrics (performance measurement) e-business
- Special sectors as well as guest lectures

**Media**

presentations

**Literature**

Alicke, K.: Planung und Betrieb von Logistiknetzwerken

Simchi-Levi, D., Kaminsky, P.: Designing and Managing the Supply Chain

Goldratt, E., Cox, J.: The Goal

**Remarks**

this course is a block course

## Course: Sustainable Product Engineering [2146192]

**Coordinators:** K. Ziegahn

**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 20: Integrated Product Development (p. 133)[SP\_20\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

### Learning Control / Examinations

oral exam

### Conditions

Compulsory preconditions: none

### Learning Outcomes

The goal of the lecture is to convey the main elements of sustainable product development in the economic, social and ökologischen context.

### Content

- understanding of sustainability objectives and their role in product development, the interaction between technical products and their environment, the holistic approach and the equality of economic, social and environmental aspects and environmental aspects
- skills for life-cycle product design using the example of complex automotive components such as airbag systems and other current products
- understanding of product environmental stresses with relevancy to praxis at the example of technology-intensive components, robustness and durability of products as the basis for a sustainable product development, development of skills for the application of environmental simulation during the process of development of technical products
- delivery of key skills such as team skills / project / self / presentation based on realistic projects

**Course: Technical Acoustics [2158107]****Coordinators:** M. Gabi**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

No tools or reference materials may be used during the exam.

**Conditions**

none

**Recommendations**

none

**Learning Outcomes**

First, the students get to know the fundamental physical-mathematical laws of acoustics in general and the human hearing characteristics. Second, the difference of sound and noise will be outlined. Physical-empirical laws for determination of sound and noise levels of various emission and immission situations will be worked out or derived. Further on general sound measurement methods of machinery will be taught. A special focus here are fluid machinery.

**Content**

Human ear, wave propagation, wave equation, concept of acoustic poles, acoustic level notation, levels of various physical magnitudes, and levels which are corrected by means of hearing sensation, physical-empirical laws of wave propagation in various media, measurement techniques for machinery, fluid driven noise

**Literature**

1. Lecture notes (downloadable from institute's homepage).
2. Heckl, M.; Müller, H. A.: Taschenbuch der Technischen Akustik, Springer-Verlag.
3. Veit, Ivar: Technische Akustik. Vogel-Verlag (Kamprath-Reihe), Würzburg.
4. Henn, H. et al.: Ingenieurakustik. Vieweg-Verlag.



**Course: Computer Engineering [2106002]****Coordinators:** G. Bretthauer**Part of the modules:** SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

Written examination

Duration: 2 hours (compulsory subject)

Auxiliary means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students possess essential knowledge about information processing in digital computers. Based on information representation and calculations of complexity, students are capable to design algorithms efficiently. The students are able to apply the knowledge about efficient algorithm design to important numerical computation methods in mechanical engineering. Students understand the importance of software quality in mechanical engineering and know basic concepts and important measures of quality assurance.

**Content**

Introduction: definitions, basic concepts, introductory examples

Information coding on finite automata: numbers, characters, commands, examples

Algorithm design: definitions, complexity of algorithms, complexity classes P and NP, examples

Sorting algorithms: relevance, algorithms, simplifications, examples

Software quality assurance: terms and measures, errors, phases of quality assurance, constructive measures, analytical measures, certification

Lectures are complemented by an exercise course.

**Literature**

Vorlesungsskript (Internet)

Becker, B., Molitor, P.: Technische Informatik : eine einführende Darstellung. München, Wien : Oldenbourg, 2008.

Hoffmann, D. W.: Grundlagen der Technischen Informatik. München: Hanser, 2007.

Balzert, H.: Lehrbuch Grundlagen der Informatik : Konzepte und Notationen in UML, Java und C++, Algorithmen und Software-Technik, Anwendungen. Heidelberg, Berlin : Spektrum, Akad. Verl., 1999.

Trauboth, H.: Software-Qualitätssicherung : konstruktive und analytische Maßnahmen. München, Wien : Oldenbourg, 1993.

**Course: Vibration Theory [2161212]****Coordinators:** W. Seemann**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 05: Calculation Methods in Mechanical Engineering (p. 115)[SP\_05\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 42: Technical Acoustics (p. 158)[SP\_42\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
5	3	Winter term	de

**Learning Control / Examinations**

Written exam

If course is chosen as optional subject or part of major subject:

Oral exam, 30 minutes (optional subject), 20 minutes (major subject), no means

**Conditions**

None.

**Recommendations**

Examen in Engineering Mechanics 3 + 4

**Learning Outcomes**

The course gives an introduction into the vibration theory of linear systems. First, general vibration in form of harmonic signals is considered. One degree of freedom systems are treated in detail for free and forced vibration, especially for harmonic, periodic and arbitrary excitation. This is the foundation for systems with many degrees of freedom as these may be transformed with the help of modal coordinates. For multiple dof systems the eigenvalue problem is solved. Then forced vibration is treated. Finally, wave propagation problems and eigenvalue problems for systems with distributed parameters are discussed. As an application an introduction into rotor dynamics is given.

Goal of the course is to see the similarities for systems with one dof and with multiple dof. Besides typical phenomena like resonance a systematic mathematical approach to vibration problems and an interpretation of the mathematical results should be obtained.

**Content**

Concept of vibration, superposition of vibration with equal and with different frequencies, complex frequency response.

Vibration of systems with one dof: Free undamped and damped vibration, forced vibration for harmonic, periodic and arbitrary excitation. Excitation of undamped vibration in resonance.

Systems with many degrees of freedom: Eigenvalue problem for undamped vibration, orthogonality of eigenvectors, modal decoupling, approximation methods, eigenvalue problem for damped vibration. Forced vibration for harmonic excitation, modal decomposition for arbitrary forced vibration, vibration absorber.

Vibration of systems with distributed parameters: Partial differential equations as equations of motion, wave propagation, d'Alembert's solution, Ansatz for separation of time and space, eigenvalue problem, infinite number of eigenvalues and eigenfunctions.

Introduction to rotor dynamics: Laval rotor in rigid and elastic bearings, inner damping, Laval rotor in anisotropic bearings, synchronous and asynchronous whirl, rotors with asymmetric shaft.

**Literature**

Klotter: Technische Schwingungslehre, Bd. 1 Teil A, Heidelberg, 1978

Hagedorn, Otterbein: Technische Schwingungslehre, Bd 1 and Bd 2, Berlin, 1987

Wittenburg: Schwingungslehre, Springer-Verlag, Berlin, 1995

**Course: Technical Design in Product Development [2146179]****Coordinators:** M. Schmid, Dr. -Ing. Markus Schmid**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 03: Work Science (p. 113)[SP\_03\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

For the reason of high student number the exam is a written exam.  
Only dictionary is allowed.

**Conditions**

Authorisation by the Examination Office.

**Recommendations**

None

**Learning Outcomes**

Status of Technical Design in current Product Development; the lecture supports current examples of the fields of Precision Mechanics, Mechanical and Automotive Engineering

**Content**

Introduction

Relevant parameters on product value in Technical Design

Design in Methodical Development and Engineering and for a differentiated validation of products

Design in the concept stage of Product Development

Design in the draft and elaboration stage of Product Development

**Media**

-

**Literature**

Hexact (R) Lehr- und Lernportal

**Remarks**

-

**Course: Technology of steel components [2174579]****Coordinators:** V. Schulze**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

duration 20 minutes

No tools or reference materials may be used during the exam

**Conditions**

Materials Science and Engineering I &amp; II

**Learning Outcomes**

At the begin of this lecture the basics for the evaluation of the influence of manufacturing processes on the behaviour of metallic components are imparted. After this, the different aspects of changing the behaviour of steel components by forming, heat treating, mechanical surface treatments and joining are discussed.

**Content**

Meaning, development and characterization of component states

Description of the influence of component states on

mechanical properties at quasistatic loading

mechanical properties at cyclic loading

tribological properties

Stability of component states

Component states due to forming

Component states due to quenching and tempering

Component states due to case hardening

Component states due to surface hardening

Component states due to nitriding

Component states due to machining

Component states due to mechanical surface treatments

Component states due to joining

**Literature**

Script will be distributed within the lecture

VDEh: Werkstoffkunde Stahl, Bd. 1: Grundlagen, Springer-Verlag, 1984

H.-J. Eckstein: Technologie der Wärmebehandlung von Stahl, Deutscher Verlag Grundstoffindustrie, 1977

H.K.D.H. Badeshia, R.W.K. Honeycombe, Steels - Microstructure and Properties, CIMA Publishing, 3. Auflage, 2006

V. Schulze: Modern Mechanical Surface Treatments, Wiley, Weinheim, 2005

**Course: Technologies for energy efficient buildings [2158106]****Coordinators:** F. Schmidt**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 minutes

No tools or reference materials may be used during the exam.

**Conditions**

Basic knowledge of thermodynamics and heat transfer

**Learning Outcomes**

Students know the main factors influencing the final energy consumption of buildings; they know the criteria for indoor comfort as well as principles of energy efficient and solar building design.

Students acquire knowledge on the current state of technologies for the building envelope (including solar thermal energy utilisation) as well as technologies for heating, cooling and air-conditioning of energy efficient buildings.

Students are able to check building energy concepts for plausibility and can estimate how different technologies can be integrated into highly efficient complete systems.

**Content**

More than one third of the primary energy consumption in Europe can be directly related to the heating, cooling and climatisation of buildings. As a contribution to climate change mitigation, a reduction of greenhouse gas emissions to about one fifth of today's values is required over the next half century.

This course deals with the potentials for reducing the energy demand of buildings and for integrating utilisation of solar energy and environmental energy into building energy concepts. Available technologies and current development trends for efficient energy use in buildings are presented. The influence of various technology options and system concepts on energy demand is discussed referring to building simulation results for selected reference buildings.

1. Terms and definitions: energy economics, climate change mitigation, energy use in buildings
2. Factors influencing energy consumption in buildings and occupants' comfort
3. Heat transfer through the building envelope, insulation technologies
4. Windows and glazings
5. Daylight use, glare protection, shadings
6. Ventilation and air-conditioning, „passive house“ concept
7. Heating and cooling with low-exergy systems (LowEx); ground heat sources and sinks
8. Solar thermal energy use in buildings
9. Heat and cold storage
10. Heat pumps (mechanically / thermally driven)
11. Solar Cooling
12. Cogeneration and Trigeneration
13. Examples of realised system concepts
14. Buildings within supply infrastructures; district heating
15. Excursion

**Media**

Powerpoint, blackboard, clicker (audience response system)

**Literature**

1. Voss, K.; Löhnert, G.; Herkel, S.; Wagner, A.; Wambsganß, M.: Bürogebäude mit Zukunft - Konzepte, Analysen, Erfahrungen. Solarpraxis Verlag, 2. Aufl. 2007.
2. Wagner, A.: Energieeffiziente Fenster und Verglasungen. Solarpraxis Verlag, 3. Aufl. 2007.
3. Henning, H.-M. (ed.): Solar Assisted Air-Conditioning in Buildings. Springer, 2nd ed. 2007.
4. Marko, A.; Braun, P.: Thermische Solarenergienutzung an Gebäuden. Springer 1997.

**Remarks**

Participation in the computer lab exercise (2158108) is a prerequisite for the exam.

**Course: Thermal Solar Energy [2169472]****Coordinators:** R. Stieglitz**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

Basics in heat and mass transfer

**Learning Outcomes**

The lecture elaborates the basics of the solar technology and the definition of the major wordings and its physical content such as radiation, thermal use, insulation etc.. Further the design of solar collectors for different purposes is discussed and analyzed. The functional principle of solar plants is elaborated before at the end the ways for solar climatization is dis-cussed.

**Content**

Baiscs of thermal solar energy (radiation, heat conduction, storage, efficiency ...) Active and passive use of solar energy. Solar collectors (design types, efficiency, system technology). Solar plants (heliostats etc.). Solar climatization.

**Literature**

At the end of the lecture the content will be distributed by a CD containing all relevant information of the given lectures.



**Course: Thermal Turbomachines I [2169453]****Coordinators:** H. Bauer**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 1 hour

no tools or reference materials may be used during the exam

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The main topics of the course are the design principles, construction and applications of modern turbo-machinery. These issues are not only addressed on the level of individual components and assemblies, but are also considered by viewing the role of the complete turbine in the power generation process. In this manner the role of physical, economic and ecological factors in the design of the machines becomes evident. It is a recommended lecture combination with 'Thermal Turbomachines II'.

**Content**

Basic concepts of thermal turbomachinery

Steam Turbines - Thermodynamic process analysis

Gas Turbines - Thermodynamic process analysis

Combined cycle and cogeneration processes

Overview of turbomachinery theory and kinematics

Energy transfer process within a turbine stage

Types of turbines (presented through examples)

1-D streamline analysis techniques

3-D flow fields and radial momentum equilibrium in turbines

Compressor stage analysis and future trends in turbomachinery

**Literature**

Lecture notes (available via Internet)

Bohl, W.: Strömungsmaschinen, Bd. I, II; Vogel Verlag, 1990, 1991

Sigloch, H.: Strömungsmaschinen, Carl Hanser Verlag, 1993

Traupel, W.: Thermische Turbomaschinen Bd. I, II, Springer-Verlag, 1977, 1982

**Course: Thermal Turbomachines II [2170476]****Coordinators:** H. Bauer**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Summer term	de

**Learning Control / Examinations**

oral (can only be taken in conjunction with 'Thermal Turbomachines I')  
 Duration: approximately 60 minutes (including Thermal Turbomachines I)

Auxiliary: no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

This lecture builds on the fundamentals learned in Thermal Turbo Machines I and focusses on the design aspects and operations of the machines. It is a recommended lecture combination with 'Thermal Turbomachines I'.

**Content**

General overview, trends in design and development

Comparison turbine - compressor

Integrating resume of losses

Principal equations and correlations in turbine and compressor design, stage performance

Off-design performance of multi-stage turbomachines

Control system considerations for steam and gas turbines

Components of turbomachines

Critical components

Materials for turbine blades

Cooling methods for turbine blades (steam and air cooling methods)

Short overview of power plant operation

Combustion chamber and environmental issues

**Literature**

Course not packet

Bohl, W.: Strömungsmaschinen, Bd. I,II, Vogel Verlag 1990, 1991

Sigloch, H.: Strömungsmaschinen, Carl Hanser Verlag, 1993

Traupel, W.: Thermische Turbomaschinen, Bd. I,II, Springer-Verlag, 1977, 1982

**Course: Thermodynamics of dispersed systems [22010]****Coordinators:** K. Schaber, Schaber**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Thermodynamische Grundlagen / Heterogene Gleichgewichte mit Übungen [2193002]****Coordinators:** H. Seifert**Part of the modules:** SP 26: Materials Science and Engineering (p. [139](#))[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter term	de

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Seminar: Introduction to numerical fluid mechanics [2153409]****Coordinators:** T. Schenkel**Part of the modules:** SP 14: Fluid-Structure-Interaction (p. 128)[SP\_14\_mach], SP 41: Fluid Mechanics (p. 157)[SP\_41\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Presentation, Paper

**Conditions**

None.

**Learning Outcomes**

The student knows the fundamental concepts for practical, numerical simulation of fluid mechanical problems. He can transfer a simple fluid mechanical problem into a mathematical-numerical model and apply it.

In addition to a 2 hour weekly meeting, in which the topics and problems can be discussed, problems that occur while working on the posed problem can be solved in the consultation hours. The problems are solved in groups in the workstation pool. Every group will solve a different problem. In the seminar the groups will present their results in front of the others. Die results are also presented in the form of written papers, which will be published as an internal summary report.

**Content**

- Grid dependency on type and resolution
- Numerical diffusion
- Dissipative grids
- Order of discretisation
- Dependency on boundary conditions. What is a 'well posed' problem?
- Dimensionality: When to reduce the dimensionality of a simulation model?
- 3D-Effects
- Assymetry in symmetric geometry
- Selection of turbulence models and their influence on the solution.

**Literature**

Laurin, Oertel: Numerische Strömungsmechanik. Vieweg, 2009

**Course: Tractors [2113080]****Coordinators:** M. Kremmer**Part of the modules:** SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination

**Conditions**

basic knowledge in mechanical engineering

**Learning Outcomes**

- A close look on problems in agricultural engineering
- Customer requirements and their implementation to the tractor
- Overview about tractor engineering

**Content**

Tractors are one of the most underestimated vehicles in regard to performance und technics. Almost none vehicle is as multifunctional and fullfilled with high-tec as a tractor. Automatic guidance, special chassis suspension or special concepts of power trains are one of the topics where tractors are in leading position in technologies

During the lecture an overview about the design and construction and application area is given. A close look will be taken on the historical background, legal requirements, ways of development, agricultural organizations and the proces of development itself.

In detail the following topics will be dealt with:

- agricultural organization / legal requirements
- history of tractors
- tractor engineering
- tractor mechanics
- chassis suspension
- combustion engine
- transmission
- interfaces
- hydraulics
- wheels and tyres
- cabin
- electrics and electronics

**Literature**

- K.T. Renius: Traktoren - Technik und ihre Anwendung; DLG Verlag (Frankfurt), 1985
- E. Schilling: Landmaschinen - Lehr- und Handbuch für den Landmaschinenbau; Schilling-Verlag (Köln), 1960

**Course: Tribology A [2181113]****Coordinators:** M. Scherge, M. Dienwiebel**Part of the modules:** SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

None.

**Recommendations**

preliminary knowlegde in mathematics, mechanics and materials

**Learning Outcomes**

The lecture Tribology A introduces fundamental mechanisms present in tribological systems. In the course of the lecture the principal aspects of Tribology at the interface of Mechanical Engineering, Physics, Chemistry and Materials Science are treated. At the end of the lecture participants are able to evaluate Friction and Wear in tribological Systems and can name possible solutions for tribological optimization.

**Content**

\* Chapter 1: Friction Adhesion, geometrical and real area of contact, Friction experiments, friction powder, tribological stressing, environmental influences, tribological age, contact models, Simulation of contacts, roughness.

\* Chapter 2: Wear, plastic deformation at the asperity level, dissipation modes, mechanical mixing, Dynamics of the third body, running-in, running- in dynamics, shear stress.

\* Chapter 3: Lubrication, base oils, Stribeck plot, lubrication regimes (HD, EHD, mixed lubrication), additives, oil characterization, solid lubrication.

**Literature**

[1] Fleischer, G. ; Gröger, H. ; Thum: Verschleiß und Zuverlässigkeit. 1. Auflage. Berlin : VEB-Verlag Technik, 1980

[2] Persson, B.J.N.: Sliding Friction, Springer Verlag Berlin, 1998

[3] M. Dienwiebel, and M. Scherge, Nanotribology in automotive industry, In:Fundamentals of Friction and Wear on the Nanoscale; Editors: E. Meyer and E. Gnecco, Springer, Berlin, 2007.

[4] Scherge, M., Shakhvorostov, D., Pöhlmann, K.: Fundamental wear mechanism of metals. Wear 255, 395–400 (2003)

[5] Shakhvorostov, D., Pöhlmann, K., Scherge, M.: An energetic approach to friction, wear and temperature. Wear 257, 124–130 (2004)

**Course: Tribology B [2182139]****Coordinators:** M. Scherge, M. Dienwiebel**Part of the modules:** SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 47: Tribology (p. 163)[SP\_47\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination in combination with tribology A, Duration: 0,5 hours, also possible as a part of a major subject, no auxiliary means

**Conditions**

None.

**Recommendations**

helpful: basic knowledge about engines and materials science

**Learning Outcomes**

The students get to know the analysis of mechanical interaction, its consequences as well as the prevention of defects and breakdown

On the basis of a wide physical introduction the problems of dissipation as well as the reaction of solid bodies are discussed with the help of practical examples of engine components.

Additionally state-of-the-art measuring methods are introduced, which characterize the mechanical processes on the length scale from millimeters to the atomic range.

**Content**

Friction

Wear

Lubrication, additives

**Literature**

Lecture notes available in the lectures



**Course: Turbine and compressor Design [2169462]****Coordinators:** H. Bauer, A. Schulz**Part of the modules:** SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

Thermal Turbomachines I+II

**Learning Outcomes**

The lecture is intended to expand the knowledge from Thermal Turbomachines I+II. Special types of components such as radial turbines and transonic compressors are discussed with emphasis on the proper design of each individual component.

**Content**

Thermal Turbomaschinen, general overview

Design of a turbomachine: Criteria and development

Radial machines

Transonic compressors

Combustion chambers

Multi-spool installations

**Literature**

Münzberg, H.G.: Gasturbinen - Betriebsverhalten und Optimierung, Springer Verlag, 1977

Traupel, W.: Thermische Turbomaschinen, Bd. I-II, Springer Verlag, 1977, 1982

**Course: Turbo Jet Engines [2170478]****Coordinators:** H. Bauer, A. Schulz**Part of the modules:** SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

Auxiliary: no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

The lecture concentrates on design concepts and operation of modern jet engines. Based on thermodynamics and fluidmechanics the main components of a jet engine are introduced such as intake, compressor, combustor, turbine and thrust nozzle. Various methods for reducing emissions, noise and fuel consumption are also discussed.

**Content**

Introduction to jet engines and their components

Demands on engines and propulsive efficiency

Thermodynamic and gas dynamic fundamentals and design calculations

Components of air breathing engines

Jet engine design and development process

Engine and component design

Current developments in the jet engines industry

**Literature**

Hagen, H.: Fluggasturbinen und ihre Leistungen, G. Braun Verlag, 1982

Hünnecke, K.: Flugtriebwerke, ihre Technik und Funktion, Motorbuch Verlag, 1993

Saravanamuttoo, H.; Rogers, G.; Cohen, H.: Gas Turbine Theory, 5th Ed., 04/2001

Rolls-Royce: The Jet Engine, ISBN:0902121235, 2005

**Course: metal forming [2150681]****Coordinators:** R. Geiger, Dr. Herlan**Part of the modules:** SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral, duration 30 min., no resources

**Conditions**

None.

**Learning Outcomes**

The lecture introduces into the basics of metal forming. Processes, tools, tool machines and equipment are presented in a systematic and integrated way. The student should be placed in a position to understand metal forming processes, to identify contexts and to transfer knowledge onto other metal forming problems.

**Content**

1. Basics
2. Definition of forming
3. Metallographic fundamentals
4. Plasto mechanics
5. Tribology
6. Dimensioning of metal forming processes
7. Processes
8. Extrusion
9. Sheet forming
10. Deep drawing

**Literature**

Lecture notes

**Course: Vacuum Technology and Fuel Cycle of Fusion Reactors [22035]****Coordinators:** B. Bornschein, C. Day, Day, Bornschein**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Variational methods and applications to PDEs [1054]****Coordinators:** M. Plum, W. Reichel, Plum, Reichel**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 06: Computational Mechanics (p. 117)[SP\_06\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	3	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Combustion diagnostics [2167048]****Coordinators:** R. Schießl, U. Maas**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter / Summer Term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

The aim of the course is to impart comprehension of the physical principles of diagnostic methods. In addition special methods are applied to combustion processes and discussed afterwards.

**Content**

Diagnostical methods: Laser induced fluorescence, Rayleigh-scattering, Raman-scattering  
Chemoluminescence.

Reduced description of combustion processes and measurements.

Discussion of the potential and limits of specific strategies in different combustion systems.

**Literature**

Lecture notes

A.C. Eckbreth, Laser Diagnostics for Combustion Temperature and Species,  
Abacus Press, 2nd ed. (1996)

W. Demtröder, Laser Spectroscopy: Basic Concepts and Instrumentation,  
Springer, 3rd ed., 2003

Hollas J.M. Modern Spectroscopy, Wiley, 3rd ed., 1996

K. Kohse-Höinghaus, J. B. Jeffries (ed.), Applied Combustion Diagnostics,  
Taylor and Francis

Atkins P., Paula, J., Physical Chemistry, 8th ed., Oxford University Press,  
2006

**Course: Combustion Engines A with tutorial [2133101]****Coordinators:** U. Spicher**Part of the modules:** SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 15: Fundamentals of Energy Technology (p. 129)[SP\_15\_mach], SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	6	Winter term	de

**Learning Control / Examinations**

oral examination, Duration: 45 min., no auxiliary means

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students get basic knowledge in construction, thermodynamic process, main concepts of gasoline and Diesel engines, driving gear dynamics and design of combustion engines. In particular the thermodynamical processes and the problems of exhaust gas emissions are discussed.

Also, this lecture provides fundamentals for continuative lectures in the field of combustion engines.

**Content**

Introduction

Engine and operating parameters

Thermodynamics of combustion engines

Gas exchange

Otto-process

Diesel-process

**Literature**

Lecturer notes available in the 'Studentenhaus'

**Remarks**

weekly exercises to consolidate the lecture material

**Course: Combustion Engines B with Tutorial [2134135]****Coordinators:** U. Spicher**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 48: Internal Combustion Engines (p. 164)[SP\_48\_mach], SP 24: Energy Converting Engines (p. 137)[SP\_24\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

oral examination, Duration: 0,5 hours, no auxiliary means

**Conditions**

None.

**Recommendations**

Combustion Engines A helpful

**Learning Outcomes**

The students deepen and complement their knowledge from the lecture combustion engines A. They get to know construction elements, development tools and latest development trends. They will be able to understand and judge a wide variety of powertrain concepts.

**Content**

Emissions

Fuels

Drive Train Dynamics

Engine Parts

Boosting

Alternative Powertrain Concepts

Special Engine Concepts

Power Transmission

**Literature**

Lecture notes available in the 'Studentenhaus'

**Remarks**

exercises every two weeks to consolidate the lecture material



## Course: Behaviour Generation for Vehicles [2138336]

**Coordinators:** C. Stiller, T. Dang

**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 11: Vehicle Dynamics, Vehicle Comfort and Acoustics (p. 124)[SP\_11\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 18: Information Technology (p. 131)[SP\_18\_mach], SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach], SP 22: Cognitive Technical Systems (p. 135)[SP\_22\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 44: Technical Logistics (p. 160)[SP\_44\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

### Learning Control / Examinations

Oral examination

Duration: 30 minutes

no reference materials

### Conditions

Fundamentals in measurement, system and control theory, e.g. from the lecture "Measurement and Control Systems"

### Learning Outcomes

Modern vehicle control systems like ABS or ESP transform the intention of the driver into a corresponding behaviour of the vehicle. This is achieved by compensating disturbances like a varying traction for example. Within the recent years, vehicles have been increasingly equipped with sensors that gather information about the environment (Radar, Lidar and Video for example). This enables the vehicles to generate an 'intelligent' behaviour and transform this behaviour into control signals for actors. Several so called 'driver assistance systems' have already achieved remarkable improvements as far as comfort, safety and efficiency are concerned. But nevertheless, several decades of research will be required to achieve an automated behaviour with a performance equivalent to a human operator ('the driver'). The lecture addresses students in mechanical engineering and related subjects who intend to get an interdisciplinary knowledge in a state-of-the-art technical domain. Information technology, control theory and kinematic aspects are treated to provide a broad overview over vehicle guidance. Application examples from cutting-edge and future driver assistance systems illustrate the discussed subjects.

### Content

1. Driver assistance systems
2. Driving comfort and safety
3. Vehicle dynamics
4. Path and trajectory planning
5. Path control
6. Collision avoidance

### Literature

TBA

## Course: Failure of Structural Materials: Fatigue and Creep [2181715]

**Coordinators:** O. Kraft, P. Gumbsch, P. Gruber

**Part of the modules:** SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

oral exam 30 minutes

### Conditions

compulsory preconditions: none

### Learning Outcomes

- Mechanical Understanding of Load vs Material Strength
- Empirical Material Behavior
- Physical Understanding of Failure Phenomena
- Statistical Description of Failure
- Material Selection and Understanding Alloying Effects

### Content

#### 1 Fatigue

- 1.1 Introduction
- 1.2 Statistical Aspects
- 1.3 Lifetime
- 1.4 Fatigue Mechanisms
- 1.5 Material Selection
- 1.6 Thermomechanical Loading
- 1.7 Notches and Shape Optimization
- 1.8 Case Study: ICE-Desaster

#### 2 Creep

- 2.1 Introduction
- 2.2 High Temperature Plasticity
- 2.3 Phänomenological Description of Creep
- 2.4 Creep Mechanisms
- 2.5 Alloying Effects

### Literature

1. Engineering Materials, M. Ashby and D.R. Jones (2nd Edition, Butterworth-Heinemann, Oxford, 1998); sehr lesenswert, relativ einfach aber dennoch umfassend, verständlich
2. Mechanical Behavior of Materials, Thomas H. Courtney (2nd Edition, McGraw Hill, Singapur); Klassiker zu den mechanischen Eigenschaften der Werkstoffe, umfangreich, gut
3. Bruchvorgänge in metallischen Werkstoffen, D. Aurich (Werkstofftechnische Verlagsgesellschaft Karlsruhe), relativ einfach aber dennoch umfassender Überblick für metallische Werkstoffe
4. Fatigue of Materials, Subra Suresh (2nd Edition, Cambridge University Press); Standardwerk über Ermüdung, alle Materialklassen, umfangreich, für Einsteiger und Fortgeschrittene

**Course: Failure of structural materials: deformation and fracture [2181711]****Coordinators:** P. Gumbsch, O. Kraft, D. Weygand**Part of the modules:** SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 43: Technical Ceramics and Powder Materials (p. 159)[SP\_43\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

- Mechanical Understanding of Load vs Material Strength
- Empirical Material Behavior
- Physical Understanding of Failure Phenomena

**Content**

1. Introduction
2. linear elasticity
3. classification of stresses
4. Failure due to plasticity
  - \* tensile test
  - \* dislocations
  - \* hardening mechanisms
  - \* guidelines for dimensioning
5. composite materials
6. fracture mechanics
  - 6.1 hypotheses for failure
  - 6.2 linear elastic fracture mechanics
  - 6.3 crack resistance
  - 6.4 experimental measurement of fracture toughness
  - 6.5 defect measurement
  - 6.6 crack propagation
  - 6.7 application of fracture mechanics
  - 6.8 atomistics of fracture

**Literature**

1. Engineering Materials, M. Ashby and D.R. Jones (2nd Edition, Butterworth-Heinemann, Oxford, 1998); sehr lesenswert, relativ einfach aber dennoch umfassend, verständlich
2. Mechanical Behavior of Materials, Thomas H. Courtney (2nd Edition, McGraw Hill, Singapur); Klassiker zu den mechanischen Eigenschaften der Werkstoffe, umfangreich, gut
3. Bruchvorgänge in metallischen Werkstoffen, D. Aurich (Werkstofftechnische Verlagsgesellschaft Karlsruhe), relativ einfach aber dennoch umfassender Überblick für metallische Werkstoffe

**Course: Gear Cutting Technology [2149655]****Coordinators:** K. Felten**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral, duration 30 min., no resources

**Conditions**

None.

**Learning Outcomes**

The student

- has the knowledge about the presented content,
- understands the within the lecture taught theory of gears and gear cutting as well as the taught basics and characteristics of the covered gear cutting processes,
- is able to transfer the within the lecture learned knowledge about the basics of the gearing geometry and the manufacturing of gears on new problematic issues and
- is able to analyze and to evaluate the applicability of the taught processes and techniques for various problems.

**Content**

This lecture is focused on the demands of the modern manufacturing process of gears on the basis of the gearing geometry and the theory of gears and transmission types. For this purpose the processes for manufacturing various gearing types are covered, which are state of the technology in current operational practice. The subdivision of the processes is made in soft and hard machining, in each case in cutting and non-cutting methods. For the comprehensive understanding of the taught processes initially the description of the kinematics, the machine technology, the tools, the fields of application and the speciality as well as the current trends are made. Subsequent for the evaluation and classification in the fields of application and the capability of the processes finally the sequence of manufacturing of gears in mass production and the manufacturing errors are covered in the lecture. The content of the lecture will be rounded off by demonstrative example parts and the possibility of the visit of real manufacturing environments within two short excursions to gear manufacturing companies.

1. History of gears
2. Basic factors of gear geometry
3. Types of toothed wheels
4. Types of gearings
5. Overview of methods for soft machining of gears (subdivided in metal-cutting and non-cutting, representation of the different processes regarding kinematics, machine-tool, tool and trend of development)
6. Overview over methods for hard machining of gears (subdivided in geometrical defined and undefined cutting edge, representation of the different processes regarding kinematics, machine-tool, tool and trend of development)
7. Sequence of manufacturing in mass production
8. Manufacturing errors of gears
9. Special applications of gearings

**Literature**

Lecture notes

**Course: Virtual Engineering for Mechatronic Products [2121370]****Coordinators:** S. Rude**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 34: Mobile Machines (p. 148)[SP\_34\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral examination, Duration: 20 min, Auxiliary Means: none

**Conditions**

None.

**Recommendations**

Knowledge of CAx is assumed. Therefore it is recommended to attend the course Virtual Engineering I [2121352] beforehand.

**Learning Outcomes**

Students should be able to apply the procedure of integrating mechatronic components in products.

Students should understand special requirements of functional networked systems.

Practical relevance of the methods are communicated with examples from automotive industry.

**Content**

The integration of mechatronic components in all products changes geometry-oriented construction activities in function-oriented activities. In this context, the application of IT systems needs to be realigned. The lecture deals with the following issues from the perspective of the automobile industry:

- challenges in the construction process concerning the integration of mechatronic components in products,
- support of task clarification through requirements management,
- problem-solving on the basis of functionally networked systems,
- implementation of solutions on the basis of electronics (sensors, actuators, networked control devices),
- control of distributed software systems through software engineering and
- challenges in tests and backups, concerning the system quality that needs to be achieved.

**Literature**

Lecture slides

**Course: Virtual Engineering I [2121352]****Coordinators:** J. Ovtcharova**Part of the modules:** SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach]

ECTS Credits	Hours per week	Term	Instruction language
6	5	Winter term	de

**Learning Control / Examinations**

Oral examination

Duration: 30 min

Auxiliary Means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students will acquire an introduction in Product Lifecycle Management (PLM) and understand the application of PLM in Virtual Engineering. They will be able to utilize CAD/PLM systems in different phases of the product development process.

Furthermore, they will have an extensive knowledge of the data models, the specific modules and functions of CAD systems. They will have an awareness of the IT background of CAx systems, as well as the integration problems and possible approaches.

Students will receive an overview of various CAE analysis methods along with the application possibilities, basic conditions and limitations. They will know the different function of preprocessor, solver and postprocessor of CAE systems, the different types of integration of CAD/CAE systems with their advantages and disadvantages.

They will know how to integrate CAM modules (or systems) with CAD systems and will be able to define and simulate production processes in CAM modules. They will have an understanding of the Virtual Engineering philosophy and virtual factory. They will be able to clearly identify the advantages of Virtual Engineering compared with the conventional approach.

**Content**

The lecture presents the informational interrelationship required for understanding the virtual product development process. For this purpose, an emphasis and focus will be placed on IT-systems used in the industrial sector as support for the process chain of virtual engineering:

- Product Lifecycle Management refers to the entire lifecycle of the product, beginning with the concept phase up through disassembling and recycling.
- CAx-systems for the virtual product development allow the modeling of a digital product in regards to design, construction, manufacturing and maintenance.
- Validation Systems allow the checking of the product in regard to static, dynamics, safety and build ability.

The goal of the lecture is to clarify the relationship between construction and validation operations through the usage of virtual prototypes and VR/AR/MR visualisation techniques in connection with PDM/PLM-systems. This will be achieved through an introduction to each particular system along with praxis-oriented exercises.

**Literature**

Lecture slides

**Course: Virtual Engineering II [2122378]****Coordinators:** J. Ovtcharova**Part of the modules:** SP 09: Dynamic Machine Models (p. 121)[SP\_09\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Summer term	de

**Learning Control / Examinations**

Oral examination  
Duration: 20 min

Auxiliary Means: none

**Conditions**

None.

**Recommendations**

None.

**Learning Outcomes**

The students will get to know the definition of virtual reality how the stereoscopic effect occurs and which technologies can be used to simulate this effect.

They will be able to model a scene in VR and store the VR graph on a computer. They will understand the inner workings of the VR pipeline for visualizing the scene works. They will be familiar with various systems of interacting with the VR scene and will be able to assess the advantages and disadvantages of various manipulation and tracking devices.

Moreover, they will know which validation tests can be carried through in the product development process with the aid of a virtual mock-up (VMU) and what's the difference between a VMU, a physical mock-up (PMU) and a virtual prototype (VP).

They will get to know the vision of an integrated virtual product development and understand which challenges need to be resolved towards that vision.

**Content**

The lecture presents the informational interrelationship required for understanding the virtual product development process. For this purpose, an emphasis and focus will be placed on IT-systems used in the industrial sector as support for the process chain of virtual engineering:

- The corresponding models can be visualized in Virtual Reality Systems, from single parts up through a complete assembly.
- Virtual Prototypes combine CAD-data as well as information about the remaining characteristics of the components and assembly groups for immersive visualisation, functionality tests and functional validations in the VR/AR/MR environment.
- Integrated Virtual Product Development explains exemplified the product development process from the point of view of Virtual Engineering.

The goal of the lecture is to clarify the relationship between construction and validation operations through the usage of virtual prototypes and VR/AR/MR visualisation techniques in connection with PDM/PLM-systems. This will be achieved through an introduction to each particular IT-system along with praxis-oriented exercises.

**Literature**

Lecture slides

**Course: Virtual Reality Laboratory [2123375]****Coordinators:** J. Ovtcharova, Jurica Katicic**Part of the modules:** SP 31: Mechatronics (p. 145)[SP\_31\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 40: Robotics (p. 155)[SP\_40\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 28: Lifecycle Engineering (p. 142)[SP\_28\_mach], SP 27: Modeling and Simulation in Energy- and Fluid Engineering (p. 141)[SP\_27\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	3	Winter / Summer Term	de

**Learning Control / Examinations**

Presentation of project work (40%)

Individual project participation (30%)

Written test (20%)

Soft skills (10%)

**Conditions**

None

**Recommendations**

Participation in the course Virtual Engineering 2 [2122378]

**Learning Outcomes**

The students are able to operate and use hardware and software for Virtual Reality applications in order to:

- draft solutions for complex tasks in a team.
- solve subtasks within a specific work package in small groups, keeping the interfaces to other work packages in mind and
- merge this solution in the final product.

**Content**

The Virtual Reality lab course consists of following three parts:

- Basics: Introduction in Virtual Reality (hardware, software, applications)
- Tool Kit: 3DVIA Virtools as application development environment
- Application: autonomous further development of an existing driving simulator in Virtual Reality in small groups

**Media**

Stereoscopic projection in MR and VR at the Lifecycle Engineering Solutions Center (LESC), 15 computers, beamer

**Literature**

Presentations, Exercise documents, Tutorials, Books for individual work



**Course: Heatpumps [2166534]****Coordinators:** H. Wirbser, U. Maas**Part of the modules:** SP 45: Engineering Thermodynamics (p. 161)[SP\_45\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral

Duration: 30 min.

**Conditions**

None

**Recommendations**

None

**Learning Outcomes**

Setup and operation of heat pumps

Various models of heatpumps

Energy policy requirements

Advantages and drawbacks of heat pumps as heating systems

**Content**

The aim of this lecture is to promote heat pumps as heating systems for small and medium scale facilities and to discuss their advantages as well as their drawbacks. After considering the actual energy situation and the political requirements the different aspects of heat pumps are elucidated. The requirements concerning heat sources, the different components and the various types of heat pumps are discussed. In addition ecological and economical aspects are taken into consideration. The coupling of heat pumps with heat accumulators in heating systems will also be part of the lecture.

**Literature**

Vorlesungsunterlagen

Bach, K.: Wärmepumpen, Bd. 26 Kontakt und Studium, Lexika Verlag, 1979

Kirn, H., Hadenfeldt, H.: Wärmepumpen, Bd. 1: Einführung und Grundlagen, Verlag C. F. Müller, 1987

von Cube, H.L.: Lehrbuch der Kältetechnik, Verlag C.F. Müller, Karlsruhe, 1975.

von Cube, H.L., Steimle, F.: Wärmepumpen, Grundlagen und Praxis VDI-Verlag, Düsseldorf, 1978.

**Course: Hydrogen Technologies [2170495]****Coordinators:** T. Jordan**Part of the modules:** SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

Auxiliary: no tools or reference materials may be used during the exam

**Conditions**

None.

**Learning Outcomes**

The course content is the cross-cutting issue of hydrogen as energy carrier. The basic hydrogen technologies will be presented in order to analyse and substantiate the idea of a hydrogen economy. The physical properties of hydrogen will be introduced. The production, distribution, storage and applications are explained. The latter comprise hydrogen utilization in combustion engines and in fuel cells. The safety aspects will be treated as a cross-cutting issue by comparing with hazards of conventional energy carriers.

**Content**

Basic concepts

Production

Transport and storage

Application

Safety aspects

**Literature**

Ullmann's Encyclopedia of Industrial Chemistry

<http://www.hysafe.net/BRHS>

**Course: Wellenausbreitung [2161219]****Coordinators:** W. Seemann**Part of the modules:** SP 04: Automation Technology (p. 114)[SP\_04\_mach], SP 08: Dynamics and Vibration Theory (p. 120)[SP\_08\_mach], SP 01: Advanced Mechatronics (p. 110)[SP\_01\_mach], SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

Oral

30 minutes (optional subject), 20 minutes (major subject)

no means

**Conditions**

EM III, EM IV, Control theory

**Learning Outcomes**

The development of new products by spatial and functional integration of mechanical, electrical or electronical and computational components is a rapidly increasing trend in many technical areas. The system-theoretical analysis of such mechatronic systems is therefore very important. The course focuses on the description of mechatronic systems by physical and mathematical models. Emphasis is put on the complete system which may incorporate different disciplines. Aim of the course is to provide principles and tools to derive the mathematical models of mechatronic systems.

**Content**

Basics for the theoretical modelling by synthetic and analytical methods. Classification of elements of the system, fundamental equations, constitutive equations. Kinetic potential, virtual work, systems with distributed parameters, Hamilton's principle, all for mechatronic systems. Background for experimental modelling of mechatronic systems. Foundations of solid and fluid mechanics. Basics of electronics (Maxwell's equations, electric and magnetic field, modelling of electronic circuits, analogue parts). Sensors and actuators as well as converter principles. Summary of control of mechatronic systems, especially digital control.

**Literature**

Script of the course.

Isermann, R.: Mechatronische Systeme, Springer, 1999.

Heimann, B., Gerth, W., Popp, K.: Mechatronik, Hanser, 1998

Riemer, M., Wauer, J., Wedig, W.: Mathematische Methoden der Technischen Mechanik, Springer, 1993

**Course: Material Analysis [2174586]****Coordinators:** J. Gibmeier**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral examination

duration: 20 - 30 minutes

no auxillary resources

**Conditions**

obligation: Material Science I/II

**Learning Outcomes**

The students have basic knowledge about methods of material analysis. They have a basic understanding to transfer this basic knowledge on problems in engineering science. Furthermore, the students have the ability to describe technical material by its microscopic and submicroscopic structure

**Content**

The following methods will be introduced within this module:

microscopic methods: optical microscopy, electron microscopy (SEM/TEM), atomic force microscopy

material and microstructure analyses by means of X-ray, neutron and electron beams

spectroscopic methods

**Literature**

lecture notes (will be provided at the beginning of the lecture)

literature will be quoted at the beginning of the lecture

## Course: Materials and mechanical loads in the power train: engines, gearboxes and drive sections [2173570]

**Coordinators:** J. Hoffmeister

**Part of the modules:** SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 02: Powertrain Systems (p. 112)[SP\_02\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

### Learning Control / Examinations

oral

duration: 20 - 30 minutes

none

### Conditions

None.

### Learning Outcomes

Deep understanding of materials and mechanical loads in engines, gearboxes and drive sections, especially cast materials (cast aluminium alloys, cast magnesium alloys, cast iron), case-hardened steel, and other structural materials used in the power train.

### Content

Introduction

constructive, production-orientated and material aspects in the power train

engines

stress in the engines  
cast aluminium alloys  
cast magnesium alloy  
cast irons  
and other materials

gearboxes

stress in the gearboxes  
case-hardened steel  
and other materials

drive sections

stress in the drive sections  
materials for the clutch  
materials for the power train  
materials in other elements of the drive sections

### Literature

Reference, data and draft in the lecture

**Course: Materials for Lightweight Construction [2174574]****Coordinators:** K. Weidenmann**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 46: Thermal Turbomachines (p. 162)[SP\_46\_mach], SP 12: Automotive Technology (p. 125)[SP\_12\_mach], SP 25: Lightweight Construction (p. 138)[SP\_25\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 07: Dimensioning and Validation of Mechanical Constructions (p. 119)[SP\_07\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

Oral examination

Duration: 20 - 30 Min

none

**Conditions**

Werkstoffkunde I/II (recommended)

**Learning Outcomes**

The students know different lightweight materials, their composition, properties and fields of application and can apply this knowledge effectively and precisely.

They master the hardening mechanisms of lightweight materials and can transfer this knowledge to applied problems.

The students have a basic understanding of basic mechanical models of composites - mainly polymer matrix composites - and can depict differences in the mechanical properties depending on composition and structure.

**Content**

Introduction

Constructive, production-oriented and material aspects of lightweight construction

Aluminium-based alloys

Aluminium wrought alloys

Aluminium cast alloys

Magnesium-based alloys

Magnesium wrought alloys

Magnesium cast alloys

Titanium-based alloys

Titanium wrought alloys

Titanium cast alloys

High-strength steels

High-strength structural steels

Heat-treatable and hardenable steels

Composites - mainly PMC

Matrices

Reinforcements

**Literature**

Presentation slides and additional lecture notes are handed out during the lecture, additional literature recommendations given

**Course: Material Science III [2173553]****Coordinators:** A. Wanner**Part of the modules:** SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	5	Winter term	de

**Learning Control / Examinations**

oral; 30-40 minutes

**Conditions**

Basic knowledge in materials science and engineering (Werkstoffkunde I/II)

**Learning Outcomes**

The students are familiar with the thermodynamic foundations of phase transformations, the kinetics of phase transformations in the solid states (nucleation and growth phenomena), the mechanisms of microstructure formation and microstructure-property relationships. They can assess the effects of heat treatments and of alloying on the microstructure and the properties of iron-based materials (steels in particular). They can select steels for structural applications in mechanical engineering and subject them to appropriate heat treatments.

**Content**

Properties of pure iron; thermodynamic foundations of single-component and of binary systems; nucleation and growth; diffusion processes in crystalline iron; the phase diagram Fe-Fe<sub>3</sub>C; effects of alloying on Fe-C-alloys; nonequilibrium microstructures; multicomponent iron-based alloys; heat treatment technology; hardenability and hardenability tests.

**Literature**

Lecture Notes; Problem Sheets; Bhadeshia, H.K.D.H. &amp; Honeycombe, R.W.K.

Steels – Microstructure and Properties

CIMA Publishing, 3. Auflage, 2006

**Course: Materials modelling: dislocation based plasticity [2182740]****Coordinators:** D. Weygand**Part of the modules:** SP 13: Strength of Materials/ Continuum Mechanics (p. 127)[SP\_13\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach], SP 26: Materials Science and Engineering (p. 139)[SP\_26\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Summer term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

None.

**Learning Outcomes**

Understanding of the physical basics of dislocations and their interaction with other point, line and area defects. Knowledge of modelling approaches for dislocation based plasticity. Modelling of microstructure evolution with discrete methods.

**Content**

1. Introduction
2. elastic fields of dislocations
3. slip, crystallography
4. equations of motion of dislocations
  - a) fcc
  - b) bcc
5. interaction between dislocations
6. discrete dislocation dynamics in two dimensions
7. discrete dislocation dynamics in three dimensions
8. continuum description of dislocations
9. microstructure evolution: grain growth
  - a) physical basis: small/large angle boundaries
  - b) interaction between dislocations and GBs
- 10) Monte Carlo methods in micro structure evolution

**Literature**

- D. Hull and D.J. Bacon, Introduction to Dislocations, Oxford Pergamon 1994
- J.P. Hirth and J. Lothe: Theory of dislocations, New York Wiley 1982. (oder 1968)
- J. Friedel, Dislocations, Pergamon Oxford 1964.
- V. Bulatov, W. Cai, Computer Simulations of Dislocations, Oxford University Press 2006
- A.S. Argon, Strengthening mechanisms in crystal plasticity, Oxford materials.



**Course: Machine Tools and Industrial Handling [2149902]****Coordinators:** J. Fleischer**Part of the modules:** SP 10: Engineering Design (p. 122)[SP\_10\_mach], SP 39: Production Technology (p. 153)[SP\_39\_mach], SP 04: Automation Technology (p. 114)[SP\_04\_mach]

ECTS Credits	Hours per week	Term	Instruction language
8	4	Winter term	de

**Learning Control / Examinations**

Performance is assessed in the form of one oral examination (45 min) during the lecture-free period. The examination will take place once every semester and can be retaken at every official examination date.

**Conditions**

None.

**Learning Outcomes**

The student

- has knowledge about the application of machine tools.
- comprehends the assembly and the operation purpose of the major components of a machine tool.
- is able to apply methods of selection and assessment of production machines to new tasks.
- is able to assess the dimensioning of a machine tool.

**Content**

The lecture overviews the assembly, dimensioning and application of machine tools and industrial handling. A consolidated and practice oriented knowledge is imparted about the choice, dimensioning and assessment of production machines. At first, the major components of machine tools are explained systematically. At this, the characteristics of dimensioning of machine tools are described in detail. Finally, the application of machine tools is demonstrated by means of example machines of the manufacturing processes turning, milling, grinding, massive forming, sheet metal forming and toothing.

**Media**

Lecture notes for the lecture "Machine Tools and Industrial Handling" will be made available through ilias.

**Literature**

lecture notes

**Course: Windkraft [23381]****Coordinators:** N. Lewald, Lewald**Part of the modules:** SP 15: Fundamentals of Energy Technology (p. [129](#))[SP\_15\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	

**Learning Control / Examinations****Conditions**

None.

**Learning Outcomes****Content**

**Course: Scientific computing for Engineers [2181738]****Coordinators:** D. Weygand, P. Gumbsch**Part of the modules:** SP 30: Engineering Mechanics and Applied Mathematics (p. 144)[SP\_30\_mach], SP 49: Reliability in Mechanical Engineering (p. 165)[SP\_49\_mach], SP 35: Modeling and Simulation (p. 149)[SP\_35\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral exam 30 minutes

**Conditions**

compulsory preconditions: none

**Learning Outcomes**

The student learns the programming language C++ used for computational material science on parallel platforms. Numerical methods for the solution of differential equations are learned and used.

**Content**

1. Introduction: why scientific computing
2. computer architectures
3. Introduction to Unix/Linux
4. Foundations of C++
  - \* programm organization
  - \* data types, operator, control structures
  - \* dynamic memory allocation
  - \* functions
  - \* class
  - \* OpenMP parallelization
5. numeric /algorithms
  - \* finite differences
  - \* MD simulations: 2nd order differential equations
  - \* algorithms for particle simulations
  - \* solver for linear systems of eqns.

**Literature**

- [1] C++: Einführung und professionelle Programmierung; U. Breymann, Hanser Verlag München
- [2] C++ and object-oriented numeric computing for Scientists and Engineers, Daoqui Yang, Springer Verlag.
- [3] The C++ Programming Language, Bjarne Stroustrup, Addison-Wesley
- [4] Die C++ Standardbibliothek, S. Kuhlins und M. Schader, Springer Verlag

Numerik:

- [1] Numerical recipes in C++ / C / Fortran (90), Cambridge University Press
- [2] Numerische Mathematik, H.R. Schwarz, Teubner Stuttgart
- [3] Numerische Simulation in der Moleküldynamik, Griebel, Knapek, Zumbusch, Caglar, Springer Verlag

**Course: Workshop Product Development [2145157]****Coordinators:** A. Albers**Part of the modules:** SP 20: Integrated Product Development (p. 133)[SP\_20\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral examination (60 minutes)

combined examination of lectures, tutorials and project work

**Conditions**

The participation in "Integrated Product Development" requires the concurrent participation in lectures (2145156), tutorials (2145157) and project work (2145300).

Due to organizational reasons, the number of participants is limited to 42 persons. Thus a selection has to be made. For registration to the selection process a standard form has to be used, that can be downloaded from IPEK homepage from april to july. The selection itself is made by Prof. Albers in personal interviews.

**Recommendations**

none

**Learning Outcomes**

The theoretical background taught in the lecture, is deepened through methodworkshops, business games and case studies. The reflexion of the onself procedure allows for an applicability and practicability of the contents in the accompying development project as well as for the career entry.

**Content**

problem solving: analysis techniques, creativity techniques and evaluation methods

professional skills: presentation techniques, moderation and teamcoaching

development tools: MS Project, Szenario-Manager & Pro/Engineer Wildfire

**Literature**

none

**Course: Two-Phase Flow and Heat Transfer [2169470]****Coordinators:** T. Schulenberg, M. Wörner**Part of the modules:** SP 53: Fusion Technology (p. 168)[SP\_53\_mach], SP 21: Nuclear Energy (p. 134)[SP\_21\_mach], SP 23: Power Plant Technology (p. 136)[SP\_23\_mach]

ECTS Credits	Hours per week	Term	Instruction language
4	2	Winter term	de

**Learning Control / Examinations**

oral

Duration: approximately 30 minutes

no tools or reference materials may be used during the exam

**Conditions**

Bachelor

**Learning Outcomes**

This lecture is addressed to students of mechanical engineering or chemical engineering. Two-phase flows with heat transfer are phenomena occurring in steam generators and condensers, like in power stations or refrigerators.

**Content**

Examples for technical applications

Definitions and averaging of two-phase flows

Flow regimes and transitions

Two-phase models

Pressure drop of two phase flows

Pool boiling

Forced convective boiling

Condensation

Two-phase flow instabilities

**Literature**

lecture notes



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# Amtliche Bekanntmachung

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2008

Ausgegeben Karlsruhe, den 09. September 2008

Nr. 79

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Studien- und Prüfungsordnung der Universität Karlsruhe (TH) 374  
für den Masterstudiengang Maschinenbau

## **Studien- und Prüfungsordnung der Universität Karlsruhe (TH) für den Masterstudiengang Maschinenbau**

Aufgrund von § 34 Abs. 1, Satz 1 des Landeshochschulgesetzes (LHG) vom 1. Januar 2005 hat die beschließende Senatskommission für Prüfungsordnungen der Universität Karlsruhe (TH) am 31. Januar 2008 die folgende Studien- und Prüfungsordnung für den Masterstudiengang Maschinenbau beschlossen.

Der Rektor hat seine Zustimmung am 28. Februar 2008 erteilt.

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#### **II. Masterprüfung**

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- § 18 Leistungsnachweise für die Masterprüfung
- § 19 Bestehen der Masterprüfung, Bildung der Gesamtnote
- § 20 Masterzeugnis, Masterurkunde, Transcript of Records und Diploma Supplement

#### **III. Schlussbestimmungen**

- § 21 Bescheid über Nicht-Bestehen, Bescheinigung von Prüfungsleistungen
- § 22 Ungültigkeit der Masterprüfung, Entziehung des Mastergrades
- § 23 Einsicht in die Prüfungsakten
- § 24 In-Kraft-Treten

In dieser Satzung wurde nur die weibliche Sprachform gewählt. Alle personenbezogenen Aussagen gelten jedoch stets für Frauen und Männer gleichermaßen.

Die Universität Karlsruhe (TH) hat sich im Rahmen der Umsetzung des Bolognaprozesses zum Aufbau eines Europäischen Hochschulraumes zum Ziel gesetzt, dass am Abschluss der Studierendenausbildung an der Universität Karlsruhe (TH) in der Regel der Mastergrad steht. Die Universität Karlsruhe (TH) sieht daher die an der Universität Karlsruhe (TH) angebotenen konsekutiven Bachelor- und Masterstudiengänge als Gesamtkonzept mit konsekutivem Curriculum.

## I. Allgemeine Bestimmungen

### § 1 Geltungsbereich, Ziele

(1) Diese Masterprüfungsordnung regelt Studienablauf, Prüfungen und den Abschluss des Studiums im Masterstudiengang Maschinenbau an der Universität Karlsruhe (TH).

(2) Im Masterstudium sollen die im Bachelorstudium erworbenen wissenschaftlichen Qualifikationen weiter vertieft oder ergänzt werden. Die Studentin soll in der Lage sein, die wissenschaftlichen Erkenntnisse und Methoden selbstständig anzuwenden und ihre Bedeutung und Reichweite für die Lösung komplexer wissenschaftlicher und gesellschaftlicher Problemstellungen zu bewerten.

### § 2 Akademischer Grad

Aufgrund der bestandenen Masterprüfung wird der akademische Grad „Master of Science“ (abgekürzt: „M.Sc.“) verliehen.

### § 3 Regelstudienzeit, Studienaufbau, Leistungspunkte

(1) Die Regelstudienzeit beträgt vier Semester. Sie umfasst Prüfungen, ein Berufspraktikum und die Masterarbeit.

(2) Die im Studium zu absolvierenden Lehrinhalte sind in Module gegliedert, die jeweils aus einer Lehrveranstaltung oder mehreren, thematisch und zeitlich aufeinander bezogenen Lehrveranstaltungen bestehen. Art, Umfang und Zuordnung der Lehrveranstaltungen zu einem Modul sowie die Möglichkeiten, Teilmodule untereinander zu kombinieren, beschreibt der Studienplan. Die Module und ihr Umfang werden in § 17 definiert.

(3) Der für das Absolvieren von Lehrveranstaltungen und Modulen vorgesehene Arbeitsaufwand wird in Leistungspunkten (Credits) ausgewiesen. Die Maßstäbe für die Zuordnung von Leistungspunkten entsprechen dem ECTS (European Credit Transfer System). Ein Leistungspunkt entspricht einem Arbeitsaufwand von etwa 30 Stunden.

(4) Der Umfang der für den erfolgreichen Abschluss des Studiums erforderlichen Studienleistungen wird in Leistungspunkten gemessen und beträgt insgesamt 120 Leistungspunkte.

(5) Die Verteilung der Leistungspunkte im Studienplan auf die Semester hat in der Regel gleichmäßig zu erfolgen.

(6) Lehrveranstaltungen können auch in englischer Sprache angeboten werden.



#### § 4 Aufbau der Prüfungen

(1) Die Masterprüfung besteht aus einer Masterarbeit und Modulprüfungen, jede der Modulprüfungen aus einer oder mehreren Modulteilprüfungen. Eine Modulteilprüfung besteht aus mindestens einer Erfolgskontrolle.

(2) Erfolgskontrollen sind:

1. schriftliche Prüfungen,
2. mündliche Prüfungen oder
3. Erfolgskontrollen anderer Art.

Erfolgskontrollen anderer Art sind z.B. Vorträge, Marktstudien, Projekte, Fallstudien, Experimente, schriftliche Arbeiten, Berichte, Seminararbeiten und Klausuren, sofern sie nicht als schriftliche oder mündliche Prüfung in der Modul- oder Lehrveranstaltungsbeschreibung im Studienplan ausgewiesen sind.

(3) In der Regel sind mindestens 50 % einer Modulprüfung in Form von schriftlichen oder mündlichen Prüfungen (Abs. 2, Nr. 1 und 2) abzulegen, die restlichen Prüfungen erfolgen durch Erfolgskontrollen anderer Art (Abs. 2, Nr. 3).

#### § 5 Anmeldung und Zulassung zu den Prüfungen

(1) Um zu schriftlichen und mündlichen Modulteilprüfungen (§ 4 Abs. 2, Nr. 1 und 2) in einem bestimmten Modul zugelassen zu werden, muss die Studentin vor der ersten schriftlichen oder mündlichen Modulteilprüfung in diesem Modul beim Studienbüro eine bindende Erklärung über die Wahl des betreffenden Moduls bzw. der Lehrveranstaltungen, wenn diese Wahlmöglichkeit besteht, abgeben. Darüber hinaus muss sich die Studentin für jede einzelne Modulteilprüfung, die in Form einer schriftlichen oder mündlichen Prüfung (§ 4 Abs. 2, Nr. 1 und 2) durchgeführt wird, beim Studienbüro anmelden. Dies gilt auch für die Zulassung zur Masterarbeit.

(2) Um an den Modulprüfungen teilnehmen zu können, muss sich die Studentin schriftlich oder per Online-Anmeldung beim Studienbüro anmelden. Hierbei sind die gemäß dem Studienplan für die jeweilige Modulprüfung notwendigen Studienleistungen nachzuweisen.

(3) Die Zulassung darf nur abgelehnt werden, wenn

1. die Studentin in einem mit dem Maschinenbau vergleichbaren oder einem verwandten Studiengang bereits eine Diplomvorprüfung, Diplomprüfung, Bachelor- oder Masterprüfung endgültig nicht bestanden hat, sich in einem Prüfungsverfahren befindet oder den Prüfungsanspruch in einem solchen Studiengang verloren hat,
2. die gemäß dem Studienplan für die jeweilige Modulprüfung notwendigen Studienleistungen nicht nachgewiesen werden können,
3. die in § 18 genannte Voraussetzung nicht erfüllt ist.

In Zweifelsfällen entscheidet die Prüfungskommission.

(4) Die Anmeldung zu einer ersten schriftlichen Modulprüfung gilt zugleich als bedingte Anmeldung für die Wiederholung der Modulprüfung bei nicht bestandener Prüfung.

#### § 6 Durchführung von Prüfungen und Erfolgskontrollen

(1) Erfolgskontrollen werden studienbegleitend, in der Regel im Verlauf der Vermittlung der Lehrinhalte der einzelnen Module oder zeitnah danach, durchgeführt.

(2) Die Art der Erfolgskontrolle (§ 4 Abs. 2, Nr. 1 bis 3) der einzelnen Lehrveranstaltungen wird von der Prüferin der betreffenden Lehrveranstaltung in Bezug auf die Lehrinhalte der Lehrveranstaltung und die Lehrziele des Moduls festgelegt. Die Prüferin, die Art der Erfolgskontrollen, ihre Häufigkeit, Reihenfolge und Gewichtung, die Bildung der Lehrveranstaltungsnote und der Modulnote müssen mindestens sechs Wochen vor Semesterbeginn bekannt gegeben werden. Im

Einvernehmen zwischen Prüferin und Studentin kann die Art der Erfolgskontrolle auch nachträglich geändert werden. Dabei ist jedoch § 4 Abs. 3 zu berücksichtigen.

**(3)** Eine schriftlich durchzuführende Prüfung kann auch mündlich, eine mündlich durchzuführende Prüfung kann auch schriftlich abgenommen werden. Diese Änderung muss mindestens sechs Wochen vor der Prüfung bekannt gegeben werden.

**(4)** Weist eine Studentin nach, dass sie wegen länger andauernder oder ständiger körperlicher Behinderung nicht in der Lage ist, die Erfolgskontrollen ganz oder teilweise in der vorgeschriebenen Form abzulegen, kann die zuständige Prüfungskommission – in dringenden Angelegenheiten, deren Erledigung nicht bis zu einer Sitzung der Kommission aufgeschoben werden kann, deren Vorsitzende – gestatten, Erfolgskontrollen in einer anderen Form zu erbringen.

**(5)** Bei Lehrveranstaltungen in englischer Sprache können mit Zustimmung der Studentin die entsprechenden Erfolgskontrollen in englischer Sprache abgenommen werden.

**(6)** Schriftliche Prüfungen (§ 4 Abs. 2, Nr. 1) sind in der Regel von einer Prüferin nach § 15 Abs. 2 oder § 15 Abs. 3 zu bewerten. Die Note ergibt sich aus dem arithmetischen Mittel der Einzelbewertungen. Entspricht das arithmetische Mittel keiner der in § 7 Abs. 2, Satz 2 definierten Notenstufen, so ist auf die nächstliegende Notenstufe zu runden. Bei gleichem Abstand ist auf die nächstbessere Notenstufe zu runden. Das Bewertungsverfahren soll sechs Wochen nicht überschreiten. Schriftliche Einzelprüfungen dauern mindestens 60 und höchstens 240 Minuten.

**(7)** Mündliche Prüfungen (§ 4 Abs. 2, Nr. 2) sind von mehreren Prüferinnen (Kollegialprüfung) oder von einer Prüferin in Gegenwart einer Beisitzenden als Gruppen- oder Einzelprüfungen abzunehmen und zu bewerten. Vor der Festsetzung der Note hört die Prüferin die anderen an der Kollegialprüfung mitwirkenden Prüferinnen an. Mündliche Prüfungen dauern in der Regel mindestens 15 Minuten und maximal 60 Minuten pro Studentin.

**(8)** Die wesentlichen Gegenstände und Ergebnisse der mündlichen Prüfung in den einzelnen Fächern sind in einem Protokoll festzuhalten. Das Ergebnis der Prüfung ist der Studentin im Anschluss an die mündliche Prüfung bekannt zu geben.

**(9)** Bei Prüfungen nach § 4 Abs. 2, Nr. 1 und Nr. 2 kann von der Prüferin ein Bonus von bis zu maximal 0.4 Notenpunkten für vorlesungsbegleitende Übungen oder Projektarbeiten des Pflichtbereichs, die mit der Note 1.0 bewertet werden, vergeben werden. Die Note wird in diesem Falle um den gewährten Bonus verbessert. Entspricht das so entstandene Ergebnis keiner der in § 7 Abs. 2, Satz 2 definierten Notenstufen, so ist auf die nächstliegende Notenstufe zu runden.

**(10)** Studentinnen, die sich in einem späteren Prüfungszeitraum der gleichen Prüfung unterziehen wollen, werden entsprechend den räumlichen Verhältnissen als Zuhörerinnen bei mündlichen Prüfungen zugelassen. Die Zulassung erstreckt sich nicht auf die Beratung und Bekanntgabe der Prüfungsergebnisse. Aus wichtigen Gründen oder auf Antrag der zu prüfenden Studentin ist die Zulassung zu versagen.

**(11)** Für Erfolgskontrollen anderer Art sind angemessene Bearbeitungsfristen einzuräumen und Abgabetermine festzulegen. Dabei ist durch die Art der Aufgabenstellung und durch entsprechende Dokumentation sicherzustellen, dass die erbrachte Studienleistung der Studentin zurechenbar ist. Die wesentlichen Gegenstände und Ergebnisse einer solchen Erfolgskontrolle sind in einem Protokoll festzuhalten.

**(12)** Schriftliche Arbeiten im Rahmen einer Erfolgskontrolle anderer Art haben dabei die folgende Erklärung zu tragen: „Ich versichere wahrheitsgemäß, die Arbeit selbstständig angefertigt, alle benutzten Hilfsmittel vollständig und genau angegeben und alles kenntlich gemacht zu haben, was aus Arbeiten anderer unverändert oder mit Abänderungen entnommen wurde.“ Trägt die Arbeit diese Erklärung nicht, wird diese Arbeit nicht angenommen. Die wesentlichen Gegenstände und Ergebnisse einer solchen Erfolgskontrolle sind in einem Protokoll festzuhalten.

**(13)** Bei mündlich durchgeführten Erfolgskontrollen anderer Art muss neben der Prüferin eine Beisitzende anwesend sein, die zusätzlich zur Prüferin die Protokolle zeichnet.

### § 7 Bewertung von Prüfungen und Erfolgskontrollen

**(1)** Das Ergebnis einer Erfolgskontrolle wird von den jeweiligen Prüferinnen in Form einer Note festgesetzt.

**(2)** Im Masterzeugnis dürfen nur folgende Noten verwendet werden:

1	=	sehr gut (very good)	=	hervorragende Leistung,
2	=	gut (good)	=	eine Leistung, die erheblich über den durchschnittlichen Anforderungen liegt,
3	=	befriedigend (satisfactory)	=	eine Leistung, die durchschnittlichen Anforderungen entspricht,
4	=	ausreichend (sufficient)	=	eine Leistung, die trotz ihrer Mängel noch den Anforderungen genügt,
5	=	nicht ausreichend (failed)	=	eine Leistung, die wegen erheblicher Mängel nicht den Anforderungen genügt.

Für die Masterarbeit und die Modulteilprüfungen sind zur differenzierten Bewertung nur folgende Noten zugelassen:

1	:	1.0, 1.3	=	sehr gut
2	:	1.7, 2.0, 2.3	=	gut
3	:	2.7, 3.0, 3.3	=	befriedigend
4	:	3.7, 4.0	=	ausreichend
5	:	4.7, 5.0	=	nicht ausreichend

Diese Noten müssen in den Protokollen und in den Anlagen (Transcript of Records und Diploma Supplement) verwendet werden.

**(3)** Für Erfolgskontrollen anderer Art kann im Studienplan die Benotung mit „bestanden“ (passed) oder „nicht bestanden“ (failed) vorgesehen werden.

**(4)** Bei der Bildung der gewichteten Durchschnitte der Modulnoten und der Gesamtnote wird nur die erste Dezimalstelle hinter dem Komma berücksichtigt; alle weiteren Stellen werden ohne Rundung gestrichen.

**(5)** Jedes Modul, jede Lehrveranstaltung und jede Erfolgskontrolle darf in demselben Studiengang nur einmal angerechnet werden. Die Anrechnung eines Moduls, einer Lehrveranstaltung oder einer Erfolgskontrolle ist darüber hinaus ausgeschlossen, wenn das betreffende Modul, die Lehrveranstaltung oder die Erfolgskontrolle bereits in einem grundständigen Bachelorstudiengang angerechnet wurde, auf dem dieser Masterstudiengang konsekutiv aufbaut.

**(6)** Erfolgskontrollen anderer Art dürfen in Modulteilprüfungen oder Modulprüfungen nur eingerechnet werden, wenn die Benotung nicht nach Absatz 3 erfolgt ist. Die zu dokumentierenden Erfolgskontrollen und die daran geknüpften Bedingungen werden im Studienplan festgelegt.

**(7)** Eine Modulteilprüfung ist bestanden, wenn die Note mindestens „ausreichend“ (4.0) ist.

**(8)** Eine Modulprüfung ist dann bestanden, wenn die Modulnote mindestens „ausreichend“ (4.0) ist. Die Modulprüfung und die Bildung der Modulnote werden im Studienplan geregelt. Die differenzierten Lehrveranstaltungsnoten (Absatz 2) sind bei der Berechnung der Modulnoten als Ausgangsdaten zu verwenden.

**(9)** Enthält der Studienplan keine Regelung darüber, wann eine Modulprüfung bestanden ist, so ist diese Modulprüfung dann endgültig nicht bestanden, wenn eine dem Modul zugeordnete Modulteilprüfung endgültig nicht bestanden wurde.

(10) Die Ergebnisse der Masterarbeit, der Modulprüfungen bzw. der Modulteilprüfungen, der Erfolgskontrollen anderer Art sowie die erworbenen Leistungspunkte werden durch das Studienbüro der Universität erfasst.

(11) Die Noten der Teilmodule eines Moduls gehen in die Modulnote mit einem Gewicht proportional zu den ausgewiesenen Leistungspunkten der Module ein.

(12) Innerhalb der Regelstudienzeit, einschließlich der Urlaubssemester für das Studium an einer ausländischen Hochschule (Regelprüfungszeit), können in einem Modul auch mehr Leistungspunkte erworben werden als für das Bestehen der Modulprüfung erforderlich sind. Bei der Festlegung der Modulnote werden dabei alle Teilmodule gemäß ihrer Leistungspunkte gewichtet.

(13) Die Gesamtnote der Masterprüfung, die Modulnoten und die Modulteilnoten lauten:

	bis 1.5	=	sehr gut
von	1.6 bis 2.5	=	gut
von	2.6 bis 3.5	=	befriedigend
von	3.6 bis 4.0	=	ausreichend

(14) Zusätzlich zu den Noten nach Absatz 2 werden ECTS-Noten für Modulteilprüfungen, Modulprüfungen und für die Masterprüfung nach folgender Skala vergeben:

ECTS-Note	Definition mit Quote
A	gehört zu den besten 10 % der Studentinnen, die die Erfolgskontrolle bestanden haben,
B	gehört zu den nächsten 25 % der Studentinnen, die die Erfolgskontrolle bestanden haben,
C	gehört zu den nächsten 30 % der Studentinnen, die die Erfolgskontrolle bestanden haben,
D	gehört zu den nächsten 25 % der Studentinnen, die die Erfolgskontrolle bestanden haben,
E	gehört zu den letzten 10 % der Studentinnen, die die Erfolgskontrolle bestanden haben,
FX	<i>nicht bestanden</i> (failed) - es sind Verbesserungen erforderlich, bevor die Leistungen anerkannt werden,
F	<i>nicht bestanden</i> (failed) - es sind erhebliche Verbesserungen erforderlich.

Die Quote ist als der Prozentsatz der erfolgreichen Studentinnen definiert, die diese Note in der Regel erhalten. Dabei ist von einer mindestens fünfjährigen Datenbasis über mindestens 30 Studentinnen auszugehen. Für die Ermittlung der Notenverteilungen, die für die ECTS-Noten erforderlich sind, ist das Studienbüro der Universität zuständig.

### § 8 Erlöschen des Prüfungsanspruchs, Wiederholung von Prüfungen und Erfolgskontrollen

(1) Studentinnen können eine nicht bestandene mündliche Prüfung (§ 4 Abs. 2, Nr. 2) einmal wiederholen.

(2) Studentinnen können eine nicht bestandene schriftliche Prüfung (§ 4 Abs. 2, Nr. 1) einmal wiederholen. Wird eine schriftliche Wiederholungsprüfung mit „nicht ausreichend“ bewertet, so findet eine mündliche Nachprüfung im zeitlichen Zusammenhang mit dem Termin der nicht bestandenen Prüfung statt. In diesem Falle kann die Note dieser Prüfung nicht besser als „ausreichend“ (4.0) sein.

**(3)** Wiederholungsprüfungen nach Absatz 1 und 2 müssen in Inhalt, Umfang und Form (mündlich oder schriftlich) der ersten entsprechen. Ausnahmen kann die zuständige Prüfungskommission auf Antrag zulassen. Fehlversuche an anderen Hochschulen sind anzurechnen.

**(4)** Die Wiederholung einer Erfolgskontrolle anderer Art (§ 4 Abs. 2, Nr. 3) wird im Studienplan geregelt.

**(5)** Eine zweite Wiederholung derselben schriftlichen oder mündlichen Prüfung ist nur in Ausnahmefällen zulässig. Einen Antrag auf Zweitwiederholung hat die Studentin schriftlich bei der Prüfungskommission zu stellen. Über den ersten Antrag einer Studentin auf Zweitwiederholung entscheidet die Prüfungskommission, wenn sie den Antrag genehmigt. Wenn die Prüfungskommission diesen Antrag ablehnt, entscheidet die Rektorin. Über weitere Anträge auf Zweitwiederholung entscheidet nach Stellungnahme der Prüfungskommission die Rektorin. Absatz 2, Satz 2 und 3 gilt entsprechend.

**(6)** Die Wiederholung einer bestandenen Erfolgskontrolle ist nicht zulässig.

**(7)** Eine Modulprüfung ist endgültig nicht bestanden, wenn mindestens ein Teilmodul des Moduls endgültig nicht bestanden ist.

**(8)** Die Masterarbeit kann bei einer Bewertung mit „nicht ausreichend“ einmal wiederholt werden. Eine zweite Wiederholung der Masterarbeit ist ausgeschlossen.

**(9)** Ist gemäß § 34 Abs. 2, Satz 3 LHG die Masterprüfung bis zum Beginn der Vorlesungszeit des achten Fachsemesters einschließlich etwaiger Wiederholungen nicht vollständig abgelegt, so erlischt der Prüfungsanspruch im Studiengang Maschinenbau, es sei denn, dass die Studentin die Fristüberschreitung nicht zu vertreten hat. Die Entscheidung darüber trifft die Prüfungskommission.

### **§ 9 Versäumnis, Rücktritt, Täuschung, Ordnungsverstoß**

**(1)** Die Studentin kann bei schriftlichen Modulprüfungen ohne Angabe von Gründen bis zur Ausgabe der Prüfungsaufgaben zurücktreten. Bei mündlichen Modulprüfungen muss der Rücktritt spätestens drei Werktage vor dem betreffenden Prüfungstermin erklärt werden. Die Abmeldung kann schriftlich bei der Prüferin oder per Online-Abmeldung beim Studienbüro erfolgen.

**(2)** Eine Modulprüfung gilt als mit „nicht ausreichend“ bewertet, wenn die Studentin einen Prüfungstermin ohne triftigen Grund versäumt oder wenn sie nach Beginn der Prüfung ohne triftigen Grund von der Prüfung zurücktritt. Dasselbe gilt, wenn die Masterarbeit nicht innerhalb der vorgesehenen Bearbeitungszeit erbracht wird, es sei denn, die Studentin hat die Fristüberschreitung nicht zu vertreten.

**(3)** Der für den Rücktritt nach Beginn der Prüfung oder das Versäumnis geltend gemachte Grund muss der Prüfungskommission unverzüglich schriftlich angezeigt und glaubhaft gemacht werden. Bei Krankheit der Studentin bzw. eines von ihr allein zu versorgenden Kindes oder pflegebedürftigen Angehörigen kann die Vorlage eines ärztlichen Attestes und in Zweifelsfällen ein amtsärztliches Attest verlangt werden. Die Anerkennung des Rücktritts ist ausgeschlossen, wenn bis zum Eintritt des Hinderungsgrundes bereits Prüfungsleistungen erbracht worden sind und nach deren Ergebnis die Prüfung nicht bestanden werden kann. Wird der Grund anerkannt, wird ein neuer Termin anberaumt. Die bereits vorliegenden Prüfungsergebnisse sind in diesem Fall anzurechnen.

**(4)** Versucht die Studentin das Ergebnis seiner Modulprüfung durch Täuschung oder Benutzung nicht zugelassener Hilfsmittel zu beeinflussen, gilt die betreffende Modulprüfung als mit „nicht ausreichend“ (5.0) bewertet. Bei Modulprüfungen, die aus mehreren Teilprüfungen bestehen, werden die Prüfungsleistungen dieses Moduls, die bis zu einem anerkannten Rücktritt bzw. einem anerkannten Versäumnis einer Prüfungsleistung dieses Moduls erbracht worden sind, angerechnet.

**(5)** Eine Studentin, die den ordnungsgemäßen Ablauf der Prüfung stört, kann von der jeweiligen Prüferin oder Aufsicht Führenden von der Fortsetzung der Modulprüfung ausgeschlossen werden.

In diesem Fall gilt die betreffende Prüfungsleistung als mit „nicht ausreichend“ (5.0) bewertet. In schwerwiegenden Fällen kann die Prüfungskommission die Studentin von der Erbringung weiterer Prüfungsleistungen ausschließen.

**(6)** Die Studentin kann innerhalb einer Frist von einem Monat verlangen, dass Entscheidungen gemäß Absatz 4 und 5 von der Prüfungskommission überprüft werden. Belastende Entscheidungen der Prüfungskommission sind der Studentin unverzüglich schriftlich mitzuteilen. Sie sind zu begründen und mit einer Rechtsbehelfsbelehrung zu versehen. Der Studentin ist vor einer Entscheidung Gelegenheit zur Äußerung zu geben.

**(7)** Näheres regelt die Allgemeine Satzung der Universität Karlsruhe (TH) zur Redlichkeit bei Prüfungen und Praktika („Verhaltensordnung“).

### § 10 Mutterschutz, Elternzeit

**(1)** Auf Antrag einer Studentin sind die Mutterschutzfristen, wie sie im jeweils gültigen Gesetz zum Schutz der erwerbstätigen Mutter (MuSchG) festgelegt sind, entsprechend zu berücksichtigen. Dem Antrag sind die erforderlichen Nachweise beizufügen. Die Mutterschutzfristen unterbrechen jede Frist nach dieser Prüfungsordnung. Die Dauer des Mutterschutzes wird nicht in die Frist eingerechnet.

**(2)** Gleichfalls sind die Fristen der Elternzeit nach Maßgabe des jeweiligen gültigen Gesetzes (BErzGG) auf Antrag zu berücksichtigen. Die Studentin muss bis spätestens vier Wochen vor dem Zeitpunkt, von dem an sie die Elternzeit antreten will, der Prüfungskommission unter Beifügung der erforderlichen Nachweise schriftlich mitteilen, in welchem Zeitraum sie die Elternzeit in Anspruch nehmen will. Die Prüfungskommission hat zu prüfen, ob die gesetzlichen Voraussetzungen vorliegen, die bei einer Arbeitnehmerin den Anspruch auf Elternzeit auslösen würden, und teilt der Studentin das Ergebnis sowie die neu festgesetzten Prüfungszeiten unverzüglich mit. Die Bearbeitungszeit der Masterarbeit kann nicht durch eine Elternzeit unterbrochen werden. Die gestellte Arbeit gilt als nicht vergeben. Nach Ablauf der Elternzeit erhält die Studentin ein neues Thema.

### § 11 Masterarbeit

**(1)** Voraussetzung für die Zulassung zur Masterarbeit ist grundsätzlich, dass die Studierende alle Modulteilprüfungen bis auf maximal ein Modul des ersten Abschnitts laut § 17 sowie das Berufspraktikum nach § 12 absolviert hat. Der Antrag auf Zulassung zur Masterarbeit ist innerhalb von drei Monaten nach Ablegung der letzten Modulprüfung zu stellen. Versäumt die Studentin diese Frist ohne triftige Gründe, so gilt die Masterarbeit im ersten Versuch als mit „nicht ausreichend“ (5.0) bewertet. Im Übrigen gilt §18 entsprechend. Auf Antrag der Studentin sorgt ausnahmsweise die Vorsitzende der Prüfungskommission dafür, dass die Studentin innerhalb von vier Wochen nach Antragstellung von einer Betreuerin ein Thema für die Masterarbeit erhält. Die Ausgabe des Themas erfolgt in diesem Fall über die Vorsitzende der Prüfungskommission.

**(2)** Thema, Aufgabenstellung und Umfang der Masterarbeit sind von der Betreuerin so zu begrenzen, dass sie mit dem in Absatz 3 festgelegten Arbeitsaufwand bearbeitet werden kann.

**(3)** Die Masterarbeit soll zeigen, dass die Studentin in der Lage ist, ein Problem aus dem Maschinenbau selbstständig und in begrenzter Zeit nach wissenschaftlichen Methoden, die dem Stand der Forschung entsprechen, zu bearbeiten. Der Masterarbeit werden 20 Leistungspunkte zugeordnet. Die Bearbeitungsdauer beträgt vier Monate. Im Anschluss an die Masterarbeit, spätestens vier Wochen nach Abgabe, findet am Institut der Prüferin ein Kolloquium von etwa 30 Minuten Dauer über das Thema der Masterarbeit und deren Ergebnisse statt.

**(4)** Die Masterarbeit kann von jeder Prüferin nach § 15 Abs. 2 vergeben werden. Die Prüferin muss dabei der gewählten Vertiefungsrichtung zugeordnet sein. Die Zuordnung der Institute zu den jeweiligen Vertiefungsrichtungen findet sich im Studienplan. Soll die Masterarbeit außerhalb der Fakultät für Maschinenbau angefertigt werden, so bedarf dies der Genehmigung der Prüfungskommission. Der Studentin ist Gelegenheit zu geben, für das Thema Vorschläge zu machen.



Die Masterarbeit kann auch in Form einer Gruppenarbeit zugelassen werden, wenn der als Prüfungsleistung zu bewertende Beitrag der einzelnen Studentin aufgrund objektiver Kriterien, die eine eindeutige Abgrenzung ermöglichen, deutlich unterscheidbar ist und die Anforderung nach Absatz 3 erfüllt. Die Masterarbeit kann im Einvernehmen mit den Prüferinnen auch auf Englisch oder Französisch geschrieben werden.

**(5)** Bei der Abgabe der Masterarbeit hat die Studentin schriftlich zu versichern, dass sie die Arbeit selbstständig verfasst hat und keine anderen als die von ihr angegebenen Quellen und Hilfsmittel benutzt hat, die wörtlich oder inhaltlich übernommenen Stellen als solche kenntlich gemacht und die Satzung der Universität Karlsruhe (TH) zur Sicherung guter wissenschaftlicher Praxis in der jeweils gültigen Fassung beachtet hat. Wenn diese Erklärung nicht enthalten ist, wird die Arbeit nicht angenommen. Bei Abgabe einer unwahren Versicherung wird die Masterarbeit mit „nicht ausreichend“ (5.0) bewertet.

**(6)** Der Zeitpunkt der Ausgabe des Themas der Masterarbeit und der Zeitpunkt der Abgabe der Masterarbeit sind aktenkundig zu machen. Die Studentin kann das Thema der Masterarbeit nur einmal und nur innerhalb der ersten zwei Monate der Bearbeitungszeit zurückgeben. Auf begründeten Antrag der Studentin kann die Prüfungskommission die in Absatz 3 festgelegte Bearbeitungszeit um höchstens zwei Monate verlängern. Wird die Masterarbeit nicht fristgerecht abgeliefert, gilt sie als mit „nicht ausreichend“ bewertet, es sei denn, dass die Studentin dieses Versäumnis nicht zu vertreten hat. § 7 und § 8 gelten entsprechend.

**(7)** Die Masterarbeit wird von einer Betreuerin sowie in der Regel von einer weiteren Prüferin aus der Fakultät für Maschinenbau begutachtet und bewertet. Eine der beiden muss Juniorprofessorin oder Professorin sein. Bei nicht übereinstimmender Beurteilung der beiden Prüferinnen setzt die Prüfungskommission im Rahmen der Bewertung der beiden Prüferinnen die Note der Masterarbeit fest. Der Bewertungszeitraum soll sechs Wochen nicht überschreiten.

## **§ 12 Berufspraktikum**

**(1)** Während des Masterstudiums ist ein mindestens sechswöchiges Berufspraktikum abzuleisten, welches geeignet ist, der Studentin eine Anschauung von berufspraktischer Tätigkeit im Maschinenbau zu vermitteln. Dem Berufspraktikum sind 8 Leistungspunkte zugeordnet.

**(2)** Die Studentin setzt sich in eigener Verantwortung mit geeigneten privaten bzw. öffentlichen Einrichtungen in Verbindung, an denen das Praktikum abgeleistet werden kann. Die Studentin wird dabei von einer Prüferin nach § 15 Abs. 2 und einer Firmenbetreuerin betreut.

**(3)** Bei der Anmeldung zum zweiten Abschnitt der Masterprüfung muss das komplette Berufspraktikum anerkannt sein.

**(4)** Weitere Regelungen zu Inhalt, Durchführung und Anerkennung des Berufspraktikums finden sich im Studienplan. Das Berufspraktikum geht nicht in die Gesamtnote ein.

## **§ 13 Zusatzmodule, Zusatzleistungen**

**(1)** Die Studentin kann sich weiteren Prüfungen im Umfang von höchstens 20 Leistungspunkten unterziehen. § 3 und § 4 der Prüfungsordnung bleiben davon unberührt.

**(2)** Das Ergebnis maximal zweier Module, die jeweils mindestens 3 Leistungspunkte umfassen müssen, wird auf Antrag der Studentin in das Masterzeugnis aufgenommen und als Zusatzmodul gekennzeichnet. Zusatzmodule werden bei der Festsetzung der Gesamtnote nicht mit einbezogen. Alle Zusatzleistungen werden im Transcript of Records automatisch aufgenommen und als Zusatzleistungen gekennzeichnet. Zusatzleistungen werden mit den nach § 7 vorgesehenen Noten gelistet. Diese Zusatzleistungen gehen nicht in die Festsetzung der Gesamt- und Modulnoten ein.

**(3)** Die Studentin hat bereits bei der Anmeldung zu einer Modulteilprüfung in einem Modul diese als Zusatzleistung zu deklarieren.

### § 14 Prüfungskommission

(1) Für den Masterstudiengang im Maschinenbau wird eine Prüfungskommission gebildet. Sie besteht aus vier stimmberechtigten Mitgliedern: zwei Professorinnen, Juniorprofessorinnen, Hochschul- oder Privatdozentinnen, zwei Vertreterinnen der Gruppe der wissenschaftlichen Mitarbeiterinnen nach § 10 Abs. 1, Satz 2, Nr. 2 LHG und einer Vertreterin der Studentinnen mit beratender Stimme. Die Amtszeit der nichtstudentischen Mitglieder beträgt zwei Jahre, die des studentischen Mitglieds ein Jahr.

(2) Die Vorsitzende, ihre Stellvertreterin, die weiteren Mitglieder der Prüfungskommission sowie deren Stellvertreterinnen werden vom Fakultätsrat bestellt, die Mitglieder der Gruppe der wissenschaftlichen Mitarbeiterinnen nach § 10 Abs. 1, Satz 2, Nr. 2 LHG und die Vertreterin der Studentinnen auf Vorschlag der Mitglieder der jeweiligen Gruppe; Wiederbestellung ist möglich. Die Vorsitzende und deren Stellvertreterin müssen Professorin oder Juniorprofessorin sein. Die Vorsitzende der Prüfungskommission nimmt die laufenden Geschäfte wahr und wird durch die Prüfungssekretariate unterstützt.

(3) Die Prüfungskommission ist zuständig für die Durchführung der ihr durch diese Studien- und Prüfungsordnung zugewiesenen Aufgaben. Sie achtet auf die Einhaltung der Bestimmungen dieser Studien- und Prüfungsordnung und fällt die Entscheidung in Prüfungsangelegenheiten. Sie entscheidet über die Anrechnung von Studienzeiten, Studienleistungen und Modulprüfungen und übernimmt die Gleichwertigkeitsfeststellung. Sie berichtet der jeweiligen Fakultät regelmäßig über die Entwicklung der Prüfungs- und Studienzeiten, einschließlich der Bearbeitungszeiten für die Masterarbeiten und die Verteilung der Modul- und Gesamtnoten. Sie ist zuständig für Anregungen zur Reform der Studien- und Prüfungsordnung und zu Modulbeschreibungen.

(4) Die Prüfungskommission kann die Erledigung ihrer Aufgaben für alle Regelfälle auf die Vorsitzende der Prüfungskommission übertragen.

(5) Die Mitglieder der Prüfungskommission haben das Recht, der Abnahme von Prüfungen bei-zuwohnen. Die Mitglieder der Prüfungskommission, die Prüferinnen und die Beisitzenden unterliegen der Amtsverschwiegenheit. Sofern sie nicht im öffentlichen Dienst stehen, sind sie durch die Vorsitzende zur Verschwiegenheit zu verpflichten.

(6) In Angelegenheiten der Prüfungskommission, die eine an einer anderen Fakultät zu absolvierende Prüfungsleistung betreffen, ist auf Antrag eines Mitgliedes der Prüfungskommission eine fachlich zuständige und von der betroffenen Fakultät zu nennende Professorin, Juniorprofessorin, Hochschul- oder Privatdozentin hinzuziehen. Sie hat in diesem Punkt Stimmrecht.

(7) Belastende Entscheidungen der Prüfungskommission sind der Studentin schriftlich mitzuteilen. Sie sind zu begründen und mit einer Rechtsbehelfsbelehrung zu versehen. Widersprüche gegen Entscheidungen der Prüfungskommission sind innerhalb eines Monats nach Zugang der Entscheidung schriftlich oder zur Niederschrift an die Prüfungskommission zu richten. Hilft die Prüfungskommission dem Widerspruch nicht ab, ist er zur Entscheidung dem für die Lehre zuständigen Mitglied des Rektorats vorzulegen.

### § 15 Prüferinnen und Beisitzende

(1) Die Prüfungskommission bestellt die Prüferinnen und die Beisitzenden. Sie kann die Bestellung der Vorsitzenden übertragen.

(2) Prüferinnen sind Hochschullehrerinnen und habilitierte Mitglieder sowie wissenschaftliche Mitarbeiterinnen der Fakultät für Maschinenbau, denen die Prüfungsbefugnis übertragen wurde. Zur Prüferin und Beisitzenden darf nur bestellt werden, wer mindestens die dem jeweiligen Prüfungsgegenstand entsprechende fachwissenschaftliche Qualifikation erworben hat. Bei der Bewertung der Masterarbeit muss eine Prüferin Hochschullehrerin sein.

(3) Soweit Lehrveranstaltungen von anderen als den unter Absatz 2 genannten Personen durchgeführt werden, sollen diese zur Prüferin bestellt werden, wenn die jeweilige Fakultät ihr eine diesbezügliche Prüfungsbefugnis erteilt hat.



**(4)** Zur Beisitzenden darf nur bestellt werden, wer einen Diplom- oder Masterabschluss in einem Studiengang der Fakultät für Maschinenbau oder einen gleichwertigen akademischen Abschluss erworben hat.

### **§ 16 Anrechnung von Studienzeiten, Anerkennung von Studienleistungen und Modulprüfungen**

**(1)** Studienzeiten und gleichwertige Studienleistungen, Modulprüfungen und Modulteilprüfungen, die in gleichen oder anderen Studiengängen an anderen Hochschulen erbracht wurden, werden von Amts wegen angerechnet. Gleichwertigkeit ist festzustellen, wenn Leistungen in Inhalt, Umfang und in den Anforderungen denjenigen des Studiengangs im Wesentlichen entsprechen. Dabei ist kein schematischer Vergleich, sondern eine Gesamtbetrachtung vorzunehmen. Bezüglich des Umfangs einer zur Anerkennung vorgelegten Studienleistung und Modulprüfung werden die Grundsätze des ECTS herangezogen; die inhaltliche Gleichwertigkeitsprüfung orientiert sich an den Qualifikationszielen des Moduls.

**(2)** Werden Leistungen angerechnet, können die Noten – soweit die Notensysteme vergleichbar sind – übernommen werden und in die Berechnung der Modulnoten und der Gesamtnote einbezogen werden. Die Anerkennung wird im Zeugnis gekennzeichnet. Bei unvergleichbaren Notensystemen wird nur der Vermerk „anerkannt“ aufgenommen. Die Studentin hat die für die Anrechnung erforderlichen Unterlagen vorzulegen.

**(3)** Bei der Anrechnung von Studienzeiten und der Anerkennung von Studienleistungen, Modulprüfungen und Modulteilprüfungen, die außerhalb der Bundesrepublik erbracht wurden, sind die von der Kultusministerkonferenz und der Hochschulrektorenkonferenz gebilligten Äquivalenzvereinbarungen sowie Absprachen im Rahmen der Hochschulpartnerschaften zu beachten.

**(4)** Absatz 1 gilt auch für Studienzeiten, Studienleistungen, Modulprüfungen und Modulteilprüfungen, die in staatlich anerkannten Fernstudien- und an anderen Bildungseinrichtungen, insbesondere an staatlichen oder staatlich anerkannten Berufsakademien erworben wurden.

**(5)** Die Anerkennung von Teilen der Masterprüfung kann versagt werden, wenn in einem Studiengang mehr als die Hälfte aller Erfolgskontrollen und/oder in einem Studiengang mehr als die Hälfte der erforderlichen Leistungspunkte und/oder die Masterarbeit anerkannt werden soll/en. Dies gilt sowohl bei einem Studiengangwechsel als auch bei einem Studienortwechsel.

**(6)** Zuständig für die Anrechnungen ist die Prüfungskommission. Vor Feststellungen über die Gleichwertigkeit können die zuständigen Fachvertreterinnen gehört werden. Die Prüfungskommission entscheidet in Abhängigkeit von Art und Umfang der anzurechnenden Studien- und Prüfungsleistungen über die Einstufung in ein höheres Fachsemester.

## **II. Masterprüfung**

### **§ 17 Umfang und Art der Masterprüfung**

**(1)** Im Masterstudiengang Maschinenbau besteht die Möglichkeit der Wahl einer Vertiefungsrichtung. Die möglichen Vertiefungsrichtungen sind im Studienplan angegeben.

**(2)** Die Masterprüfung gliedert sich in zwei Abschnitte. Der erste Abschnitt besteht aus den Modulteilprüfungen in den Modulen nach Absatz 3 sowie dem Berufspraktikum nach § 12. Die Masterarbeit bildet den zweiten Prüfungsabschnitt.

(3) In den beiden Studienjahren sind die Modulteilprüfungen aus folgenden Modulen abzulegen:

1. Drei Wahlpflichtfächer: im Umfang von je 5 Leistungspunkten,
2. Mathematische Methoden: im Umfang von 6 Leistungspunkten,
3. Produktentstehung: im Umfang von 15 Leistungspunkten,
4. Modellbildung und Simulation: im Umfang von 7 Leistungspunkten,
5. Fachpraktikum: im Umfang von 3 Leistungspunkten,
6. Wahlfach: im Umfang von 4 Leistungspunkten,
7. Fachübergreifendes Wahlfach Bereich Naturwissenschaften/Informatik/Elektrotechnik: im Umfang von 6 Leistungspunkten,
8. Fachübergreifendes Wahlfach Bereich Wirtschaft/Recht: im Umfang von 4 Leistungspunkten,
9. Zwei Schwerpunkte, bestehend aus je einem Kern- und Ergänzungsmodul, wobei in jedem Schwerpunkt ein Umfang von insgesamt mindestens 16 Leistungspunkten absolviert werden muss.

Neben den in Absatz 3 genannten Modulen findet die Vermittlung von Schlüsselqualifikationen im Umfang von 6 Leistungspunkten im Rahmen der fachwissenschaftlichen Übungen und Projekte statt.

(4) Die den Modulen zugeordneten, wählbaren Lehrveranstaltungen und Leistungspunkte, die Erfolgskontrollen und Studienleistungen sowie die für die Schwerpunkte zur Auswahl stehenden Module sind im Studienplan festgelegt. Die Wahlmöglichkeiten richten sich dabei nach der gewählten Vertiefungsrichtung. Zu den entsprechenden Modulteilprüfungen kann nur zugelassen werden, wer die Anforderungen nach § 5 erfüllt.

(5) Im vierten Semester ist als eine weitere Prüfungsleistung eine Masterarbeit gemäß § 11 anzufertigen.

### **§ 18 Leistungsnachweise für die Masterprüfung**

Voraussetzung für die Anmeldung zur letzten Modulprüfung der Masterprüfung ist die Bescheinigung über das erfolgreich abgeleistete Berufspraktikum nach § 12. In Ausnahmefällen kann die Prüfungskommission die nachträgliche Vorlage dieses Leistungsnachweises genehmigen.

### **§ 19 Bestehen der Masterprüfung, Bildung der Gesamtnote**

(1) Die Masterprüfung ist bestanden, wenn alle in § 17 genannten Prüfungsleistungen mindestens mit „ausreichend“ bewertet wurden.

(2) Die Gesamtnote der Masterprüfung errechnet sich als ein mit Leistungspunkten gewichteter Notendurchschnitt.

(3) Hat die Studentin die Masterarbeit mit der Note 1.0 und die Masterprüfung mit einem Durchschnitt von 1.2 oder besser abgeschlossen, so wird das Prädikat „mit Auszeichnung“ (with distinction) verliehen.

### **§ 20 Masterzeugnis, Masterurkunde, Transcript of Records und Diploma Supplement**

(1) Über die Masterprüfung wird nach Bewertung der letzten Prüfungsleistung eine Masterurkunde und ein Zeugnis erstellt. Die Ausfertigung von Masterurkunde und Zeugnis soll nicht später als sechs Wochen nach der Bewertung der letzten Prüfungsleistung erfolgen. Masterurkunde und Masterzeugnis werden in deutscher und englischer Sprache ausgestellt. Masterurkunde und

Zeugnis tragen das Datum der erfolgreichen Erbringung der letzten Prüfungsleistung. Sie werden der Studentin gleichzeitig ausgehändigt. In der Masterurkunde wird die Verleihung des akademischen Mastergrades beurkundet. Die Masterurkunde wird von der Rektorin und der Dekanin unterzeichnet und mit dem Siegel der Universität versehen.

**(2)** Das Zeugnis enthält den Namen der gewählten Vertiefungsrichtung, die zugeordneten Modulprüfungen mit Noten und Modulteilbezeichnungen, Note und Thema der Masterarbeit, deren zugeordnete Leistungspunkte und ECTS-Noten und die Gesamtnote und die ihr entsprechende ECTS-Note. Das Zeugnis ist von den Dekaninnen der beteiligten Fakultäten und von der Vorsitzenden der Prüfungskommission zu unterzeichnen.

**(3)** Weiterhin erhält die Studentin als Anhang ein Diploma Supplement in deutscher und englischer Sprache, das den Vorgaben des jeweils gültigen ECTS User's Guide entspricht. Das Diploma Supplement enthält eine Abschrift der Studiendaten der Studentin (Transcript of Records).

**(4)** Die Abschrift der Studiendaten (Transcript of Records) enthält in strukturierter Form alle von der Studentin erbrachten Prüfungsleistungen sowie die der jeweiligen Vertiefungsrichtung zugeordneten Module mit den Modulnoten, entsprechender ECTS-Note und zugeordneten Leistungspunkten sowie die den Modulen zugeordneten Lehrveranstaltungen samt Noten und zugeordneten Leistungspunkten. Aus der Abschrift der Studiendaten soll die Zugehörigkeit von Lehrveranstaltungen zu den einzelnen Modulen deutlich erkennbar sein. Angerechnete Studienleistungen sind im Transcript of Records aufzunehmen.

**(5)** Die Masterurkunde, das Masterzeugnis und das Diploma Supplement einschließlich des Transcript of Records werden vom Studienbüro der Universität ausgestellt.

### III. Schlussbestimmungen

#### § 21 Bescheid über Nicht-Bestehen, Bescheinigung von Prüfungsleistungen

**(1)** Der Bescheid über die endgültig nicht bestandene Masterprüfung wird der Studentin in schriftlicher Form erteilt. Der Bescheid ist mit einer Rechtsbehelfsbelehrung zu versehen.

**(2)** Hat die Studentin die Masterprüfung endgültig nicht bestanden, wird ihr auf Antrag und gegen Vorlage der Exmatrikulationsbescheinigung eine schriftliche Bescheinigung ausgestellt, die die erbrachten Prüfungsleistungen und deren Noten sowie die zur Prüfung noch fehlenden Prüfungsleistungen enthält und erkennen lässt, dass die Prüfung insgesamt nicht bestanden ist. Dasselbe gilt, wenn der Prüfungsanspruch erloschen ist.

#### § 22 Ungültigkeit der Masterprüfung, Entziehung des Mastergrades

**(1)** Hat die Studentin bei einer Prüfungsleistung getäuscht und wird diese Tatsache nach der Aushändigung des Zeugnisses bekannt, so können die Noten der Modulprüfungen, bei deren Erbringung die Studentin getäuscht hat, berichtigt werden. Gegebenenfalls kann die Modulprüfung für „nicht ausreichend“ (5.0) und die Masterprüfung für „nicht bestanden“ erklärt werden.

**(2)** Waren die Voraussetzungen für die Zulassung zu einer Prüfung nicht erfüllt, ohne dass die Studentin darüber täuschen wollte, und wird diese Tatsache erst nach Aushändigung des Zeugnisses bekannt, wird dieser Mangel durch das Bestehen der Prüfung geheilt. Hat die Studentin die Zulassung vorsätzlich zu Unrecht erwirkt, so kann die Modulprüfung für „nicht ausreichend“ (5.0) und die Masterprüfung für „nicht bestanden“ erklärt werden.

**(3)** Vor einer Entscheidung der Prüfungskommission ist Gelegenheit zur Äußerung zu geben.

- (4) Das unrichtige Zeugnis ist zu entziehen und gegebenenfalls ein neues zu erteilen. Mit dem unrichtigen Zeugnis ist auch die Masterurkunde einzuziehen, wenn die Masterprüfung aufgrund einer Täuschung für „nicht bestanden“ erklärt wurde.
- (5) Eine Entscheidung nach Absatz 1 und Absatz 2, Satz 2 ist nach einer Frist von fünf Jahren ab dem Datum des Zeugnisses ausgeschlossen.
- (6) Die Aberkennung des akademischen Grades richtet sich nach den gesetzlichen Vorschriften.

### **§ 23 Einsicht in die Prüfungsakten**

- (1) Nach Abschluss der Masterprüfung wird der Studentin auf Antrag innerhalb eines Jahres Einsicht in ihre Masterarbeit, die darauf bezogenen Gutachten und in die Prüfungsprotokolle gewährt.
- (2) Für die Einsichtnahme in die schriftlichen Modulprüfungen bzw. Prüfungsprotokolle gilt eine Frist von einem Monat nach Bekanntgabe des Prüfungsergebnisses.
- (3) Die Prüferin bestimmt Ort und Zeit der Einsichtnahme.
- (4) Prüfungsunterlagen sind mindestens fünf Jahre aufzubewahren.

### **§ 24 In-Kraft-Treten**

- (1) Diese Studien- und Prüfungsordnung tritt am 1. Oktober 2008 in Kraft.
- (2) Gleichzeitig tritt die Prüfungsordnung der Universität Karlsruhe (TH) für den Diplomstudiengang Maschinenbau vom 27. Juli 2000 außer Kraft.
- (3) Studentinnen, die auf Grundlage der Prüfungsordnung für den Diplomstudiengang Maschinenbau vom 27. Juli 2000 (Amtliche Bekanntmachung der Universität Karlsruhe (TH) Nr. 18 vom 15. August 2000, S. 107 ff.) ihr Studium an der Universität Karlsruhe (TH) aufgenommen haben, können einen Antrag auf Zulassung zur Prüfung letztmalig am 30. September 2015 stellen.

Karlsruhe, den 28. Februar 2008

*Professor Dr. sc. tech. Horst Hippler  
(Rektor)*

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